

Installation, Operation and Maintenance Manual

Butler/Butler2/ButlerX

iTempo Plus Control	PUR100474	06-15
AromaSteam SteamHead	PUR100421	10-15
SteaLinx Mobile App	PUR100518	01-18
MS / Super AutoFlush	PUR100200E	10-15
MX AutoFlush	PUR100532	02-19
Condensation Pan	TS0012	02-19

mr.steam® | Feel Good Inc.



Installation, Operation & Maintenance Manual

iTEMPO[™] & iTEMPOPLUS[™] CONTROLS

mr.steam | Feel Good Inc.

www.mrsteam.com

When installing and using this electrical equipment, basic safety precautions should always be followed, including the following:

IMPORTANT SAFETY INSTRUCTIONS

1. READ AND FOLLOW ALL INSTRUCTIONS

- 2. **WARNING** Do not permit children under the age of 16 to use this steambath.
- AWARNING Steam is hot and can cause injury or death if improperly used. Steam rooms contain steam and elevated temperatures. Please read and observe all warnings in this manual before installing or using a steam room.
- 4. **AWARNING** To reduce the risk of injury:
 - A. The wet surfaces of steam enclosures may be slippery. Use care when entering or leaving.
 - B. The steam head is hot. Do not touch the steamhead and avoid the steam near the steamhead.
 - C. Prolonged use of the steam system can raise excessively the internal human body temperature and impair the body's ability to regulate its internal temperature (hyperthermia). Limit your use of steam to 10-15 minutes until you are certain of your body's reaction.
 - D. Excessive temperatures have a high potential for causing fetal damage during the early months of pregnancy. Pregnancy or possibly pregnant women should consult a physician regarding correct exposure.
 - E. Obese persons and persons with a history of heart disease, low or high blood pressure, circulatory system problems, or diabetes should consult a physician before using a steambath.
 - F. Persons using medication should consult a physician before using a steambath since some medication may induce drowsiness while other medications may affect heart rate, blood pressure and circulation.

HYPERTHERMIA occurs when the internal temperature of the body reaches a level several degrees above the normal body temperature of 98.6° F. The symptoms of hyperthermia include an increase in the internal temperature of the body, dizziness, lethargy, drowsiness, and fainting. The effects of hyperthermia include:

- a) Failure to perceive heat;
- b) Failure to recognize the need to exit the steambath;
- c) Unawareness of impending risk;
- d) Fetal damage in pregnant women;
- e) Physical inability to exit the steambath; and
- f) Unconsciousness.

! WARNING

The use of alcohol, drugs, or medication can greatly increase the risk of hyperthermia.

SAVE THESE INSTRUCTIONS

READ ME FIRST!

TWARNING As you follow these instructions, you will notice warning and caution symbols. This blocked information is important for the safe and efficient installation and operation of this generator. These are types of potential hazards that may occur during installation and operation:

ARNING Indicates a potentially hazardous situation, which, if not avoided, could result in death or serious injury.

ACAUTION Indicates a potentially hazardous situation, which, if not avoided may result in minor or moderate injury or product damage.

IMPORTANT NOTE: This highlights information that is especially relevant to a problem-free installation.

All information in these instructions is based on the latest product information available at the time of publication.

Sussman-Automatic Corporation reserves the right to make changes at any time without notice.

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BEFORE INSTALLING

Carefully inspect the control and packaging for shipping damage. In the event of shipping damage, please contact the carrier for claim information. Our customer service department can assist you with any missing or damaged parts.

eration, do not locate the control where other controls, accessories, shower heads, valves, body sprays or similar within the shower could cause confusion or interfere with the Mr.Steam® control's intended use and function. Do not use any iTempoPlus™, iTempo™, HomeWizard™ or iGenie® controls without reading and understanding the respective Installation and Operation Manual and Mr.Steam steam generator Installation and Operation Manual (PN 101289 Revision number 10.0/08 or higher). Failure to read and understand these instructions may result in an inoperative or hazardous installation.

