KOIL-KIT[™] Coil Pack

SERIES 799/79V SERIES 78Y/78T/78U AND COIL HOSES

The Victaulic KOIL-KIT Coil Pack consists of the following components: Series 78Y Y-Strainer/Ball Valve or Series 78T Ball Valve Union Combination, two Coil Hoses, a Series 78U Union Port Fitting, and a TA balancing valve. For information on TA Balancing Valves offered by Victaulic, refer to publication 08.16.

Victaulic KOIL-KIT Coil Packs provide a simplified, quality coil circuit installation while ensuring optimal hydronic system design requirements are met. The Series 799/79V is suitable for a variety of hot and cold water applications including treated and untreated water systems.

There are two packages available when ordering a Victaulic KOIL-KIT Coil Pack: Series 799 KOIL-KIT Coil Pack or Series 79V KOIL-KIT Coil Pack with ATC Valve. The Series 799 and Series 79V comes standard with the components listed in the preceding paragraph. Additionally, the Series 79V includes the option to have the ATC valve of your choosing assembled and shipped with the Victaulic KOIL-KIT Coil Pack. When selecting a Victaulic KOIL-KIT Coil Pack with ATC valve, the outlet of the Series 78U and the inlet of the Series 78K must meet the connection requirements of the ATC valve, otherwise Victaulic will not preconnect the ATC valve and final assembly will be required in the field.

For added convenience, all hoses can be provided pre-connected to the Series 78Y or 78T on the supply side and the Series 78U on the return side (specify connection preference when ordering).

See the Series 799/79V Contractor Order Form (A) on page 9 of this publication for help ordering your Victaulic KOIL-KIT Coil Pack.



TA Series 786/787 – RETURN Coil Hose (2) Series 78L COIL - SUPPLY Coil Hose (1) ries 781

JOB/OWNER

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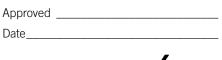
CONTRACTOR

ENGINEER

Date

System No	Submitted By
Location	Date

Spec Sect Para



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VICTAULIC SERIES 799/79V KOIL-KIT COIL PACK

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KOIL-KIT[™] Coil Pack series 799/79V

SERIES 78Y/78T/78U AND COIL HOSES

MATERIAL SPECIFICATIONS

BODY: Series 78U, 78Y, 78T: DZR Brass

UNION:

Series 78U, 78Y, 78T: DZR Brass with EPDM o-ring

SEALS:

Series 78U: EPDM o-ring

TAILPIECE:

Series 78U, 78Y, 78T: DZR Brass

PACKING AND SEATS: Series 78Y, 78T: PTFE

PACKING NUT:

Series 78Y, 78T: Brass

BALL:

Series 78Y: Plated Brass

HANDLE: Series 78Y, 78T: Steel with vinyl grip

STRAINER:

Series 78Y: Stainless steel, 20 mesh

STRAINER SEAL :

Series 78Y: EPDM o-ring



SERIES 78Y/78T/78U AND COIL HOSES

SERIES 78Y Y-Strainer/Ball Valve Combination 1/2"/15 mm through 2"/50 mm Sizes



The Series 78Y Y-Strainer/Ball Valve Combination provides a simplified, guality terminal hookup that protects both coils and thermostatic control valves from pipe scale, sand or weld slag. The Series 78Y features a 20 mesh stainless steel strainer (removable without breaking the line), a blow-out proof valve stem, Teflon® packing, plated ball and a strainer-blowdown & drain valve with hose thread, cap & retainer. Equipped standard with a pressure/temperature port, an extra plugged port on top, and a union end with tailpiece. Available end connections are female thread by female thread; sweat by sweat; female by sweat; sweat by thread; PermaLynx by PermaLynx.

Rated up to 400 psi/2758 kPa and 230°F/110°C.

Notes:

Optional tailpieces must be ordered for double reductions and for changing end configurations from sweat to threaded or threaded to sweat. If needed, specify tailpiece option when ordering.

