For Residential and Commercial Polyethylene Pipe Applications

Job Name	Contractor
Job Location	Approval
Engineer	Contractor's P.O. No.
Approval	Representative

Series TR24P1TRITON™ End Cap Fittings

Sizes: 3/4" - 2" (20 - 50mm)

TRITON Series TR24P1 End Caps are used to seal one end of a polyethylene pipe. The fittings are manufactured of PE 4710 and are compatible with most polyethylene piping materials. (Consult ES-TRPE-Comp for compatibility information.) The fittings are designed to be used with the TRITON TRCU1 Control Unit and TRFWP1 Fusers to complete the connection.

Specifications

The system shall be plumbed using Watts TRITON Pipe Fusion fittings. Each fitting will incorporate the patent-pending TRITON Fuse-Tel™ fusion indicator that will provide a visual and tactile indication that the weld has been successfully completed. The TRITON Pipe Fusion system will operate on 110/115 VAC power and utilize a 13.56MHz ISM band frequency in conjunction with a dual susceptor embedded in the fitting to complete the fuse.

NOTICE

The information contained herein is not intended to replace the full product installation and safety information available or the experience of a trained product installer. You are required to thoroughly read all installation instructions and product safety information before beginning the installation of this product.



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NOTICE

- Fitting and pipe must be free of grease, oils, water, and debris.
 Wipe each fitting and pipe end before insertion of pipe into fitting.
- Pipe must be inserted to the correct depth "B" inside the fitting.
 Use the depth gauge on the side of the fitting to properly mark the required insertion depth on the pipe.

Standards

Manufactured in accordance with American Society for Testing and Materials



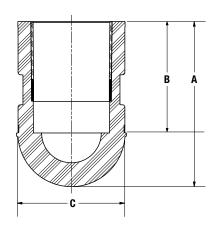
D3035 Standard Specification for Polyethylene (PE) Plastic Pipe (D2-PR) Based on Controlled Outside Diameter

Temperature

Maximum Operating Temperature: 140°F (60°C)

Dimensions — Weights

MODEL		INLET		DIMENSIONS WE							GHT
	SIZE (DN)		A		В		С				
	in.	mm	type	in.	mm	in.	mm	in.	mm	lbs.	kgs.
TR24P1-12-IPS	3/4	20	IPS	31/16	78	21/4	57	1 ¹¹ / ₁₆	42	0.25	0.112
TR24P1-16-IPS	1	25	IPS	31/4	82	21/4	57	2	51	0.12	0.054
TR24P1-20-IPS	11/4	32	IPS	37/16	87	21/4	57	23//8	60	0.16	0.072
TR24P1-24-IPS	1½	40	IPS	41//8	105	2 ¹³ / ₁₆	71	211/16	69	0.25	0.111
TR24P1-32-IPS	2	50	IPS	4 ⁷ / ₁₆	113	2 ¹³ / ₁₆	71	35/16	85	0.38	0.173



Watts product specifications in U.S. customary units and metric are approximate and are provided for reference only. For precise measurements, please contact Watts Technical Service. Watts reserves the right to change or modify product design, construction, specifications, or materials without prior notice and without incurring any obligation to make such changes and modifications on Watts products previously or subsequently sold.



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