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*Comfort-Aire*®

**Century**®

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**Installation, Operation  
& Maintenance**

**Compact (HBH/HBV) Series**

HBH-HBV 006-60

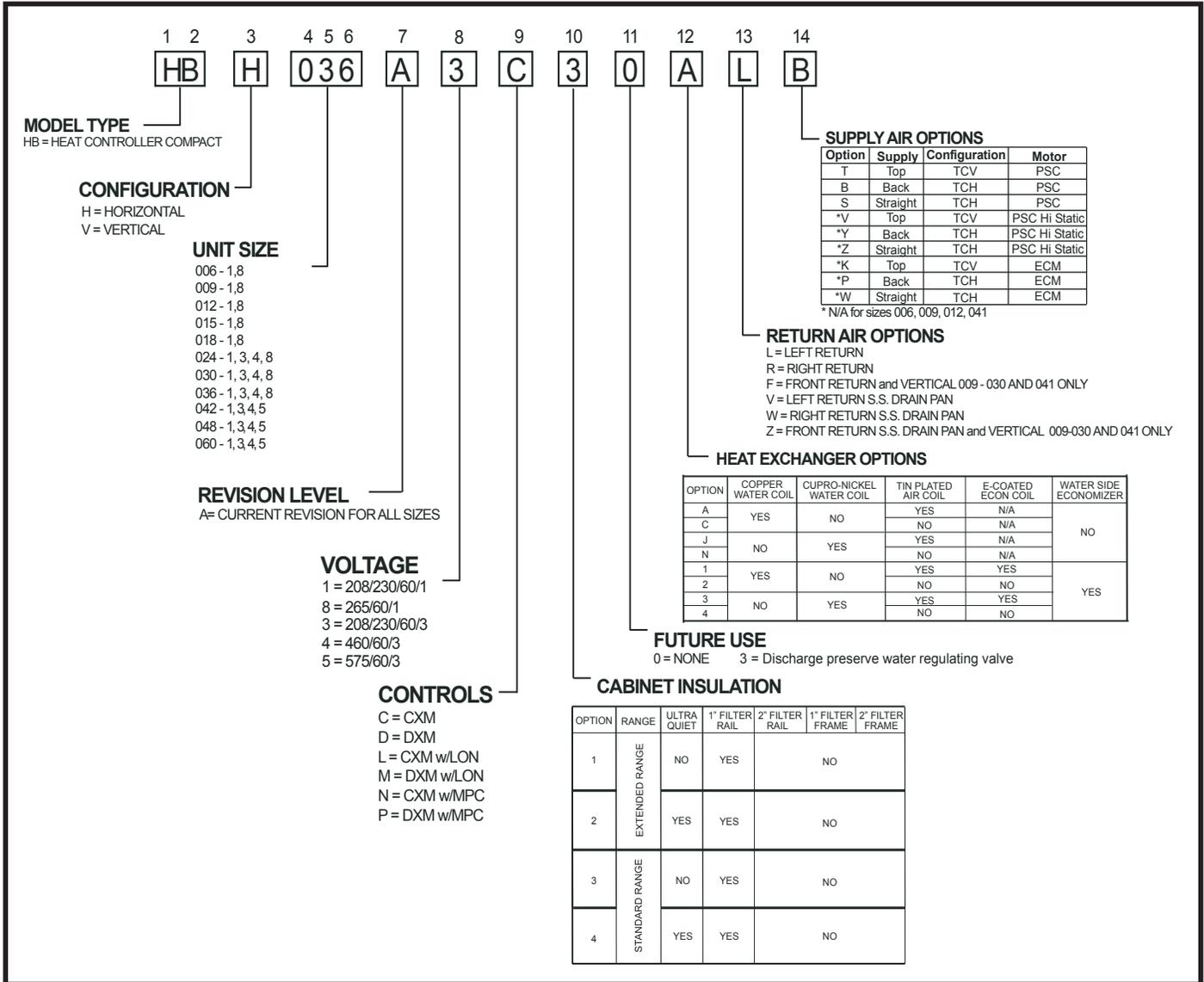
60Hz - HFC-410A



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## Model Nomenclature - General Overview



Note: Above model nomenclature is a general reference. Consult individual engineering guides for detailed information.

## General Information

### Safety

Warnings, cautions, and notices appear throughout this manual. Read these items carefully before attempting any installation, service, or troubleshooting of the equipment.

**DANGER:** Indicates an immediate hazardous situation, which if not avoided will result in death or serious injury. DANGER labels on unit access panels must be observed.

**WARNING:** Indicates a potentially hazardous situation, which if not avoided could result in death or serious injury.

**CAUTION:** Indicates a potentially hazardous situation or an unsafe practice, which if not avoided could result in minor or moderate injury or product or property damage.

**NOTICE:** Notification of installation, operation, or maintenance information, which is important, but which is not hazard-related.

<b>⚠ WARNING! ⚠</b>
<b>WARNING!</b> The Service Manual should be read and understood before attempting to service refrigerant circuits with HFC-410A.
<b>⚠ WARNING! ⚠</b>
<b>WARNING!</b> To avoid the release of refrigerant into the atmosphere, the refrigerant circuit of this unit must be serviced only by technicians who meet local, state, and federal proficiency requirements.
<b>⚠ CAUTION! ⚠</b>
<b>CAUTION!</b> To avoid equipment damage, DO NOT use these units as a source of heating or cooling during the construction process. The mechanical components and filters will quickly become clogged with construction dirt and debris, which may cause system damage.
<b>⚠ WARNING! ⚠</b>
<b>WARNING!</b> The installation of water-source heat pumps and all associated components, parts, and accessories which make up the installation shall be in accordance with the regulations of ALL authorities having jurisdiction and MUST conform to all applicable codes. It is the responsibility of the installing contractor to determine and comply with ALL applicable codes and regulations.

<b>⚠ WARNING! ⚠</b>
<b>WARNING!</b> All refrigerant discharged from this unit must be recovered WITHOUT EXCEPTION. Technicians must follow industry accepted guidelines and all local, state, and federal statutes for the recovery and disposal of refrigerants. If a compressor is removed from this unit, refrigerant circuit oil will remain in the compressor. To avoid leakage of compressor oil, refrigerant lines of the compressor must be sealed after it is removed.

**Inspection -** Upon receipt of the equipment, carefully check the shipment against the bill of lading. Make sure all units have been received. Inspect the packaging of each unit, and inspect each unit for damage. Ensure that the carrier makes proper notation of any shortages or damage on all copies of the freight bill and completes a common carrier inspection report. Concealed damage not discovered during unloading must be reported to the carrier within 15 days of receipt of shipment. If not filed within 15 days, the freight company can deny the claim without recourse.

**Note:** It is the responsibility of the purchaser to file all necessary claims with the carrier. Notify your equipment supplier of all damage within fifteen (15) days of shipment.

**Storage -** Equipment should be stored in its original packaging in a clean, dry area. Store units in an upright position at all times. Stack units a maximum of 3 units high.

**Unit Protection -** Cover units on the job site with either the original packaging or an equivalent protective covering. Cap the open ends of pipes stored on the job site. In areas where painting, plastering, and/or spraying has not been completed, all due precautions must be taken to avoid physical damage to the units and contamination by foreign material. Physical damage and contamination may prevent proper start-up and may result in costly equipment clean-up.

Examine all pipes, fittings, and valves before installing any of the system components. Remove any dirt or debris found in or on these components.

**Pre-Installation** - Installation, Operation, and Maintenance instructions are provided with each unit. Horizontal equipment is designed for installation above false ceiling or in a ceiling plenum. Other unit configurations are typically installed in a mechanical room. The installation site chosen should include adequate service clearance around the unit. Before unit start-up, read all manuals and become familiar with the unit and its operation. Thoroughly check the system before operation.

**Prepare units for installation as follows:**

1. Compare the electrical data on the unit nameplate with ordering and shipping information to verify that the correct unit has been shipped.
2. Keep the cabinet covered with the original packaging until installation is complete and all plastering, painting, etc. is finished.
3. Verify refrigerant tubing is free of kinks or dents and that it does not touch other unit components.
4. Inspect all electrical connections. Connections must be clean and tight at the terminals.
5. Remove any blower support packaging (water-to-air units only).
6. Loosen compressor bolts and remove compressor bracket on HB sizes 06, 09, and 12 units equipped with compressor **spring** vibration isolation until the compressor rides freely on the springs. Remove shipping restraints. (No action is required for compressors with rubber grommets.)
7. Some airflow patterns are field convertible (horizontal units only). Locate the airflow conversion section of this IOM.
8. Locate and verify any hot water generator (HWG), hanger, or other accessory kit located in the compressor section or blower section.

**⚠ CAUTION! ⚠**

**CAUTION!** All three phase scroll compressors must have direction of rotation verified at start-up. Verification is achieved by checking compressor Amp draw. Amp draw will be substantially lower compared to nameplate values. Additionally, reverse rotation results in an elevated sound level compared to correct rotation. Reverse rotation will result in compressor internal overload trip within several minutes. Verify compressor type before proceeding.

**⚠ CAUTION! ⚠**

**CAUTION!** DO NOT store or install units in corrosive environments or in locations subject to temperature or humidity extremes (e.g., attics, garages, rooftops, etc.). Corrosive conditions and high temperature or humidity can significantly reduce performance, reliability, and service life. Always move and store units in an upright position. Tilting units on their sides may cause equipment damage.

**⚠ CAUTION! ⚠**

**CAUTION!** CUT HAZARD - Failure to follow this caution may result in personal injury. Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses and gloves when handling parts and servicing heat pumps.

**NOTICE!** Failure to remove shipping brackets from spring-mounted compressors will cause excessive noise, and could cause component failure due to added vibration.

## Unit Physical Data

### HB Series (60 Hz)

HB Series	006	009	012	015	018	024	030	036	041	042	048	060
Compressor (1 Each)	Rotary					Scroll						
Factory Charge HFC-410A (oz)	17	18.5	23	32	43	40	47	50	70	70	74	82
<b>ECM Fan Motor &amp; Blower</b>												
Blower Wheel Size (Dia x w)	N/A	N/A	N/A	9x7	9x7	9x7	9x7	9x8	N/A	9x8	10x10	11x10
<b>PSC Fan Motor &amp; Blower</b>												
Fan Motor Type/Speeds	PSC/3	PSC/3	PSC-3	PSC/3	PSC/3	PSC/3	PSC/3	PSC/3	PSC/3	PSC/3	PSC/3	PSC/3
Blower Wheel Size (Dia x w)	5x5	5x5	6x5	8x7	8x7	9x7	9x7	9x8	9x8	9x8	10x10	11x10
<b>Water Connection Size</b>												
FPT	1/2"	1/2"	1/2"	1/2"	1/2"	3/4"	3/4"	3/4"	3/4"	3/4"	1"	1"
Coax Volume (gallons)	0.123	0.143	0.167	0.286	0.450	0.286	0.323	0.323	0.890	0.890	0.738	0.939
<b>Vertical</b>												
Air Coil Dimensions (H x W)	10x15	10x15	10x15	20x17.25	20x17.25	20x17.25	20x17.25	24x21.75	20x17.25	24x21.76	24x28.25	24x28.25
Filter Standard - 1" Throwaway	10x18	10x18	10x18	20x20	20x20	20x20	20x20	24x24	20x20	24x24	1-14x24, 1-18x24	1-14x24, 1-18x24
Weight - Operating (lbs.)	103	105	114	153	158	189	197	203	210	218	263	278
Weight - Packaged (lbs.)	113	115	124	158	163	194	202	209	217	224	270	285
<b>Horizontal</b>												
Air Coil Dimensions (H x W)	10x15	10x15	10x15	16x22	16x22	16x22	16x22	20x25	N/A	20x25	20x35	20x35
Filter Standard - 1" Throwaway	10x18	10x18	10x18	16x25	16x25	18x25	18x25	20x28 or 2-20x14	N/A	20x28 or 2-20x14	1-20x24, 1-20x14	1-20x24, 1-20x14
Weight - Operating (lbs.)	103	105	114	153	158	174	182	203	<b>N/A</b>	218	263	278
Weight - Packaged (lbs.)	113	115	124	158	163	179	187	209	<b>N/A</b>	224	270	285

**Notes:**

All units have TXV expansion device, and 1/2" & 3/4" electrical knockouts.

FPT = Female Pipe Thread

Condensate Drain Connection is 3/4" FPT.

575 volt fan motors are two speed.

Models 006, 009, 012 compressor are mounted on springs. Installer must loosen bolts and remove shipping bracket.

Unit Maximum Water Working Pressure	Max Pressure PSIG [kPa]
Base Unit	500 [3447]
WSE Option	300 [2068]

## Horizontal Installation

### Horizontal Unit Location

Units are not designed for outdoor installation. Locate the unit in an INDOOR area that allows enough space for service personnel to perform typical maintenance or repairs without removing unit from the ceiling. Horizontal units are typically installed above a false ceiling or in a ceiling plenum. Never install units in areas subject to freezing or where humidity levels could cause cabinet condensation (such as unconditioned spaces subject to 100% outside air). Consideration should be given to access for easy removal of the filter and access panels. Provide sufficient room to make water, electrical, and duct connection(s).

If the unit is located in a confined space, such as a closet, provisions must be made for return air to freely enter the space by means of a louvered door, etc. Any access panel screws that would be difficult to remove after the unit is installed should be removed prior to setting the unit. Refer to Figure 3 for an illustration of a typical installation. Refer to unit submittal data or engineering design guide for dimensional data.

In limited side access installations, pre-removal of the control box side mounting screws will allow control box removal for future servicing.

Conform to the following guidelines when selecting unit location:

1. Provide a hinged access door in concealed-spline or plaster ceilings. Provide removable ceiling tiles in T-bar or lay-in ceilings. Refer to horizontal unit dimensions for specific series and model in unit submittal data. Size the access opening to accommodate the service technician during the removal or replacement of the compressor, control, or blower assembly. Provide access to hanger brackets, water valves and fittings. Provide screwdriver clearance to access panels, discharge collars and all electrical connections.
2. DO NOT obstruct the space beneath the unit with piping, electrical cables and other items that prohibit future removal of components or the unit itself.
3. Use a manual portable jack/lift to lift and support the weight of the unit during installation and servicing.

The installation of water source heat pump units and all associated components, parts and accessories which make up the installation shall be in accordance with the regulations of ALL authorities having jurisdiction and MUST conform to all applicable codes. It is the responsibility of the installing contractor to determine and comply with ALL applicable codes and regulations.

### Mounting Horizontal Units

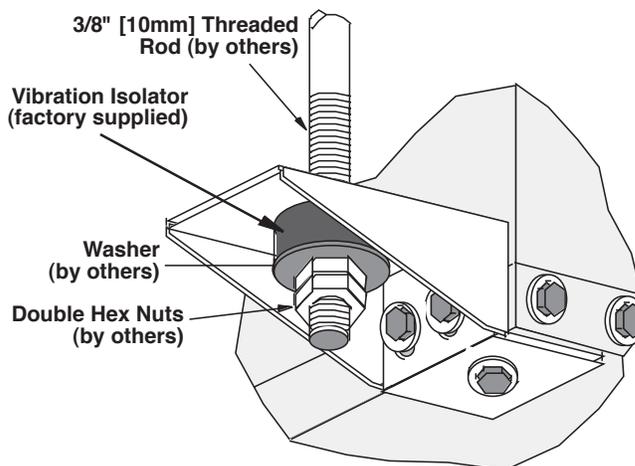
Horizontal units have hanger kits pre-installed from the factory as shown in Figure 1. Figure 3 shows a typical horizontal unit installation.

Horizontal heat pumps are typically suspended above a ceiling or within a soffit using field supplied, threaded rods sized to support the weight of the unit.

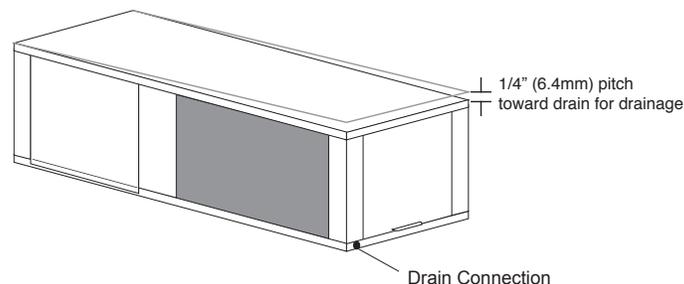
Use four (4) field supplied threaded rods and factory provided vibration isolators to suspend the unit. Hang the unit clear of the floor slab above and support the unit by the mounting bracket assemblies only. DO NOT attach the unit flush with the floor slab above.

Pitch the unit toward the drain as shown in Figure 2 to improve the condensate drainage. On small units (less than 2.5 tons/8.8kW) ensure that unit pitch does not cause condensate leaks inside the cabinet.

**Figure 1: Hanger Bracket**

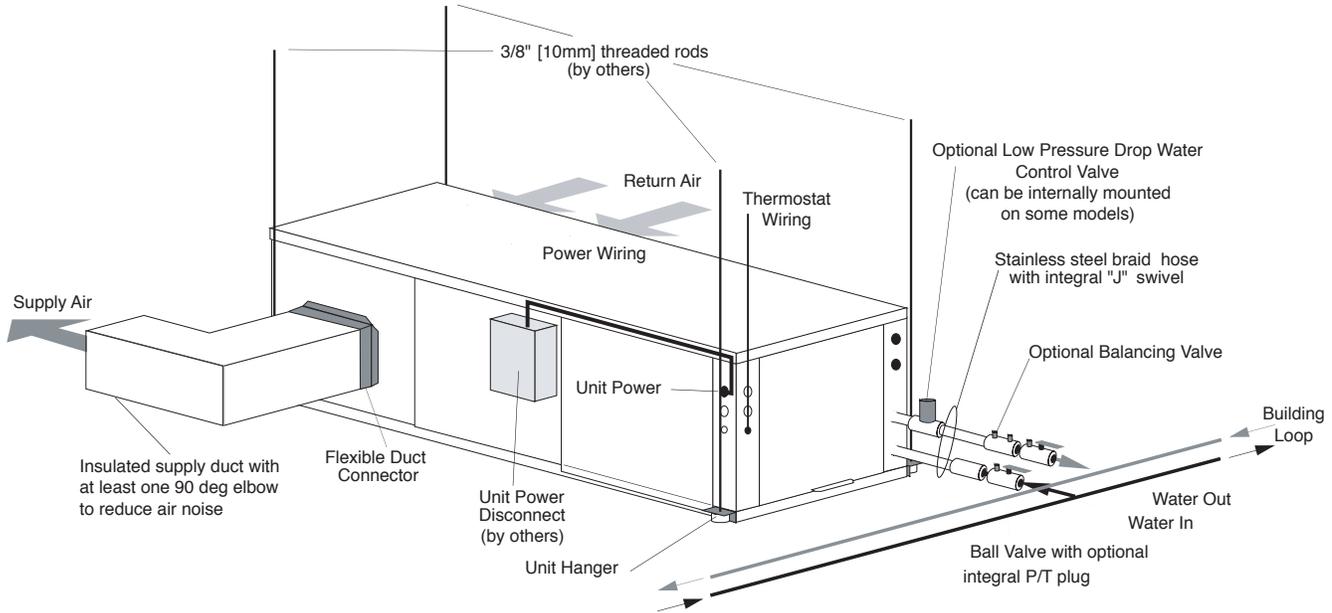


**Figure 2: Horizontal Unit Pitch**



## Horizontal Installation

**Figure 3: Typical Horizontal Unit Installation**



**Air Coil** - To obtain maximum performance, the air coil should be cleaned before start-up. A 10% solution of dishwasher detergent and water is recommended for both sides of the coil. A thorough water rinse should follow. **UV based anti-bacterial systems may damage e-coated air coils.**

**Notice!** Installation Note - Ducted Return: Many horizontal WSHPs are installed in a return air ceiling plenum application (above ceiling). Vertical WSHPs are commonly installed in a mechanical room with free return (e.g. louvered door). Therefore, filter rails are the industry standard and are included on commercial heat pumps for the purposes of holding the filter only. For ducted return applications, the filter rail must be removed and replaced with a duct flange or filter frame. Canvas or flexible connectors should also be used to minimize vibration between the unit and ductwork.

## Field Conversion of Air Discharge

**Overview** - Horizontal units can be field converted between side (straight) and back (end) discharge using the instructions below.

**Note:** It is not possible to field convert return air between left or right return models due to the necessity of refrigeration copper piping changes.

**Preparation** - It is best to field convert the unit on the ground before hanging. If the unit is already hung it should be taken down for the field conversion.

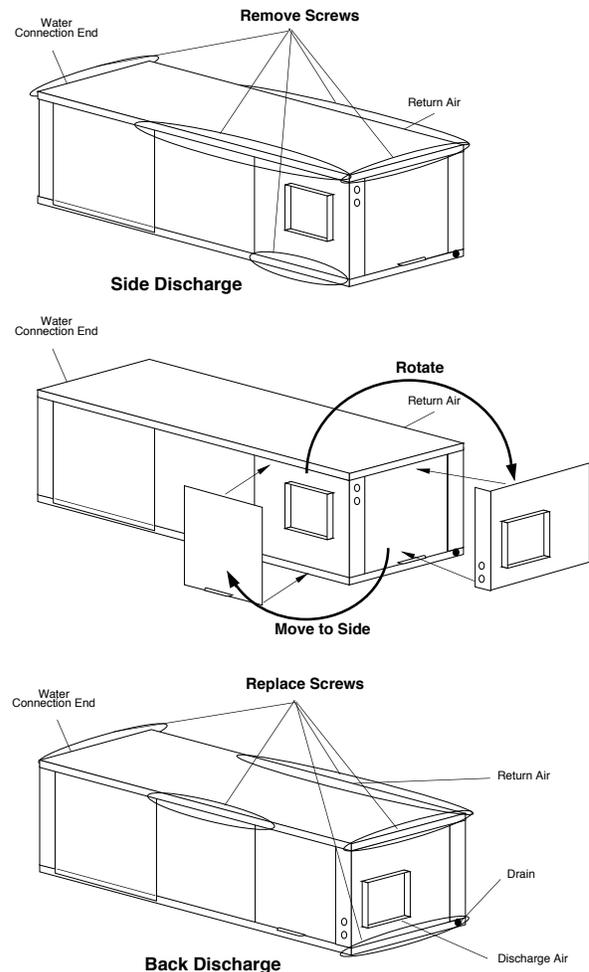
### Side to Back Discharge Conversion

1. Place unit in well lit area. Remove the screws as shown in Figure 4 to free top panel and discharge panel.
2. Lift out the access panel and set aside. Lift and rotate the discharge panel to the other position as shown, being careful with the blower wiring.
3. Check blower wire routing and connections for tension or contact with sheet metal edges. Re-route if necessary.
4. Check refrigerant tubing for contact with other components.
5. Reinstall top panel and screws noting that the location for some screws will have changed.
6. Manually spin the fan wheel to ensure that the wheel is not rubbing or obstructed.
7. Replace access panels.

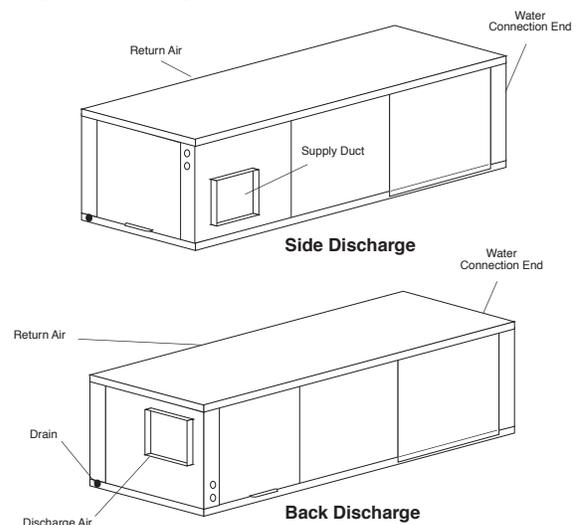
**Back to Side Discharge Conversion** - If the discharge is changed from back to side, use above instruction noting that illustrations will be reversed.

**Left vs. Right Return** - It is not possible to field convert return air between left or right return models due to the necessity of refrigeration copper piping changes. However, the conversion process of side to back or back to side discharge for either right or left return configuration is the same. In some cases, it may be possible to rotate the entire unit 180 degrees if the return air connection needs to be on the opposite side. **Note that rotating the unit will move the piping to the other end of the unit.**

**Figure 4: Left Return Side to Back**



**Figure 5: Right Return Side to Back**



## Horizontal Installation

**Condensate Piping - Horizontal Units** - A condensate drain line must be installed and pitched away for the unit to allow for proper drainage. This connection must meet all local plumbing/building codes.

Pitch the unit toward the drain as shown in Figure 2 to improve the condensate drainage. On small units (less than 2.5 tons/8.8 kW), ensure that unit pitch does not cause condensate leaks inside the cabinet.

