

# Model RPHBM

## Hydrant Backflow Meter



### □ Installation □ Testing □ Maintenance Instructions

**CAUTION:** Installation of Backflow Preventers must be performed by qualified, licensed personnel. The installer should be sure the proper device has been selected for the particular installation. Faulty installation could result in an improperly functioning device.

The ZURN WILKINS Model RPHBM Hydrant Backflow Meter consists of a 3" Hydrant Meter and integral Reduced Pressure Principle Backflow Preventer for use on water lines where usage must be metered and a health hazard could exist if a backflow situation were to occur.

Proper performance is dependent upon following these installation instructions and prevailing governmental and industry standards and codes. Failure to do so, according to ZURN WILKINS Limited Warranty "...releases ZURN WILKINS of any liability that it might otherwise have with respect to that device." Such failure could also result in an improperly functioning device.

Damage to the device could result wherever water hammer and/or water thermal expansion could create excessive line pressure. Where this could occur, shock arresters and/or pressure relief valves should be installed downstream of the device.

1. Before installing a Model RPHBM, flush the hydrant thoroughly to remove all debris, chips and other foreign matter. If required, a strainer should be placed upstream of the Hydrant Backflow Meter.

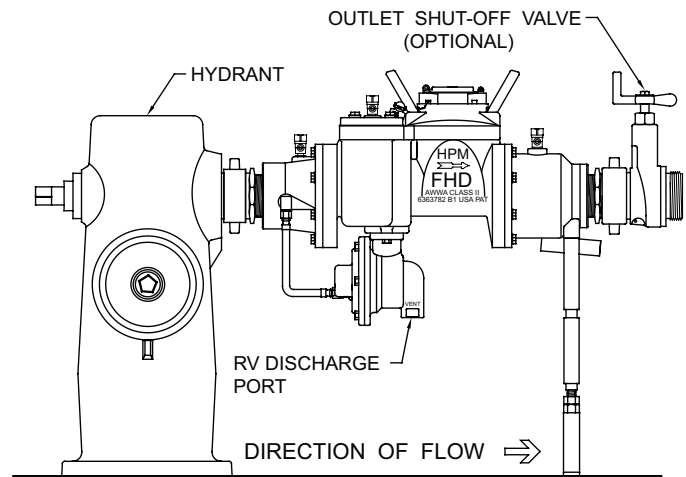
2. The Model RPHBM must be installed in a horizontal position to provide proper operation of the relief valve. Adjust stand height until valve is in horizontal position. For stability, ensure stand is placed on a solid surface.

3. If installation of a Model RPHBM is in a building, provide a suitable drain arrangement to drain off spillage from the relief valve. An air gap at least two times the pipe diameter must be provided between the relief valve and the drain piping to prevent a cross-connection.

4. Install valve at least 12 inches above surrounding flood level.

5. Always consult local codes for installation methods, approvals and guidance.

6. ZURN WILKINS Model RPHBM Hydrant Backflow Meters must be protected against freezing conditions. Exposure to freezing conditions will result in improper function or damage to the device. The installation location must be kept above 32°F. All the basic installation instructions apply.



**TYPICAL INSTALLATION  
ZURN WILKINS RPHBM  
Hydrant Backflow Meter**

### **SPECIFICATIONS:**

Maximum intermittent flow rate	650 GPM
Maximum continuous flow rate	450 GPM
Minimum flow rate	2-1/2 GPM
Maximum working water pressure	175 PSI
Maximum working water temperature	140°F
Fire Department connection (2-1/2")	NSFHT

### **PLACING THE DEVICE IN SERVICE**

After the installation of a Model RPHBM has been completed, place the unit in service as follows:

1. Start with hydrant closed. Slowly open the hydrant until the RPHBM is completely pressurized. A brief discharge from the relief valve may occur while the device is pressurizing. The discharge should cease by the time the hydrant is fully open. If the discharge does not stop, refer to "MAIN-TENANCE INSTRUCTIONS" for repair procedures.

2. If the RPHBM has been equipped with optional downstream shut-off valve wait until the device has completely pressurized then vent all trapped air from both check valves by slightly opening each of the three test cocks.

3. The Model RPHBM is now in service.

4. If "spitting" or intermittent discharges from the relief valve are noted, it could be a result of pressure fluctuation and/or a water hammer condition in the system.

