## Care and Cleaning

BathCraft units are easy to keep clean and sparkling. Simply use warm water and a leading liquid cleaner. Never use abrasives as this will dull the surface of the unit or leave scratches. In cases where abrasives were used however, the finish can be restored by applying an automotive white polishing compound applied with a soft cloth, rubbing vigorously and then wiping off residue. Wax the area with prescribed procedures from a leading automotive wax manufacturer.

Stubborn stains can be removed with solvents such as alcohol or mineral spirits. In cases where this is necessary use the compounding and wax procedures shown above to finish the area where the solvents were used. Rubber bath mats may be used as long as they are removed after each use. Failure to remove the mat may cause blistering over time and is not covered by warranty.

**Caution Note:** When using cleaning solvents use all prescribed safety pre-cautions.

## **Limited Warranty**

BathCraft, Inc. warrants to the original retail purchaser (herein "Original purchaser") that the BathCraft unit (herein "the unit") to which this warranty is affixed is free from hidden defects in material and workmanship under normal use and service for (3) three years from date of invoice or as otherwise agreed to in writing by BathCraft, Inc. BathCraft, Inc. shall not be liable under this warranty if, in its judgement, any person or persons installing the unit have reason to know of any defect therein prior to installation. BathCraft's liability and the original purchaser's exclusive remedies under this warranty shall be limited to the onsite repair by an authorized repair agent, or at BathCraft's option, either the refund of the full purchase price or replacement, without charge except for transportation and installation, of any part or parts of the unit which in BathCraft's judgment are defective in material or workmanship. Any repaired or replaced part of the unit shall be warranted to the original purchaser only for the unexpired portion of the original warranty. This warranty shall not apply to any unit which has been repaired other than as indicated herein or which has been altered in any way which, in the judgment of BathCraft, Inc. affects its condition or performance, and is void if defect is caused by wind, storm, fire, accident, or similar casualty, or by improper use, installation, maintenance or storage. Replacment can only be authorized by a BathCraft representative and only if the unit is beyond repair. Repairs made by unauthorized persons are not covered under warrantv.

Except as required by law, BathCraft, Inc. shall not be liable to the purchaser or anyone else for damages, including, but not limited to, consequential damages and damages by reason of injury to any person, due to any defect in or malfunction of the unit or any part or parts thereof, or for any other reason.

Some states do not allow exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

"To the extent allowable under specific state laws the obligations of BathCraft, Inc. hereunder are expressly granted in lieu of all warranties, whether express or implied, including but not limited to implied warranties or merchantability and fitness for a particular purpose, except that implied warranties shall be effective for (3) three years from the date of invoice of this unit, after said (3) three years all implied warranties are disclaimed and excluded from this warranty".

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

BathCraft, Inc. puts exceptional skill and workmanship in every bathtub and shower unit they manufacture. BathCraft, Inc. units undergo numerous tests periodically to make sure codes and approvals are met.



P.O. Box 1106 • 1610 James P. Rodgers Drive Valdosta, GA 31603 • (229) 333-0805 NAHB RESEARCH CENTER

The manufacturer represents that the product to which this label is affixed (a) duplicates samples independently tested by NAHB Research Center, and certified to conform to the requirements of HUD UM Bulletin No. 73a and the appropriate ANSI Z124 standard and (b) has been manufactured under quality controls deemed appropriate by the manufacturer and periodically reviewed by the Research Center. Flame spread rating less than 200 by ASTM E84.

6028 BATHCRAFT INC. VALDOSTA, GA



## **Bath/Shower Unit**

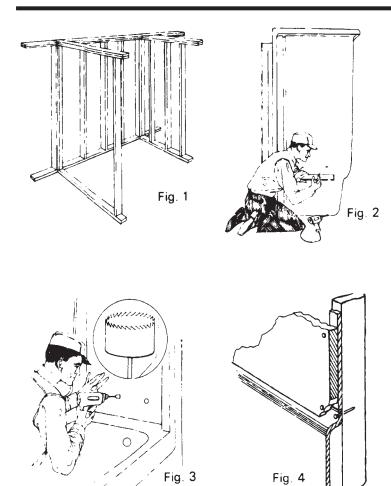
- CARE AND CLEANING
- WARRANTY
- INSTALLATION/STORAGE

BathCraft, Inc. employs independent testing to certify that products meet the requirements of ANSI Z124.1 or ANSI Z124.2 and FHA/HUD - UM-73a.