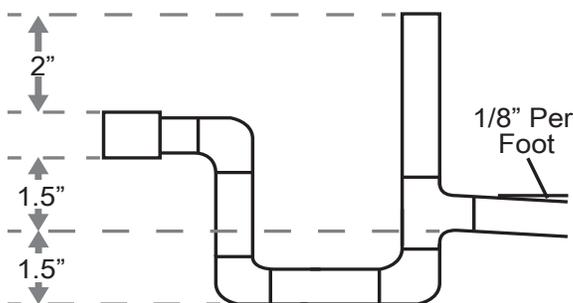
Install condensate trap at each unit with the top of the trap positioned below the unit condensate drain connection as shown in Figure 6. Design the depth of the trap (water-seal) based upon the amount of ESP capability of the blower (where 2 inches [51mm] of ESP capability requires 2 inches [51mm] of trap depth). As a general rule, 1-1/2 inch [38mm] trap depth is the minimum.

Models with Water Side Economizer (Model Digit 12 is 1-4) Must trap WSE same as unit, can join together after vent.

Each unit must be installed with its own individual trap and connection to the condensate line (main) or riser. Provide a means to flush or blow out the condensate line. **DO NOT** install units with a common trap and/or vent.

Always vent the condensate line when dirt or air can collect in the line or a long horizontal drain line is required. Also vent when large units are working against higher external static pressure than other units connected to the same condensate main since this may cause poor drainage for all units on the line. **WHEN A VENT IS INSTALLED IN THE DRAIN LINE, IT MUST BE LOCATED AFTER THE TRAP IN THE DIRECTION OF THE CONDENSATE FLOW.**

**Figure 6: Horizontal Condensate Connection**



\* Some units include a painted drain connection. Using a threaded pipe or similar device to clear any excess paint accumulated inside this fitting may ease final drain line installation.

**Duct System Installation** - Proper duct sizing and design is critical to the performance of the unit. The duct system should be designed to allow adequate and even airflow through the unit during operation. Air flow through the unit **MUST** be at or above the minimum stated airflow for the unit to avoid equipment damage. Duct systems should be designed for quiet operation. Refer to Figure 3 for horizontal duct system details or Figure 8 for vertical duct system details. A flexible connector is recommended for both discharge and return air duct connections on metal duct systems to eliminate the transfer of vibration to the duct system. To maximize sound attenuation of the unit blower, the supply and return plenums should include internal fiberglass duct liner or be constructed from ductboard for the first few feet. Application of the unit to uninsulated ductwork in an unconditioned space is not recommended, as the unit's performance may be adversely affected.

At least one 90° elbow should be included in the supply duct to reduce air noise. If air noise or excessive air flow is a problem, the blower speed can be changed. For airflow charts, consult submittal data for the series and model of the specific unit.

If the unit is connected to existing ductwork, a previous check should have been made to ensure that the ductwork has the capacity to handle the airflow required for the unit. If ducting is too small, as in the replacement of a heating only system, larger ductwork should be installed. All existing ductwork should be checked for leaks and repaired as necessary.

### ⚠ CAUTION! ⚠

**CAUTION!** Ensure condensate line is pitched toward drain 1/8 inch per ft [11mm per m] of run.

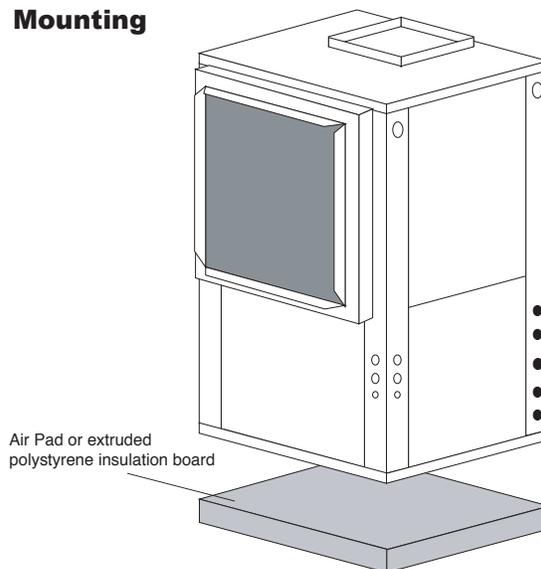
## Vertical Installation

**Vertical Unit Location** - Units are not designed for outdoor installation. Locate the unit in an INDOOR area that allows enough space for service personnel to perform typical maintenance or repairs without removing unit from the mechanical room/closet. Vertical units are typically installed in a mechanical room or closet. Never install units in areas subject to freezing or where humidity levels could cause cabinet condensation (such as unconditioned spaces subject to 100% outside air). Consideration should be given to access for easy removal of the filter and access panels. Provide sufficient room to make water, electrical, and duct connection(s).

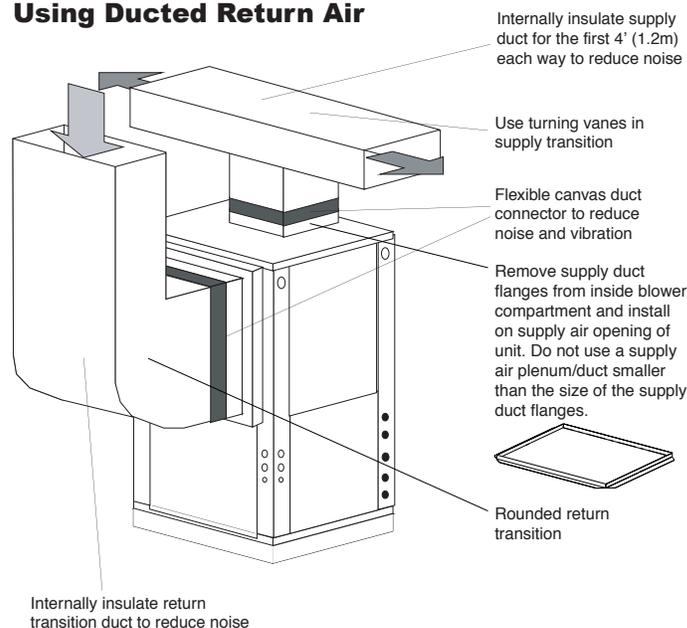
If the unit is located in a confined space, such as a closet, provisions must be made for return air to freely enter the space by means of a louvered door, etc. Any access panel screws that would be difficult to remove after the unit is installed should be removed prior to setting the unit. Refer to Figures 7 and 8 for typical installation illustrations. Refer to unit submittal data or engineering design guide for dimensional data.

1. Install the unit on a piece of rubber, neoprene or other mounting pad material for sound isolation. The pad should be at least 3/8" [10mm] to 1/2" [13mm] in thickness. Extend the pad beyond all four edges of the unit.
2. Provide adequate clearance for filter replacement and drain pan cleaning. Do not block filter access with piping, conduit or other materials. Refer to unit submittal data or engineering design guide for dimensional data.
3. Provide access for fan and fan motor maintenance and for servicing the compressor and coils without removing the unit.
4. Provide an unobstructed path to the unit within the closet or mechanical room. Space should be sufficient to allow removal of the unit, if necessary.
5. In limited side access installations, pre-removal of the control box side mounting screws will allow control box removal for future servicing.
6. Provide access to water valves and fittings and screwdriver access to the unit side panels, discharge collar and all electrical connections.

**Figure 7: Vertical Unit Mounting**



**Figure 8: Typical Vertical Unit Installation Using Ducted Return Air**



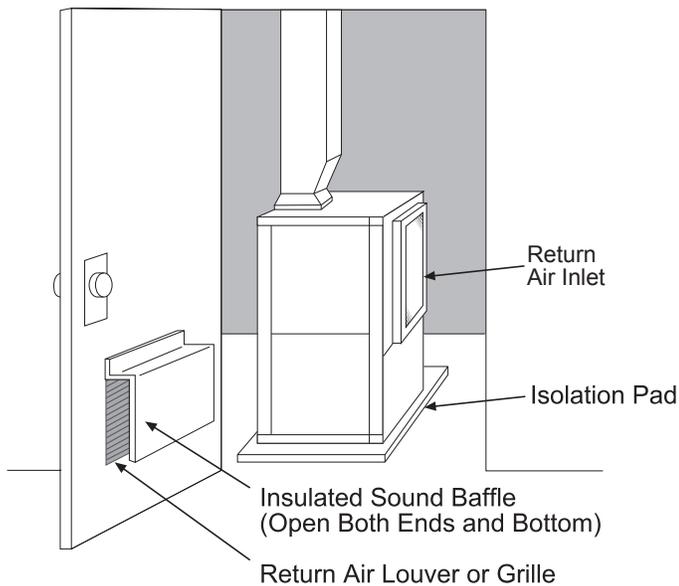
**Notice!** Installation Note - Ducted Return: Many horizontal WSHPs are installed in a return air ceiling plenum application (above ceiling). Vertical WSHPs are commonly installed in a mechanical room with free return (e.g. louvered door). Therefore, filter rails are the industry standard and are included on commercial heat pumps for the purposes of holding the filter only. For ducted return applications, the filter rail must be removed and replaced with a duct flange or filter frame. Canvas or flexible connectors should also be used to minimize vibration between the unit and ductwork.

## Vertical Installation

**Sound Attenuation for Vertical Units** - Sound attenuation is achieved by enclosing the unit within a small mechanical room or a closet. Additional measures for sound control include the following:

1. Mount the unit so that the return air inlet is 90° to the return air grille. Refer to Figure 9. Install a sound baffle as illustrated to reduce line-of-sight sound transmitted through return air grilles.
2. Mount the unit on a rubber or neoprene isolation pad to minimize vibration transmission to the building structure.

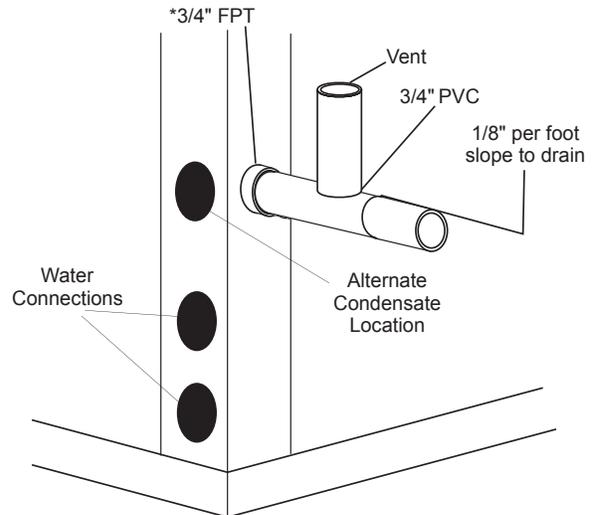
**Figure 9: Vertical Sound Attenuation**



**Notice! Units with clear plastic drain lines should have regular maintenance (as required) to avoid buildup of debris, especially in new**

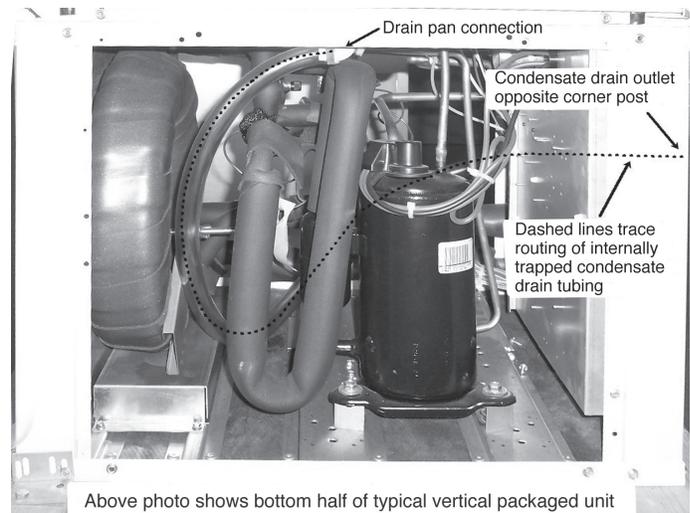
**Condensate Piping for Vertical Units** - A condensate line must be installed and pitched away from the unit to allow for proper drainage. This connection must meet all local plumbing/building codes. Vertical units utilize a condensate hose inside the cabinet as a trapping loop; therefore an external trap is not necessary. Figure 10a shows typical condensate connections. Figure 10b illustrates the internal trap for a typical vertical heat pump. Each unit must be installed with its own individual vent (where necessary) and a means to flush or blow out the condensate drain line. Do not install units with a common trap and/or vent.

**Figure 10a: Vertical Condensate Drain**



\* Some units include a painted drain connection. Using a threaded pipe or similar device to clear any excess paint accumulated inside this fitting may ease final drain line installation.

**Figure 10b: Vertical Internal Condensate Trap**



## Piping Installation

### Installation of Supply and Return Piping

Follow these piping guidelines.

1. Install a drain valve at the base of each supply and return riser to facilitate system flushing.
2. Install shut-off / balancing valves and unions at each unit to permit unit removal for servicing.
3. Place strainers at the inlet of each system circulating pump.
4. Select the proper hose length to allow slack between connection points. Hoses may vary in length by +2% to -4% under pressure.
5. Refer to Table 1. Do not exceed the minimum bend radius for the hose selected. Exceeding the minimum bend radius may cause the hose to collapse, which reduces water flow rate. Install an angle adapter to avoid sharp bends in the hose when the radius falls below the required minimum.

Insulation is not required on loop water piping except where the piping runs through unheated areas, outside the building or when the loop water temperature is below the minimum expected dew point of the pipe ambient conditions. Insulation is required if loop water temperature drops below the dew point (insulation is required for ground loop applications in most climates).

Pipe joint compound is not necessary when Teflon® thread tape is pre-applied to hose assemblies or when flared-end connections are used. If pipe joint compound is preferred, use compound only in small amounts on the external pipe threads of the fitting adapters. Prevent sealant from reaching the flared surfaces of the joint.

**Note: When antifreeze is used in the loop, ensure that it is compatible with the Teflon® tape or pipe joint compound that is applied.**

Maximum allowable torque for brass fittings is 30 ft-lbs [41 N-m]. If a torque wrench is not available, tighten finger-tight plus one quarter turn. Tighten steel fittings as necessary.

Models with Waterside Economizer Option (Model Digit 12 is 1-4) - Field fabricate water piping to connect WSE out to unit in. Allow room to remove front access panel and service unit. Insulate pipe. Hoses are not recommended due to high pressure drop.

Optional pressure-rated hose assemblies designed specifically for use with Comfort-Aire/Century units are available. Similar hoses can be obtained from alternate suppliers. Supply and return hoses are fitted with swivel-joint fittings at one end to prevent kinking during

installation.

Refer to Figure 11 for an illustration of a typical supply/return hose kit. Adapters secure hose assemblies to the unit and risers. Install hose assemblies properly and check regularly to avoid system failure and reduced service life.

A backup wrench is required when tightening water connections on HB Series units to prevent water line

**⚠ WARNING! ⚠**

**WARNING!** Polyolester Oil, commonly known as POE oil, is a synthetic oil used in many refrigeration systems including those with HFC-410A refrigerant. POE oil, if it ever comes in contact with PVC or CPVC piping, may cause failure of the PVC/CPVC. PVC/CPVC piping should never be used as supply or return water piping with water source heat pump products containing HFC-410A as system failures and property damage may result.

**⚠ CAUTION! ⚠**

**CAUTION!** Corrosive system water requires corrosion resistant fittings and hoses, and may require water treatment.

**⚠ CAUTION! ⚠**

**CAUTION!** Do not bend or kink supply lines or hoses.

**⚠ CAUTION! ⚠**

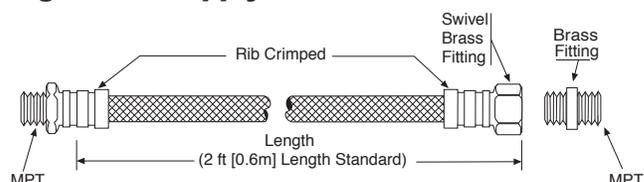
**CAUTION!** Piping must comply with all applicable codes.

**Table 1: Metal Hose Minimum Bend Radius**

Hose Diameter	Minimum Bend Radius
1/2" [12.7mm]	2-1/2" [6.4cm]
3/4" [19.1mm]	4" [10.2cm]
1" [25.4mm]	5-1/2" [14cm]
1-1/4" [31.8mm]	6-3/4" [17.1cm]

**NOTICE!** Do not allow hoses to rest against structural building components. Compressor vibration may be transmitted through the hoses to the structure, causing unnecessary noise complaints.

**Figure 11: Supply/Return Hose Kit**



## Water-Loop Heat Pump Applications

### Commercial Water Loop Applications

Commercial systems typically include a number of units connected to a common piping system. Any unit plumbing maintenance work can introduce air into the piping system; therefore air elimination equipment is a major portion of the mechanical room plumbing. Consideration should be given to insulating the piping surfaces to avoid condensation. Comfort-Aire/Century recommends unit insulation any time the water temperature is expected to be below 60°F (15.6°C). Metal to plastic threaded joints should never be used due to their tendency to leak over time.

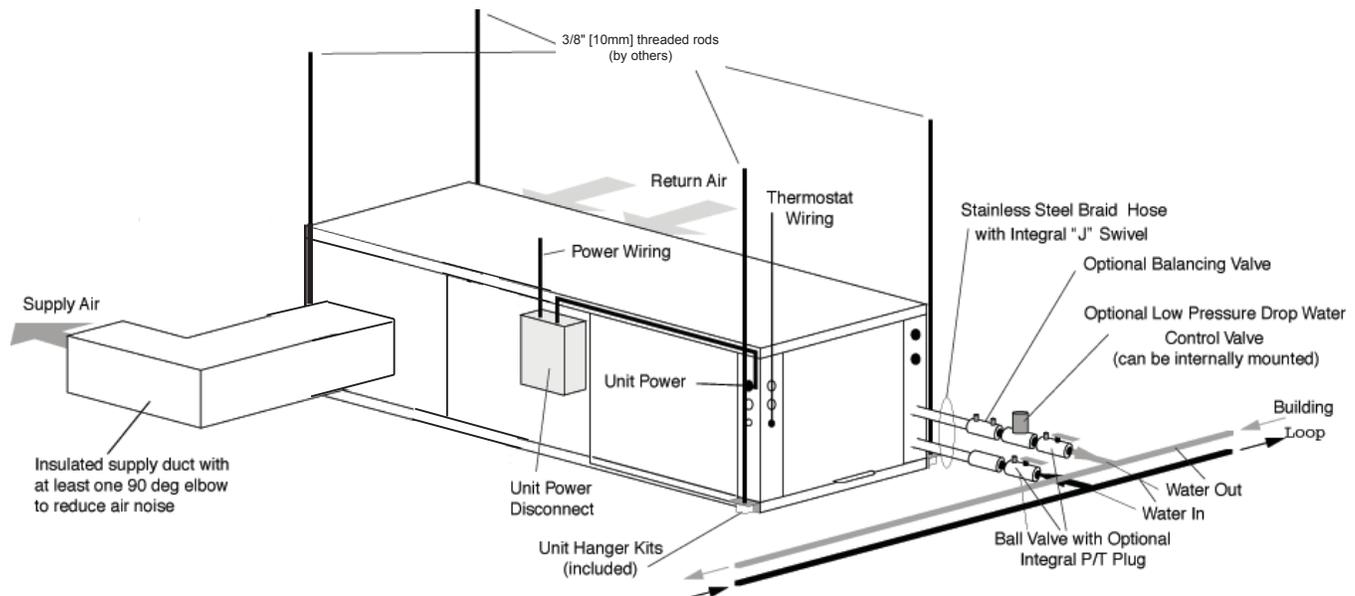
Teflon® tape thread sealant is recommended to minimize internal fouling of the heat exchanger. Do not over tighten connections and route piping so as not to interfere with service or maintenance access. Hose kits are available from Comfort-Aire/Century in different configurations as shown in Figure 12 for connection between the unit and the piping system. Depending upon selection, hose kits may include shut off valves, P/T plugs for performance measurement, high pressure stainless steel braided hose, “Y” type strainer with blow

down valve, and/or “J” type swivel connection. Balancing valves and an external low pressure drop solenoid valve for use in variable speed pumping systems may also be included in the hose kit.

The piping system should be flushed to remove dirt, piping chips, and other foreign material prior to operation (see “Piping System Cleaning and Flushing Procedures” in this manual). The flow rate is usually set between 2.25 and 3.5 gpm per ton [2.9 and 4.5 l/m per kW] of cooling capacity. Comfort-Aire/Century recommends 3 gpm per ton [3.9 l/m per kW] for most applications of water loop heat pumps. To ensure proper maintenance and servicing, P/T ports are imperative for temperature and flow verification, as well as performance checks.

Water loop heat pump (cooling tower/boiler) systems typically utilize a common loop, maintained between 60 - 90°F [16 - 32°C]. The use of a closed circuit evaporative cooling tower with a secondary heat exchanger between the tower and the water loop is recommended. If an open type cooling tower is used continuously, chemical treatment and filtering will be necessary.

**Figure 12: Typical Water-Loop Application**



### Low Water Temperature Cutout Setting - CXM Control

When antifreeze is selected, the LT1 jumper (JW3) should be clipped to select the low temperature (antifreeze 10.0°F [-12.2°C]) setpoint and avoid nuisance faults (see “Low Water Temperature Cutout Selection” in this manual). **Note:** Low water temperature operation requires extended range equipment.

## Ground-Loop Heat Pump Applications

### ⚠ CAUTION! ⚠

**CAUTION!** The following instructions represent industry accepted installation practices for closed loop earth coupled heat pump systems. Instructions are provided to assist the contractor in installing trouble free ground loops. These instructions are recommendations only. State/provincial and local codes **MUST** be followed and installation **MUST** conform to **ALL** applicable codes. It is the responsibility of the installing contractor to determine and comply with **ALL** applicable codes and regulations.

### ⚠ CAUTION! ⚠

**CAUTION!** Ground loop applications require extended range equipment and optional refrigerant/water circuit insulation.

### Pre-Installation

Prior to installation, locate and mark all existing underground utilities, piping, etc. Install loops for new construction before sidewalks, patios, driveways, and other construction has begun. During construction, accurately mark all ground loop piping on the plot plan as an aid in avoiding potential future damage to the installation.

### Piping Installation

The typical closed loop ground source system is shown in Figure 13. All earth loop piping materials should be limited to polyethylene fusion only for in-ground sections of the loop. Galvanized or steel fittings should not be used at any time due to their tendency to corrode. All plastic to metal threaded fittings should be avoided due to their potential to leak in earth coupled applications. A flanged fitting should be substituted. P/T plugs should be used so that flow can be measured using the pressure drop of the unit heat exchanger.

Earth loop temperatures can range between 25 and 110°F [-4 to 43°C]. Flow rates between 2.25 and 3 gpm [2.41 to 3.23 l/m per kW] of cooling capacity is recommended in these applications.

**Table 2: Antifreeze Percentages by Volume**

Type	Minimum Temperature for Low Temperature Protection			
	10°F [-12.2°C]	15°F [-9.4°C]	20°F [-6.7°C]	25°F [-3.9°C]
Methanol	25%	21%	16%	10%
100% USP food grade Propylene Glycol	38%	25%	22%	15%
Ethanol*	29%	25%	20%	14%

\* Must not be denatured with any petroleum based product

Test individual horizontal loop circuits before backfilling. Test vertical U-bends and pond loop assemblies prior to installation. Pressures of at least 100 psi [689 kPa] should be used when testing. Do not exceed the pipe pressure rating. Test entire system when all loops are assembled.

### Flushing the Earth Loop

Upon completion of system installation and testing, flush the system to remove all foreign objects and purge to remove all air.

### Antifreeze

In areas where minimum entering loop temperatures drop below 40°F [5°C] or where piping will be routed through areas subject to freezing, antifreeze is required. Alcohols and glycols are commonly used as antifreeze; however your local sales office should be consulted to determine the antifreeze best suited to your area. Freeze protection should be maintained to 15°F [9°C] below the lowest expected entering loop temperature. For example, if 30°F [-1°C] is the minimum expected entering loop temperature, the leaving loop temperature would be 22 to 25°F [-6 to -4°C] and freeze protection should be at 15°F [-10°C]. Calculation is as follows:  
 $30^{\circ}\text{F} - 15^{\circ}\text{F} = 15^{\circ}\text{F}$  [ $-1^{\circ}\text{C} - 9^{\circ}\text{C} = -10^{\circ}\text{C}$ ].