! WARNING A peel and stick warning sticker is provided in the MrSteam steam generator Installation, Operation and Maintenance Manual. This manual is provided with every steam generator. The warning sticker must be read and permanently affixed in a conspicuous location near the steam room. Failure to read and affix this warning sticker in a conspicuous location may result in serious injury or death. Please call MrSteam at 800 767-8326 for a free replacement or if you have any questions regarding the warning sticker. Install the iTempo or iTempoPlus controls according to installation instructions. Failure to install according to instructions will result in an inoperative control or hazardous overheating or inadequate heating of the steam room. If an iTempo or iTempoPlus control is installed outside the steam room a Remote Temperature Probe (PN MSTS) must be installed inside the steam room

per instructions for the Remote Temperature Probe. Failure to install according to instructions will result in an inoperative control and overheating of the steam room.

WARNING Do not route iTempoPlus, iTempo, Home Wizard or iGenie control wiring inside conduit together with power lines or close to hot water or steam piping. Doing so may result in an inoperative or hazardous installation.

WARNING Do not alter or modify any Mr. Steam product. Doing so may result in an inoperative or hazardous installation and will void the warranty.

IMPORTANT NOTES:

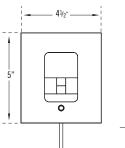
- Turn power to the steam generator OFF before connecting the control to the generator. Failure to turn the power off will result in an inoperable control.
- Do not operate iTempoPlus, iTempo, Home Wizard or iGenie controls with anything other than a Mr.Steam iTempo compatible steam generator.
 Mr.Steam residential steam generators with serial numbers lower than 900000, or any other brand of steam generator are not to be operated with iTempo controls. Doing so may result in an inoperative installation.
- This document contains important safety, operation and maintenance information. Leave this document with the homeowner.
 Do not discard this document.
- Discontinue use of the steam generator or control if the steam generator is damaged or otherwise not functioning properly. Doing so may result in an inoperative or hazardous installation.
- All illustrations are for illustrative purposes only.

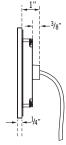
Dimensional Information for the Round and Square iTempo™ and iTempoPlus™

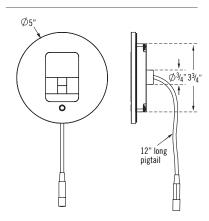
BOX CONTENTS:

- iTempo™ or iTempoPlus™ Control
- Control Cable (30 ft.)
- Steam head
- Tube of Silicone Sealant
- Owner's Manual









Drawings for Illustrative Purposes Only.

Installation Instructions for Round & Square iTempo™ and iTempoPlus™

STEP 1

Determine the desired installation location of the control.
The iTempo™ and iTempoPlus™ controls are designed to be installed inside or outside the steam room as a matter of personal preference. If the control is installed outside the steam room a Remote Temperature Probe part number MSTS must be installed inside the steam room. If the control is installed inside the steam room the control must be located:

- 4-5 feet above the floor near the bather seating area.
- The control features an integral temperature sensor. Locate
 the control in a location representative of the desired steam
 bathing temperatures. Do not locate the control above or
 near the steam head or direct steam emissions. Locating the
 controls near the steamhead or near direct steam emissions
 may result in poor steam room temperature control.
- On a vertical wall
- The control cable length is 30 feet. Insure that the control and/or steam generator are located accordingly. Contact a Mr.Steam technical service representative if a longer cable is required (60 ft. cable, PN 103990-60).

IMPORTANT NOTE: The control cable should be run in a dedicated 1" conduit to facilitate installation and service.

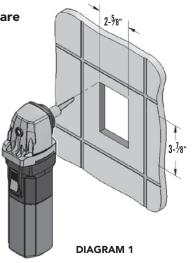
IMPORTANT NOTE: See installation instructions for the MSTS Temperature Probe before rough-in or installation of control (pgs. 8-9).

STEP 2 Diagram 1

Make a $2-\frac{5}{8}$ " wide by $3-\frac{7}{8}$ " high cutout in the desired control location. Do not oversize or under size the cutout.