#### **BathCraft**

P.O. Box 1106 • 1610 James P. Rodgers Drive Valdosta, GA 31603 • (229) 333-0805

# Installation/Storage Instructions



- 1. The tub or shower unit should be on the job site during the early stage of framing. Studs may be temporarily omitted to allow unit to be moved into place (Figure 1).
- 2. Rough-in drains should be located according to the line drawings for that particular unit. When measuring the tub or shower unit to obtain these measurements, be sure to use the top of the unit for the overall depth and width of the unit. Please note that most units have slanted backs and sides, but the front of the unit should always be installed vertically plumb.

- 3. Prior to installation, check to be sure the framed-in area is proper size, square, and plumb.
- 4. If a one hour fire wall is required, contact the factory for recommended method of installation. A one hour fire wall can normally be obtained by placing 5/8" dry wall on the studs prior to the installation of the unit.
- 5. A code approved drain outlet should be used. Be sure to use a non-hardening mastic between the chrome flange and the finished side of the tub/shower.
- 6. On the back of the unit, lay out accurately the location of the holes for supply and mixing valves. Shower head may be located either through wall of unit or in wall above. From the back of the unit, drill a pilot hole (1/4" or less) at location markings for fittings (Figure 2). From the face of the unit, drill or cut these holes to required size. Use a hole saw bit of the proper size (Figure 3). For shower units, move the unit into framed area by tipping the unit toward the installer and push until the waste pipe is directly under the drain outlet, then tip shower upright into the framed area.
- 7. After unit is positioned into framed area, check level of shower or tub/shower and be sure apron is down tight to the floor. **Note:** When installing multi-piece units, always use supplied hardware and caulk all seams.
- 8. Spot secure the flanges, top and bottom, while continuously checking to see that the unit is level and that the side walls are plumb.
- 9. Using No. 8 screws, fasten the top flanges to each stud and then fasten the side flanges approximately 8" o/c.
- 10. Install plumbing hardware in keeping with good plumbing practice and in compliance to local code requirements.
- 11. If dry wall finish is to be used, place dry wall over fastening flange, nail dry wall and tub flange into studs, mud tape and finish. If plaster is used, nail lath over fastening flange and finish plaster to bead (Figure 4).

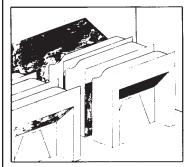
Care of unit during the construction process is very important to preserve the overall appearance of the unit. Units should be kept free of dirt and debris at all times. Standing water and debris may stain and/or blister the unit and could require expensive repair or replacement that is not covered under warranty.

Water testing should be done as quickly as possible. Water shall be removed immediately after water test inspection. Failure to remove water can result in stains and blistering that is not covered by warranty.

Support of bottom with plaster, grout or wood shims is not required but highly recommended for a firm bottom.

ALL MEASUREMENTS MAY VARY 1/4 INCH.

#### STORAGE INSTRUCTIONS



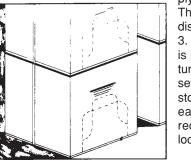
following storage methods are offered for inventory storage.

1. Place the units in rows in a corner of the warehouse away from heavy traffic areas.

A distributor will benefit

greatly from a good inventory of BathCraft Units. The

- 2. Double-decking of units is possible when in cartons. If units are not crated a balcony constructed of 2 x 4's or plywood is recommended. This allows for even weight distribution.
- 3. If no building is available, it is recommended that units be turned upside down, carefully set on top side flange and stored so inside of units face each other. This is also recommended at job site locations.



NOTE: Failure to comply with

one of the above storage methods may result in damage to units not covered by the BathCraft, Inc. warranty. Units can be stored outside for no more than 30 days. Damage caused by exposure to the elements is not covered under warranty.