**WARNING:** This product contains a chemical known to the State of California to cause cancer, birth defects and other reproductive harm

**ADVERTENCIA:** Este producto contiene una sustancia química que el Estado de California como causante de cáncer, defectos de nacimiento y otros daños reproductivos

**WARNING:** This product is NOT Lead Free in accordance with U.S. Federal Law and is illegal in the U.S. for use in potable services or to install in water systems anticipated for human consumption.

# Testing Procedures

## TEST NO. 1 - RELIEF VALVE OPENING POINT

### REQUIREMENT:

The differential pressure relief valve must operate to maintain the zone between the two check valves at least 2 psi less than the supply pressure.

**Note: It is recommended that testing be conducted in meter shop.**

### PROCEDURE:

1. Slowly flush water through test cocks #1, #2 and #3 by opening and closing each test cock one at a time.
2. Install appropriate fittings to test cocks. Attach hose from the high side of the differential pressure gauge to the #1 test cock then attach hose from the low side of the gauge to the #2 test cock. Open test cock #2 slowly and then bleed all air from the hose and gauge by opening the low side bleed needle valve.
3. Maintain the low side bleed needle valve in the open position while test cock #1 is opened slowly. Open the high side bleed needle valve to bleed all air from the hose and gauge. Close the high side bleed needle valve, then close the low side bleed needle valve after the gauge reading has reached the upper end of the scale.
4. Close the downstream shut-off valve.
5. Open the high side control needle valve approximately one turn, and then open the low side control needle valve no more than 1/4 turn. Observe the differential pressure reading as it slowly drops to the relief valve opening point. Record this opening point value when the first discharge of water is detected. Close the low side needle valve.

## TEST NO. 2 - TIGHTNESS OF #2 CHECK VALVE

### REQUIREMENT:

The #2 check valve shall be tight against backpressure.

### PROCEDURE:

1. Vent all air through the vent hose by opening the vent needle valve. Close the vent needle valve only (The high side control needle valve is to remain open).
2. Attach the vent hose to the #3 test cock, then open the #3 test cock. Bleed water from the zone by opening the low side bleed needle valve. Once the gauge reading reaches a value above the #1 check valve pressure drop, close the low side bleed needle valve.
3. Open the vent needle valve. If the indicated differential pressure reading remains steady then the #2 check valve is reported as "closed tight." If the differential pressure reading falls to the relief valve opening point, bleed water through the low side bleed needle valve until the gauge reading reaches a value above the #1 check valve pressure drop. If the gauge reading settles above the relief valve opening point, record the #2 check valve as "closed tight".

**Note:** Due to disc compression, you may need to bleed off water through low side bleed needle valve several times before the gauge reading will settle above relief valve opening point.

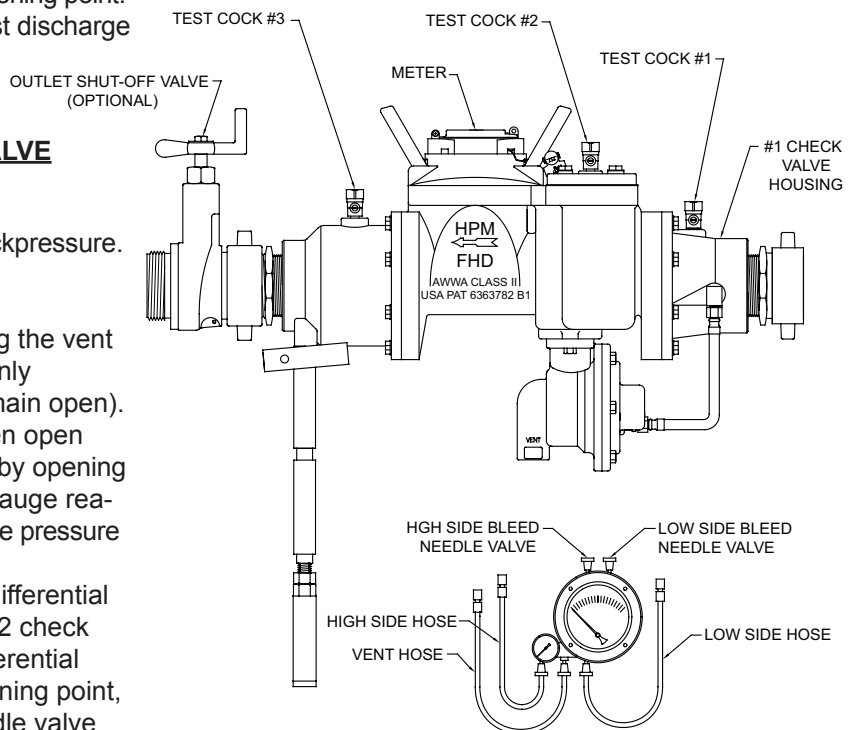
## TEST NO.3 - TIGHTNESS OF #1 CHECK VALVE

### REQUIREMENT:

The static pressure drop across #1 check valve shall be greater than the relief valve opening point (test #1), and at least 5.0 psid.