						Dimension	S			Approx.
	Nomin	al	Size	Inlet/Outlet C	Options*					Weight Each
T	INLET Inches mm		OUTLET Inches mm	A Sweat or Female Threaded End Inches/mm	A PermaLynx End Inches/mm	B Inches mm	C Inches mm	D Inches mm	E Inches mm	Lbs. Kg.
3	½ > 15	<	½ 15	5.1 130	7.30 185	1.9 49	3.8 97	4.0 100	1.5 38	1.7 0.8
Ł		<	½ 15	5.9 150	8.79 223	2.0 51	4.5 114	4.0 100	1.8 46	2.4 1.1
	20		³ ⁄4 20	6.1 155	9.47 241	2.0 51	4.6 117	4.0 100	1.8 46	2.4 1.1
	1 > 25	(½ 15	6.1 155	9.30 236	2.0 51	4.5 114	4.0 100	1.8 46	2.4 1.1
	23		³ ⁄4 20	6.2 157	9.98 254	2.0 51	4.6 117	4.0 100	1.8 46	2.4 1.1
			1 25	6.4 163	10.71 272	2.0 51	4.9 124	4.0 100	1.8 46	2.4 1.1
	1¼ > 32	<	³ ⁄4 20	7.8 198	11.47 291	2.4 61	5.9 150	5.3 135	2.6 66	5.4 2.4
	52		1 25	8.0 203	11.98 304	2.4 61	6.1 155	5.3 135	2.6 66	5.4 2.4
			11/4	8.0 203	11.97 304	2.4 61	6.1 155	5.3 135	2.6 66	5.3 2.4
	1½ >	<	1 25	8.1 206	12.21 310	2.4 61	6.1 155	5.3 135	2.6 66	5.4
	40		11/4	8.1 206	12.21 310	2.4	6.1 155	5.3 135	2.6 66	5.4
			1½ 40	8.3 211	12.79 325	2.4	6.3 160	5.3	2.6 66	5.4 2.4
	2 > 50	<	11/4	11.2	-	3.1 79	8.5 216	5.9	3.3 84	11.3 5.1
	50		1½ 40	11.2	-	3.1 79	8.5 216	5.9	3.3 84	11.5 5.2
			2 50	11.2 284	-	3.1 79	8.5 216	5.9 151	3.3 84	11.5 5.2

* The Series 78Y is available with the following end configurations:

swt x swt union

swt x fem union swt x male union

fem x swt union

fem x fem union

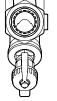
fem x male union

PermaLynx (Style PL604 Adapter) x swt union

- PermaLynx x fem union
- PermaLynx x male union PermaLynx x PermaLynx



OUTLET INI FT

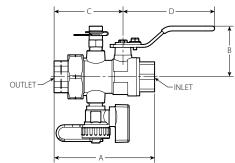


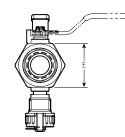
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SERIES 78Y/78T/78U AND COIL HOSES

SERIES 78T Ball Valve Union Combination 1/2"/15 mm through 2"/50 mm Sizes







The Series 78T Ball Valve Union Combination is an efficient, simplified, quality terminal hookup that provides coil isolation, a pressure-temperature port, a drain feature, and a union with tailpiece. The Series 78T does not include a strainer. The Series 78T features a blow-out proof valve stem, Teflon® packing, a plated ball and a drain valve with hose thread, cap and retainer. Equipped standard with a pressure/temperature port and a union end with tailpiece.

Rated up to 400 psi/2758kPa and 230°F/110°C.

Notes:

Optional tailpieces must be ordered for double reductions and for changing end configurations from sweat to threaded or threaded to sweat. If needed, specify tailpiece option when ordering.