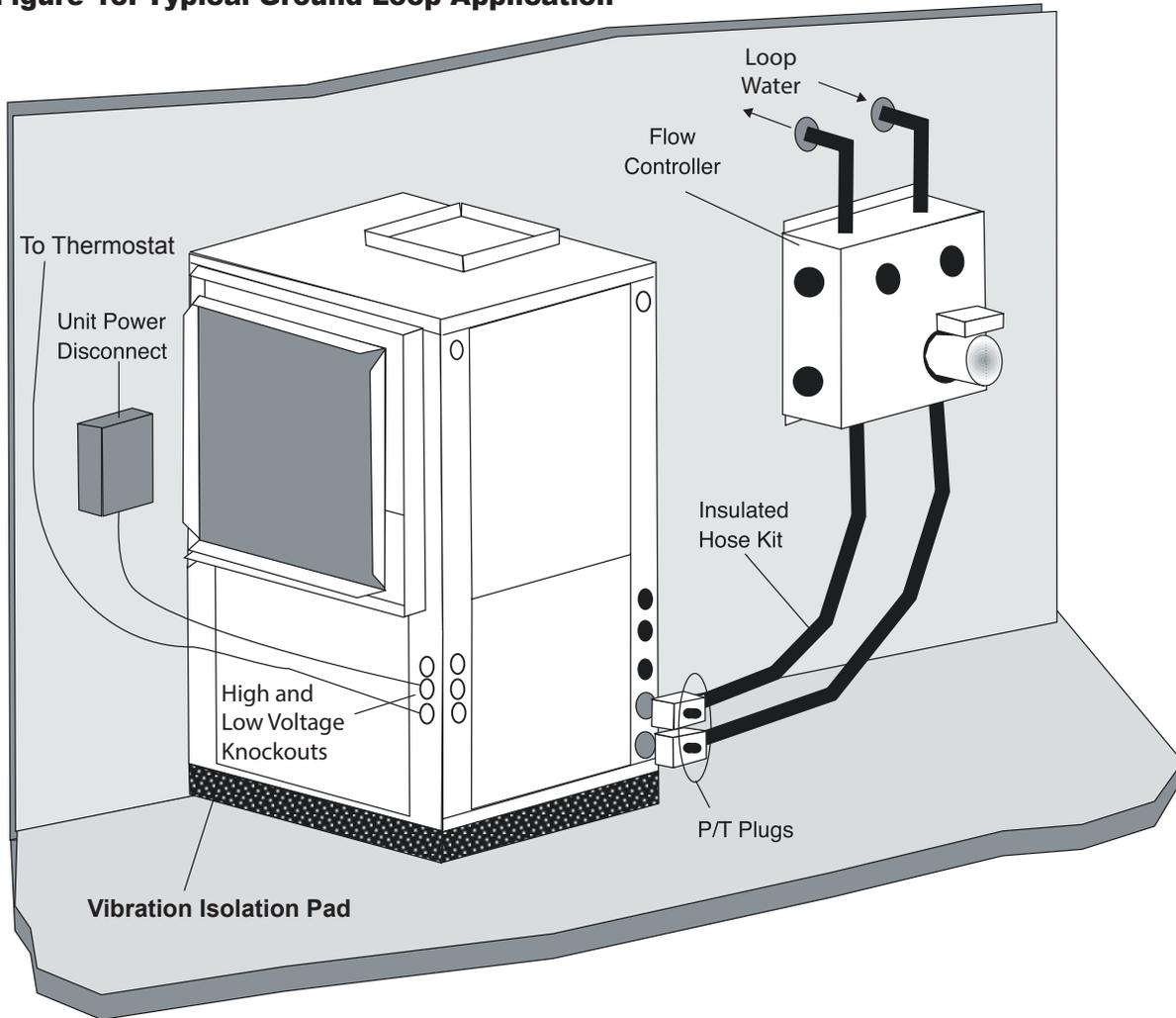
All alcohols should be premixed and pumped from a reservoir outside of the building when possible or introduced under the water level to prevent fumes. Calculate the total volume of fluid in the piping system. Then use the percentage by volume shown in table 2 for the amount of antifreeze needed. Antifreeze concentration should be checked from a well mixed sample using a hydrometer to measure specific gravity.

### Low Water Temperature Cutout Setting - CXM Control

When antifreeze is selected, the LT1 jumper (JW3) should be clipped to select the low temperature (antifreeze 10.0°F [-12.2°C]) setpoint and avoid nuisance faults (see “Low Water Temperature Cutout Selection” in this manual). **Note: Low water temperature operation requires extended range equipment.**

## Ground-Loop Heat Pump Applications

**Figure 13: Typical Ground-Loop Application**



## Ground-Water Heat Pump Applications

**Open Loop - Ground Water Systems** - Typical open loop piping is shown in Figure 14. Shut off valves should be included for ease of servicing. Boiler drains or other valves should be “tee’d” into the lines to allow acid flushing of the heat exchanger. Shut off valves should be positioned to allow flow through the coax via the boiler drains without allowing flow into the piping system. P/T plugs should be used so that pressure drop and temperature can be measured. Supply and return water piping materials should be limited to copper, PE, or similar material. PVC or CPVC should never be used as they are incompatible with the POE oils used in HFC-410A products and piping system failure and property damage may result.

### ⚠ WARNING! ⚠

**WARNING!** Polyolester Oil, commonly known as POE oil, is a synthetic oil used in many refrigeration systems including those with HFC-410A refrigerant. POE oil, if it ever comes in contact with PVC or CPVC piping, may cause failure of the PVC/CPVC. PVC/CPVC piping should never be used as supply or return water piping with water source heat pump products containing HFC-410A as system failures and property damage may result.

Water quantity should be plentiful and of good quality. Consult table 3 for water quality guidelines. The unit can be ordered with either a copper or cupro-nickel water heat exchanger. Consult Table 3 for recommendations. Copper is recommended for closed loop systems and open loop ground water systems that are not high in mineral content or corrosiveness. In conditions anticipating heavy scale formation or in brackish water, a cupro-nickel heat exchanger is recommended. In ground water situations where scaling could be heavy or where biological growth such as iron bacteria will be present, an open loop system is not recommended. Heat exchanger coils may over time lose heat exchange capabilities due to build up of mineral deposits. Heat exchangers must only be serviced by a qualified technician, as acid and special pumping equipment is required. Desuperheater coils can likewise become scaled and possibly plugged. In areas with extremely hard water, the owner should be informed that the heat exchanger may require occasional acid flushing. In some cases, the desuperheater option should not be recommended due to hard water conditions and additional maintenance required.

**Water Quality Standards** - Table 3 should be consulted for water quality requirements. Scaling potential should be assessed using the pH/Calcium hardness method. If the pH <7.5 and the calcium hardness is less than 100 ppm, scaling potential is low. If this method yields numbers out of range of those listed, the Ryznar Stability and Langelier Saturation indices should be calculated. Use the appropriate scaling surface temperature for the application, 150°F [66°C] for direct use (well water/open loop); 90°F [32°F] for indirect use. A monitoring plan should be implemented in these probable scaling situations. Other water quality issues such as iron fouling, corrosion prevention and erosion and clogging should be referenced in Table 3.

**Expansion Tank and Pump** - Use a closed, bladder-type expansion tank to minimize mineral formation due to air exposure. The expansion tank should be sized to provide at least one minute continuous run time of the pump using its drawdown capacity rating to prevent pump short cycling. Discharge water from the unit is not contaminated in any manner and can be disposed of in various ways, depending on local building codes (e.g. recharge well, storm sewer, drain field, adjacent stream or pond, etc.). Most local codes forbid the use of sanitary sewer for disposal. Consult your local building and zoning department to assure compliance in your area.

**Water Control Valve** - Note the placement of the water control valve in Figure 14. Always maintain water pressure in the heat exchanger by placing the water control valve(s) on the discharge line to prevent mineral precipitation during the off-cycle. Pilot operated slow closing valves are recommended to reduce water hammer. If water hammer persists, a mini-expansion tank can be mounted on the piping to help absorb the excess hammer shock. Ensure that the total ‘VA’ draw of the valve can be supplied by the unit transformer. For instance, a slow closing valve can draw up to 35VA. This can overload smaller 40 or 50 VA transformers depending on the other controls in the circuit. A typical pilot operated solenoid valve draws approximately 15VA (see Figure 19). Note the special wiring diagrams for slow closing valves (Figures 20 & 21).

## Ground-Water Heat Pump Applications

**Flow Regulation** - Flow regulation can be accomplished by two methods. One method of flow regulation involves simply adjusting the ball valve or water control valve on the discharge line. Measure the pressure drop through the unit heat exchanger, and determine flow rate from Tables 8a through 8e. Since the pressure is constantly varying, two pressure gauges may be needed. Adjust the valve until the desired flow of 1.5 to 2 gpm per ton [2.0 to 2.6 l/m per kW] is achieved. A second method of flow control requires a flow control device mounted on the outlet of the water control valve. The device is typically a brass fitting with an orifice of rubber or plastic material that is designed to allow a specified flow rate. On occasion, flow control devices

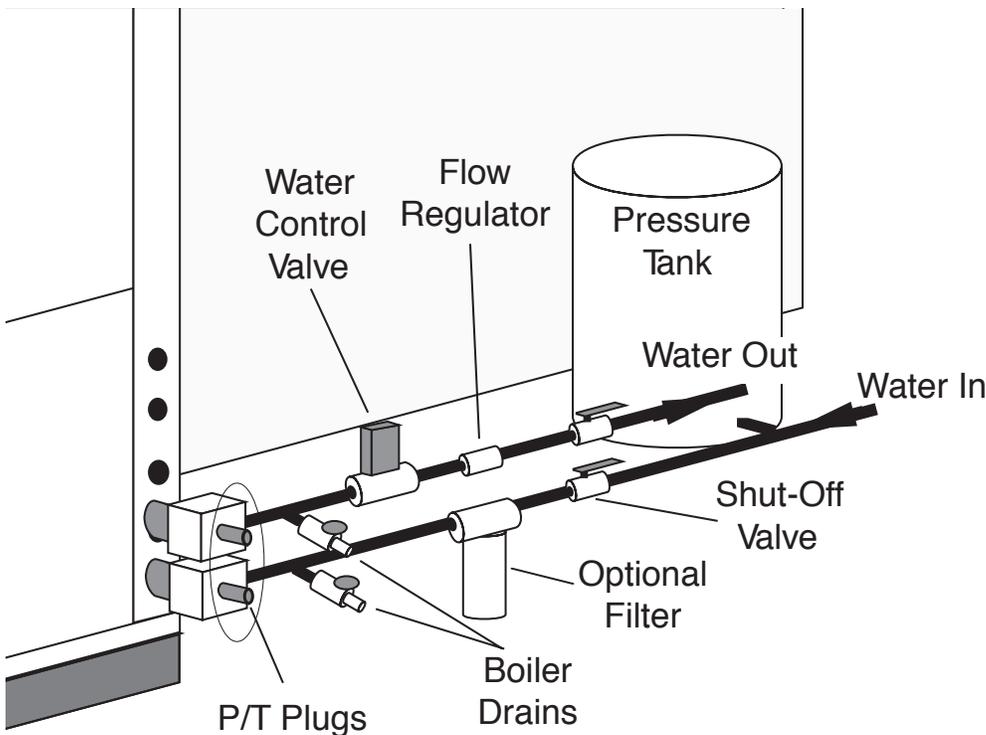
may produce velocity noise that can be reduced by applying some back pressure from the ball valve located on the discharge line. Slightly closing the valve will spread the pressure drop over both devices, lessening the velocity noise.

**Note: When EWT is below 50°F [10°C], 2 gpm per ton (2.6 l/m per kW) is required.**

**Water Coil Low Temperature Limit Setting -**

For all open loop systems the 30°F [-1.1°C] FP1 setting (factory setting-water) should be used to avoid freeze damage to the unit. See "Low Water Temperature Cutout Selection" in this manual for details on the low limit setting.

**Figure 14: Typical Open Loop/Well Application**



## Water Quality Standards

**Table 3: Water Quality Standards**

Water Quality Parameter	HX Material	Closed Recirculating	Open Loop and Recirculating Well		
<b>Scaling Potential - Primary Measurement</b>					
Above the given limits, scaling is likely to occur. Scaling indexes should be calculated using the limits below					
pH/Calcium Hardness Method	All	-	<b>pH &lt; 7.5 and Ca Hardness &lt;100ppm</b>		
<b>Index Limits for Probable Scaling Situations - (Operation outside these limits is not recommended)</b>					
Scaling indexes should be calculated at 66°C for direct use and HWG applications, and at 32°C for indirect HX use. A monitoring plan should be implemented.					
Ryznar Stability Index	All	-	<b>6.0 - 7.5</b> If >7.5 minimize steel pipe use.		
Langelier Saturation Index	All	-	<b>-0.5 to +0.5</b> If <-0.5 minimize steel pipe use. Based upon 66°C HWG and Direct well, 29°C Indirect Well HX		
<b>Iron Fouling</b>					
Iron Fe <sup>2+</sup> (Ferrous) (Bacterial Iron potential)	All	-	<b>&lt;0.2 ppm (Ferrous)</b> If Fe <sup>2+</sup> (ferrous)>0.2 ppm with pH 6 - 8, O <sub>2</sub> <5 ppm check for iron bacteria.		
Iron Fouling	All	-	<b>&lt;0.5 ppm of Oxygen</b> Above this level deposition will occur .		
<b>Corrosion Prevention</b>					
pH	All	<b>6 - 8.5</b> Monitor/treat as needed	<b>6 - 8.5</b> Minimize steel pipe below 7 and no open tanks with pH <8		
Hydrogen Sulfide (H <sub>2</sub> S)	All	-	<b>&lt;0.5 ppm</b> At H <sub>2</sub> S>0.2 ppm, avoid use of copper and copper nickel piping or HX's. Rotten egg smell appears at 0.5 ppm level. Copper alloy (bronze or brass) cast components are OK to <0.5 ppm.		
Ammonia ion as hydroxide, chloride, nitrate and sulfate compounds	All	-	<b>&lt;0.5 ppm</b>		
Maximum Chloride Levels	Maximum Allowable at maximum water temperature.				
			10°C	24°C	38°C
	Copper	-	<20ppm	NR	NR
	Cupronickel	-	<150 ppm	NR	NR
	304 SS	-	<400 ppm	<250 ppm	<150 ppm
316 SS	-	<1000 ppm	<550 ppm	< 375 ppm	
Titanium	-	>1000 ppm	>550 ppm	>375 ppm	
<b>Erosion and Clogging</b>					
Particulate Size and Erosion	All	<10 ppm of particles and a maximum velocity of 1.8 m/s Filtered for maximum 841 micron [0.84 mm, 20 mesh] size.	<10 ppm (<1 ppm "sandfree" for reinjection) of particles and a maximum velocity of 1.8 m/s. Filtered for maximum 841 micron 0.84 mm, 20 mesh] size. Any particulate that is not removed can potentially clog components.		

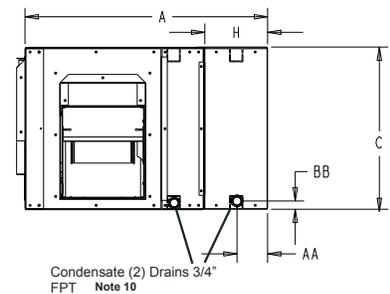
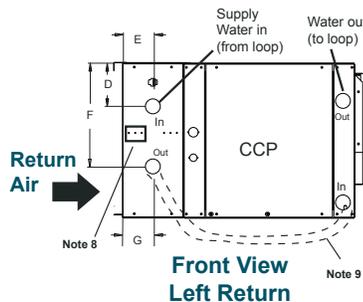
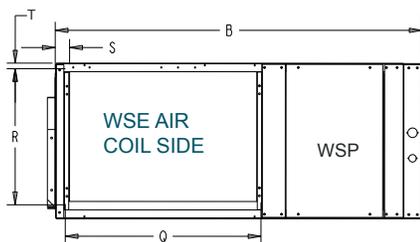
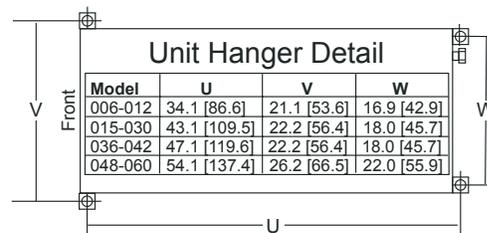
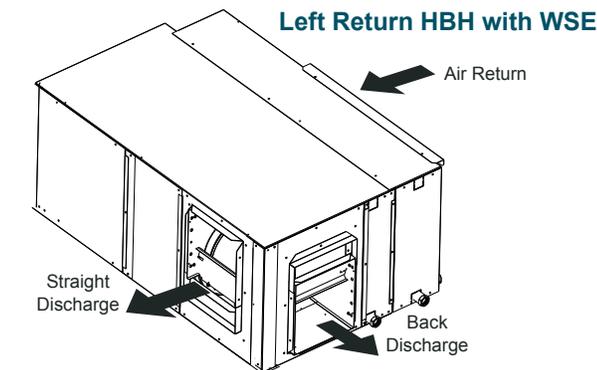
The Comfort-Aire/Century Water Quality Table provides water quality requirements for Comfort-Aire/Century coaxial heat exchangers. The water should be evaluated by Rev.: 5/6/2014 S an independent testing facility comparing to this Table and when properties are outside of these requirements, an external secondary heat exchanger must be used to isolate the heat pump heat exchanger from the unsuitable water. Failure to do so will void the warranty for the coaxial heat exchanger and any other components damaged by a leak.

**Notes:**

- Closed Recirculating system is identified by a closed pressurized piping system.
- Recirculating open wells should observe the open recirculating design considerations.
- NR - Application not recommended.
- "-" No design Maximum.

## HBH with Left Hand Waterside Economizer-Dimensional Data

Horizontal Model		Overall Cabinet			WSE	Left WSE Connections						Return Connection Using Return Air Opening				
		A	B	C	H	In		Out		Cond. 3/4" FBT		Water In/Out FPT	Q Return Width	R Return Height	S	T
		Width	Length	Height	Width	D	E	F	G	AA	BB					
006-012	in	26.1	34.1	11.0	7.1	4.7	3.5	8.0	3.5	3.5	0.8	1/2"	16.1	10.0	1.5	0.3
	cm	66.3	86.6	27.9	18.0	11.9	8.9	20.3	8.9	8.9	2.0		40.9	25.4	3.8	0.8
015-018	in	27.2	43.1	17.0	7.1	5.3	3.5	11.5	3.5	3.5	0.8	1/2"	23.0	16.0	1.5	0.3
	cm	69.1	109.5	43.2	18.0	13.5	8.9	29.2	8.9	8.9	2.0		58.4	40.6	3.8	0.8
024-030	in	27.2	43.1	18.2	7.1	5.1	3.5	21.1	3.5	3.5	0.8	3/4"	22.9	16.0	1.5	0.3
	cm	69.1	109.5	46.2	18.0	13.0	8.9	53.6	8.9	8.9	2.0		58.2	40.6	3.8	0.8
036-042	in	27.2	47.1	21.0	7.1	6.5	3.5	14.0	3.5	3.5	0.8	3/4"	26.0	20.0	1.5	0.3
	cm	69.1	119.6	53.3	18.0	16.5	8.9	35.6	8.9	8.9	2.0		66.0	50.8	3.8	0.8
048-060	in	31.6	54.1	21.0	7.5	5.0	1.3	15.9	1.3	3.5	0.8	3/4"	36.0	20.0	1.5	0.3
	cm	80.3	137.4	53.3	19.1	12.7	3.3	40.4	3.3	8.9	2.0		91.4	50.8	3.8	0.8



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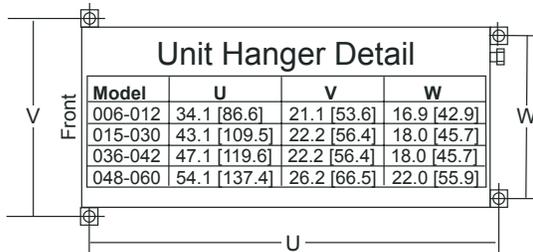
### Notes:

1. While clear access to all removable panels is not required, installer should take care to comply with all building codes and allow adequate clearance for future field service.
2. Discharge flange and hanger brackets are factory installed.
3. Condensate drains are 3/4" FPT.
4. Blower service panel requires 2' service access.

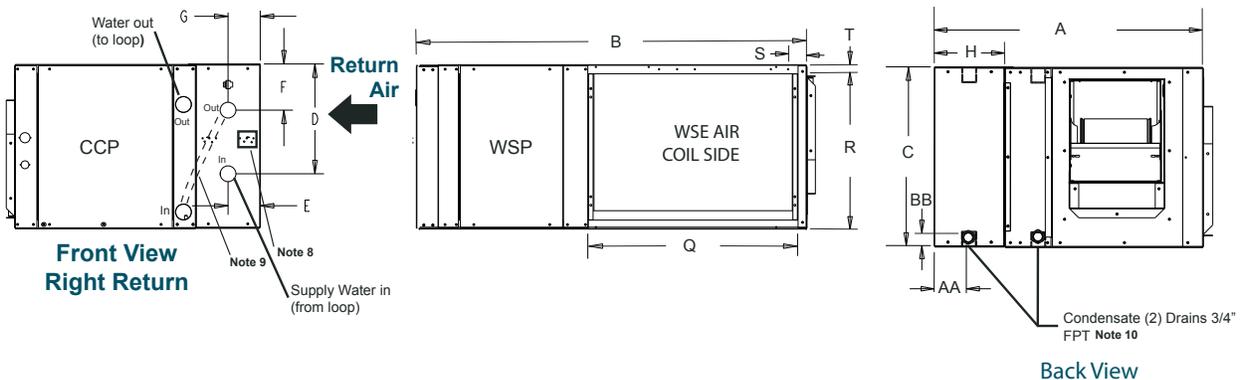
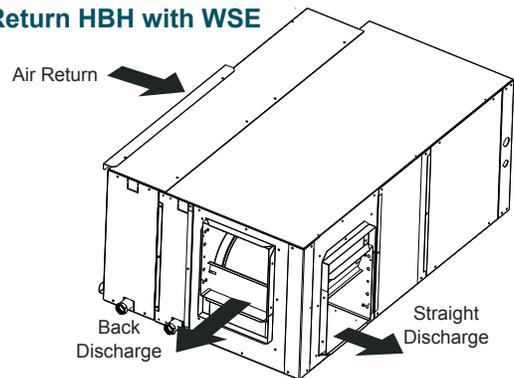
5. Blower service access is through back panel on straight discharge units or through panel opposite air coil on back discharge units.
6. Filters same size as standard unit
7. Factory supplied controller (aquastat) is shipped inside unit open waterside economizer panel (WSP), remove, slide onto dinrail, and connect molex.
8. WSE to unit piping to be field fabricated, Run below or in front. Must leave room to remove front access panel (CCP) to service unit.
9. External trap and vent both drains before joining.

## HBH with Right Hand Waterside Economizer-Dimensional Data

Horizontal Model		Overall Cabinet				WSE	Left WSE Connections						Return Connection Using Return Air Opening			
		A Width	B Length	C Height	H Width	In		Out		Cond. 3/4" FBT		Water In/Out FPT	Q Return Width	R Return Height	S	T
		D	E	F	G	AA	BB									
006-012	in	26.1	34.1	11.0	7.1	8.0	3.5	4.7	3.5	3.5	0.8	1/2"	16.1	10.0	1.5	0.3
	cm	66.3	86.6	27.9	18.0	20.3	8.9	11.9	8.9	8.9	2.0		40.9	25.4	3.8	0.8
015-018	in	27.2	43.1	17.0	7.1	11.5	3.5	5.3	3.5	3.5	0.8	1/2"	23.0	16.0	1.5	0.3
	cm	69.1	109.5	43.2	18.0	29.2	8.9	13.5	8.9	8.9	2.0		58.4	40.6	3.8	0.8
024-030	in	27.2	43.1	18.2	7.1	21.1	3.5	5.1	3.5	3.5	0.8	3/4"	22.9	16.0	1.5	0.3
	cm	69.1	109.5	46.2	18.0	53.6	8.9	13.0	8.9	8.9	2.0		58.2	40.6	3.8	0.8
036-042	in	27.2	47.1	21.0	7.1	14.0	3.5	6.5	3.5	3.5	0.8	3/4"	26.0	20.0	1.5	0.3
	cm	69.1	119.6	53.3	18.0	35.6	8.9	16.5	8.9	8.9	2.0		66.0	50.8	3.8	0.8
048-060	in	31.6	54.1	21.0	7.5	15.9	1.3	5.0	1.3	3.5	0.8	3/4"	36.0	20.0	1.5	0.3
	cm	80.3	137.4	53.3	19.1	40.4	3.3	12.7	3.3	8.9	2.0		91.4	50.8	3.8	0.8



### Right Return HBH with WSE



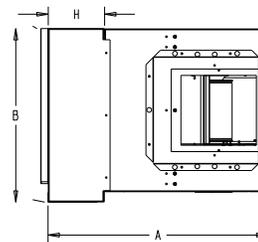
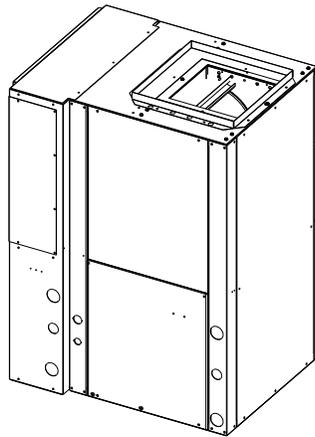
### Notes:

1. While clear access to all removable panels is not required, installer should take care to comply with all building codes and allow adequate clearance for future field service.
2. Discharge flange and hanger brackets are factory installed.
3. Condensate drains are 3/4" FPT.
4. Blower service panel requires 2' service access.
5. Blower service access is through back panel on straight discharge units or through panel opposite air coil on back discharge units.
6. Filters same size as standard unit
7. Factory supplied controller (aquastat) is shipped inside unit open waterside economizer panel (WSP), remove, slide onto drainrail, and connect molox.
8. WSE to unit piping to be field fabricated, Run below or in front. Must leave room to remove front access panel (CCP) to service unit.
9. External trap and vent both drains before joining.