### PROCEDURE:

1. With the vent hose connected to test cock #3 as in step 3 of Test #2, bleed water from the zone through the low side bleed needle valve on the gauge until the reading exceeds the #1 check valve pressure drop. Close the low side bleed needle valve. After the gauge reading settles, the steady state differential pressure reading indicated is the actual static pressure drop across check valve #1 and is to be recorded as such.
2. Close all test cocks, slowly open downstream shutoff valve and remove equipment.



# Maintenance Instructions

All Model RPHBM Hydrant Backflow Meters must be inspected and maintained at least once a year or more frequently as specified by local codes. Replacement of worn or damaged parts must only be made with genuine "ZURN WILKINS" parts. The ZURN WILKINS Certificate of Limited Warranty provides that failure to do so releases ZURN WILKINS of any liability that it might otherwise have with respect to that device." Such failure could also result in an improperly functioning device.

The Model RPHBM Hydrant Backflow Meter should be thoroughly flushed after backflow conditions occur to prevent any type of corrosive deterioration to its components. Failure to do so could result in malfunction of the device.

**Note:** It is recommended that all valve maintenance be completed in meter shop.

## GENERAL MAINTENANCE

1. Clean all parts thoroughly with water after disassembly.
2. Carefully inspect rubber seal rings, diaphragms and o-rings for damage.
3. Test unit after reassembly for proper operation (see "Testing Procedures").

## SERVICING CHECK VALVES

1. Close hydrant and downstream shut-off valve.
2. Open No. 1, No. 2 and No. 3 test cocks to release pressure from valve.
3. Prior to removing the #1 check housing, disconnect the sensing hose.
4. Remove check housings from main body.
5. Remove the checks from the housings.

**Note:** Always service the checks one at a time to avoid mixing parts.

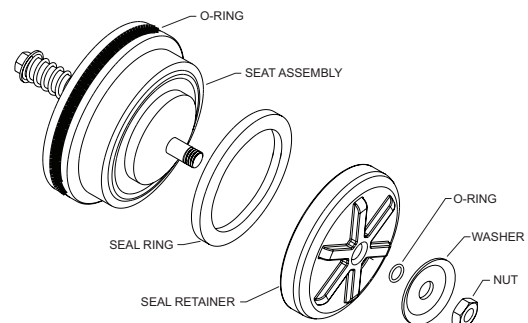
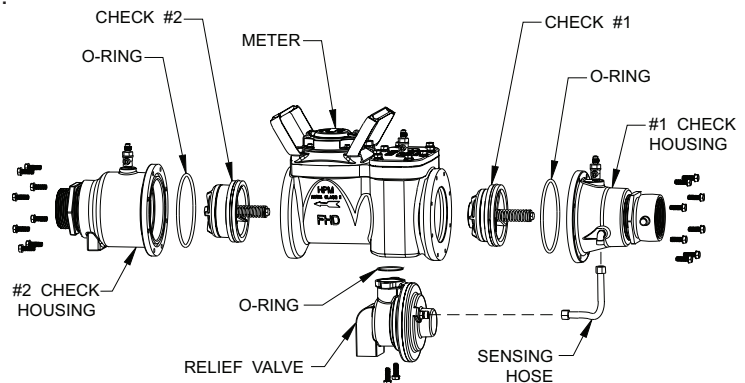
6. Start by removing the hardware and o-rings from the back of the check assembly (See "Check Valve Assembly" illustration). Separate the seal retainer from the assembly to expose the seal ring.
7. Inspect the seal ring for cuts or embedded debris. If the reverse side of the seal is unused, the seal ring can be inverted and used temporarily until a new seal is obtained. Inspect seat o-ring and replace if cut or damaged in any way.
8. Inspect valve cavity and seating areas. Flush with water to remove any debris.
9. Reverse the above procedures to reinstall check valve assembly.

