



**STEP 1:**

Insert the bit receiver with 25/64" drill bit into the chuck of a minimum 18-volt battery operated drill and drill the 25/64" hole through the metal deck at the desired location.



**STEP 2:**

Slide the sleeve of the X-Press It® over the drill bit until it connects to the receiver.



**STEP 3:**

With the internally-threaded portion of the anchor (XP 20, XP 35) positioned inside the socket of the installation tool, secure the square base of the Sammy X-Press® within the square recessed guidelines of the installation tool.



**STEP 4:**

Insert the Sammy X-Press® anchor through the pre-drilled hole. Install the Sammy X-Press® anchor to release the expandable portion of the anchor and secure the anchor in the metal deck or purlin to allow vertical orientation of threaded rod.

**Important Note:** Warranty requires the use of the appropriate Sammy X-Press It® Tool for installations.

**STRUCTURAL CONCRETE OVER METAL DECK (Follow steps 1-4 before pouring concrete)**

**NON-STRUCTURAL LIGHTWEIGHT CONCRETE APPLIED OVER METAL DECK NOT FOR USE WITH AIR DRY DENSITY GREATER THAN 35 PCF (Follow steps 1-4 before the LWC has been applied)**