					Dimension	S			Approx.
Nom	ninal	Size	Inlet/Outlet C	Options*					Weight- Each
INLET Inches mm		OUTLET Inches mm	A Sweat or Female Threaded End Inches/mm	A PermaLynx End Inches/mm	B Inches mm	C Inches mm	D Inches mm	E Inches mm	Lbs. Kg.
1/2	х	1/2	4.1	6.41	1.9	2.8	4.0	1.5	1.4
15		15	105	163	49	71	100	37	0.6
3/4	х	1/2	4.3	7.29	2.0	2.9	4.0	1.8	1.7
20		15	109	185	51	73	100	46	0.8
		3⁄4	4.4	8.07	2.0	2.9	4.0	1.8	1.7
		20	112	205	51	73	100	46	0.8
1	х	1/2	4.6	7.95	2.2	3.0	5.3	1.8	2.0
25		15	117	202	55	75	135	46	0.9
		3/4	4.8	8.83	2.2	3.0	5.3	1.8	2.0
		20	121	224	55	75	135	46	0.9
		1	5.0	9.39	2.2	3.3	5.3	1.8	2.1
		25	126	239	55	84	135	46	1.0
11/4	х	3/4	5.2	9.21	2.4	3.2	5.3	2.6	3.6
32		20	131	234	60	80	135	67	1.6
		1	5.4	9.76	2.4	3.5	5.3	2.6	3.6
		25	136	248	60	89	135	67	1.6
		11⁄4	5.4	9.76	2.4	3.5	5.3	2.6	3.5
		32	136	248	60	89	135	67	1.6
11/2	х	1	5.9	10.50	2.8	3.7	5.9	2.6	4.9
40	~	25	150	267	71	94	151	67	2.2
		11⁄4	5.9	10.48	2.8	3.7	5.9	2.6	4.9
		32	150	266	71	94	151	67	2.2
		11/2	6.1	10.91	2.8	3.9	5.9	2.6	4.9
		40	155	277	71	99	151	67	2.2
2	х	1¼	6.9	-	3.0	3.8	5.9	3.3	7.1
50	~	32	174		77	97	151	83	3.2
		11/2	6.9	-	3.0	4.0	5.9	3.3	7.2
		40	174		77	102	151	83	3.3
		2	6.9	-	3.0	4.1	5.9	3.3	7.3
		50	174		77	104	151	83	3.3

* The Series 78T is available with the following end configurations:

swt x swt union swt x fem union

swt x male union

fem x swt union

fem x fem union

fem x male union PermaLynx (Style PL604 Adapter) x swt union

PermaLynx x fem union

PermaLynx x male union

PermaLynx x PermaLynx

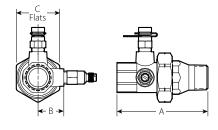


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SERIES 78Y/78T/78U AND COIL HOSES

SERIES 78U Union Port Fitting 1/2"/15mm through 2"/50mm Sizes





The Series 78U Union Port Fitting provides a simplified, quality terminal hookup for installation at coil outlet. The Series 78U features a port section equipped standard with a manual air vent, pressure/ temperature port, union and male threaded tailpiece. This configuration allows for easy venting of the coil, pressure and temperature readings, and easy thermostatic valve assembly. The Series 78U is equipped with an EPDM o-ring.

Rated up to 400 psi/2758 kPa and 230°F/110°C.

Notes:

Optional tailpieces must be ordered for double or triple reductions and for changing end configurations from sweat to threaded or threaded to sweat. If needed, specify tailpiece option when ordering.

	Size			Approx. Weight Each			
			Inlet O	ptions*			
INLET Inches mm		OUTLET Inches mm	A A Sweat or Female PermaLynx Threaded End End Inches/mm Inches/mm		B Inches mm	C Inches mm	Lbs. Kg.
1/2	х	1/2	3.48	4.66	0.84	1.46	0.7
15		15	89	118	21	37	0.3
3/4	х	1/2	3.87	5.63	1.08	1.81	1.0
20		15	98	143	27	46	0.5
		3/4	3.87	5.63	1.08	1.81	0.9
		20	98	143	27	46	0.4
1	х	1/2	4.03	6.10	1.08	1.81	1.0
25		15	102	155	27	46	0.5
		3/4	4.03	6.10	1.08	1.81	1.1
		20	102	155	27	46	0.5
		1	4.14	6.20	1.08	1.81	1.1
		25	105	158 6.37	27	46	0.5
11⁄4	х	1/2	4.36		1.46 37	2.63	1.9
32		15 3⁄4	111	162		67	0.9
		⁻⁷⁴ 20	4.36 111	6.37 162	1.46 37	2.63 67	1.9 0.9
		1	4.36	6.37	1.46	2.63	1.9
		25	4.50	162	37	67	0.9
		11/4	4.19	6.37	1.46	2.63	2.1
		32	106	162	37	67	1.0
11/		3/4	4.19	6.61	1.46	2.63	2.2
1½ 40	х	20	106	168	37	67	1.0
40		1	4.19	6.61	1.46	2.63	2.2
		25	106	168	36	67	1.0
		11/4	4.19	6.61	1.46	2.63	2.3
		32	106	168	37	67	1.0
		11/2	4.40	6.81	1.46	2.63	2.3
		40	112	173	37	67	1.0
2	х	1	4.47	-	1.76	3.26	3.1
50	^	25	114		45	83	1.4
		11⁄4	4.47	-	1.76	3.26	3.1
		32	114		45	83	1.4
		11/2	4.47	-	1.76	3.26	3.2
		40	114		45	83	1.5
		2	4.47	-	1.76	3.26	3.2
		50	114		45	83	1.5