**Note:** Apply a light coating of an appropriate lubricant to the large check o-rings on check #1 and #2.

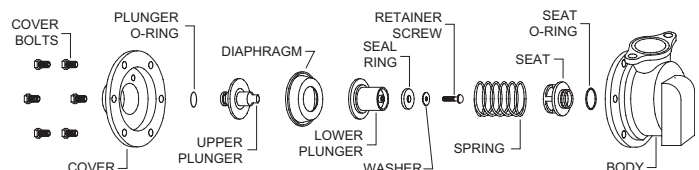
10. Close any remaining open test cocks and place valve back in service.

## SERVICING RELIEF VALVE

1. Remove relief valve cover bolts and cover. Gently pull on diaphragm to remove the cartridge assembly.
2. Inspect seal ring for cuts and embedded debris. Turn over or replace if required.
3. Disassemble cartridge by unscrewing relief valve retaining screw.
4. Inspect diaphragm and o-rings for damage. Replace required parts and apply a light coat of grease to plunger o-ring.
5. Carefully reassemble cartridge assembly.
6. Inspect relief valve seat for wear on seating surface. If damaged, replace seat and seat o-ring.
7. Insert cartridge assembly into relief valve body.
8. Replace relief valve cover and cover bolts.
9. Place device in service and test per "TESTING PROCEDURES".



**CHECK VALVE ASSEMBLY**



**RELIEF VALVE ASSEMBLY**

# Troubleshooting

When the relief valve discharges intermittently it can be almost always assumed that the device is functioning correctly and that the discharge is caused by systems problem such as inlet pressure fluctuations or water hammer due to quick closing valves.

<u>PROBLEM</u>	<u>POSSIBLE CAUSES</u>	<u>CORRECTIVE ACTION</u>
1. <b>SUDDEN OR RAPID SPITTING</b>	1. Drop in inlet pressure. 2. Sudden increase in downstream pressure due to water hammer from to quickly closing shut-off valve.	A. Install an in-line spring loaded check valve upstream of back flow. B. Close downstream shut-off valve slowly
2. <b>LIGHT INTERMITTENT DRIP</b>	1. Slightly fouled #1 check	A. Clean #1 check and turn check valve seal ring over or replace.

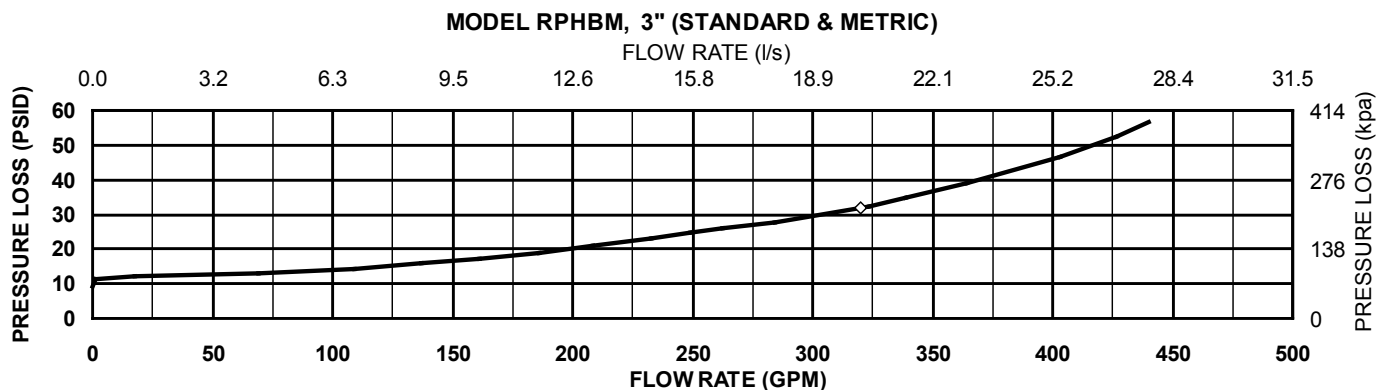
Continuous discharge of the relief valve signifies a failure of some part of the device. To help determine the specific area of failure, close the #2 shut-off valve. If the discharge stops, the #2 check requires service. If the discharge continues, the #1 check requires service.

