

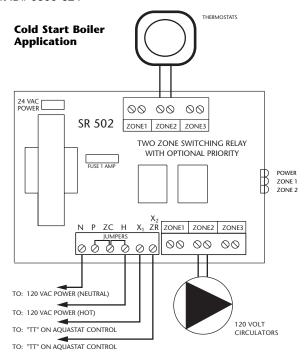
# **Instruction Sheet SR502 Switching Relay**

102-082

SUPERSEDES: 102-082 August 1, 1997

EFFECTIVE: December 1, 1999

Plant ID# 9300-824



**Operation:** When the thermostat calls for heat, the appropriate circulator is energized and the isolated end switch  $(X_1 \text{ and } X_2)$  will start the

**Jumper Placement:** The jumper should be placed between terminals ZC and H. Connect the isolated end switch, X<sub>1</sub> and X<sub>2</sub> to the boiler aquastat control. For zone 1 priority, remove jumper between terminals P and ZC.

**Power Input:** Connect 120 volt ac power input to terminals N and H. Neutral wire to terminal N. Hot wire to terminal H.

#### The Taco Connection:

Combine the reliability of the Taco Zone Valves, Priority Zoning Circulators, Thermostats, and the "00" family of circulators with the advanced features of the Taco Zone Controls to achieve total system integration. No matter the application, Taco now provides the products to maximize system performance while simplifying both installation and service.

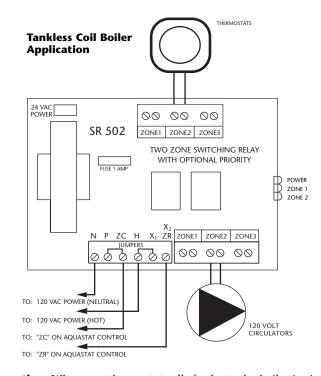
## **External Diagnostics:**

Externally visible lights show full functionality of the switching relay. The green light should always be on, indicating that power is connected. When the thermostat calls for heat, both the appropriate circulator and red indicating light is energized.

### Specifications:

PRODUCT	NUMBER	TRANSFORMER	MAXIMUM	DIMENSIO		CLOSURE
NUMBER	OF ZONES	VOLTAGE	COMBINED LOAD	WIDTH		DEPTH
SR502	2 with Priority	120 VAC Input	15 amps	10 1/4"	6 3/4"	2 3/4"

All Switching Relays are relay type DPST, have a thermostat current of .18, and have a single phase motor rating per zone of 1/3 hp (7.2A) @ 120 VAC.



**Operation:** When any thermostat calls for heat, the boiler is given a signal to start. The appropriate circulator is energized only when the boiler temperature is above the set low limit.

**Jumper Placement:** The jumper should be placed between terminals H and X<sub>1</sub>. Connect terminal ZC to ZC terminal on the aquastat control. Connect terminal ZR to ZR terminal on the aquastat control. Confirm polarity is consistent between boiler aquastat and switching relay. For zone 1 priority, remove jumper between terminals P and ZC.

**Power Input:** Connect 120 volt ac power input to terminals N and H. Neutral wire to terminal N. Hot wire to terminal H.

**External Indicator Lights** 

Priority

Simplified Wiring

Fully Enclosed Snap-Out Relays

Compact Design Fuse Protected 100% Factory Tested Isolated End Switch

Contractor Friendly PC Board Layout Universal Thermostat Compatibility

UL Approved

24 volt Power Input or Output Terminal

Extended 3 Year Warranty

Made in the USA

#### Warning:

Wiring connections must be made in accordance with all applicable electrical codes. Use copper wire only. Failure to follow this instruction can result in personal injury or death and/or property damage. 10-18 gauge wire recommended for 120 VAC connections with 9 in.lbs. max torque, 12-22 gauge wire for thermostat connections with 9 in.lbs. max torque, and 12-22 gauge wire for 24 VAC source with 5 in.lbs. max torque.

# Do it Once. Do it Right.

TACO, INC., 1160 Cranston Street, Cranston, RI 02920 Telephone: (401) 942-8000 FAX: (401) 942-2360. TACO (Canada), Ltd., 6180 Ordan Drive, Mississauga, Ontario L5T 2B3. Telephone: 905/564-9422. FAX: 905/564-9436.

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