* The Series 7U is available with the following end configurations:

- swt x swt union
- swt x fem union
- swt x male union
- fem x swt union fem x fem union
- fem x male union
- PermaLynx (Style PL604 Adapter) x swt union
- PermaLynx x fem union
- PermaLynx x male union



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KOIL-KIT[™] Coil Pack SERIES 799/79V SERIES 78Y/78T/78U AND COIL HOSES

COIL HOSE

1/2"/15 mm through 2"/50 mm Sizes



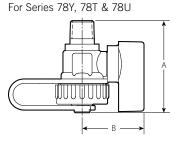
Victaulic Coil Hoses feature a stainless steel braided hose and a synthetic polymer core with stainless ferrules. Victaulic Coil Hoses are available as male x female swivel and male x male swivel. Victaulic Coil Hoses are available in three lengths: 12"/300 mm, 24"/610 mm or 36"/914 mm. Specify choice when ordering.

Rated up to 230°F/110°C.

Size		Inlet C	Options				Approx. Weight Each
Inches mm		A Male End Thread	B NPSM MNPT Swivel Union	PSI/ kPa	Bend Radius Inches mm	Length Inches mm	Lbs. Kg.
½ 15	х	½ NPT	1/2	375 2585	2.6 66.7	12 300 24 610 36 914	0.3 0.1 0.5 0.2 0.7 0.3
³ /4 20	×	34 NPT	3⁄4	300 2068	4.5 114.3	12 300 24 610 36 914	0.6 0.3 1.0 0.5 1.5 0.7
1 25	х	1 NPT	1	300 2068	5.5 139.7	12 300 24 610 36 914	1.0 0.5 1.5 0.7 2.3 1.0
1¼ 32	х	1¼ NPT	11⁄4	225 1550	6.8 171.5	12 300 24 610 36 914	1.2 0.5 2.0 0.9 3.0 1.4
1½ 40	x	1½ NPT	1½	150 1034	8.4 212.7	12 300 24 610 36 914	2.2 1.0 4.4 2.0 6.6 3.0
2 50	x	2 NPT	2	150 1034	11.3 285.8	12 300 24 610 36 914	2.5 1.1 4.8 2.2 7.2 3.3

SERIES 78Y/78T/78U AND COIL HOSES

HOSE END DRAIN VALVE



A separate drain kit with connection is available for the Series 78Y, 78T and 78U in sizes $\frac{1}{2}$ – 2"/15 – 50 mm.

Available in two sizes: $\frac{1}{2}"$ and $\frac{1}{4}"$ connections.

Kit must be field mounted.

Style	Size	Dimer	Part Code	
	NPT Inches/mm	A Inches/mm	B Inches/mm	
70\//70T	1⁄4 6	2.04 52	1.37 35	P-002-78Y-DRN
78Y/78T	½ 13	2.74 70	1.53 39	P-004-78Y-DRN

PROBE PORT

For Series 78Y, 78T & 78U



Series	Size		Dimension
	Inches/mm	Part Code	L Inches/mm
78Y/78U	¹ / ₂ - ³ / ₄ 15 - 20	P-002-78Y-PTP	1.55 39

PORT EXTENDER

For Series 78Y, 78T & 78U



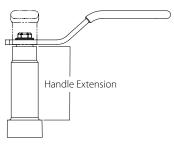
The port extender is used to extend accessories to clear 2"/50mm or 4"/100 mm insulation (M x F $\frac{1}{4}$ " or $\frac{1}{8}$ ").

Extends probe port and air vent.

Length	Part Code
Inches/mm	
2	P-000-78Y-2XT
50	F=000=761=2A1
4	P-000-78Y-4XT
100	P-000-781-4X1

HANDLE EXTENSION

For Series 78Y & 78T



Handle extension for use on chilled water to clear 2"/50mm or 4"/100 mm insulation.

