SPECIFICATIONS & STANDARDS

COPPER FITTINGS

Mueller Industries manufactures or supplies product which meet the latest revisions of the following recognized industry standards:

ASME/B16.22

Wrought Copper and Copper Alloy Solder Joint Pressure Fittings

MSS SP-104

Wrought Copper Solder Joint Pressure Fittings

MSS SP-109

The dimensional, material and workmanship of Welded Fabricated Copper Solder Joint Pressure Fittings

ANSI B16.18

Cast Copper Alloy Solder Joint Pressure Fittings

ANSI/ASME B16.15

Cast Bronze Threaded Fittings

ANSI/ASME B16.26

Cast Copper Alloy Flared for Copper Tubes

ASME B16.23

Cast Copper Alloy Solder Joint Drainage Fittings - DWV

ASME B16.24 or MSS SP-106

Class 150 - Cast Copper Alloy Flanges and Flanged Fittings

MSS SP-106

Class 125 - Cast Copper Alloy Flanges and Flanged Fittings

ASME/ANSI B16.29

Wrought Copper Wrought Copper Alloy Solder Joint Drainage

Fittings - DWV

The materials used to manufacture these fittings are also in compliance with the following specifications:

Wrought Copper Fittings ASTM B75 Alloy C12200 **Cast Fittings**

ASTM B584 Alloy C84400

COPPER TUBE

				Commercially Available Lengths		
				Nominal or		
Tube Type	Color Code	ASTM Standard	Application	Standard Size	Brawn	Annealed
TYPE K	Green	B 88 ³	Domestic Water Service and	STRAIGHT LENGTHS:		
			Distribution, Fire Protection,	1/4" to 8"	20 ft.	20 ft.
			Solar, Fuel/Fuel Oil, HVAC,	10"	18 ft.	18 ft.
			Snow Melt	12"	12 ft.	12 ft.
				Coils:		
				11/4", 1	_	60 ft.
					-	100 ft.
				11/4", 11/2"	-	60 ft.
				2"		40 ft.
					_	45 ft.
TYPE L	Blue	B 88 ³	Domestic Water Service and	STRAIGHT LENGTHS:		
			Distribution, Fire Protection,	1/4" to 10"	20 ft.	20 ft.
			Solar, Fuel/Fuel Oil, Natural	12"	18 ft.	18 ft.
			Gas, LP Gas, Snow Melt, HVAC	Coils:		
				1/4" to 1"	_	60 ft.
					_	100 ft.
				1 ¹ / ₄ " to 1 ¹ / ₂ "	_	60 ft.
				2"	-	40 ft.
					_	45 ft.
TYPE M	Red	B 88 ³	Domestic Water Service and	STRAIGHT LENGTHS:		
			Distribution, Fire Protection,	1/4" to 12"	20 ft.	NA
			Solar, Fuel/Fuel Oil, Natural Gas,			
			LP Gas, Snow Melt, HVAC			
DWV	Yellow	B 306	DWV, HVAC Solar	STRAIGHT LENGTHS:	-	
				1/4" to 8"	20 ft.	NA
ACR	Blue	B 280	Air Conditioning Refrigeration,	STRAIGHT LENGTHS:		
7.01.	Dido	D 200	Natural Gas, LP Gas	³ /8" to 4 ¹ /8"	20 ft.	
			Tuttarar ado, Er ado	Coils:	2011.	
				1/8" to 15/8"		50 ft.
OVV MED	1/ 0	D 040	Madian Occ	STRAIGHT LENGTHS:		00 1.1
OXY MED	K-Green	B 819	Medical Gas	STHAIGHT LENGTHS.		
OXY/MED	L-Blue			1/4" to 8"	20 ft.	NA
OXY/ACR				74 10 0	2011.	IVA
ACR/MED						
TYPE GAS	Yellow	B 837	Natural Gas, LP Gas	STRAIGHT LENGTHS:		
				³ /8" to 1 ¹ /8"	12 ft.	12 ft.
				12"	20 ft.	20 ft.
				Coils:	I	
				3/8" to ⁷ /8"	-	60 ft.
					_	100 ft.

There are many other copper and copper alloy tubes and pipes available for specialized applications.

For information on these products, contact the Copper Development Association Inc. Individual manufacturers may have commercially available lengths in addition to those shown in this table.

Tube made to other ASTM standards is also intended for plumbing applications, but ASTM B 88 is the most widely used. ASTM Standard Classification B 698 lists six plumbing tube standards including B88.

^{4.} Available as special order only.