STEP 3 Diagram 2

Route the control cable (provided with the control) from the wall cutout to the steam generator. Connect one end of the cable to the steam generator connector.



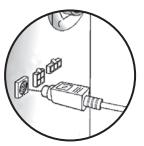


DIAGRAM 2

NOTE: The connector is keyed with the flat facing up. The control cable is the same at both ends.

IMPORTANT NOTE: Be careful not to strain, staple, pinch or otherwise damage the control cable. Route cable as required to permit replacement. Do not route cable inside conduit together with power lines or close to hot water or steam piping.

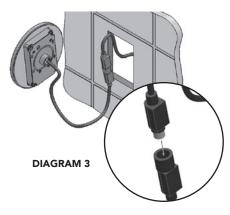
STEP 4 Diagram 3

Firmly connect the other end of the cable to the control. Turn on power to the steam generator and test the control to verify correct connections. Test per the instructions on pages 10-15. With verification of proper control function, proceed to Step 5.

CAUTION If the generator is on for more than a few minutes steam will start coming out of the steamhead. Insure that steam room is not occupied.

STEP 5 Diagram 4

Remove and discard peel-off paper to expose adhesive liner.





STEP 6 Diagram 5

Run a bead of silicone (provided) as shown to the outer edge of the control faceplate, following the contour of the circle or square shape. Use silicone as required to create a moisture seal.

NOTE: The silicone supplied by Mr. Steam can be used to meet a variety of sealing and gasketing. It cures to silicone rubber and adheres to glass, wood, metal, porcelain, ceramic tile, painted surfaces, many plastics and rubber. Surfaces must be clean and dry. Apply thin layer of product. Fit together and support if necessary. Allow excess material to cure, then trim with a sharp blade. Sealant "skins" in 5 minutes, dries to touch in 1 hour. Fully cures and bonds in 24 hrs.

IMPORTANT NOTE: Do not apply excessive amounts of silicone. Do not apply silicone to any other parts of the control including the adhesive gasket.

STEP 7 Diagram 6

Insure the mounting surface is clean and dry as required for good adhesion. Hold the control with the LED display in the 12 o'clock position and press the control against the wall until the adhesive sticks and holds firmly. Control may have to be supported or secured until the silicone fully cures and bonds.



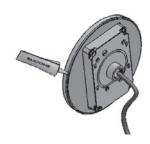


DIAGRAM 6



Installing the Remote Temperature Probe (PN: MSTS)

The Remote Temperature Probe is required when the iTempo or TempoPlus Controls are installed outside the steam room.

Probe (P/N MSTS) is for use with iTempo and iTempoPlus Controls only. Do not use with any other controls. Do not use any other temperature probe with the iTempo and iTempoPlus controls. Noncompatible products may result in an inoperative control and a hazardous condition.

CAUTION Install the iTempo or iTempoPlus controls according to the installation instructions on pages 3-5. Failure to do so may result in an inoperative control and a hazardous condition

1. Determine the location of the Remote Temperature Probe:

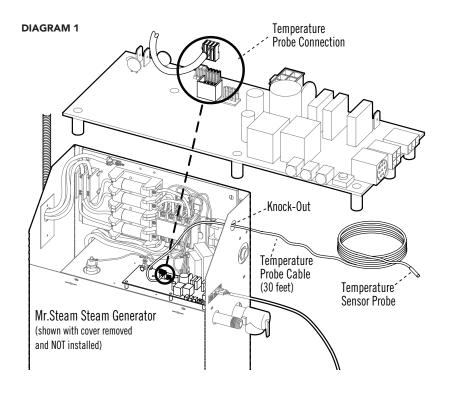
The Remote Temperature Probe must be installed:

- a. On a vertical surface
- **b.** 4-5 feet above the floor
- **c.** in a location representative of the desired steam bathing temperature. Locating the MSTS near the steamhead or near direct steam emissions may result in poor steam room temperature control.

- **d.** The probe has an integral 30' cable. Insure that the probe and/or steam generator are located accordingly.
- Drill a 5/16 inch diameter hole in the wall. Do not oversize or under size the hole. Clean area thoroughly.