1. <b>CONTINUOUS DISCHARGE</b>	1. Fouled #1 check. 2. Fouled relief valve seat. 3. Fouled #2 check.	A. Clean check valves and turn check valve seal rings over or replace. B. Clean relief valve seat and turn relief valve seal ring over or replace.
--------------------------------	--	---

In summation, the amount of discharge is proportional to degree of fouling. Most problems occur in the #1 check which is where debris enters the backflow preventer first.

## Repair Kit

RELIEF RUBBER ONLY	RELIEF COMPLETE	CHECKS ONLY
RK212-375R	RK212-375	RK212-350



Proper performance is dependent upon licensed, qualified personnel performing regular, periodic testing according to ZURN WILKINS' specifications and prevailing governmental & industry standards and codes and upon following these installation instructions. Failure to do so releases ZURN WILKINS of any liability that it might otherwise have with respect to that device. Such failure could also result in an improperly functioning device.

# Replacement Parts

ITEM	DESCRIPTION	Wilkins P/N
1A	Screw Skt Cap SS M5-0.8 x 16	HBM-11A
1B	Screw Skt Cap SS M5-0.8 x 16, drill hole	HBM-11B
2	Washer Lock Wave CU M5 x 10	HBM-14A
3	Cover Retaining Ring and Lid, Brass	HBM-20
4-CF	Register, 3" Turbine, Cubic Feet	HBM-1CFM
4-CM	Register, 3" Turbine, Cubic Meters	HBM-1CMM
4-US	Register, 3" Turbine, U.S. Gallon	HBM-1
5	Magnet Barrier Ring	HBM-26
6A	Bolt Hex Cap SS 1/2-13 x 1.5	HBM-11C
6B	Bolt Hex Cap SS 1/2-13 x 1.5, drilled hole	HBM-11D
7	Washer Flat SS .515 ID x .875 OD	HBM-14B
8	FHM Double Handle, SS	HBM-6
9	Screw Slot Pan SS M5-0.8 x 28	HBM-11E
10	FHM Flat Al Cvr Plt, Pwdr. Coat Wilkins Blue	HBM-3A
11	Turbine Meter Measuring Element, 3"	HBM-25
12	O-Ring for Measuring Element	HBM-22A
13	FHD Meter Body, Pwdr. Coat Wilkins Blue	HBM-20A
14	Test Cock, 1/4", Brass, w/Cap	14-860FT
15	Bolt Hex Washer Head SS 5/16-18 x 1	HBM-11F
16	FHD Strainer Cvr, Pwdr. Coat Wilkins Blue	HBM-3B
17	FHP Strainer Gasket	HBM-13A
18	FHD Strainer Screen, SS (Secondary)	HBM-41A
19	FHP Strainer Screen (Primary)	HBM-41B

ITEM	DESCRIPTION	Wilkins P/N
20	Nipple 2.5"NH x 3"MIP, Brass	HBM-19A
21	FHD Rear Housing, Pwdr. Coat Wilkins Blue	HBM-20B
22	O-Ring, FHD Housing Front and Rear Seal	HBM-22B
23	Valve Check 3" 375 #2 Wilkins	3507-300A
24	Valve Check 3" 375 #1 Wilkins	3707-300
25	FHD Front Housing, Pwdr. Coat Wilkins Blue	HBM-20C
26	Swivel 2.5"SW x 3"MIP, Brass, w/SS strainer	HBM-19B
27	Swivel Gasket for 2-1/2" FHM Swivel	HBM-13B
28	Perf. Hydrant Stand for FHD Meter	HBM-55A
29	Washer Flat SS 3/8 x 3/4	HBM-14C
30	Bolt Hex Cap SS 3/8-16 x 1	HBM-11G
31	O-Ring, Control Unit, 032N	032N
32	Control Unit	3707-CU
33	Sensing Tube Fitting	5758A-36
34	Fitting, Elbow, 1/4NPT x 3/8 Comp	3707-38B
35	Sensing Tube 3/8 x 3/8 x 9	3710-36
36	Nipple, 1/4-18NPT x 1.5, Brass	14X1.5-21B
37	Gate Valve (Optional)	HBM-48

<b>Misc</b>	Seal, Tamper, Twist-Lock	HBM-90A
	Wire, Copper, 3 Ply x .018 (for tamper seal)	HBM-90B
	Complete FHD Unitized Measuring Elem. Assy, includes items 1,2,3,4,5,9,10,11 and 12 listed above. **=US, CF or CM	HBM-ME
		HBM-MECFM HBM-MECMM

