## Pipe Rollers \& Roller Supports

## B3110 - Adjustable Steel Yoke Pipe Roll (TOLCO Fig. 324)

Size Range: 2" (65mm) thru 24" (600mm) pipe
Material: Cast iron and steel
Function: For supporting pipe where movement may occur due to thermal expansion.
Approvals: Conforms to Federal Specification WW-H-171E \&
A-A-1192A, Type 44, 1" $(25 \mathrm{~mm}$ ) thru 20" ( 500 mm ), and Manufacturers Standardization Society ANSI/MSS SP-69 \& SP-58, Type 43.
Note: When pipe line is insulated, total outside diameter of pipe and covering should be used to determine size of hanger; also see B3160 to B3165 on pages 155 thru 160.
Finish: Plain. Contact B-Line for alternative finishes and materials.
Order By: Part number, pipe size and finish


Note: Not for continuous cycling applications.

| Part No. | Pipe Size |  | Rod Size <br> A | B |  | C |  | D |  | E |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | in. | (mm) |  | in. | (mm) | in. | (mm) | in. | (mm) | in. | (mm) |
| B3110-2 | 2 " | (50) | 3/8"-16 | 19/16" | (39.7) | 43/4" | (120.6) | 23/8" | (60.3) | 17/16" | (36.5) |
| B3110-21/2 | $2^{1 / 21}$ | (65) | 1/2"-13 | 17/8" | (47.6) | $6{ }^{\prime \prime}$ | (152.4) | 3/16" | (81.0) | 2" | (50.8) |
| B3110-3 | $3^{\prime \prime}$ | (80) | 1/2"-13 | $2^{3 / 16 "}$ | (55.6) | 65/8" | (168.3) | $3^{1 / 21}$ | (88.9) | 2" | (50.8) |
| B3110-31/2 | $31 / 2^{\prime \prime}$ | (90) | 1/2"-13 | $2^{1 / 2} 2^{\prime \prime}$ | (63.5) | 71/4" | (184.1) | $3^{3 / 4}{ }^{\prime \prime}$ | (95.2) | 2" | (50.8) |
| B3110-4 | $4{ }^{\prime \prime}$ | (100) | 5/8"-11 | 23/4" | (69.8) | 77/8" | (200.0) | $4{ }^{\prime \prime}$ | (101.6) | 2" | (50.8) |
| B3110-5 | $5{ }^{\prime \prime}$ | (125) | 5/8"-11 | 33/8" | (85.7) | 93/16" | (233.4) | 49/16" | (115.9) | 2" | (50.8) |
| B3110-6 | $6{ }^{\prime \prime}$ | (150) | 3/4"-10 | 35/16" | (100.0) | 103/8" | (263.5) | 51/16" | (128.6) | 2 " | (50.8) |
| B3110-8 | 8" | (200) | 3/4"-10 | $5^{1 / 161}$ | (128.6) | 125/8" | (320.7) | $6^{1 / 1 / 16^{\prime \prime}}$ | (154.0) | $2^{1 \prime}$ | (50.8) |
| B3110-10 | 10" | (250) | 7/8"-9 | $6^{1 / 4} 4^{\prime \prime}$ | (158.7) | 1415/16" | (379.4) | 73/16" | (182.6) | 21/16" | (52.4) |
| B3110-12 | 12 " | (300) | 7/8"-9 | 73/8" | (187.3) | 173/8" | (441.3) | 83/8" | (212.7) | $2^{1 / 4} 4^{\prime \prime}$ | (57.1) |
| B3110-14 | 14 " | (350) | 1"-8 | 81/4" | (209.5) | 19" | (482.6) | 83/4" | (222.2) | $2^{1 / 4} 4^{\prime \prime}$ | (57.1) |
| B3110-16 | $16 "$ | (400) | 1"-8 | 91/4" | (234.9) | 203/4" | (527.0) | 93/4" | (247.6) | 2" | (50.8) |
| B3110-18 | 18" | (450) | 1"-8 | 103/8" | (263.5) | 2311/16" | (601.7) | 117/16" | (290.5) | $2^{11 / 16 "}$ | (68.3) |
| B3110-20 | $20^{\prime \prime}$ | (500) | 11/4"-7 | 111/2" | (292.1) | 257/8" | (657.2) | 121/4" | (311.1) | 21/2" | (63.5) |
| B3110-24 | 24" | (600) | 11⁄2"-6 | $13^{13 / 16 "}$ | (350.8) | 319/16" | (801.7) | $15^{\prime \prime}$ | (381.0) | $3^{1 / 21}{ }^{\prime \prime}$ | (88.9) |


| Part No. | F |  | Maximum O.D. Covering in. (mm) |  | Design Load |  | Approx. Wt./100 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | in. | (mm) |  |  | lbs. | (kN) | Lbs. | (kg) |
| B3110-2 | $2^{7 / 81}$ | (73.0) | 25/8" | (66.7) | 150 | (.67) | 123 | (55.8) |
| B3110-21/2 | 31/4" | (82.5) | $3{ }^{\prime \prime}$ | (76.2) | 225 | (1.00) | 178 | (80.7) |
| B3110-3 | $37 / 8{ }^{\prime \prime}$ | (98.4) | 35/8" | (92.1) | 310 | (1.38) | 206 | (93.4) |
| B3110-31/2 | 43/8" | (111.1) | $41 / 8{ }^{\prime \prime}$ | (104.8) | 390 | (1.73) | 267 | (121.1) |
| B3110-4 | 47/8" | (123.8) | 411/16" | (119.1) | 475 | (2.11) | 344 | (156.0) |
| B3110-5 | 515/16" | (150.8) | 53/4" | (146.0) | 685 | (3.04) | 600 | (272.1) |
| B3110-6 | $7{ }^{\prime \prime}$ | (177.8) | 63/4" | (171.4) | 780 | (3.47) | 800 | (362.9) |
| B3110-8 | 9" | (228.6) | 83/4" | (222.2) | 780 | (3.47) | 1300 | (589.7) |
| B3110-10 | 111/8" | (282.6) | 103/4" | (273.0) | 965 | (4.29) | 1600 | (725.7) |
| B3110-12 | $13^{3 / 8 "}$ | (339.7) | $13^{\prime \prime}$ | (330.2) | 1200 | (5.34) | 2600 | (1179.3) |
| B3110-14 | 141/2" | (368.3) | 141/4" | (361.9) | 1200 | (5.34) | 3400 | (1542.2) |
| B3110-16 | $16^{3 / 8 "}$ | (415.9) | $16^{1 / 8 "}$ | (409.6) | 1200 | (5.34) | 3900 | (1769.0) |
| B3110-18 | 183/8" | (466.7) | 181/8" | (460.4) | 1400 | (6.23) | 4900 | (2222.6) |
| B3110-20 | 203/8" | (517.5) | 201/8" | (511.2) | 1600 | (7.11) | 6686 | (3032.7) |
| B3110-24 | $24^{5 / 81}$ | (625.5) | 243/8" | (619.1) | 1800 | (8.00) | 11630 | (5275.3) |

Notes: If using D.I. pipe refer to page 298 for sizing. Non-metallic rollers with stainless steel yoke and hardware are available for most sizes (B3110NM-Pipe Size). Contact B-Line Engineering for more information.

All dimensions in charts and on drawings are in inches. Dimensions shown in parentheses are in millimeters unless otherwise specified.