NOTE: The silicone supplied by Mr. Steam can be used to meet a variety of sealing and gasketing. It cures to silicone rubber and adheres to glass, wood, metal, porcelain, ceramic tile, painted surfaces, many plastics and rubber. Surfaces must be clean and dry. Apply thin layer of product. Fit together and support if necessary. Allow excess material to cure, then trim with a sharp blade. Sealant "skins" in 5 minutes, dries to touch in 1 hour. Fully cures and bonds in 24 hrs.

- **3.** Remove the knock-out from the steam generator jacket as shown in Diagram 1.
- 4. Insert the probe cable through the knock-out and connect to the connector on the steam generator printed circuit board marked EXT TEMP as shown in Diagram 1.



5. Route the end of the probe cable with the temperature probe through the wall into the steam room as shown in Diagram 2.

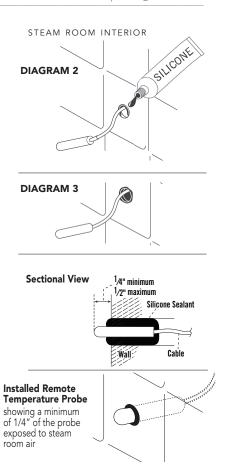
IMPORTANT NOTE: Do not strain, staple, pinch or otherwise damage the probe cable.

- 6. With a minimal length of the cable exposed apply silicone (provided) to the hole in the wall as required to create a moisture seal as shown in Diagram 2.
- 7. Push the temperature cable and probe into hole as required to leave minimum 1/4", maximum 1/2" of the bulb exposed as shown in Diagram 3.

WARNING Insure a minimum of 1/4" of the temperature probe is exposed to the air. Failure to do so may interfere with the ability to sense temperature and may result in excessive steam room temperatures.

WARNING The exposed area of the temperature probe must be free of silicone or any materials or obstructions that prevent direct exposure to the steam room air. Failure to do so may interfere with the ability to sense temperature and may result in excessive steam room temperatures.

NOTE: For Illustrative Purposes Only. Drawings Not to Scale



iTempo[™] Operating Instructions

The iTempo Control features programmable digital temperature control, a fixed (60) minute duration, ON/OFF and PAUSE. The control can be set at a temperature range from 80°F up to 120°F

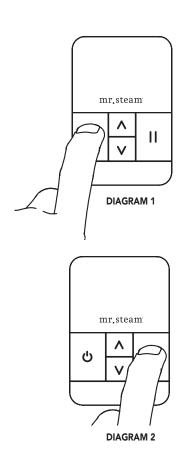
(NARNING) Set the steam bathing temperature according to personal preference, however it is highly recommended to begin steam bathing at a low temperature setting for a very short duration to gauge comfort and safety levels.

ON/OFF Diagram 1

Press the ON/OFF key to start or stop the flow of steam. Steam will begin to flow a few minutes after the control is turned ON. The duration required for the steam room to reach steam bathing temperatures depends on the steam room construction and steam generator specifications. Steam may continue to flow for a short time after the control is turned OFF.

PAUSE FEATURE Diagram 2

If a pause in steam flow is desired press the PAUSE key. The display will flash while the control is in the PAUSE mode. The timer will continue to countdown while in the PAUSE mode. Steam may continue to flow for a short time after pause is pressed.



TIMER FEATURE

When the control is turned ON a 60 minute time duration is initiated. The control will turn off after 60 minutes unless the control is turned off manually.

MEMORY FEATURE

If the control is turned off manually before 60 minutes then the default temperature of 110°F will be used the next time the control is turned on. If the control times out at 60 minutes (not manually turned off) then the previous user temperature setting will be used when the steambath is used again.

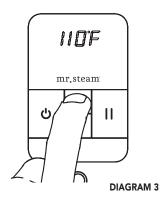
SETTING THE TEMPERATURE

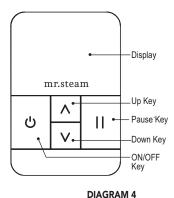
Diagram 3

The control is pre-set and will display the temperature setting of 110°F (default setting). Use the UP and DOWN keys to change the temperature setting from 80°F to 120°F in one degree increments.