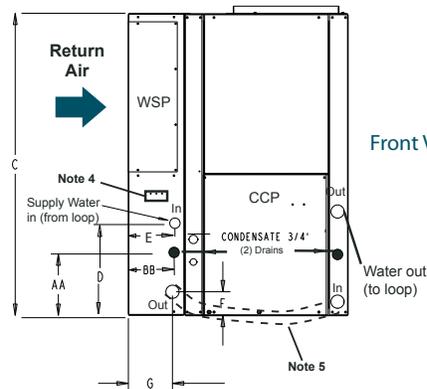
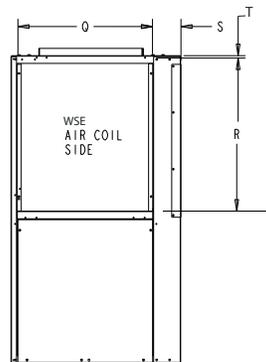
## HBV with Left Hand Waterside Economizer-Dimensional Data

Horizontal Model	Overall Cabinet				WSE	WSE Connections						Return Connection Using Return Air Opening				
	A Width	B Length	C Height	H Width		In		Out		Cond. 3/4" FBT		Water In/Out FPT	Q Return Width	R Return Height	S	T
					D	E	F	G	AA	BB						
006-012	in	26.1	21.2	22.0	7.1	8.1	5.5	2.1	5.5	5.1	5.5	1/2"	16.1	10.0	4.2	0.4
	cm	66.3	53.8	55.9	18.0	20.6	14.0	5.3	14.0	13.0	14.0		40.9	25.4	10.7	1.0
015-018	in	28.9	23.2	38.9	7.4	10.8	6.0	2.6	6.0	7.1	6.0	1/2"	18.1	20.0	3.8	0.3
	cm	73.4	58.9	98.8	18.8	27.4	15.2	6.6	15.2	18.0	15.2		46.0	50.8	9.7	0.8
024-030	in	29.0	24.7	40.0	7.4	11.6	6.0	2.6	6.0	7.1	6.0	3/4"	18.1	20.0	3.8	0.3
	cm	73.7	62.7	101.6	18.8	29.5	15.2	6.6	15.2	18.0	15.2		46.0	50.8	9.7	0.8
036-042	in	29.0	28.7	45.0	7.4	12.1	6.0	2.6	6.0	7.1	6.0	3/4"	22.7	24.0	4.6	0.1
	cm	73.7	72.9	114.3	18.8	29.5	15.2	6.6	15.2	18.0	15.2		57.7	61.0	11.7	0.3
048-060	in	31.2	37.2	46.0	7.0	12.1	5.8	3.1	5.8	7.1	5.8	3/4"	29.3	24.0	5.0	0.1
	cm	79.2	94.5	116.8	17.8	30.7	14.7	7.9	14.7	18.0	14.7		74.4	61.0	12.7	0.3

Left Return HBV with WSE



Top View



Front View Left Return

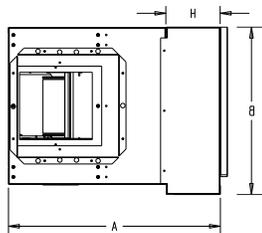
### Notes:

1. Condensate drains are 3/4" FPT, both are internally trapped, externally vent both drains before joining.
2. Filters same size as standard unit.
3. Factory supplied controller (aquastat) is shipped inside unit, open waterside economizer panel (WSP), remove, slide onto dinrail, and connect molex.
4. WSE to unit piping to be field fabricated, run below or in front. Must leave room to remove front access panel (CCP) to service unit.

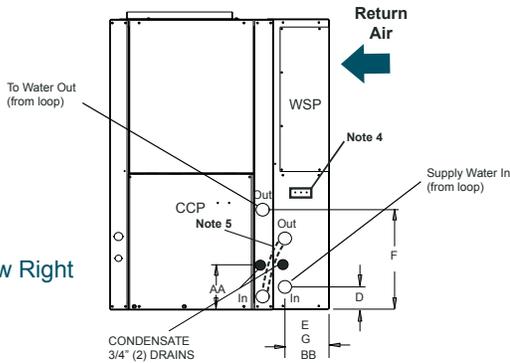
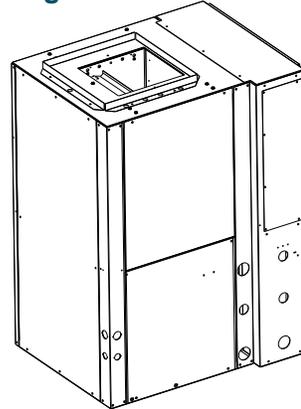
## HBV with Right Hand Waterside Economizer-Dimensional Data

Horizontal Model		Overall Cabinet				WSE	WSE Connections						Return Connection Using Return Air Opening				
		A Width	B Length	C Height	H Width		In		Out		Cond. 3/4" FBT		Water In/Out FPT	Q Return Width	R Return Height	S	T
							D	E	F	G	AA	BB					
006-012	in	26.1	21.2	22.0	7.1	2.1	5.5	8.1	5.5	5.1	5.5	1/2"	16.1	10.0	4.2	0.4	
	cm	66.3	53.8	55.9	18.0	5.3	14.0	20.6	14.0	13.0	14.0		40.9	25.4	10.7	1.0	
015-018	in	28.9	23.2	38.9	7.4	2.6	6.0	10.8	6.0	7.1	6.0	1/2"	18.1	20.0	3.8	0.3	
	cm	73.4	58.9	98.8	18.8	6.6	15.2	27.4	15.2	18.0	15.2		46.0	50.8	9.7	0.8	
024-030	in	29.0	24.7	40.0	7.4	2.6	6.0	11.6	6.0	7.1	6.0	3/4"	18.1	20.0	3.8	0.3	
	cm	73.7	62.7	101.6	18.8	6.6	15.2	29.5	15.2	18.0	15.2		46.0	50.8	9.7	0.8	
036-042	in	29.0	28.7	45.0	7.4	2.6	6.0	12.1	6.0	7.1	6.0	3/4"	22.7	24.0	4.6	0.1	
	cm	73.7	72.9	114.3	18.8	6.6	15.2	29.5	15.2	18.0	15.2		57.7	61.0	11.7	0.3	
048-060	in	31.2	37.2	46.0	7.0	3.1	5.8	12.1	5.8	7.1	5.8	3/4"	29.3	24.0	5.0	0.1	
	cm	79.2	94.5	116.8	17.8	7.9	14.7	30.7	14.7	18.0	14.7		74.4	61.0	12.7	0.3	

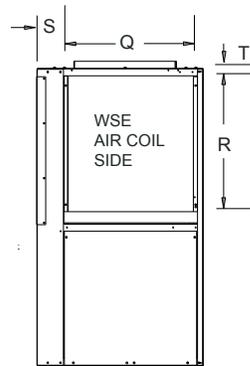
### Right Return HBV with WSE



Top View



Front View Right Return



### Notes:

1. Condensate drains are 3/4" FPT, both are internally trapped, externally vent both drains before joining.
2. Filters same size as standard unit.
3. Factory supplied controller (aquastat) is shipped inside unit, open waterside economizer panel (WSP), remove, slide onto dinrail, and connect mollex.
4. WSE to unit piping to be field fabricated below or in front. Must leave room to remove front access panel(CCP) to service unit.

## Electrical - Line Voltage

**Table 4: Electrical Data - Standard Unit**

Model	Voltage Code	Rated Voltage	Voltage Min/Max	Compressor			Fan Motor FLA	Total Unit FLA	Min Circuit Amp	Max Fuse/HACR
				QTY	RLA	LRA				
006	1	208/230/60/1	197/254	1	3.3	17.7	0.40	3.7	4.5	15
	8	265/60/1	239/292	1	2.9	13.5	0.40	3.3	4.0	15
009	1	208/230/60/1	197/254	1	4.5	22.2	0.92	5.4	6.5	15
	8	265/60/1	239/292	1	3.8	18.8	0.70	4.5	5.5	15
012	1	208/230/60/1	197/254	1	5.1	32.5	0.92	6.0	7.3	15
	8	265/60/1	239/292	1	4.0	31.5	0.70	4.7	5.7	15
015	1	208/230/60/1	197/254	1	6.0	29.0	1.20	7.2	8.7	15
	8	265/60/1	239/292	1	5.4	28.0	0.86	6.8	8.2	15
018	1	208/230/60/1	197/254	1	7.2	33.0	1.20	8.4	10.2	15
	8	265/60/1	239/292	1	5.9	28.0	0.86	6.8	8.2	15
024	1	208/230/60/1	197/254	1	12.8	58.3	1.50	14.3	17.5	30
	8	265/60/1	239/292	1	9.6	54.0	1.30	10.9	13.3	20
	3	208/230/60/3	197/254	1	7.7	55.4	1.50	9.2	11.1	15
	4	460/60/3	414/506	1	3.6	28.0	0.76	4.4	5.3	15
030	1	208/230/60/1	197/254	1	14.1	73.0	3.00	17.1	20.6	30
	8	265/60/1	239/292	1	11.2	60.0	2.70	13.9	16.7	25
	3	208/230/60/3	197/254	1	8.9	58.0	3.00	11.9	14.1	20
	4	460/60/3	414/506	1	4.2	28.0	1.70	5.9	7.0	15
036	1	208/230/60/1	197/254	1	16.7	79.0	1.80	18.5	22.7	35
	8	265/60/1	239/292	1	13.5	72.0	2.00	15.5	18.9	30
	3	208/230/60/3	197/254	1	10.4	73.0	1.80	12.2	14.8	25
	4	460/60/3	414/506	1	5.8	38.0	1.24	7.0	8.5	15
041	1	208/230/60/1	197/254	1	17.9	112.0	3.00	20.9	25.4	40
	3	208/230/30/3	197/294	1	13.2	88.0	3.00	16.2	19.5	30
	4	460/60/3	414/506	1	6.0	44.0	1.70	7.7	9.2	15
	5	575/60/3	518/633	1	4.2	30.0	1.40	5.6	6.7	15
042	1	208/230/60/1	197/254	1	17.9	112.0	3.00	20.9	25.4	40
	3	208/230/60/3	197/254	1	13.5	88.0	3.00	16.5	19.9	30
	4	460/60/3	414/506	1	6.0	44.0	1.70	7.7	9.2	15
	5	575/60/3	518/633	1	4.9	34.0	1.40	6.3	7.5	15
048	1	208/230/60/1	197/254	1	21.8	117.0	3.40	25.2	30.7	50
	3	208/230/60/3	197/254	1	13.7	83.1	3.40	17.1	20.5	30
	4	460/60/3	414/506	1	6.2	41.0	1.80	8.0	9.6	15
	5	575/60/3	518/633	1	4.8	33.0	1.40	6.2	7.4	15
060	1	208/230/60/1	197/254	1	26.3	134.0	4.90	31.2	37.8	60
	3	208/230/60/3	197/254	1	15.6	110.0	4.90	20.5	24.4	40
	4	460/60/3	414/506	1	7.8	52.0	2.50	10.3	12.3	20
	5	575/60/3	518/633	1	5.8	38.9	1.90	7.7	9.2	15

All fuses Class RK-5

### Electrical Data – High Static Blower

HB Model	Voltage Code	Rated Voltage	Voltage Min/Max	Compressor			Fan Motor FLA	Total Unit FLA	Min Circuit Amp	Max Fuse/HACR
				QTY	RLA	LRA				
015	1	208/230/60/1	197/254	1	6.0	29.0	1.20	7.2	8.7	15
	8	265/60/1	239/292	1	5.4	28.0	0.86	6.3	7.6	15
018	1	208/230/60/1	197/254	1	7.2	33.0	1.50	8.7	10.5	15
	8	265/60/1	239/292	1	5.9	28.0	1.30	7.2	8.7	15
024	1	208/230/60/1	197/254	1	12.8	58.3	1.50	14.3	17.5	30
	8	265/60/1	239/292	1	9.6	54.0	1.30	10.9	13.3	20
	3	208/230/60/3	197/254	1	7.7	55.4	1.50	9.2	11.1	15
	4	460/60/3	414/506	1	3.6	28.0	0.76	4.4	5.3	15
030	1	208/230/60/1	197/254	1	14.1	73.0	3.00	17.1	20.6	30
	8	265/60/1	239/292	1	11.2	60.0	2.70	13.9	16.7	25
	3	208/230/60/3	197/254	1	8.9	58.0	3.00	11.9	14.1	20
	4	460/60/3	414/506	1	4.2	28.0	1.70	5.9	7.0	15
036	1	208/230/60/1	197/254	1	16.7	79.0	3.00	19.7	23.9	40
	8	265/60/1	239/292	1	13.5	72.0	2.70	16.2	19.6	30
	3	208/230/60/3	197/254	1	10.4	73.0	3.00	13.4	16.0	25
	4	460/60/3	414/506	1	5.8	38.0	1.70	7.5	9.0	15
042	1	208/230/60/1	197/254	1	17.9	112.0	3.00	20.9	25.4	40
	3	208/230/60/3	197/254	1	13.5	88.0	3.00	16.5	19.9	30
	4	460/60/3	414/506	1	6.0	44.0	1.70	7.7	9.2	15
	5	575/60/3	518/633	1	4.9	34.0	1.40	6.3	7.5	15
048	1	208/230/60/1	197/254	1	21.8	117.0	4.90	26.7	32.2	50
	3	208/230/60/3	197/254	1	13.7	83.1	4.90	18.6	22.0	35
	4	460/60/3	414/506	1	6.2	41.0	2.50	8.7	10.3	15
	5	575/60/3	518/633	1	4.8	33.0	1.90	6.7	7.9	15
060	1	208/230/60/1	197/254	1	26.3	134.0	5.80	32.1	38.7	60
	3	208/230/60/3	197/254	1	15.6	110.0	5.80	21.4	25.3	40
	4	460/60/3	414/506	1	7.8	52.0	2.60	10.4	12.4	20
	5	575/60/3	518/633	1	5.8	38.9	2.30	8.1	9.6	15

All fuses Class RK-5

## Electrical Data – ECM

TC Model	Voltage Code	Rated Voltage	Voltage Min/Max	Compressor			Fan Motor FLA	Total Unit FLA	Min Circuit Amp	Max Fuse/HACR
				RLA	LRA	QTY				
015	1	208/230/60/1	197/254	6.0	29.0	1	2.70	8.7	10.2	15
	8	265/60/1	239/292	5.4	28.0	1	2.10	7.5	8.9	15
018	1	208/230/60/1	197/254	7.2	33.0	1	2.70	9.9	11.7	15
	8	265/60/1	239/292	5.9	28.0	1	2.10	8.0	9.5	15
024	1	208/230/60/1	197/254	12.8	58.3	1	3.90	16.7	19.9	30
	8	265/60/1	239/292	9.6	54.0	1	3.20	12.8	15.2	20
	3	208/230/60/3	197/254	7.7	55.4	1	3.90	11.6	13.5	20
	*4	*460/60/3	414/506	3.6	28.0	1	3.20	6.8	7.7	15
030	1	208/230/60/1	197/254	14.1	73.0	1	3.90	18.0	21.5	35
	8	265/60/1	239/292	11.2	60.0	1	3.20	14.4	17.2	25
	3	208/230/60/3	197/254	8.9	58.0	1	3.90	12.8	15.0	20
	*4	*460/60/3	414/506	4.2	28.0	1	3.20	7.4	8.5	15
036	1	208/230/60/1	197/254	16.7	79.0	1	5.20	21.9	26.1	40
	8	265/60/1	239/292	13.5	72.0	1	4.70	18.2	21.6	35
	3	208/230/60/3	197/254	10.4	73.0	1	5.20	15.6	18.2	25
	*4	*460/60/3	414/506	5.8	38.0	1	4.70	10.5	12.0	15
042	1	208/230/60/1	197/254	17.9	112.0	1	5.20	23.1	27.6	45
	3	208/230/60/3	197/254	13.5	88.0	1	5.20	18.7	22.1	35
	*4	*460/60/3	414/506	6.0	44.0	1	4.70	10.7	12.2	15
048	1	208/230/60/1	197/254	21.8	117.0	1	6.90	28.7	34.2	50
	3	208/230/60/3	197/254	13.7	83.1	1	6.90	20.6	24.0	35
	*4	*460/60/3	414/506	6.2	41.0	1	6.00	12.2	13.8	20
060	1	208/230/60/1	197/254	26.3	134.0	1	6.90	33.2	39.8	60
	3	208/230/60/3	197/254	15.6	110.0	1	6.90	22.5	26.4	40
	*4	*460/60/3	414/506	7.8	52.0	1	6.00	13.8	15.8	20

\* 460 volt units require a neutral connection. All “4” voltage units with ECM require a four wire power supply with neutral.

Motors are 265 volt and are wired between one hot leg and neutral.

All fuses Class RK-5

## Electrical - Line Voltage

**⚠ WARNING! ⚠**

**WARNING!** Disconnect electrical power source to prevent injury or death from electrical shock.

**⚠ CAUTION! ⚠**

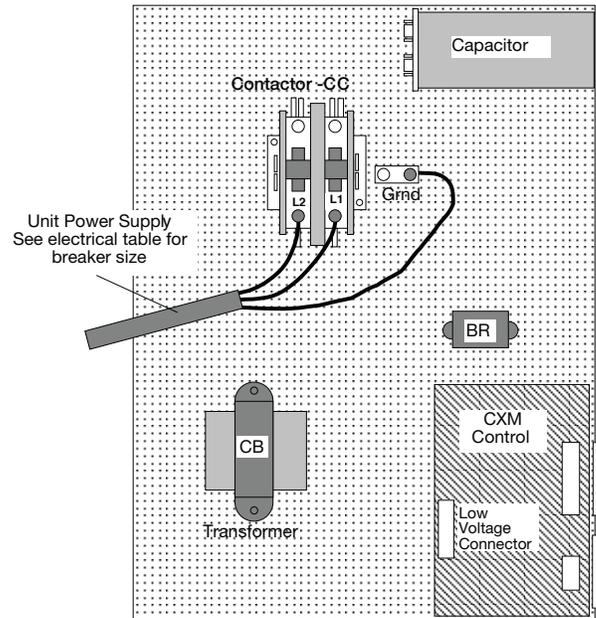
**CAUTION!** Use only copper conductors for field installed electrical wiring. Unit terminals are not designed to accept other types of conductors.

**Electrical - Line Voltage** - All field installed wiring, including electrical ground, must comply with the National Electrical Code as well as all applicable local codes. Refer to the unit electrical data for fuse sizes. Consult wiring diagram for field connections that must be made by the installing (or electrical) contractor. All final electrical connections must be made with a length of flexible conduit to minimize vibration and sound transmission to the building.

**General Line Voltage Wiring** - Be sure the available power is the same voltage and phase shown on the unit serial plate. Line and low voltage wiring must be done in accordance with local codes or the National Electric Code, whichever is applicable.

**Auxiliary Line Voltage Wiring** - A dedicated 115 VAC, 15 Amp circuit (by others) is required on all DOAS units for operation of the factory installed Heating Evaporator heat tape(s). Failure to connect heat tape(s) to a power supply may lead to freezing and possibly failure of the heat exchanger. Failure of, and/or damage caused by the failure of a heat exchanger due to freezing will be exempt from warranty coverage if the heat tapes are not properly connected at the time of the failure.

**Figure 15: Single Phase Line Voltage Field Wiring. Three phase wiring is similar except that all three power wires are directly connected to the contactor.**



**Note: 460V units with ECM motor require a neutral wire.**

**Power Connection** - Line voltage connection is made by connecting the incoming line voltage wires to the “L” side of the contactor as shown in Figure 15. Consult electrical data tables for correct fuse size.

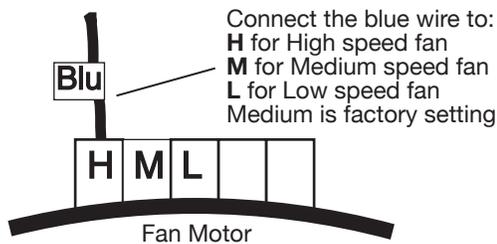
**Transformer** - All 208/230 voltage units are factory wired for 208 volt. If supply voltage is 230 volt, installer must rewire transformer. See wire diagram for connections.

**Blower Speed Selection – Units with PSC Motor** - PSC (Permanent Split Capacitor) blower fan speed can be changed by moving the blue wire on the fan motor terminal block to the desired speed as shown in Figure 16. Most Comfort-Aire/Century units are shipped on the medium speed tap. Consult submittal data or engineering design guide for specific unit airflow tables. Typical unit design delivers rated airflow at nominal static (0.15 in. w.g. [37Pa]) on medium speed and rated airflow at a higher static (0.4 to 0.5 in. w.g. [100 to 125 Pa]) on high speed for applications where higher static is required. Low speed will deliver approximately 85% of rated airflow at 0.10 in. w.g. [25 Pa]. An optional high static blower is available on some models.

## Electrical - Power & Low Voltage Wiring

**Special Note for AHRI Testing:** To achieve rated airflow for AHRI testing purposes on all PSC products, it is necessary to change the fan speed to “HI” speed. When the heat pump has experienced less than 100 operational hours and the coil has not had sufficient time to be “seasoned”, it is necessary to clean the coil with a mild surfactant such as Calgon to remove the oils left by manufacturing processes and enable the condensate to properly “sheet” off of the coil.

**Figure 16: PSC Motor Speed Selection**



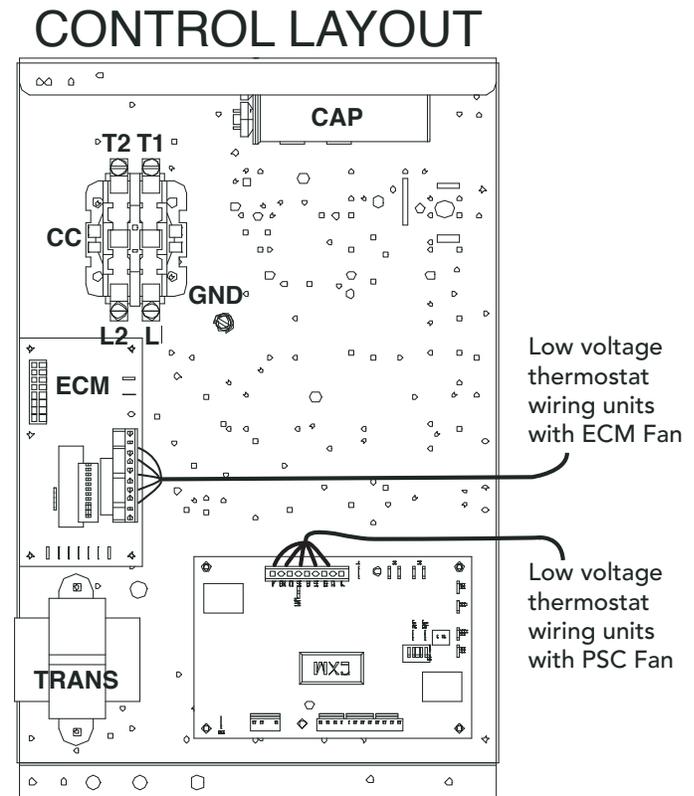
### ELECTRICAL - LOW VOLTAGE WIRING

**Thermostat Connections** - The thermostat should be wired directly to the CXM or DXM board (units with PSC fan). Units with optional ECM motor include factory wiring from the CXM or DXM board to the ECM interface board. Thermostat wiring for these units should be connected to the ECM interface board. Figure 17 shows wiring for units with PSC or ECM motor. See “Electrical – Thermostat” for specific terminal connections. Review the appropriate AOM (Application, Operation and Maintenance) manual for units with DDC controls.

**Low Water Temperature Cutout Selection** - The CXM/DXM control allows the field selection of low water (or water-antifreeze solution) temperature limit by clipping jumper JW3, which changes the sensing temperature associated with thermistor LT1. Note that the LT1 thermistor is located on the refrigerant line between the coaxial heat exchanger and expansion device (TXV). Therefore, LT1 is sensing refrigerant temperature, not water temperature, which is a better indication of how water flow rate/temperature is affecting the refrigeration circuit.

The factory setting for LT1 is for systems using water (30°F [-1.1°C] refrigerant temperature). In low water temperature (extended range) applications with antifreeze (most ground loops), jumper JW3 should be clipped as shown in Figure 18 to change the setting to 10°F [-12.2°C] refrigerant temperature, a more suitable temperature when using an antifreeze solution. All ClimateMaster units operating with entering water temperatures below 60°F [15.6°C] must include the optional water/refrigerant circuit insulation package to prevent internal condensation.

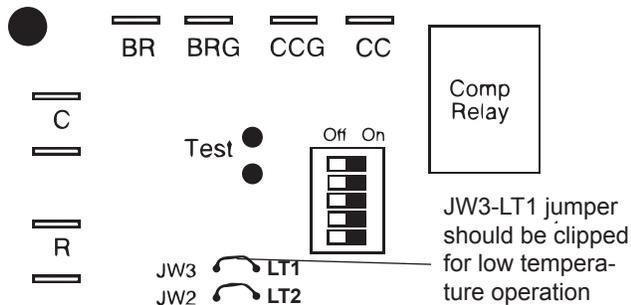
**Figure 17: Low Voltage Field Wiring**



**Models with Waterside Economizer** - Assemble controller to DIN rail connect molex connector. Factory settings are 45°F (7.2°C), valve opens, closes at 55°F (12.8°C), and 5 minute short cycle delay. Settings are adjustable.