Length	Size	Part Code
Inches/mm	Inches/mm	
2 50	1⁄2 - 3⁄4 15 - 20	P-004-78Y-2HL
	1 - 1¼ 25 - 32	P-010-78Y-2HL
	1½ - 2 40 - 50	P-020-78Y-2HL
4 100	1⁄2 - 3⁄4 15 - 20	P-004-78Y-4HL
	1 - 1¼ 25 - 32	P-010-78Y-4HL
	1½ - 2 40 - 50	P-020-78Y-4HL

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KOIL-KIT[™] Coil Pack series 799/79V

SERIES 78Y/78T/78U AND COIL HOSES

AIR VENT For Series 78Y & 78U



• Partcode= P-002-78U-MAV

TYPICAL SPECIFICATIONS

Series 799 KOIL-KIT ™ Coil Pack: Shall include the following components: Series 78T or 78Y, two optional coil hoses, Series 78U and a balancing valve (Series 78K or TA Series 786 or TA Series 787) sized to flow. The Series 78T, 78Y, coil hoses, Series 78U and Series 78K shall be provided by one manufacturer, Victaulic. The TA Series 786 and 787 shall be manufactured by Tour and Andersson and provided by Victaulic. Note: The pressure rating of a KOIL-KIT Coil Pack is contingent upon the pressure rating of the balancing valve and/or the coil hose options. Please refer to submittal 08.16 for balancing valves and the coil hose section of submittal 08.30 for product information and ratings

Series 79V KOIL-KIT Coil Pack with ATC Valve: Shall include the following components: Series 78T or 78Y, two optional coil hoses, Series 78U and a balancing valve (Series 78K or TA Series 786 or TA Series 787) sized to flow and an ATC valve. The Series 78T, 78Y, coil hoses, Series 78U and Series 78K shall be provided by one manufacturer, Victaulic. The ATC valve is provided by a supplier for the contractor's choosing. The TA Series 786 and 787 shall be manufactured by Tour and Andersson and provided by Victaulic. When selecting a Victaulic KOIL-KIT Coil Pack with ATC valve, the outlet of the Series 78U and the inlet of the Series 78K must meet the connection requirements of the ATC valve, otherwise Victaulic will not preconnect the ATC valve and final assembly will be required in the field. Note: The pressure rating of a KOIL-KIT Coil Pack is contingent upon the pressure rating of the balancing valve and/or the coil hose options. Please refer to submittal 08.16 for balancing valves and the coil hose section of submittal 08.30 for product information and ratings.

Series 78Y Strainer/Ball Valve Combination ½" through 2": 400 psi/2758 kPa maximum CWP, available as swt x swt; swt x fem; swt x male; fem x swt; fem x fem; fem x male; PermaLynx (Style PL604 Adapter) x swt; PermaLynx x fem; PermaLynx x male; PermaLynx x PermaLynx. DZR brass body consisting of a full port ball valve and strainer with flow measuring ports. Ball valve shall be complete with double o-ring seal, plated ball, blow-out proof stem, and steel handle with vinyl grip. Strainer shall be Y-pattern, with 20 mesh stainless steel screen and blowdown port. Strainer/ball combination shall provide a simplified hookup to protect the coil and modulating valve. Suitable for operating temperatures up to 230°F/110°C. The Series 78Y shall be provided by Victaulic.

Series 78T Ball Valve ¹/2" through 2": 400 psi/2758 kPa maximum CWP, available as swt x swt; swt x fem; swt x male; fem x swt; fem x fem; fem x male; PermaLynx (Style PL604 Adapter) x swt; PermaLynx x fem; PermaLynx x male; PermaLynx x PermaLynx. DZR brass body consisting of a full port ball valve with flow measuring port. Ball valve shall be complete with double o-ring seal, plated ball, blow-out proof stem, and steel handle with vinyl grip. Ball valve shall provide a simplified hookup to protect the coil and modulating valve. Suitable for operating temperatures up to 230°F/110°C. The Series 78T shall be provided by Victaulic.

Coil Hoses ½" through 2": 375 psi/2585 kPa maximum CWP (varies by size), stainless steel braided hose and a synthetic polymer core with stainless ferrules; available as male by female swivel and male by male swivel and in three lengths: 12" or 24" or 36". Suitable for operating temperatures up to 230°F/110°C. The Coil Hoses shall be provided by Victaulic.