CHANGING THE TEMPERATURE UNITS (F°/C°) Diagram 4

When the generator is Off, Press and hold ON/ OFF key for 10 seconds. The temperature units will be displayed as Fahrenheit (TuF) or Celsius (TuC). Use the UP/DOWN keys to choose between (TuF) and (TuC). Press ON/OFF key to accept the new units and exit.





Drawings for Illustrative Purposes Only.

iTempoPlus™ Operating Instructions

The iTempoPlus Control features programmable temperature control, programmable time duration, clock, AromaSteam, ChromaSteam®, ON/OFF and two personal settings.

WARNING Set the steam bathing temperature according to personal preference, however it is highly recommended to begin steam bathing at a low temperature setting for a very short duration to gauge comfort and safety levels.

POWERING UP THE UNIT Diagram 1

When the generator is first powered up or after a power interruption, the clock display flashes and the clock is ready to be set up.

NOTE: Pressing the ON/OFF will start the generator even if the clock has not been set.

ON/OFF Diagram 2

Press the ON/OFF key to start or stop the flow of steam. The Temperature Set Point is displayed. Steam will begin to flow a few minutes after the control is turned ON. The duration required for the steam room to reach steam bathing temperatures depends on the steam room construction and steam generator specifications. Steam may continue to flow for a short time after the control is turned OFF.

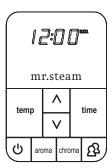
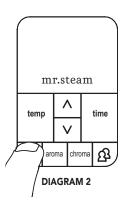


DIAGRAM 1



SETTING THE CLOCK Diagram 3

When the display is not flashing: Press and hold the TIME key until the display starts flashing.

Use the UP/DOWN keys to select the desired time, at this time the AM/PM logo will be displayed. Press the TIME key to save changes.

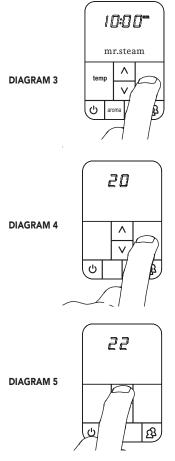
NOTE: The clock can only be set when the generator is off.

SETTING THE STEAMBATH DURATION

Diagram 4

Press TIME key to set or display the steambath duration time on the clock. The control is pre-set and will display a TIME setting of 20 minutes (default setting). With the TIME or CLOCK displayed, press the UP or DOWN keys (Diagram 5) to set the desired duration time (2-60 minutes) in two minute increments.

Set the steambath duration according to personal preference, however it is highly recommended to begin steam bathing at a very short duration to gauge comfort and safety levels. The control will turn off when the duration period times out. Then, the clock time will be displayed.



SETTING THE TEMPERATURE

Diagram 6: Press TEMP key to set the desired temperature or display the temperature setting.

Diagram 7: The control is preset and will display a temperature setting of 110°F (default setting). With the temperature displayed, press the UP or DOWN keys to set the desired temperature (80°F to 120°F) in one degree increments.

Set the steam bathing temperature according to personal preference, however it is highly recommended to begin steam bathing at a low temperature setting to gauge comfort and safety levels.

MEMORY FEATURE

If the control is turned off manually before it times out then the default settings of 20 minutes and 110°F will be used the next time the control is turned on. If the control times out (not manually turned off) then the previous user time and temperature settings will be used when the steambath is turned on.

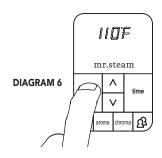
PROG 1 AND PROG 2 Diagram 8

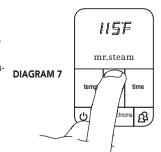
Use the P1/P2 key program to store preferred settings. To program preferred settings:

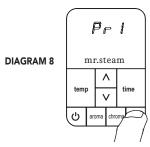
Press ON/OFF key to turn generator on.
Press P1/P2 key once to program PROG1.
Press it twice to program PROG2. The selected parameter will be displayed. Enter the preferred time and temperature settings.