## Electrical - Low Voltage Wiring

**Figure 18: LT1 Limit Setting**



### CXM PCB

### Accessory Connections

A terminal paralleling the compressor contactor coil has been provided on the CXM/DXM control. Terminal “A” is designed to control accessory devices, such as water valves. Note: This terminal should be used only with 24 Volt signals and not line voltage. Terminal “A” is energized with the compressor contactor. See Figure 19 or the specific unit wiring diagram for details.

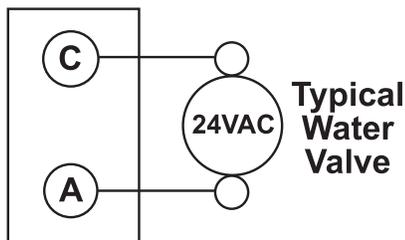
### Low Voltage VA Ratings

Component	VA
Typical Blower Relay	6 - 7
Typical Reversing Valve Solenoid	4 - 6
30A Compressor Contactor	6 - 9
<b>Subtotal</b>	<b>16 - 22</b>
+ CXM board (5 - 9 VA)*	21 - 31
<b>Remaining VA for Accessories</b>	<b>19 - 29</b>
+ DXM board (8 - 12 VA)*	24 - 34
<b>Remaining VA for Accessories</b>	<b>41 - 51</b>

\*Standard transformer for CXM board is 50VA. Optional DXM board and/or DDC controls include 75VA transformer.

**Figure 19: Accessory Wiring**

### Terminal Strip

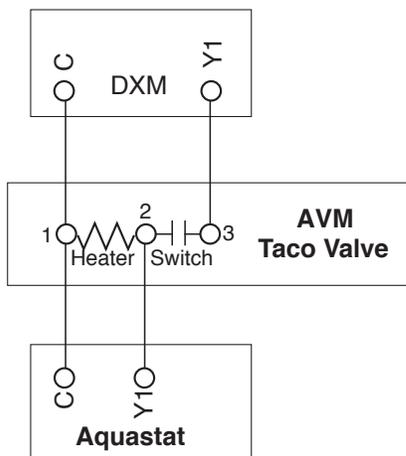


**Water Solenoid Valves** - An external solenoid valve(s) should be used on ground water installations to shut off flow to the unit when the compressor is not operating. A slow closing valve may be required to help reduce water hammer. Figure 19 shows typical wiring for a 24VAC external solenoid valve. Figures 20 and 21 illustrate typical slow closing water control valve wiring for Taco 500 series (Comfort-Aire/Century P/N AVM) and Taco SBV series valves. Slow closing valves take approximately 60 seconds to open (very little water will flow before 45 seconds). Once fully open, an end switch allows the compressor to be energized. Only relay or triac based electronic thermostats should be used with slow closing valves. When wired as shown, the slow closing valve will operate properly with the following notations:

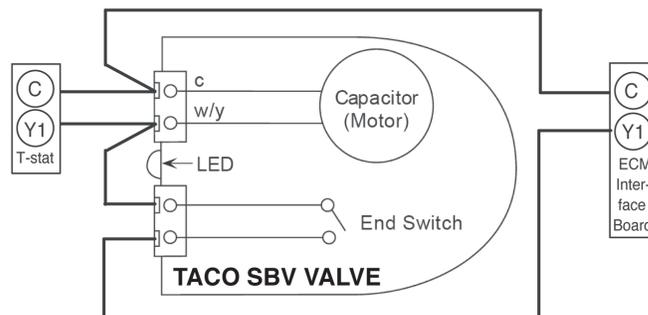
1. The valve will remain open during a unit lockout.
2. The valve will draw approximately 25-35 VA through the “Y” signal of the thermostat.

**Note: This valve can overheat the anticipator of an electromechanical thermostat. Therefore, only relay or triac based thermostats should be used.**

**Figure 20: AVM Valve Wiring**



**Figure 21: Taco SBV Valve Wiring**

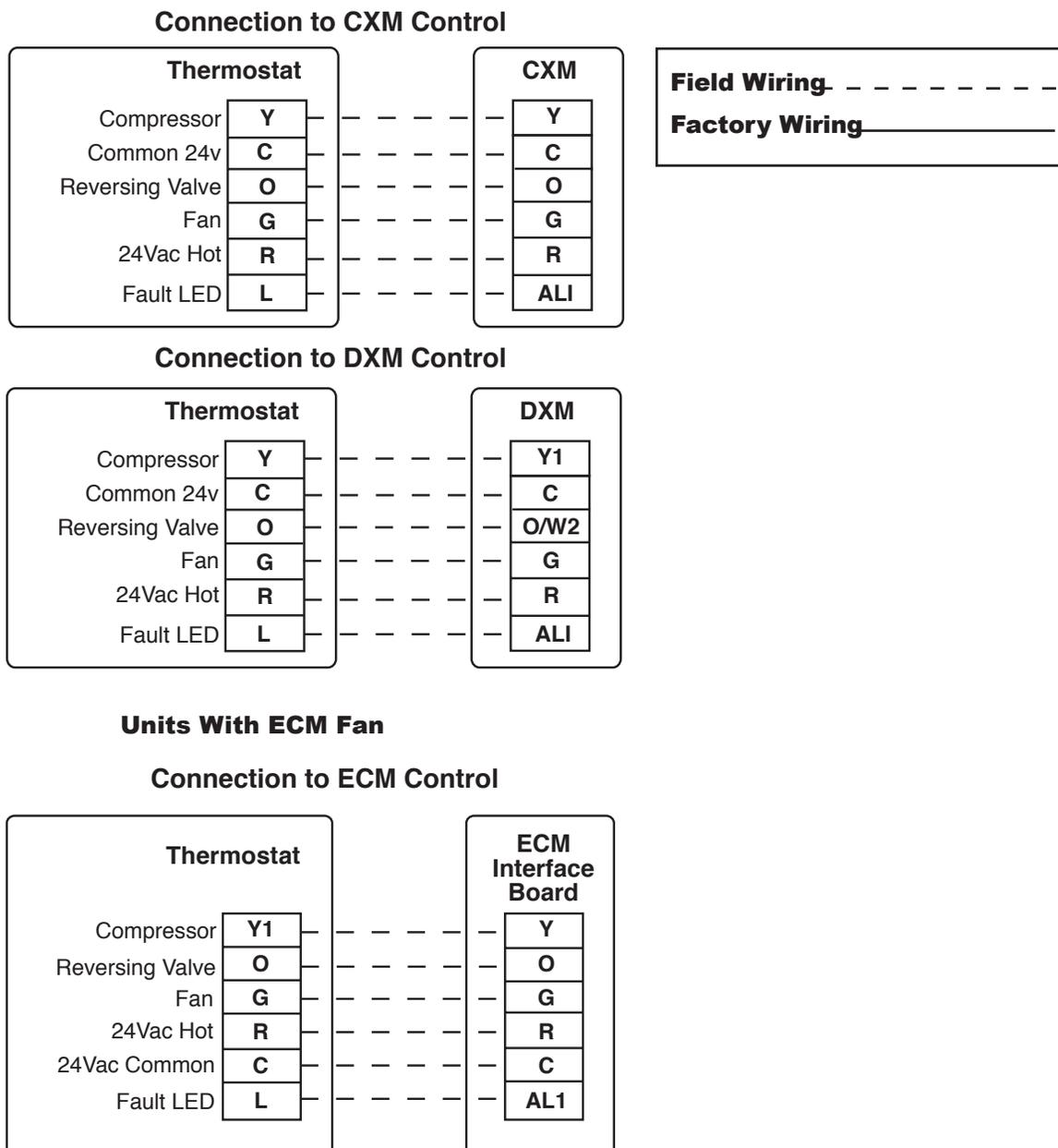


## Electrical - Thermostat Wiring

**Thermostat Installation** - The thermostat should be located on an interior wall in a larger room, away from supply duct drafts. DO NOT locate the thermostat in areas subject to sunlight, drafts or on external walls. The wire access hole behind the thermostat may in certain cases need to be sealed to prevent erroneous temperature measurement. Position the thermostat back plate against the wall so that it appears level and so the thermostat wires protrude through the middle of the back plate. Mark the position of the back plate mounting holes

and drill holes with a 3/16" (5mm) bit. Install supplied anchors and secure plate to the wall. Thermostat wire must be 18 AWG wire. Representative thermostat wiring is shown in Figures 22 however, actual wiring connections should be determined from the thermostat IOM and or unit wiring diagram. Practically any heat pump thermostat will work with Comfort-Aire/Century units, provided it has the correct number of heating and cooling stages.

**Figure 22: Units with PSC Fan**



## HB Blower Performance Data

### Airflow in CFM with wet coil and clean air filter

Model	Fan Speed	Rated Airflow	Min CFM	Airflow (cfm) at External Static Pressure (in. wg)																																					
				0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	0.40	0.45	0.50	0.60	0.70	0.80	0.90	1.00																						
006	HI	220	150	Black area												310	300	290	280	270	250	230	210	180	Black area																
	MED			260	250	240	230	210	200	190	150	Black area																													
	LOW			210	200	190	180	160	150	Black area																															
009	HI	325	225	Black area												410	400	380	360	350	330	320	300	280	Black area																
	MED			390	370	360	340	320	310	290	280	260	Black area																												
	LOW			340	330	322	310	300	280	260	250	Black area																													
012	HI	400	300	Black area												470	460	450	440	430	420	400	390	380	360	350	340	320	310	300	280	260	250	230	210	180	150	Black area			
	MED			420	410	400	390	380	370	360	350	340	Black area																												
	LOW			360	360	350	340	320	320	310	300	Black area																													
015	HI	525	375	Black area												745	725	706	696	686	666	637	588	539	451	Black area															
	MED			686	676	666	657	647	637	617	608	588	549	510	Black area																										
	LOW			608	598	588	578	568	559	549	529	510	480	451	Black area																										
015	HS HI	525	375	Black area												774	764	755	745	735	715	696	676	637	519	Black area															
	HS MED			735	725	706	696	686	676	657	657	647	637	617	588	480	Black area																								
	HS LOW			657	647	627	617	608	598	588	578	568	568	559	519	Black area																									
018	HI	600	450	Black area												745	725	706	696	686	666	637	588	539	451	Black area															
	MED			686	676	666	657	647	637	617	608	588	549	510	Black area																										
	LOW			608	598	588	578	568	559	549	529	510	480	451	Black area																										
018	HS HI	600	450	Black area												774	764	755	745	735	715	696	676	637	519	Black area															
	HS MED			735	725	706	696	686	676	657	657	647	637	617	588	480	Black area																								
	HS LOW			657	647	627	617	608	598	588	578	568	568	559	519	Black area																									
024	HI	800	600	Black area												950	922	884	827	732	656	Black area																			
	MED			960	950	941	931	912	893	874	855	836	817	789	732	665	Black area																								
	LOW			779	770	760	751	741	732	722	713	694	684	665	618	Black area																									
024	HS HI	800	600	Black area												979	903	798	665	Black area																					
	HS MED			Black area												988	960	922	846	713	Black area																				
	HS LOW			Black area												979	960	931	912	884	855	827	751	675	Black area																
030	HI	1000	750	Black area												1102	1074	1045	1017	979	903	798	665	Black area																	
	MED			1188	1169	1140	1121	1093	1064	1036	1017	988	960	922	846	Black area																									
	LOW			1064	1045	1017	998	979	960	931	912	884	855	827	751	Black area																									
030	HS HI	1000	750	Black area												1102	1074	1045	1017	979	903	798	665	Black area																	
	HS MED			Black area												1074	1026	979	884	779	Black area																				
	HS LOW			998	988	979	960	941	931	912	893	865	836	798	Black area																										
036	HI	1200	900	Black area												1474	1455	1436	1416	1387	1358	1329	1310	1280	1232	1174	1077	931	Black area												
	MED			1174	1164	1106	1106	1096	1096	1086	1077	1067	1038	1009	912	Black area																									
	LOW			980	980	970	970	960	960	951	951	941	922	902	Black area																										
036	HS HI	1200	900	Black area												1484	1455	1426	1358	1251	1135	931	Black area																		
	HS MED			1319	1310	1300	1290	1280	1271	1261	1242	1222	1213	1193	1116	1038	Black area																								
	HS LOW			999	989	980	980	970	970	960	951	931	922	902	Black area																										
042	HI	1350	1050	Black area												1558	1530	1501	1473	1444	1416	1378	1340	1302	1264	1226	1131	Black area													
	MED			1416	1397	1368	1349	1321	1302	1273	1245	1207	1169	1131	1064	Black area																									
	LOW			1083	1083	1074	1074	1064	1055	Black area																															
042	HS HI	1350	1050	Black area												1473	1463	1444	1425	1397	1387	1378	1311	1178	Black area																
	HS MED			1321	1311	1302	1292	1283	1273	1254	1245	1235	1216	1188	1121	Black area																									
	HS LOW			Black area												1881	1853	1815	1767	1710	1653	1596	1416	1216	1216	Black area															
048	HI	1600	1200	Black area												1843	1824	1805	1786	1767	1729	1682	1653	1625	1577	1520	1340	Black area													
	MED			1682	1663	1644	1625	1606	1587	1568	1530	1492	1435	1378	1264	Black area																									
	LOW			Black area												1957	1938	1910	1862	1786	1701	1577	1435	1435	1416	1254	Black area														
048	HS HI	1600	1200	Black area												1948	1948	1938	1919	1891	1872	1843	1824	1796	1767	1739	1691	1625	1539	1416	1254	Black area									
	HS MED			1758	1758	1748	1739	1720	1710	1691	1672	1644	1615	1587	1520	1435	1311	Black area																							
	HS LOW			2195	2195	2185	2176	2156	2117	2078	2048	2019	1999	1970	1921	1842	1754	1627	Black area																						
060	HI	2000	1500	Black area												2195	2195	2185	2176	2156	2117	2078	2048	2019	1999	1970	1921	1842	1754	1627	Black area										
	MED			2009	2009	1999	1980	1950	1931	1901	1882	1852	1823	1793	1744	1676	1588	Black area																							
	LOW			1813	1813	1803	1793	1774	1764	1744	1725	1695	1666	1637	1568	Black area																									
060	HS HI	2000	1500	Black area												2352	2352	2342	2332	2323	2313	2293	2274	2254	2225	2195	2156	2087	2019	1940	1852	Black area									
	HS MED			2117	2117	2107	2107	2097	2068	2038	2019	1999	1989	1980	1940	1891	1842	1460	1715	Black area																					
	HS LOW			1891	1891	1882	1882	1872	1862	1852	1852	1842	1833	1813	1793	1764	1715	1666	1588	Black area																					

Black areas denote ESP where operation is not recommended.  
 Units factory shipped on medium speed. Other speeds require field selection.  
 All airflow is rated and shown above at the lower voltage if unit is dual voltage rated, e.g. 208V for 208-230V units.  
 Only two speed fan (H & M) available on 575V units.  
 Performance stated is at the rated power supply, performance may vary as the power supply varies from the rated.  
 HS denotes high static fan option.

## Blower Performance Data (ECM Motor)

Airflow in CFM with wet coil and clean air filter

Model	Max ESP (in. wg)	Fan Motor (hp)	Tap Setting	Cooling Mode			Dehumid Mode			Heating Mode		
				Stg 1	Stg 2	Fan	Stg 1	Stg 2	Fan	Stg 1	Stg 2	Fan
HB 015	0.50	1/3	4	470	550	275	376	440	275	470	550	275
	0.50		3	425	500	250	340	400	250	425	500	250
	0.50		2	380	450	225	304	360	225	380	450	225
	0.50		1	340	400	200				340	400	200
HB 018	0.50	1/3	4	550	650	325	440	520	325	550	650	325
	0.50		3	510	600	300	408	480	300	510	600	300
	0.50		2	465	550	275	372	440	275	465	550	275
	0.50		1	425	500	250				425	500	250
HB 024	0.50	1/2	4	745	875	438	596	700	438	745	875	438
	0.50		3	680	800	400	544	640	400	680	800	400
	0.50		2	615	725	363	492	580	363	615	725	363
	0.50		1	550	650	325				550	650	325
HB 030	0.50	1/2	4	890	1050	525	712	840	525	890	1050	525
	0.50		3	810	950	475	648	760	475	810	950	475
	0.50		2	745	875	438	596	700	438	745	875	438
	0.50		1	680	800	400				680	800	400
HB 036	0.50	3/4	4	1085	1275	638	868	1020	638	1085	1275	638
	0.50		3	1020	1200	600	816	960	600	1020	1200	600
	0.50		2	955	1125	563	764	900	563	955	1125	563
	0.50		1	850	1000	500				850	1000	500
HB 042	0.50	3/4	4	1255	1475	738	1004	1180	738	1255	1475	738
	0.50		3	1120	1320	660	896	1056	660	1120	1320	660
	0.50		2	1020	1200	600	816	960	600	1020	1200	600
	0.50		1	935	1100	550				935	1100	550
HB 048	0.75	1	4	1445	1700	850	1156	1360	850	1445	1700	850
	0.75		3	1275	1500	750	1020	1200	750	1275	1500	750
	0.75		2	1190	1400	700	952	1120	700	1190	1400	700
	0.75		1	1105	1300	650				1105	1300	650
HB 060	0.75	1	4	1740	2050	1025	1392	1640	1025	1740	2050	1025
	0.75		3	1615	1900	950	1292	1520	950	1615	1900	950
	0.75		2	1490	1750	875	1192	1400	875	1490	1750	875
	0.75		1	1360	1600	800				1360	1600	800

See ECM control section for details on setting taps.

Airflow is controlled within 5% up to the Max ESP shown with wet coil.

Do not select Dehumidification mode if HP CFM is on setting 1.

Comfort-Aire/Century is factory wired to operate in stage 2 airflow.

## ECM Control

The ECM fan is controlled by an interface board that converts thermostat inputs and field selectable CFM settings to signals used by the ECM motor controller. Fan speeds are selected with DIP switch settings. To take full advantage of the ECM motor staging features, a multi-stage thermostat should be used (2-stage heat/2-stage cool or 3-stage heat/2-stage cool).

Note: Power must be off to the unit for at least three seconds before the ECM motor will recognize a speed change. The motor will recognize a change in the CFM Adjust or dehumidification mode settings while the unit is powered.

There are four different airflow settings from lowest airflow rate (speed tap 1) to the highest airflow rate (speed tap 4). The charts below indicate settings for the ECM interface board, followed by detailed information for each setting.

**Cooling Settings:** The cooling setting determines the cooling (normal) CFM for all units with ECM motor. Cooling (normal) setting is used when the unit is not in dehumidification mode. Tap 1 is the lowest CFM setting, while tap 4 is the highest CFM setting. To avoid air coil freeze-up, tap 1 may not be used if the dehumidification mode is selected. Consult the ECM blower performance data table for the specific unit series and model to correlate speed tap setting to airflow in CFM.

**Heating Settings:** The heating setting determines the heating CFM. Tap 1 is the lowest CFM setting, while tap 4 is the highest CFM setting. Consult the ECM blower performance data table for the specific unit series and model to correlate speed tap setting to airflow in CFM.

**CFM Adjust Settings:** The CFM adjust setting allows four selections. The NORM setting is the factory default position. The + or - settings adjust the airflow by +/- 5%. The +/- settings are used to “fine tune” airflow adjustments. The TEST setting runs the ECM motor at 400 cfm/ton, which causes the motor to operate like a standard PSC motor, and disables the CFM counter.

**Dehumidification Mode Settings:** The dehumidification mode setting provides field selection of humidity control. When operating in the normal mode, the cooling airflow settings are determined by the cooling tap setting above. When dehumidification is enabled there is a reduction in airflow in cooling to increase the moisture removal of the heat pump. Consult submittal data or specifications catalog for the specific unit series and model to correlate speed tap to airflow in CFM. The dehumidification mode can be enabled in two ways.

1. Constant Dehumidification Mode: When the dehumidification mode is selected (via DIP switch or jumper setting), the ECM motor will operate with a multiplier applied to the cooling CFM settings (approx. 20-25% lower airflow). Any time the

### Cooling settings

Tap Setting	DIP Switch	
	SW1	SW2
1	ON	ON
2	ON	OFF
3	OFF	ON
4	OFF	OFF

### Heating settings

Tap Setting	DIP Switch	
	SW3	SW4
1	ON	ON
2	ON	OFF
3	OFF	ON
4	OFF	OFF

### CFM Adjust settings

Tap Setting	DIP Switch	
	SW7	SW8
TEST	ON	ON
-	ON	OFF
+	OFF	ON
NORM	OFF	OFF

### Dehum Mode settings

Tap Setting	DIP Switch
	SW9
NORM	ON
Dehumid	OFF

**Only DIP switch numbers 1 to 4 and 7 to 9 are used.**

⚠ WARNING! ⚠

**WARNING!** When the disconnect switch is closed, high voltage is present in some areas of the electrical panel. Exercise caution when working with energized equipment.

## ECM Control

unit is running in the cooling mode, it will operate at the lower airflow to improve latent capacity. The “DEHUM” LED will be illuminated at all times. Heating airflow is not affected. Note: Do not select dehumidification mode if cooling setting is tap 1.

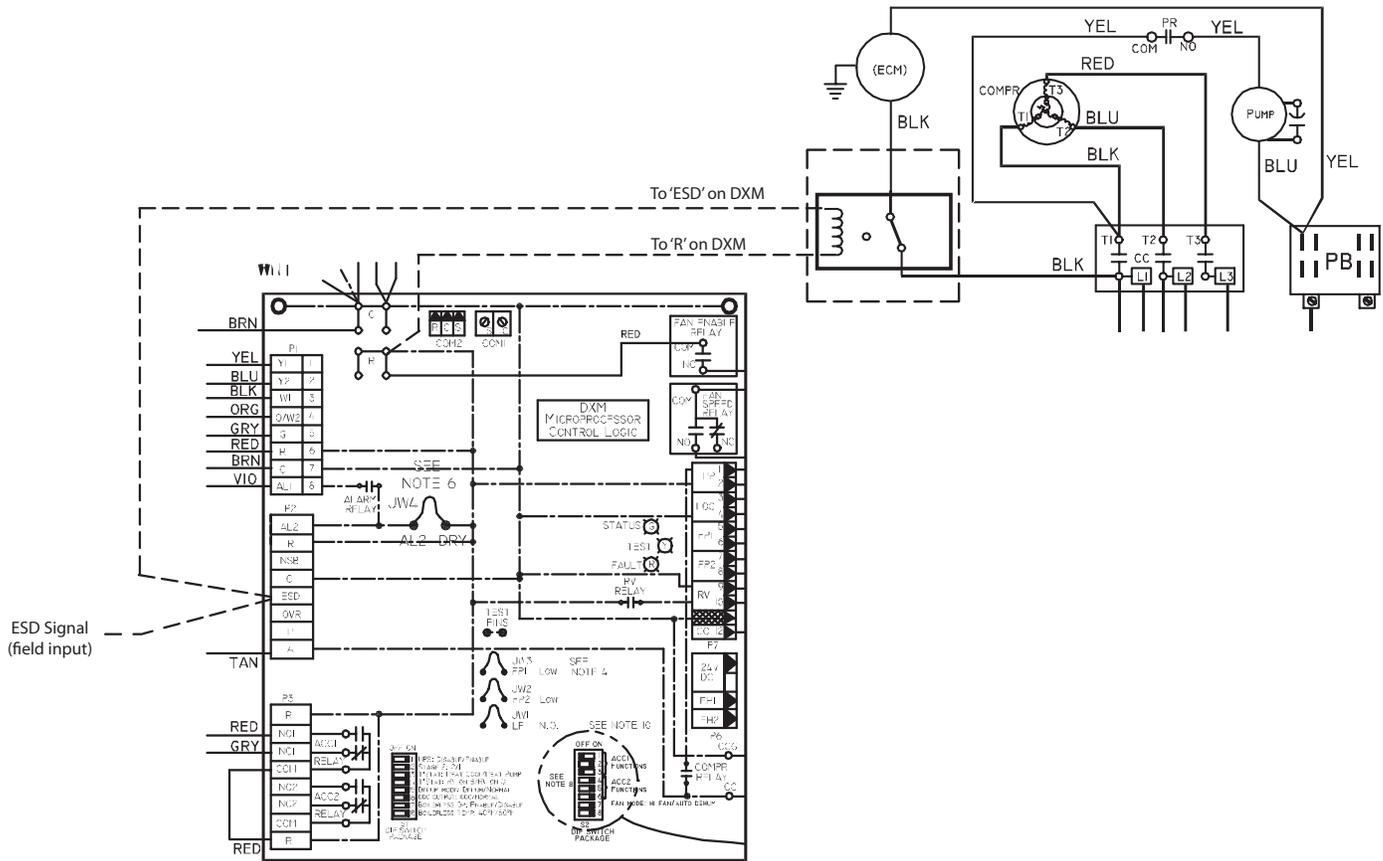
- Automatic (Humidistat-controlled) Dehumidification Mode: When the dehumidification mode is selected (via DIP switch) AND a humidistat is connected to terminal DH, the cooling airflow will only be reduced when the humidistat senses that additional dehumidification is required. The DH terminal is reverse logic. Therefore, a humidistat (not dehumidistat) is required. The “DEHUM” LED will be illuminated only when the humidistat is calling for dehumidification mode. Heating airflow is not affected. NOTE: Do not select dehumidification mode if cooling setting is tap 1.