Series 78U Union Port Fitting ½" through 2": 400 psi/2758 kPa maximum CWP, available as swt x swt; swt x fem; swt x male; fem x swt; fem x fem; fem x male; PermaLynx (Style PL604 Adapter) x swt; PermaLynx x fem; PermaLynx x male. DZR brass body with manual air vent port and pressure/ temperature port, with EPDM seals. Union port fitting shall provide a simplified terminal hookup for installation at coil outlets. Suitable for operating temperatures to 230°F/110°C. The Series 78U shall be provided by Victaulic.

Balancing Meter: If a balancing meter is required to be left with the owner after commissioning, the balancing meter shall be from the same manufacturer as the balancing valves, Victaulic/Tour and Andersson. The Series 734 TA-Scope, or TA Series 73M CMI Pressure Differential Meter are acceptable. Needle gauge type meters will not be allowed.



REV_F

Date

State/Province

Zip/Postal Code

Series 799/79V KOIL-KIT™ Coil Pack

CONTRACTOR ORDER FORM (A)

Coil Hose (1)

2

This form must be filled out completely with each order. Once completed, FAX this form to your local distributor.

Ship

Order No.

City

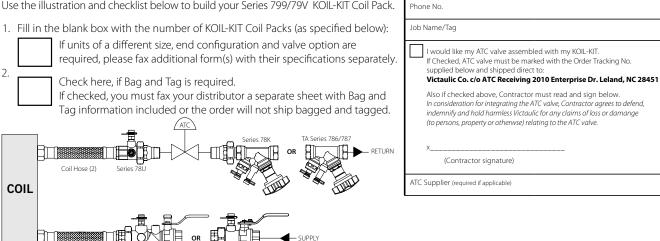
Country

Company Name Contact Name Address

(See instruction No. 2 for faxing bag and tag information as required.)

Company Name	
Contact Name	
Address	
City	State/Province
Country	Zip/Postal Code
Phone No.	Fax No.
Email	1

Use the illustration and checklist below to build your Series 799/79V KOIL-KIT Coil Pack.



Selec	t one drain val	ve op	otion from below.		Seleo	t co	il hose option.	Select port fitting size and end config.			and end config.		
🗋 Seri	es 78T or		Series 78Y		Coil Ho	ose (1	1)	Series 78U					
Inlet	Outlet		End Config.		Length		End Config.		Inlet		Outlet		End Config.
 ½ ¾ 1 1¼ 1½ 2 	 1/2 3/4 1 11/4 11/2 2 		swt x swt union swt x fem union swt x male union fem x swt union fem x fem union fem x male union Plynx x swt union Plynx x fem union Plynx x male union Plynx x Plynx		12" 24" 36" Coil Ho Length 12" 24" 36") () () () () () () () () () () () () ()	male x fem swivel male x male swivel 2) End Config. male x fem swivel male x male swivel		 ½ ¾ 1 1½ 1½ 2 		1/2 3/4 1 1 1/4 1 1/2 2		swt x swt union swt x fem union swt x male union fem x swt union fem x fem union fem x male union Plynx x swt union Plynx x fem union Plynx x male union
	Double reduction available				Conne	ct ho	oses			Trip	le reduc	tion a	available

Select one balancing valve option from below.										
Series 78	к		TA Series 786		TA Series 787					
Inlet	Outlet	End Config.	Inlet x Outlet	End Config.	Inlet x Outlet	End Config.				
1/2	□ ½	male union x swt	1 /2	🗅 swt x swt	1 /2	🗅 fem x fem				
3⁄4	3 4	male union x fem	□ 3⁄4		□ ³ ⁄ ₄					
1	D 1	male union x Plynx	D 1		D 1					
1 1⁄4	□ 1 ¼	fem union x swt	□ 1 ¼		□ 1 ¼					
1 1/2	□ 1½	fem union x fem	□ 1 ½		1 1 ½					
2	D 2	□ fem union x Plynx	D 2		D 2					
Trip	le reduction in	nlet available				•				

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KOIL-KIT[™] Coil Pack

SERIES 799/79V SERIES 78Y/78T/78U AND COIL HOSES

WARRANTY	Refer to the Warranty section of the current Price List or contact Victaulic for details.
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NOTE	This product shall be manufactured by Victaulic or to Victaulic specifications. All products to be installed in accordance with current Victaulic installation/assembly instructions. Victaulic reserves the right to change product specifications, designs and standard equipment without notice and without incurring obligations.