The ECM motor includes “soft start” and “ramp down” features. The soft start feature is a gentle increase of motor rpm at blower start up. This creates a much quieter blower start cycle.

The ramp down feature allows the blower to slowly decrease rpm to a full stop at the end of each blower cycle. This creates a much quieter end to each blower cycle and adds overall unit efficiency.

The ramp down feature may be eliminated during an ESD (Emergency Shut Down) situation when using a DXM unit controller. A relay is required to break the line voltage to the ECM motor during ESD. This

relay can be wired as shown below to eliminate the ramp down (and operation) of the ECM blower motor.



### HB Series Wiring Diagram Matrix

All current diagrams can be located online at [climatemaster.com/commercial-wiring](http://climatemaster.com/commercial-wiring)

Model	Wiring Diagram Part Number	Electrical	Control	DDC	Fan Motor
HB Series Standard	96B0228N77	208/230/60/1 265/60/1	CXM	-	ECM
	96B0228N81			LON	
	96B0228N79			MPC	
	96B0228N01			-	PSC
	96B0228N03			LON	
	96B0228N09			MPC	
	96B0228N78		DXM	-	ECM
	96B0228N82			LON	
	96B0228N80			MPC	
	96B0228N02			-	PSC
	96B0228N04			LON	
	96B0228N10			MPC	
HB Series Standard	96B0229N11	208/230/60/3	CXM	-	ECM
	96B0229N13			LON	
	96B0229N16			MPC	
	96B0229N01			-	PSC
	96B0229N03			LON	
	96B0229N06			MPC	
	96B0229N12		DXM	-	ECM
	96B0229N14			LON	
	96B0229N17			MPC	
	96B0229N02			-	PSC
	96B0229N04			LON	
	96B0229N07			MPC	
HB Series Standard	96B0230N11	460/60/3	CXM	-	ECM
	96B0230N13			LON	
	96B0230N18			MPC	
	96B0230N01			-	PSC
	96B0230N03			LON	
	96B0230N08			MPC	
	96B0230N12		DXM	-	ECM
	96B0230N14			LON	
	96B0230N19			MPC	
	96B0230N02			-	PSC
	96B0230N04			LON	
	96B0230N09			MPC	

## HB Series Wiring Diagram Matrix Cont.

All current diagrams can be located online at [climatemaster.com/commercial-wiring](http://climatemaster.com/commercial-wiring)

Model	Wiring Diagram Part Number	Electrical	Control	DDC	Fan Motor
HB with WSE option	96B0300N05	208/230/60/1 265/60/1	CXM	-	ECM
	96B0300N01			-	PSC
	96B0300N06		DXM	-	ECM
	96B0300N07			LON	
	96B0300N08			MPC	
	96B0300N02			-	PSC
	96B0300N03			LON	
	96B0300N04			MPC	
HB with WSE option	96B0301N05	208/230/60/3	CXM	-	ECM
	96B0301N01			-	PSC
	96B0301N06		DXM	-	ECM
	96B0301N07			LON	
	96B0301N08			MPC	
	96B0301N02			-	PSC
	96B0301N03			LON	
	96B0301N04			MPC	
HB with WSE option	96B0302N05	460/60/3	CXM	-	ECM
	96B0302N01			-	PSC
	96B0302N06		DXM	-	ECM
	96B0302N07			LON	
	96B0302N08			MPC	
	96B0302N02			-	PSC
	96B0302N03			LON	
	96B0302N04			MPC	

## CXM Controls

**CXM Control** - For detailed control information, see CXM Application, Operation and Maintenance (AOM) manual (part # 97B0003N12).

**Field Selectable Inputs - Test mode:** Test mode allows the service technician to check the operation of the control in a timely manner. At board, momentarily shorting the test terminals or externally, momentarily push test button (See Fig 10), the CXM control enters a 20 minute test mode period in which all time delays are sped up 15 times. Upon entering test mode, the status LED will flash a code representing the last fault. For diagnostic ease at the thermostat, the alarm relay will also cycle during test mode. The alarm relay will cycle on and off similar to the status LED to indicate a code representing the last fault, at the thermostat. Test mode can be exited by shorting the test terminals or holding button for 3 seconds.

**Retry Mode:** If the control is attempting a retry of a fault, the status LED will slow flash (slow flash = one flash every 2 seconds) to indicate the control is in the process of retrying.

**Field Configuration Options - Note:** In the following field configuration options, jumper wires should be clipped **ONLY** when power is removed from the CXM control.

**Water coil low temperature limit setting:** Jumper 3 (JW3-LT1 Low Temp) provides field selection of temperature limit setting for LT1 of 30°F or 10°F [-1°F or -12°C] (refrigerant temperature).

Not Clipped = 30°F [-1°C]. Clipped = 10°F [-12°C].

**Air coil low temperature limit setting:** Jumper 2 (JW2-LT2 Low Temp) provides field selection of temperature limit setting for LT2 of 30°F or 10°F [-1°F or -12°C] (refrigerant temperature). Note: This jumper should only be clipped under extenuating circumstances, as recommended by the factory.

Not Clipped = 30°F [-1°C]. Clipped = 10°F [-12°C].

**Alarm relay setting:** Jumper 1 (JW1-AL2 Dry) provides field selection of the alarm relay terminal AL2 to be jumpered to 24VAC or to be a dry contact (no connection).

Not Clipped = AL2 connected to R. Clipped = AL2 dry contact (no connection).

**DIP Switches - Note:** In the following field configuration options, DIP switches should only be changed when power is removed from the CXM control.

**DIP switch 1:** Unit Performance Sentinel Disable - provides field selection to disable the UPS feature. On = Enabled. Off = Disabled.

**DIP switch 2:** Stage 2 Selection - provides selection of whether compressor has an “on” delay. If set to stage 2, the compressor will have a 3 second delay before energizing. Also, if set for stage 2, the alarm relay will NOT cycle during test mode.

On = Stage 1. Off = Stage 2

**DIP switch 3:** Not Used.

**DIP switch 4:** DDC Output at EH2 - provides selection for DDC operation. If set to “DDC Output at EH2,” the EH2 terminal will continuously output the last fault code of the controller. If set to “EH2 normal,” EH2 will operate as standard electric heat output.

On = EH2 Normal. Off = DDC Output at EH2.

Note: Some CXM controls only have a 2 position DIP switch package. If this is the case, this option can be selected by clipping the jumper which is in position 4 of SW1.

Jumper not clipped = EH2 Normal. Jumper clipped = DDC Output at EH2.

**DIP switch 5:** Factory Setting - Normal position is “On.” Do not change selection unless instructed to do so by the factory.

**Table 4: LED And Alarm Relay Operations**

Description of Operation	LED	Alarm
Normal Mode	ON	Open
Normal Mode w/UPS Warning	ON	Cycle (Closed 5 seconds, Open 25 seconds)
CXM is non-functional	OFF	Open
Fault Retry	Slow Flash	Open
Lockout	Fast Flash	Closed
Over/Under Voltage Shutdown	Slow Flash	Open (Closed after 15 Minutes)
Test Mode - No Fault in Memory	Flashing Code 1	Cycling Code 1
Test Mode - HP Fault in Memory	Flashing Code 2	Cycling Code 2
Test Mode - LP Fault in Memory	Flashing Code 3	Cycling Code 3
Test Mode - LT1 Fault in Memory	Flashing Code 4	Cycling Code 4
Test Mode - LT2 Fault in Memory	Flashing Code 5	Cycling Code 5
Test Mode - CO Fault in Memory	Flashing Code 6	Cycling Code 6
Test Mode - Over/Under Shutdown in Memory	Flashing Code 7	Cycling Code 7
Test Mode - UPS in Memory	Flashing Code 8	Cycling Code 8
Test Mode - Swapped Thermistor	Flashing Code 9	Cycling Code 9

-Slow Flash = 1 flash every 2 seconds

-Fast Flash = 2 flashes every 1 second

-Flash code 2 = 2 quick flashes, 10 second pause, 2 quick flashes, 10 second pause, etc.

-On pulse 1/3 second; off pulse 1/3 second

**⚠ CAUTION! ⚠**

**CAUTION!** Do not restart units without inspection and remedy of faulting condition. Equipment damage may occur.

## DXM Controls

**DXM Control** - For detailed control information, see CXM AOM (part # 97B0003N12), DXM AOM (part #97B0003N13), Lon controller AOM (part #97B0013N01) or MPC AOM (part # 97B0031N01).

**Table 5: DXM LED And Alarm Relay Operations**

Description of Operation	Status LED (green)	Test LED (yellow)	Fault LED (red)	Alarm Relay
Normal mode	On	-	Off	Open
Normal mode with UPS	On	-	Flashing Code 8	Cycle (closed 5 sec, open 25 sec)
DXM is non-functional	Off	Off	Off	Open
Fault Retry	Slow Flash	-	Flashing fault code	Open
Lockout	Fast Flash	-	Flashing fault code	Closed
Test Mode	-	On	-	-
Night Setback	Flashing Code 2	-	-	-
ESD	Flashing Code 3	-	-	-
Invalid T-stat Inputs	Flashing Code 4	-	-	-
HP Fault	Slow Flash	-	Flashing Code 2	Open
LP Fault	Slow Flash	-	Flashing Code 3	Open
LT1 Fault	Slow Flash	-	Flashing Code 4	Open
LT2 Fault	Slow Flash	-	Flashing Code 5	Open
CO Fault	Slow Flash	-	Flashing Code 6	Open
Over/Under Voltages	Slow Flash	-	Flashing Code 7	Open (closed after 15 minutes)

- Slow Flash = 1 flash every 2 seconds
- Fast Flash = 2 flashes every 1 second
- Flash code 2 = 2 quick flashes, 10 second pause, 2 quick flashes, 10 second pause, etc.
- On pulse 1/3 second; off pulse 1/3 second

**Field Selectable Inputs** - Test mode: Test mode allows the service technician to check the operation of the control in a timely manner. By momentarily shorting the test terminals, the DXM control enters a 20 minute test mode period in which all time delays are sped up 15 times. Upon entering test mode, the status LED will flash a code representing the last fault. For diagnostic ease at the thermostat, the alarm relay will also cycle during test mode. The alarm relay will cycle on and off similar to the status LED to indicate a code representing the last fault, at the thermostat. Test mode can be exited by shorting the test terminals for 3 seconds.

**Retry mode:** If the control is attempting a retry of a fault, the status LED will slow flash (slow flash = one flash every 2 seconds) to indicate the control is in the process of retrying.

**Field Configuration Options** - **Note: In the following field configuration options, jumper wires should be clipped ONLY when power is removed from the DXM control.**

Water coil low temperature limit setting: Jumper 3 (JW3-FP1 Low Temp) provides field selection of temperature limit setting for FP1 of 30°F or 10°F [-1°F or -12°C] (refrigerant temperature).

Not Clipped = 30°F [-1°C]. Clipped = 10°F [-12°C].

Air coil low temperature limit setting: Jumper 2 (JW2-FP2 Low Temp) provides field selection of temperature limit setting for FP2 of 30°F or 10°F [-1°F or -12°C] (refrigerant temperature).

**Note: This jumper should only be clipped under extenuating circumstances, as recommended by ClimateMaster technical services.**

Not Clipped = 30°F [-1°C]. Clipped = 10°F [-12°C].

Alarm relay setting: Jumper 4 (JW4-AL2 Dry) provides field selection of the alarm relay terminal AL2 to be jumpered to 24VAC or to be a dry contact (no connection).

Not Clipped = AL2 connected to R.

Clipped = AL2 dry contact (no connection).

Low pressure normally open: Jumper 1 (JW1-LP norm open) provides field selection for low pressure input to be normally closed or normally open.

Not Clipped = LP normally closed. Clipped = LP normally open.

**DIP Switches** - **Note: In the following field configuration options, DIP switches should only be changed when power is removed from the DXM control.**

**DIP Package #1 (S1)** - DIP Package #1 has 8 switches and provides the following setup selections:

**1.1** - Unit Performance Sentinel (UPS) disable: DIP Switch 1.1 provides field selection to disable the UPS feature.

On = Enabled. Off = Disabled.

**1.2** - Compressor relay staging operation: DIP 1.2 provides selection of compressor relay staging operation.

The compressor relay can be selected to turn on with a stage 1 or stage 2 call from the thermostat.

This is used with dual stage units (2 compressors where 2 DXM controls are being used) or with master/slave applications. In master/slave applications, each compressor and fan will stage according to its appropriate DIP 1.2 setting. If set to stage 2, the compressor will have a 3 second on-delay before energizing during a Stage 2 demand. Also, if set for stage 2, the alarm relay will NOT

## DXM Controls

cycle during test mode.

On = Stage 1. Off = Stage 2.

**1.3 - Thermostat type (heat pump or heat/cool):** DIP 1.3 provides selection of thermostat type. Heat pump or heat/cool thermostats can be selected. When in heat/cool mode, Y1 is the input call for cooling stage 1; Y2 is the input call for cooling stage 2; W1 is the input call for heating stage 1; and O/W2 is the input call for heating stage 2. In heat pump mode, Y1 is the input call for compressor stage 1; Y2 is the input call for compressor stage 2; W1 is the input call for heating stage 3 or emergency heat; and O/W2 is the input call for reversing valve (heating or cooling, depending upon DIP 1.4).

On = Heat Pump. Off = Heat/Cool.

**1.4 - Thermostat type (O/B):** DIP 1.4 provides selection of thermostat type for reversing valve activation. Heat pump thermostats with “O” output (reversing valve energized for cooling) or “B” output (reversing valve energized for heating) can be selected with DIP 1.4.

On = HP stat with “O” output for cooling. Off = HP stat with “B” output for heating.

**1.5 - Dehumidification mode:** DIP 1.5 provides selection of normal or dehumidification fan mode. In dehumidification mode, the fan speed relay will remain off during cooling stage 2. In normal mode, the fan speed relay will turn on during cooling stage 2.

On = Normal fan mode. Off = Dehumidification mode.

**1.6 - DDC output at EH2:** DIP 1.6 provides selection for DDC operation. If set to “DDC Output at EH2,” the EH2 terminal will continuously output the last fault code of the controller. If set to “EH2 normal,” EH2 will operate as standard electric heat output.

On = EH2 Normal. Off = DDC Output at EH2.

**1.7 - Boilerless operation:** DIP 1.7 provides selection of boilerless operation. In boilerless mode, the compressor is only used for heating when FP1 is above the temperature specified by the setting of DIP 1.8. Below DIP 1.8 setting, the compressor is not used and the control goes into emergency heat mode, staging on EH1 and EH2 to provide heating.

On = normal. Off = Boilerless operation.

**1.8 - Boilerless changeover temperature:** DIP 1.8 provides selection of boilerless changeover temperature setpoint. Note that the FP1 thermistor is sensing refrigerant temperature between the coaxial heat exchanger and the expansion device (TXV). Therefore, the 50°F [10°C] setting is not 50°F [10°C] water, but approximately 60°F [16°C] EWT.

On = 50°F [10°C]. Off = 40°F [16°C].

**DIP Package #2 (S2) -** DIP Package #2 has 8 switches and provides the following setup selections:

**2.1 - Accessory1 relay personality:** DIP 2.1 provides selection of ACC1 relay personality (relay operation/ characteristics). See table 6 for description of functionality.

**2.2 - Accessory1 relay personality:** DIP 2.2 provides selection of ACC 1 relay personality (relay operation/ characteristics). See table 6 for description of functionality.

**2.3 - Accessory1 relay personality:** DIP 2.3 provides selection of ACC 1 relay options. See table 6 for description of functionality.

**2.4 - Accessory2 relay personality:** DIP 2.4 provides selection of ACC 2 relay personality (relay operation/ characteristics). See table 6 for description of functionality.

**2.5 - Accessory2 relay personality:** DIP 2.5 provides selection of ACC 2 relay personality (relay operation/ characteristics). See table 6 for description of functionality.

**2.6 - Accessory2 relay personality:** DIP 2.6 provides selection of ACC 2 relay options. See table 6 for description of functionality.

**2.7 - Auto dehumidification fan mode or high fan mode:** DIP 2.7 provides selection of auto dehumidification fan mode or high fan mode. In auto dehumidification mode, the fan speed relay will remain off during cooling stage 2 IF the H input is active. In high fan mode, the fan enable and fan speed relays will turn on when the H input is active.

On = Auto dehumidification mode. Off = High fan mode.

**2.8 - Special factory selection:** DIP 2.8 provides special factory selection. Normal position is “On”. Do not change selection unless instructed to do so by the factory.

**Table 6: Accessory DIP Switch Settings**

DIP 2.1	DIP 2.2	DIP 2.3	ACC1 Relay Option
On	On	On	Cycle with fan
Off	On	On	Digital NSB
On	Off	On	Water Valve - slow opening
On	On	Off	OAD
Off	Off	Off	Reheat Option - Humidistat
Off	On	Off	Reheat Option - Dehumidistat
DIP 2.4	DIP 2.5	DIP 2.6	ACC2 Relay Option
On	On	On	Cycle with compressor
Off	On	On	Digital NSB
On	Off	On	Water Valve - slow opening
On	On	Off	OAD

All other DIP combinations are invalid

## Safety Features - CXM and DXM Controls

### Safety Features – CXM/DXM Control

The safety features below are provided to protect the compressor, heat exchangers, wiring, and other components from damage caused by operation outside of design conditions.

Anti-short cycle protection: The control features a 5 minute anti-short cycle protection for the compressor.

**Note: The 5 minute anti-short cycle also occurs at power up.**

Random start: The control features a random start upon power up of 5-80 seconds.

Fault Retry: In Fault Retry mode, the Status LED begins slowly flashing to signal that the control is trying to recover from a fault input. The control will stage off the outputs and then “try again” to satisfy the thermostat input call. Once the thermostat input call is satisfied, the control will continue on as if no fault occurred. If 3 consecutive faults occur without satisfying the thermostat input call, the control will go into “lockout” mode. The last fault causing the lockout will be stored in memory and can be viewed at the “fault” LED (DXM board) or by going into test mode (CXM board). **Note: LT1/LT2 faults are factory set at only one try.**

Lockout: In lockout mode, the status LED will begin fast flashing. The compressor relay is turned off immediately. Lockout mode can be “soft” reset by turning off the thermostat (or satisfying the call). A “soft” reset keeps the fault in memory but resets the control. A “hard” reset (disconnecting power to the control) resets the control and erases fault memory.

Lockout with emergency heat: While in lockout mode, if W becomes active (CXM), emergency heat mode will occur. If DXM is configured for heat pump thermostat type (DIP 1.3), emergency heat will become active if O/W2 is energized.

High pressure switch: When the high pressure switch opens due to high refrigerant pressures, the compressor relay is de-energized immediately since the high pressure switch is in series with the compressor contactor coil. The high pressure fault recognition is immediate (does not delay for 30 continuous seconds before de-energizing the compressor).

High pressure lockout code = 2

Example: 2 quick flashes, 10 sec pause, 2 quick flashes, 10 sec. pause, etc.

Low pressure switch: The low pressure switch must be open and remain open for 30 continuous seconds during “on” cycle to be recognized as a low pressure fault. If the low pressure switch is open for 30 seconds prior to compressor power up it will be considered a low pressure (loss of charge) fault. The low pressure switch input is bypassed for the initial 120 seconds of a compressor run cycle.

Low pressure lockout code = 3

Water coil low temperature (LT1): The LT1 thermistor temperature must be below the selected low temperature limit setting for 30 continuous seconds during a compressor run cycle to be recognized as a LT1 fault. The LT1 input is bypassed for the initial 120 seconds of a compressor run cycle. LT1 is set at the factory for one try. Therefore, the control will go into lockout mode once the LT1 fault has occurred.

LT1 lockout code = 4

Air coil low temperature (LT2): The LT2 thermistor temperature must be below the selected low temperature limit setting for 30 continuous seconds during a compressor run cycle to be recognized as a LT2 fault. The LT2 input is bypassed for the initial 60 seconds of a compressor run cycle. LT2 is set at the factory for one try. Therefore, the control will go into lockout mode once the LT2 fault has occurred.

LT2 lockout code = 5

Condensate overflow: The condensate overflow sensor must sense overflow level for 30 continuous seconds to be recognized as a CO fault. Condensate overflow will be monitored at all times.

CO lockout code = 6

Over/under voltage shutdown: An over/under voltage condition exists when the control voltage is outside the range of 19VAC to 30VAC. Over/under voltage shutdown is a self-resetting safety. If the voltage comes back within range for at least 0.5 seconds, normal operation is restored. This is not considered a fault or lockout. If the CXM/DXM is in over/under voltage shutdown for 15 minutes, the alarm relay will close.

Over/under voltage shut down code = 7

Unit Performance Sentinel-UPS (patent pending): The UPS feature indicates when the heat pump is operating inefficiently. A UPS condition exists when:

- a. In heating mode with compressor energized, LT2 is greater than 125°F [52°C] for 30 continuous seconds, or:
- b. In cooling mode with compressor energized, LT1 is greater than 125°F [52°C] for 30 continuous seconds, or:
- c. In cooling mode with compressor energized, LT2 is less than 40°F [4.5°C] for 30 continuous seconds.

## Safety Features - CXM and DXM Controls

If a UPS condition occurs, the control will immediately go to UPS warning. The status LED will remain on as if the control is in normal mode. Outputs of the control, excluding LED and alarm relay, will NOT be affected by UPS. The UPS condition cannot occur during a compressor off cycle. During UPS warning, the alarm relay will cycle on and off. The cycle rate will be “on” for 5 seconds, “off” for 25 seconds, “on” for 5 seconds, “off” for 25 seconds, etc.

UPS warning code = 8

Swapped LT1/LT2 thermistors: During test mode, the control monitors to see if the FP1 and FP2 thermistors are in the appropriate places. If the control is in test mode, the control will lockout with code 9 after 30 seconds if:

- a. The compressor is on in the cooling mode and the LT1 sensor is colder than the LT2 sensor, or:
- b. The compressor is on in the heating mode and the LT2 sensor is colder than the LT1 sensor.

Swapped LT1/LT2 thermistor code = 9.

ESD (DXM only): The ESD (Emergency Shut Down) mode can be enabled from an external common signal to terminal ESD to shut down the unit. The green status light will flash code 3 when the unit is in ESD mode.

ESD mode = code 3 (green “status” LED)

### Diagnostic Features

The LED on the CXM board advises the technician of the current status of the CXM control. The LED can display either the current CXM mode or the last fault in memory if in test mode. If there is no fault in memory, the LED will flash Code 1 (when in test mode).

The green status LED and red fault LED on the DXM board advise the technician of the current status of the DXM control. The status LED will indicate the current mode that the DXM control is in. The fault LED will ALWAYS flash a code representing the LAST fault in memory. If there is no fault in memory, the fault LED will flash Code 1. The yellow test LED will turn on when in test mode. **CAUTION: Do not restart units without inspection and remedy of faulting condition. Damage may occur.**

### CXM/DXM Control Start-up Operation

The control will not operate until all inputs and safety controls are checked for normal conditions. The compressor will have a 5 minute anti-short cycle delay at power-up. The first time after power-up that there is a call for compressor, the compressor will follow a 5 to 80 second random start delay. After the random start delay and anti-short cycle delay, the compressor relay will be energized. On all subsequent compressor calls, the random start delay is omitted.

## Unit Starting and Operating Conditions

### Operating Limits

Environment – Units are designed for indoor installation only. Never install units in areas subject to freezing or where humidity levels could cause cabinet condensation (such as unconditioned spaces subject to 100% outside air).

Power Supply – A voltage variation of +/- 10% of nameplate utilization voltage is acceptable.

Determination of operating limits is dependent primarily upon three factors: 1) return air temperature. 2) water temperature, and 3) ambient temperature. When any one of these factors is at minimum or maximum levels, the other two factors should be at normal levels to ensure proper unit operation. Extreme variations in temperature and humidity and/or corrosive water or air will adversely affect unit performance, reliability, and service life. Consult Table 7 for operating limits.

**Table 7: Operating Limits**

Operating Limits	TC	
	Cooling	Heating
<b>Air Limits</b>		
Min. ambient air, DB	45°F [7°C]	39°F [4°C]
Rated ambient air, DB	80.6°F [27°C]	68°F [20°C]
Max. ambient air, DB	130°F [54.4°C]	85°F [29°C]
Min. entering air, DB/WB	*65/50°F [18/10°C]	45°F [7.2°C]
Rated entering air, DB/WB	80.6/66.2°F [27/19°C]	68°F [20°C]
Max. entering air, DB/WB	95/75°F [35/24°C]	80°F [27°C]
<b>Water Limits</b>		
Min. entering water	30°F [-1°C]	20°F [-6.7°C]
Normal entering water	50-110°F [10-43°C]	30-70°F [-1 to 21°C]
Max. entering water	120°F [49°C]	90°F [32°C]
<b>Normal Water Flow</b>	1.5 to 3.0 gpm / ton [1.6 to 3.2 l/m per kW]	

### Commissioning Conditions

Consult Table 8 for the particular model. Starting conditions vary depending upon model and are based upon the following notes:

#### Notes:

- Conditions in Table 8 are not normal or continuous operating conditions. Minimum/maximum limits are start-up conditions to bring the building space up to occupancy temperatures. Units are not designed to operate under these conditions on a regular basis.
- Voltage utilization range complies with AHRI Standard 110.

**Table 8: Starting Limits**

Commissioning Limits	Cooling	Heating
<b>Air Limits</b>		
Min. ambient air, DB	45°F [7°C]	39°F [4°C]
Rated ambient air, DB	80.6°F [27°C]	68°F [20°C]
Max. ambient air, DB	130°F [54.4°C]	85°F [29°C]
Min. entering air, DB/WB	*50/45°F [10/7°C]	40°F [4.5°C]
Rated entering air, DB/WB	80.6/66.2°F [27/19°C]	68°F [20°C]
Max. entering air, DB/WB	110/83°F [43/28°C]	80°F [27°C]
<b>Water Limits</b>		
Min. entering water	30°F [-1°C]	20°F [-6.7°C]
Normal entering water	50-110°F [10-43°C]	30-70°F [-1 to 21°C]
Max. entering water	120°F [49°C]	90°F [32°C]
<b>Normal Water Flow</b>	1.5 to 3.0 gpm / ton [1.6 to 3.2 l/m per kW]	

## Piping System Cleaning and Flushing

### Piping System Cleaning and Flushing -

Cleaning and flushing the WLHP piping system is the single most important step to ensure proper start-up and continued efficient operation of the system.

Follow the instructions below to properly clean and flush the system:

1. Ensure that electrical power to the unit is disconnected.
2. Install the system with the supply hose connected directly to the return riser valve. Use a single length of flexible hose.
3. Fill the system with water. DO NOT allow system to overflow. Bleed all air from the system. Pressurize and check the system for leaks and repair as appropriate.  
Models with Waterside Economizer also manually open economizer valve and coil air vents (2) to bleed air from coil.
4. Verify that all strainers are in place (Comfort-Aire/Century recommends a strainer with a #20 stainless steel wire mesh). Start the pumps, and systematically check each vent to ensure that all air is bled from the system.
5. Verify that make-up water is available. Adjust make-up water as required to replace the air which was bled from the system. Check and adjust the water/air level in the expansion tank.
6. Set the boiler to raise the loop temperature to approximately 86°F [30°C]. Open a drain at the lowest point in the system. Adjust the make-up water replacement rate to equal the rate of bleed.
7. Refill the system and add trisodium phosphate in a proportion of approximately 150 gallons [1/2 kg per 750 l] of water (or other equivalent approved cleaning agent). Reset the boiler to raise the loop temperature to 100°F [38°C]. Circulate the solution for a minimum of 8 to 24 hours. At the end of this period, shut off the circulating pump and drain the solution. Repeat system cleaning if desired.
8. When the cleaning process is complete, remove the short-circuited hoses. Reconnect the hoses to the proper supply, and return the connections to each of the units. Refill the system and bleed off all air.
9. Test the system pH with litmus paper. The system water should be in the range of pH 6.0 - 8.5 (see table 3). Add chemicals, as appropriate to maintain neutral pH levels.
10. When the system is successfully cleaned, flushed, refilled and bled, check the main system panels, safety cutouts and alarms. Set the controls to properly maintain loop temperatures.

DO NOT use “Stop Leak” or similar chemical agent in this system. Addition of chemicals of this type to the loop water will foul the heat exchanger and inhibit unit operation.

### CAUTION!

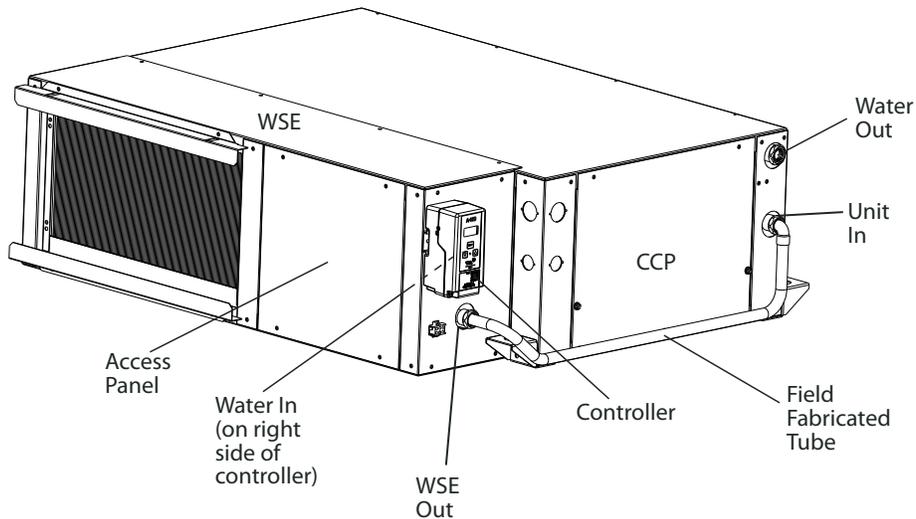
**CAUTION!** DO NOT use “Stop Leak” or similar chemical agent in this system. Addition of chemicals of this type to the loop water will foul the heat exchanger and inhibit unit operation.

Note: The manufacturer strongly recommends all piping connections, both internal and external to the unit, be pressure tested by an appropriate method prior to any finishing of the interior space or before access to all connections is limited. Test pressure may not exceed the maximum allowable pressure for the unit and all components within the water system. The manufacturer will not be responsible or liable for damages from water leaks due to inadequate or lack of a pressurized leak test, or damages caused by exceeding the maximum pressure rating during installation.

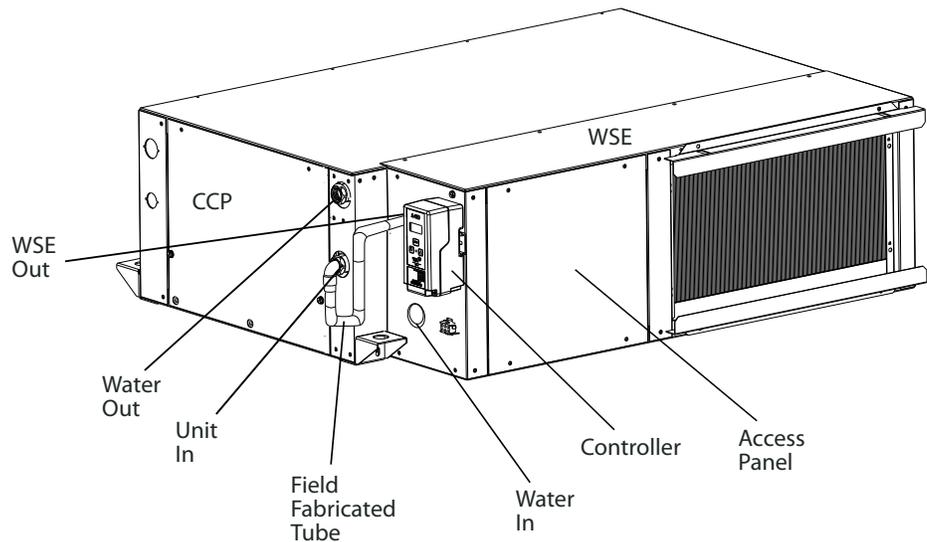
## TC with Waterside Economizer Option

Figure 23

### HBH - Economizer on Left Side



### HBH - Economizer on Right Side

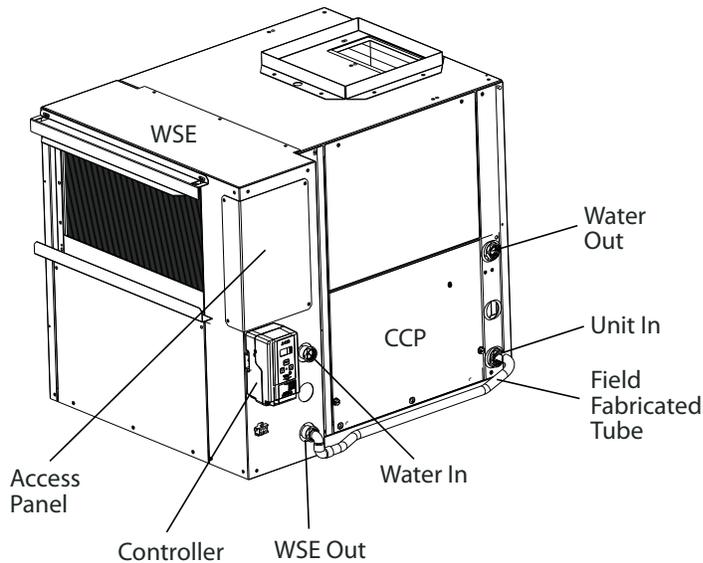


#### Notes:

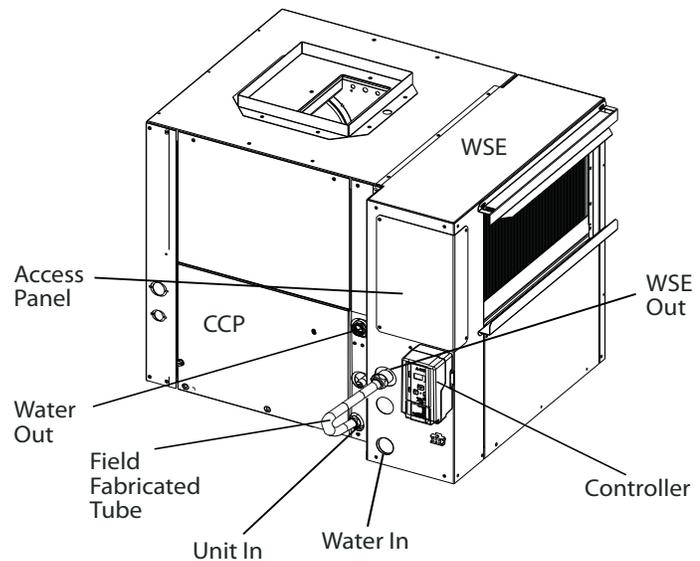
1. Field to fabricate tube and connect from WSE - OUT to Unit - IN. Do not block compressor/control box service panel (CCP). Hoses are not recommended.
2. Access panel for access to 3 way valve and air bleed vents (2) at top of WSE coil headers. For vertical units and 1 at the top and 1 at the bottom for horizontal units.
3. Horizontal units require two external drain traps. Vertical units are internally trapped. Can connect 2 drains after vents.
4. Controllers are shipped inside, remove, slide on DIN rail, and connect molex.

## TC with Waterside Economizer Option

### HBV - Economizer on Left Side



### HBV - Economizer on Right Side



#### Notes:

1. Field to fabricate tube and connect from WSE - OUT to Unit - IN. Do not block compressor/control box service panel (CCP). Hoses are not recommended.
2. Access panel for access to 3 way valve and air bleed vents (2) at top of WSE coil headers. For vertical units and 1 at the top and 1 at the bottom for horizontal units.
3. Horizontal units require two external drain traps. Vertical units are internally trapped. Can connect 2 drains after vents.
4. Controllers are shipped inside, remove, slide on DIN rail, and connect molex.

## Unit and System Checkout

### ⚠ WARNING! ⚠

**WARNING!** Polyolester Oil, commonly known as POE oil, is a synthetic oil used in many refrigeration systems including those with HFC-410A refrigerant. POE oil, if it ever comes in contact with PVC or CPVC piping, may cause failure of the PVC/CPVC. PVC/CPVC piping should never be used as supply or return water piping with water source heat pump products containing HFC-410A as system failures and property damage may result.

### Unit and System Checkout

BEFORE POWERING SYSTEM, please check the following:

#### UNIT CHECKOUT

- ⤴ Balancing/shutoff valves: Ensure that all isolation valves are open and water control valves are wired.
- ⤴ Line voltage and wiring: Verify that voltage is within an acceptable range for the unit and wiring and fuses/breakers are properly sized. Verify that low voltage wiring is complete.
- ⤴ Unit control transformer: Ensure that transformer has the properly selected voltage tap.
- ⤴ Entering water and air: Ensure that entering water and air temperatures are within operating limits of Table 8a-b.
- ⤴ Low water temperature cutout: Verify that low water temperature cut-out on the CXM/DXM control is properly set.
- ⤴ Unit fan: Manually rotate fan to verify free rotation and ensure that blower wheel is secured to the motor shaft. Be sure to remove any shipping supports if needed. DO NOT oil motors upon start-up. Fan motors are pre-oiled at the factory. Check unit fan speed selection and compare to design requirements.
- ⤴ Condensate line: Verify that condensate line is open and properly pitched toward drain.
- ⤴ Water flow balancing: Record inlet and outlet water temperatures for each heat pump upon startup. This check can eliminate nuisance trip outs and high velocity water flow that could erode heat exchangers.
- ⤴ Unit air coil and filters: Ensure that filter is clean and accessible. Clean air coil of all manufacturing oils.
- ⤴ Unit controls: Verify that CXM or DXM field selection options are properly set.

#### SYSTEM CHECKOUT

- ⤴ System water temperature: Check water temperature for proper range and also verify heating and cooling set points for proper operation.
- ⤴ System pH: Check and adjust water pH if necessary to maintain a level between 6 and 8.5. Proper pH promotes longevity of hoses and fittings (see table 3).
- ⤴ System flushing: Verify that all hoses are connected end to end when flushing to ensure that debris bypasses the unit heat exchanger, water valves and other components. Water used in the system must be potable quality initially and clean of dirt, piping slag, and strong chemical cleaning agents. Verify that all air is purged from the system. Air in the system can cause poor operation or system corrosion.
- ⤴ Cooling tower/boiler: Check equipment for proper setpoints and operation.
- ⤴ Standby pumps: Verify that the standby pump is properly installed and in operating condition.
- ⤴ System controls: Verify that system controls function and operate in the proper sequence.
- ⤴ Low water temperature cutout: Verify that low water temperature cut-out controls are provided for the outdoor portion of the loop. Otherwise, operating problems may occur.
- ⤴ System control center: Verify that the control center and alarm panel have appropriate setpoints and are operating as designed.
- ⤴ Miscellaneous: Note any questionable aspects of the installation.

### ⚠ CAUTION! ⚠

**CAUTION!** Verify that ALL water control valves are open and allow water flow prior to engaging the compressor. Freezing of the coax or water lines can permanently damage the heat pump.

### ⚠ CAUTION! ⚠

**CAUTION!** To avoid equipment damage, DO NOT leave system filled in a building without heat during the winter unless antifreeze is added to the water loop. Heat exchangers never fully drain by themselves and will freeze unless winterized with antifreeze.

**NOTICE!** Failure to remove shipping brackets from spring-mounted compressors will cause excessive noise, and could cause component failure due to added vibration.

## Unit Start-Up Procedure

### Unit Start-up Procedure

1. Turn the thermostat fan position to "ON". Blower should start.
  2. Balance air flow at registers.
  3. Adjust all valves to their full open positions. Turn on the line power to all heat pumps.
  4. Room temperature should be within the minimum-maximum ranges of table 7. During start-up checks, loop water temperature entering the heat pump should be between 60°F [16°C] and 95°F [35°C].
  5. Two factors determine the operating limits of Comfort-Aire/Century heat pumps, (a) return air temperature, and (b) water temperature. When any one of these factors is at a minimum or maximum level, the other factor must be at normal level to ensure proper unit operation.
    - a. Adjust the unit thermostat to the warmest setting. Place the thermostat mode switch in the "COOL" position. Slowly reduce thermostat setting until the compressor activates.
    - b. Check for cool air delivery at the unit grille within a few minutes after the unit has begun to operate.
 

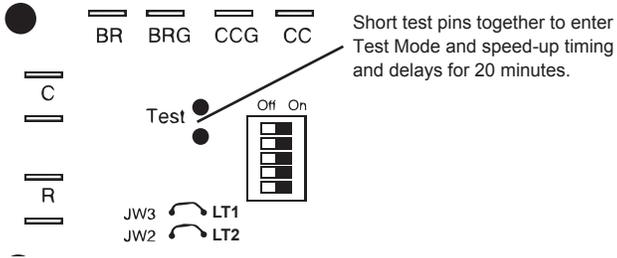
**Note: Units have a five minute time delay in the control circuit that can be eliminated on the CXM/DXM control board as shown in Figure 24. See controls description for details.**
    - c. Verify that the compressor is on and that the water flow rate is correct by measuring pressure drop through the heat exchanger using the P/T plugs and comparing to table 9.
    - d. Check the elevation and cleanliness of the condensate lines. Dripping may be a sign of a blocked line. Check that the condensate trap is filled to provide a water seal.
    - e. Refer to table 11. Check the temperature of both entering and leaving water. If temperature is within range, proceed with the test. Verify correct water flow by comparing unit pressure drop across the heat exchanger versus the data in table 9. Heat of rejection (HR) can be calculated and compared to submittal data capacity pages. The formula for HR for systems with water is as follows:  

$$HR \text{ (Btuh)} = TD \times GPM \times 500$$
 where TD is the temperature difference between the entering and leaving water, and GPM is the flow rate in U.S. GPM, determined by comparing the pressure drop across the heat exchanger to table 9. In S-I units, the formula is as follows:  $HR \text{ (kW)} = TD \times l/s \times 4.18$ .
    - f. Check air temperature drop across the air coil when compressor is operating. Air temperature drop should be between 15°F and 25°F [8°C and 14°C].
    - g. Turn thermostat to "OFF" position. A hissing noise indicates proper functioning of the reversing valve.
  6. Allow five (5) minutes between tests for pressure to equalize before beginning heating test.
    - a. Adjust the thermostat to the lowest setting. Place the thermostat mode switch in the "HEAT" position.
    - b. Slowly raise the thermostat to a higher temperature until the compressor activates.
    - c. Check for warm air delivery within a few minutes after the unit has begun to operate.
    - d. Refer to table 11. Check the temperature of both entering and leaving water. If temperature is within range, proceed with the test. If temperature is outside of the operating range, check refrigerant pressures and compare to table 10. Verify correct water flow by comparing unit pressure drop across the heat exchanger versus the data in table 9. Heat of extraction (HE) can be calculated and compared to submittal data capacity pages. The formula for HE for systems with water is as follows:  

$$HE \text{ (kW)} = TD \times GPM \times 500$$
 where TD is the temperature difference between the entering and leaving water, and l/s is the flow rate in U.S. GPM, determined by comparing the pressure drop across the heat exchanger to tables 10a through 10e. In S-I units, the formula is as follows:  $HE \text{ (kW)} = TD \times l/s \times 4.18$ .
    - e. Check air temperature rise across the air coil when compressor is operating. Air temperature rise should be between 20°F and 30°F [11°C and 17°C].
    - f. Check for vibration, noise, and water leaks.
  7. If unit fails to operate, perform troubleshooting analysis (see troubleshooting section). If the check described fails to reveal the problem and the unit still does not operate, contact a trained service technician to ensure proper diagnosis and repair of the equipment.
  8. When testing is complete, set system to maintain desired comfort level.
  9. BE CERTAIN TO FILL OUT AND FORWARD ALL WARRANTY REGISTRATION PAPERS TO CLIMATEMASTER.
- Note: If performance during any mode appears abnormal, refer to the CXM/DXM section or troubleshooting section of this manual. To obtain maximum performance, the air coil should be cleaned before start-up. A 10% solution of dishwasher detergent and water is recommended.

## Unit Start-Up Procedure

**Figure 24: Test Mode Pins**



**⚠ WARNING! ⚠**

**WARNING!** When the disconnect switch is closed, high voltage is present in some areas of the electrical panel. Exercise caution when working with energized equipment.

**⚠ CAUTION! ⚠**

**CAUTION!** Verify that ALL water control valves are open and allow water flow prior to engaging the compressor. Freezing of the coax or water lines can permanently damage the heat pump.

## Unit Operating Conditions

**Table 9: HB Coax Water Pressure Drop**

Model	U.S. GPM	l/s	Pressure Drop, psi [kPa]*			
			30°F [-1°C]	50°F [10°C]	70°F [21°C]	90°F [32°C]
006	0.75	0.05	0.5 [3.7]	0.3 [2.3]	0.2 [1.6]	0.2 [1.6]
	1.1	0.07	0.8 [5.3]	0.5 [3.5]	0.4 [2.7]	0.3 [2.2]
	1.5	0.09	1.3 [8.8]	0.9 [6.1]	0.7 [4.8]	0.6 [4.0]
009	1.1	0.07	1.3 [9.0]	0.6 [4.4]	0.4 [2.8]	0.3 [1.9]
	1.8	0.11	2.1 [14.1]	1.4 [9.4]	1.1 [7.4]	0.9 [6.2]
	2.3	0.14	3.5 [24.3]	2.6 [17.9]	2.1 [14.7]	1.8 [12.7]
012	1.5	0.09	1.9 [12.8]	1.1 [7.6]	0.8 [5.3]	0.6 [4.1]
	2.3	0.15	3.6 [25.0]	2.6 [17.8]	2.1 [14.3]	1.8 [12.1]
	3.0	0.19	6.7 [46.1]	5.0 [34.3]	4.1 [28.3]	3.6 [24.5]
015	1.9	0.12	1.0 [6.9]	0.6 [4.4]	0.5 [3.4]	0.4 [2.8]
	2.8	0.18	1.8 [12.4]	1.4 [9.3]	1.1 [7.6]	1.0 [6.9]
	3.8	0.24	3.3 [22.7]	2.5 [17.5]	2.1 [14.7]	1.9 [13.1]
018	2.3	0.14	2.1 [14.5]	1.4 [9.9]	1.1 [7.6]	0.9 [6.2]
	3.4	0.21	3.4 [23.4]	2.6 [17.6]	2.1 [14.7]	1.8 [12.4]
	4.5	0.28	5.9 [40.6]	4.6 [31.5]	3.9 [26.9]	3.4 [23.4]
024	3.0	0.19	2.2 [15.2]	1.7 [11.6]	1.4 [9.6]	1.2 [8.3]
	4.5	0.28	4.0 [27.6]	3.2 [22.2]	2.8 [19.3]	2.5 [17.2]
	6.0	0.38	7.2 [49.6]	5.9 [40.6]	5.2 [35.8]	4.7 [32.4]
030	3.8	0.24	1.3 [9.0]	0.9 [6.1]	0.7 [4.8]	0.6 [4.1]
	5.6	0.35	2.3 [15.8]	1.8 [12.5]	1.5 [10.3]	1.4 [9.6]
	7.5	0.47	4.2 [28.9]	3.4 [23.2]	2.9 [20]	2.6 [17.9]
036	4.5	0.28	1.8 [12.4]	1.4 [9.6]	1.2 [8.3]	1.0 [6.9]
	6.8	0.43	3.1 [21.4]	2.4 [16.8]	2.1 [14.7]	1.9 [13.1]
	9.0	0.57	5.4 [37.2]	4.4 [30.0]	3.8 [26.2]	3.4 [23.4]
042	5.3	0.33	2.3 [15.8]	1.8 [12.1]	1.5 [10.3]	1.3 [9.0]
	7.9	0.50	4.3 [29.6]	3.5 [24.2]	3.1 [26.4]	2.8 [19.3]
	10.5	0.66	7.9 [54.4]	6.5 [44.8]	5.7 [39.3]	5.2 [35.8]
048	6.0	.038	1.8 [12.4]	1.5 [10.1]	1.3 [9.0]	1.2 [8.3]
	9.0	0.57	3.4 [23.4]	3.0 [20.4]	2.7 [18.6]	2.6 [17.9]
	12.0	0.76	6.2 [42.7]	5.5 [37.9]	5.1 [35.1]	4.8 [35.1]
060	7.5	0.47	3.4 [23.4]	2.8 [19.2]	2.4 [16.5]	2.2 [15.2]
	11.3	0.71	6.8 [46.9]	5.9 [40.8]	5.4 [37.2]	5.0 [34.5]
	15.0	0.95	12.6 [86.8]	11.1 [76.8]	10.3 [71.0]	9.6 [66.1]

## Unit Operating Conditions

**Table 10: HB Series Typical Unit Operating Pressures and Temperatures**

006		Full Load Cooling - without HWG active						Full Load Heating - without HWG active					
Entering Water Temp °F	Water Flow GPM/ton	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Rise °F	Air Temp Drop °F DB	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Drop °F	Air Temp Rise °F DB
30*	1.5	124-134	159-179	17-22	5-10	18.7-20.7	17-23	71-81	295-315	13-18	5-10	5.9-7.9	17-23
	2.25	120-130	147-167	20-25	5-10	13.6-15.6	18-24	72-82	296-316	14-19	5-10	4.2-6.2	17-23
	3	117-127	136-156	24-29	5-10	8.5-10.5	18-24	74-84	297-317	15-20	5-10	2.5-4.5	17-23
50	1.5	132-142	210-230	7-12	5-10	16.2-18.2	18-24	105-115	330-350	8-13	9-14	8.2-10.2	22-28
	2.25	131-141	199-219	8-13	5-10	11.9-13.9	19-25	110-120	335-355	9-14	9-14	6.1-8.1	22-28
	3	130-140	189-209	9-14	4-9	7.7-9.7	19-25	115-125	339-359	9-14	9-14	4-6	23-29
70	1.5	136-146	275-295	5-10	5-10	15.1-17.1	17-23	136-146	362-382	9-14	10-15	11.3-13.3	27-33
	2.25	136-146	262-282	6-11	4-9	11.1-13.1	18-24	141-151	368-388	9-14	10-15	16.9-18.9	28-34
	3	135-145	250-270	6-11	4-9	7.2-9.2	18-24	147-157	374-394	9-14	10-15	5.6-7.6	29-35
90	1.5	142-152	365-385	5-10	4-9	13.8-15.8	16-22	170-180	402-422	14-19	12-17	14.4-16.4	33-39
	2.25	141-151	353-373	5-10	4-9	10.2-12.2	16-22	173-183	407-427	15-20	12-17	11.1-13.1	33-39
	3	140-150	340-360	5-10	4-9	6.6-8.6	16-22	177-187	412-432	17-22	12-17	7.7-9.1	34-40
110	1.5	148-158	462-482	5-10	4-9	12.5-14.5	14-20						
	2.25	147-157	449-469	5-10	3-8	9.2-11.2	14-20						
	3	146-156	438-458	5-10	3-8	5.9-7.9	14-20						

\*Based on 15% Methanol antifreeze solution

009		Full Load Cooling - without HWG active						Full Load Heating - without HWG active					
Entering Water Temp °F	Water Flow GPM/ton	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Rise °F	Air Temp Drop °F DB	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Drop °F	Air Temp Rise °F DB
30*	1.5	113-123	160-180	22-27	13-18	19.5-21.5	17-23	69-79	331-351	11-16	20-25	7.3-9.3	17-23
	2.25	110-120	147-167	25-30	11-16	14.2-16.2	17-23	72-82	335-355	11-16	20-25	5.4-7.4	18-24
	3	108-118	135-155	28-33	9-14	8.9-10.9	16-21	75-85	339-359	11-16	21-26	3.5-5.5	19-25
50	1.5	124-134	211-231	9-14	10-15	18-20	17-23	101-111	360-380	9-14	20-25	9.8-11.8	23-29
	2.25	122-132	199-219	12-17	9-14	13.2-15.2	17-23	105-115	363-383	9-14	19-24	7.4-9.4	24-30
	3	120-130	187-207	15-20	8-13	8.4-10.4	17-23	110-120	366-386	9-14	19-24	4.9-6.9	24-30
70	1.5	129-139	275-295	7-12	8-13	17.4-19.4	16-22	130-140	400-420	10-15	20-25	12.8-14.8	28-34
	2.25	128-138	261-281	8-13	7-12	12.8-14.8	16-22	137-147	407-427	10-15	19-24	9.6-11.6	29-35
	3	127-137	247-267	8-13	6-11	8.2-10.2	16-22	144-154	414-434	10-15	18-23	6.4-8.4	30-36
90	1.5	136-146	364-384	7-12	3-8	15.7-17.7	15-21	170-180	449-469	13-18	17-22	16-18	34-40
	2.25	135-145	350-370	7-12	4-9	11.7-13.7	15-21	178-188	455-475	14-19	15-20	12-14	35-41
	3	134-144	336-356	7-12	4-9	7.6-9.6	15-21	186-196	460-480	15-20	13-18	7.9-9.9	36-42
110	1.5	142-152	467-487	5-10	4-9	13.5-15.5	13-19						
	2.25	141-151	451-471	5-10	4-9	9.9-11.9	13-19						
	3	140-150	435-455	5-10	3-8	6.3-8.3	13-19						

\*Based on 15% Methanol antifreeze solution

012		Full Load Cooling - without HWG active						Full Load Heating - without HWG active					
Entering Water Temp °F	Water Flow GPM/ton	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Rise °F	Air Temp Drop °F DB	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Drop °F	Air Temp Rise °F DB
30*	1.5	116-126	155-175	14-19	9-14	19.4-21.4	18-24	70-80	311-331	8-13	8-13	6.9-8.9	18-24
	2.25	113-123	144-164	15-20	8-13	14.3-16.3	18-24	72-82	315-335	8-13	8-13	5.1-7.1	19-25
	3	111-121	132-152	17-22	6-11	9.1-11.1	18-24	75-85	319-339	8-13	8-13	3.2-5.2	19-25
50	1.5	123-133	208-228	8-13	9-14	18.1-20.1	17-23	102-112	354-364	8-13	9-14	9.3-11.3	25-31
	2.25	122-132	196-216	9-14	7-12	13.4-15.4	18-24	106-116	355-375	8-13	9-14	7-9	26-32
	3	121-131	184-204	9-14	5-10	8.6-10.6	18-24	110-120	355-375	8-13	9-14	4.6-6.6	26-32
70	1.5	127-137	266-286	7-12	8-13	17.2-19.2	16-22	131-141	392-412	9-14	8-13	12-14	30-36
	2.25	126-136	255-275	8-13	7-12	12.7-14.7	16-22	137-147	395-415	9-14	8-13	9-11	31-37
	3	126-136	244-264	8-13	5-10	8.2-10.2	16-22	144-154	398-418	9-14	7-12	6-8	32-38
90	1.5	133-143	362-382	6-11	7-12	16-18	15-21	175-185	443-463	10-15	3-8	15-17	36-42
	2.25	132-142	342-362	7-12	5-10	11.8-13.8	15-21	183-193	452-472	11-16	3-8	11.2-13.2	37-43
	3	132-142	331-351	7-12	4-9	7.6-9.6	15-21	190-200	461-491	13-18	3-8	7.4-9.4	38-44
110	1.5	140-150	459-479	6-11	4-9	14.4-16.4	13-19						
	2.25	140-150	441-461	6-11	4-9	10.6-12.6	13-19						
	3	139-149	431-451	6-11	3-8	6.9-8.9	13-19						

\*Based on 15% Methanol antifreeze solution

## Unit Operating Conditions

**Table 10: HB Series Typical Unit Operating Pressures and Temperatures: Continued**

015		Full Load Cooling - without HWG active						Full Load Heating - without HWG active					
Entering Water Temp °F	Water Flow GPM/ton	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Rise °F	Air Temp Drop °F DB	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Drop °F	Air Temp Rise °F DB
30*	1.5	116-126	167-187	15-20	9-14	18.3-20.3	18-24	70-80	279-299	6-11	1-5	7-8	16-22
	2.25	116-126	154-174	15-20	7-12	13.9-15.9	19-25	73-83	281-301	7-12	1-5	5.1-7.1	17-23
	3	116-126	140-160	15-20	7-12	9.5-11.5	19-25	75-85	284-304	7-12	1-5	3.3-5.3	17-23
50	1.5	128-138	194-214	11-14	9-14	17.9-19.9	18-24	102-112	312-332	10-15	2-6	9.9-11.9	22-28
	2.25	128-138	180-200	11-14	7-12	13.7-15.7	19-25	106-116	316-336	10-15	2-6	7.4-9.4	23-29
	3	128-138	166-186	11-14	7-12	9.4-11.4	19-25	110-120	321-341	10-15	2-6	4.9-6.9	23-29
70	1.5	136-146	289-309	7-12	9-14	17.4-19.4	17-23	128-138	335-355	12-17	3-8	12.9-14.9	27-34
	2.25	136-146	275-295	7-12	7-12	15.3-17.3	18-24	134-144	340-360	12-17	3-8	9.7-11.7	28-35
	3	136-146	261-281	7-12	6-11	8.8-10.8	18-24	141-151	346-366	12-17	3-8	6.5-8.5	28-35
90	1.5	139-149	386-406	6-11	9-14	16.8-18.8	16-22	160-170	373-393	15-20	3-8	15.8-17.8	30-38
	2.25	139-149	370-390	6-11	7-12	12.5-14.5	16-22	167-177	380-400	16-21	3-8	12.4-14.4	31-39
	3	139-149	356-376	6-11	6-11	8.2-9.2	16-22	174-184	388-408	17-22	3-8	8.1-10.1	32-40
110	1.5	145-155	483-503	6-11	9-14	15.8-17.8	15-21						
	2.25	144-154	466-486	6-11	7-12	11.7-13.7	15-21						
	3	143-153	449-469	6-11	6-11	7.5-9.5	15-21						

\*Based on 15% Methanol antifreeze solution

018		Full Load Cooling - without HWG active						Full Load Heating - without HWG active					
Entering Water Temp °F	Water Flow GPM/ton	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Rise °F	Air Temp Drop °F DB	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Drop °F	Air Temp Rise °F DB
30*	1.5	122-132	171-191	15-20	14-19	22.5-24.5	20-28	70-80	272-292	4-9	2-6	7.4-9.4	18-24
	2.25	122-132	157-177	15-20	13-18	16.8-19.8	20-28	73-83	275-295	4-9	2-6	5.5-7.5	19-25
	3	122-132	145-165	15-20	13-18	11.2-13.2	20-28	77-87	278-298	4-9	2-6	3.5-5.5	19-25
50	1.5	136-146	198-218	10-15	14-19	22-24	19-25	101-111	302-322	8-13	3-7	10.3-12.3	23-29
	2.25	134-144	183-203	10-15	13-18	16.5-18.5	19-25	105-115	306-326	8-13	3-7	7.9-9.9	24-30
	3	133-143	171-191	11-16	13-18	11-13	19-25	109-119	311-331	8-13	3-7	5.5-7.5	25-31
70	1.5	139-149	293-313	6-10	14-19	19-21	18-24	130-140	329-349	10-15	4-9	13.6-15.6	27-33
	2.25	138-148	280-300	6-10	13-18	14.4-16.4	18-24	137-147	337-357	10-15	4-9	10.4-12.4	29-35
	3	137-147	267-287	7-11	13-18	9.8-11.7	18-24	139-149	342-362	10-15	4-9	7.2-9.2	30-36
90	1.5	142-152	389-409	5-10	17-22	16-18	17-23	160-170	360-380	13-18	5-10	17-19	33-41
	2.25	141-151	376-396	5-10	15-20	12.3-14.3	17-23	169-179	368-388	14-19	5-10	12.9-14.9	35-43
	3	140-150	363-383	5-10	13-18	8.5-10.5	17-23	178-188	376-396	14-19	4-9	8.8-10.8	36-44
110	1.5	148-158	486-506	5-10	17-22	14.9-16.9	16-22						
	2.25	147-157	472-492	5-10	15-20	11.4-13.4	16-22						
	3	146-156	458-478	5-10	13-18	7.8-9.8	16-22						

\*Based on 15% Methanol antifreeze solution

024		Full Load Cooling - without HWG active						Full Load Heating - without HWG active					
Entering Water Temp °F	Water Flow GPM/ton	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Rise °F	Air Temp Drop °F DB	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Drop °F	Air Temp Rise °F DB
30*	1.5	121-131	174-194	13-18	6-11	19.3-21.3	20-28	65-75	287-307	4-9	3-8	6.8-8.8	17-23
	2.25	120-130	165-185	13-18	5-10	14.5-16.5	20-28	68-78	290-310	5-10	3-8	5-7	18-24
	3	120-130	155-175	13-18	5-10	9.6-11.6	20-28	71-81	292-312	5-10	3-8	3-5.2	18-24
50	1.5	127-137	245-265	8-13	6-11	18.3-20.3	19-27	96-106	318-338	6-11	3-8	9.8-11.8	22-28
	2.25	128-138	231-251	8-13	7-12	13.7-15.7	19-27	101-111	322-342	7-12	3-8	7.2-9.2	23-29
	3	128-138	217-237	8-13	7-12	9.1-11.1	19-27	105-115	327-347	8-13	3-8	4.8-6.8	24-30
70	1.5	130-140	352-372	6-11	8-13	17.5-19.5	18-26	127-137	349-369	9-14	3-8	12.7-14.7	27-34
	2.25	130-140	334-354	6-11	9-14	26.2-28.2	18-26	132-142	353-373	9-14	3-8	9.5-11.5	28-35
	3	130-140	306-326	6-11	9-14	8.7-10.7	18-26	137-147	358-378	10-15	3-8	6.3-8.3	29-36
90	1.5	134-144	439-459	5-10	11-16	16.7-18.7	17-23	159-169	379-399	13-18	3-8	15.6-17.6	32-40
	2.25	133-143	416-436	5-10	12-17	12.5-14.5	17-23	164-174	384-404	14-19	3-8	11.7-13.7	33-41
	3	133-143	394-414	5-10	12-17	8.3-10.3	17-23	170-180	390-410	16-21	3-8	7.8-9.8	34-42
110	1.5	140-150	536-556	4-9	22-27	17.1-19.1	17-23						
	2.25	139-149	512-532	4-9	19-23	12.6-14.6	17-23						
	3	138-148	488-508	4-9	17-22	8-10	17-23						

\*Based on 15% Methanol antifreeze solution

## Unit Operating Conditions

**Table 10: HB Series Typical Unit Operating Pressures and Temperatures: Continued**

030		Full Load Cooling - without HWG active						Full Load Heating - without HWG active					
Entering Water Temp °F	Water Flow GPM/ton	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Rise °F	Air Temp Drop °F DB	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Drop °F	Air Temp Rise °F DB
30*	1.5	113-123	188-208	14-19	14-19	19.5-21.5	18-26	67-77	322-342	8-13	15-20	6.9-8.9	17-25
	2.25	114-124	177-197	14-19	13-18	14.5-16.5	19-27	69-79	324-344	8-13	15-20	5.1-7.1	18-26
	3	114-124	166-186	14-19	13-18	9.5-11.5	19-27	71-81	326-346	8-13	15-20	3.3-5.3	18-26
50	1.5	124-134	248-268	11-16	14-19	18.7-20.7	18-26	95-105	346-366	10-15	15-20	9.8-11.8	23-31
	2.25	124-134	233-253	11-16	13-18	13.9-15.9	19-27	99-109	350-370	10-15	15-20	7.3-9.3	24-32
	3	124-134	218-238	11-16	13-18	9.1-11.1	19-27	103-113	355-375	11-16	15-20	4.8-6.8	25-33
70	1.5	132-142	333-353	9-14	13-18	17.5-19.5	18-26	125-135	376-396	13-18	14-19	12.7-14.7	27-35
	2.25	132-142	313-333	9-14	12-17	13-15	18-26	133-143	386-406	13-18	14-19	9.8-11.8	28-36
	3	132-142	293-313	9-14	12-17	8.5-10.5	18-26	136-146	393-413	13-18	14-19	6.4-8.4	30-38
90	1.5	135-145	431-451	7-12	17-22	16.5-18.5	17-25	155-165	415-435	15-20	13-18	15.6-18.6	33-41
	2.25	135-145	411-431	7-12	15-20	12.3-14.3	17-25	167-177	422-442	16-21	13-18	11.8-13.8	34-42
	3	135-145	391-411	7-12	13-18	8-10	17-25	170-180	430-450	17-22	13-18	7.9-9.9	36-44
110	1.5	140-150	528-548	6-11	17-22	16.2-18.2	16-24						
	2.25	140-150	506-526	7-12	15-20	11.9-13.9	16-24						
	3	139-149	485-505	7-12	13-18	7.6-9.6	16-24						

\*Based on 15% Methanol antifreeze solution

036		Full Load Cooling - without HWG active						Full Load Heating - without HWG active					
Entering Water Temp °F	Water Flow GPM/ton	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Rise °F	Air Temp Drop °F DB	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Drop °F	Air Temp Rise °F DB
30*	1.5	113-123	185-205	17-22	9-14	19.5-21.5	18-26	64-74	327-347	4-9	15-20	7.7-9.7	19-27
	2.25	113-123	174-194	17-22	8-13	14.5-16.5	19-27	66-76	331-351	4-9	15-20	5.7-7.7	19-27
	3	113-123	163-183	17-22	8-13	9.6-11.6	19-27	69-79	335-365	4-9	15-20	3.7-5.7	20-28
50	1.5	121-131	249-269	12-17	9-14	19.4-21.4	17-25	91-101	360-380	10-15	15-20	11.2-13.2	25-33
	2.25	120-130	231-251	12-17	8-13	14.4-16.4	18-26	96-106	370-390	9-14	16-21	8.2-10.2	26-34
	3	120-130	214-234	12-17	8-13	9.4-11.4	18-26	102-112	380-400	8-13	16-21	5.2-7.2	27-35
70	1.5	128-138	327-347	9-14	13-18	19.1-21.1	16-24	125-135	402-422	10-15	14-19	14.7-16.7	32-40
	2.25	128-138	304-324	9-14	11-16	14.1-16.1	17-25	132-142	413-433	10-15	14-19	11-13	33-41
	3	127-137	282-302	9-14	10-15	9.1-11.1	17-25	140-150	423-443	10-15	14-19	7.3-9.3	34-42
90	1.5	132-142	416-436	8-13	20-25	18.8-20.8	15-23	158-168	445-465	13-18	12-17	18.1-20.1	37-45
	2.25	132-142	396-416	8-13	18-23	13.9-15.9	16-24	167-177	456-476	13-18	11-16	13.8-15.8	38-46
	3	131-141	376-396	8-13	16-21	8.9-10.9	16-24	177-187	467-487	14-19	11-16	9.4-11.4	40-48
110	1.5	138-148	550-570	8-13	20-25	18.5-20.5	15-23						
	2.25	136-146	525-545	8-13	18-23	13.6-15.6	15-23						
	3	135-145	500-520	8-13	16-21	8.7-10.7	15-23						

\*Based on 15% Methanol antifreeze solution

## Unit Operating Conditions

**Table 10: HB Series Typical Unit Operating Pressures and Temperatures: Continued**

042		Full Load Cooling - without HWG active						Full Load Heating - without HWG active					
Entering Water Temp °F	Water Flow GPM/ton	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Rise °F	Air Temp Drop °F DB	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Drop °F	Air Temp Rise °F DB
30*	1.5	115-125	174-194	12-17	10-15	19.8-21.8	16-24	66-76	314-334	6-11	11-16	7.3-9.3	18-26
	2.25	115-125	159-179	12-17	9-14	14.6-16.6	16-24	69-79	318-338	5-10	12-17	5.4-7.4	19-27
	3	115-125	144-164	12-17	9-14	9.5-11.5	16-24	72-82	321-341	4-9	12-17	3.4-5.4	19-27
50	1.5	123-133	233-253	9-14	10-15	19-21	16-24	97-107	354-374	9-14	13-18	10.2-12.2	24-32
	2.25	122-132	219-239	9-14	9-14	14-16	16-24	101-111	360-380	8-13	13-18	7.6-9.6	25-33
	3	122-132	205-225	9-14	9-14	9.1-11.1	16-24	106-116	365-385	6-11	13-18	5-7	26-34
70	1.5	128-138	309-329	6-11	12-17	18.3-20.3	16-24	130-140	394-414	7-12	13-18	13.3-15.3	30-38
	2.25	128-138	290-310	6-11	11-14	13.5-15.5	16-24	136-146	401-421	7-12	13-18	9.9-11.9	31-39
	3	128-138	271-291	6-11	11-14	8.7-10.7	16-24	143-153	409-429	8-13	13-18	6.6-8.6	32-40
90	1.5	133-143	406-426	5-10	14-19	17.6-19.6	16-24	164-174	434-454	10-15	12-17	16.4-18.4	37-45
	2.25	133-143	386-406	5-10	13-18	12.9-14.9	16-24	172-182	443-463	11-16	12-17	12.3-14.3	38-46
	3	132-142	367-387	5-10	13-18	8.3-10.3	16-24	180-190	453-473	11-16	12-17	8.3-10.3	39-47
110	1.5	138-148	505-525	5-10	19-24	16.8-18.8	16-24						
	2.25	138-148	484-504	5-10	16-21	12.4-14.4	16-24						
	3	138-148	463-483	5-10	14-19	7.9-9.9	16-24						

\*Based on 15% Methanol antifreeze solution

048		Full Load Cooling - without HWG active						Full Load Heating - without HWG active					
Entering Water Temp °F	Water Flow GPM/ton	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Rise °F	Air Temp Drop °F DB	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Drop °F	Air Temp Rise °F DB
30*	1.5	119-129	190-210	15-20	10-15	19.3-21.3	18-26	63-73	284-304	5-10	3-8	6.9-8.9	17-25
	2.25	119-129	179-199	15-20	9-14	14.6-16.6	19-27	66-76	288-308	6-10	3-8	5-7	18-26
	3	119-129	158-178	15-20	9-14	9.8-11.8	19-27	69-79	292-312	6-11	3-8	3.1-5.1	18-26
50	1.5	124-134	248-268	10-15	10-15	19-21	18-26	92-102	309-329	8-13	3-8	9.5-11.5	23-31
	2.25	123-133	230-250	10-15	9-14	14.3-16.3	19-27	96-106	313-333	9-14	3-8	7-9	24-32
	3	123-133	213-233	10-15	9-14	9.6-11.6	19-27	100-110	317-337	9-14	3-8	4.6-6.6	24-32
70	1.5	129-139	337-357	8-13	12-17	18.6-20.6	17-25	123-133	339-359	11-16	3-8	12.5-14.5	29-37
	2.25	129-139	328-348	8-13	11-16	14-16	18-26	128-138	344-364	11-16	3-8	9.3-11.3	29-37
	3	129-139	300-320	8-13	11-16	9.4-11.4	18-26	133-143	350-370	12-17	3-8	6.2-8.2	30-38
90	1.5	134-144	426-446	6-11	15-20	18.2-20.2	16-24	153-163	369-389	14-19	1-6	15.4-17.4	33-41
	2.25	134-144	406-426	6-11	15-20	13.7-15.7	17-25	160-170	376-396	15-20	1-6	11.6-13.6	35-43
	3	134-144	386-406	6-11	15-20	9.2-11.2	17-25	167-177	384-404	16-21	1-6	7.8-9.8	36-44
110	1.5	140-150	560-580	4-9	23-28	17.7-19.7	16-24						
	2.25	140-150	536-556	4-9	20-25	13.4-15.4	16-24						
	3	139-149	511-531	4-9	18-22	9-11	16-24						

\*Based on 15% Methanol antifreeze solution

060		Full Load Cooling - without HWG active						Full Load Heating - without HWG active					
Entering Water Temp °F	Water Flow GPM/ton	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Rise °F	Air Temp Drop °F DB	Suction Pressure PSIG	Discharge Pressure PSIG	Superheat	Subcooling	Water Temp Drop °F	Air Temp Rise °F DB
30*	1.5	108-118	180-200	16-21	10-15	20.6	19-27	61-71	314-334	6-11	14-19	7.6-9.6	19-27
	2.25	108-118	165-185	16-21	9-14	15.2-17.2	20-28	64-74	317-337	7-12	13-18	5.6-7.6	20-28
	3	108-118	150-170	16-21	9-14	9.7-11.7	20-28	66-76	319-339	7-12	13-18	3.6-5.6	20-28
50	1.5	113-123	206-226	11-14	10-15	19.8-21.8	18-26	90-100	350-370	11-16	14-19	10.5-12.5	25-33
	2.25	113-123	190-210	11-14	9-14	14.5-16.5	19-27	95-105	357-377	11-16	14-19	7.9-9.9	27-35
	3	113-123	173-193	11-14	9-14	9.3-11.3	19-27	99-109	364-384	10-15	14-19	5.2-7.2	28-36
70	1.5	119-129	305-325	9-14	12-17	18.8-20.8	17-25	123-133	391-411	12-17	14-19	13.7-15.7	33-41
	2.25	118-128	287-307	9-14	11-14	13.8-15.8	18-26	129-139	399-419	12-17	14-19	10.3-12.3	34-42
	3	118-128	269-289	9-14	11-14	8.8-10.8	18-26	135-145	407-427	13-18	14-19	6.9-8.9	35-43
90	1.5	124-134	402-422	7-12	14-19	17.8-19.8	16-24	157-167	431-451	13-18	13-18	16.8-18.8	38-46
	2.25	124-134	382-402	7-12	13-18	13.1-15.1	17-25	164-184	440-460	14-19	13-18	12.7-14.7	39-47
	3	123-133	363-383	7-12	13-18	8.3-10.3	17-25	172-182	450-470	16-21	12-17	8.6-10.6	41-49
110	1.5	130-140	500-520	7-12	20-25	17-19	16-24						
	2.25	129-139	479-499	6-11	16-21	12.4-14.4	16-24						
	3	128-138	458-478	5-10	13-18	7.8-9.8	16-24						

\*Based on 15% Methanol antifreeze solution

**Table 11: Water Temperature Change Through Heat Exchanger**

Water Flow, gpm [l/m]	Rise, Cooling °F, [°C]	Drop, Heating °F, [°C]
For Closed Loop: Ground Source or Closed Loop Systems at 3 gpm per ton [3.2 l/m per kW]	9 - 12 [5 - 6.7]	4 - 8 [2.2 - 4.4]
For Open Loop: Ground Water Systems at 1.5 gpm per ton [1.6 l/m per kW]	20 - 26 [11.1 - 14.4]	10 - 17 [5.6 - 9.4]