The iTempoPlus will store the following settings: set point, time duration & aroma state. To select PROG1 or PROG2:

Press ON/OFF key then press P1/P2 key once to select PROG1, press it twice to select PROG2. The steambath will begin to operate at the stored settings.







Drawings for Illustrative Purposes Only.

CHANGING THE TEMPERATURE UNITS

When the generator is Off, Press and hold ON/OFF key for 10 seconds. The temperature units will be displayed as Fahrenheit (TuF) or Celsius (TuC). Use the UP/DOWN keys to choose between (TuF) and (TuC). Press ON/OFF key to accept the new value and exit.

AROMASTEAM Diagram 9

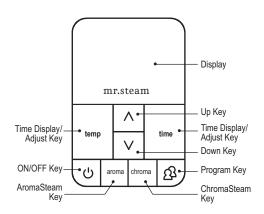
The AromaSteam is an optional accessory that automatically injects aromatic oil into the steam. Press the ON/OFF key to turn the steam generator on. Then, press the AROMA key. The Aroma indicator will be displayed. The AromaSteam turns off automatically when the steam generator stops heating. Press the AROMA key to turn it off during a steam session. The indicator will turn off

CHROMASTEAM® Diagram 10

The ChromaSteam is an optional accessory that provides colored light in the steam room. Press the CHROMA key to turn light on. Press twice to select the next color. Press again to turn the light off. Note that the light can be turned ON even if the steam generator is OFF.



DIAGRAM 10



Care Tips for all Controls and Steamheads

- 1. Use only mild soap and water on a soft cloth to clean the control and steamhead.
- 2. Do not use abrasive cleansers
- 3. If the decorative cover is damaged on the iTempo™ or iTempoPlus™ call Mr.Steam® technical service for replacement parts.

NOTE: Replacement of the decorative covers requires removal and reinstallation of the control from the mounting surfaces.

Warranty

To register your steam generator unit online and to review the Mr.Steam Limited Lifetime Warranty please go to:

blog.mrsteam.com/wr



mr.steam[®] Feel Good Inc.

Products, information and specifications are subject to change without notice.

For more information call Sales & Support at: 1.800.76.STEAM (East Coast) 1.800.72.STEAM (West Coast)

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IMPORTANT: See the Installation and Operation Manual provided with the steam generator for additional important steamhead & control installation and operation information.

Installation: Steam Head (1/2" NPT)

INSTALLER: Because the steam head and direct steam emissions are very hot, locate the steam head where incidental contact by bather with the steam head or direct steam emission cannot occur.

STEP 1 Locate steam head 6-12 inches above floor, except for:

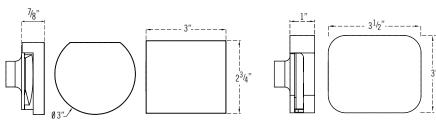
- 1. Tub/shower enclosures, install 6 inches above tub top edge.
- For enclosures with acrylic or other non-heat resistant flooring install Acrylic Shield Part Number MS-103938.
- 3. To prevent door seals from deteriorating do not locate the steam head where direct steam emission would contact door seals.

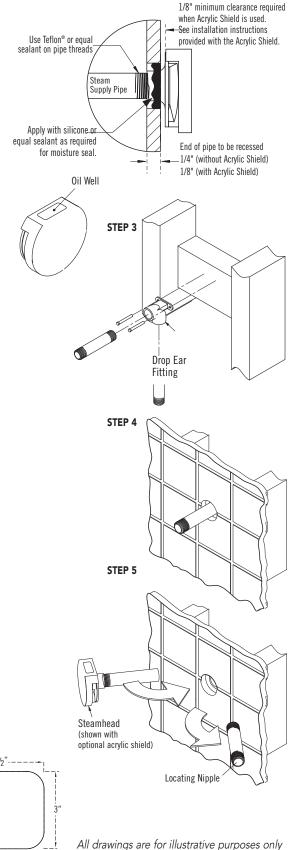
STEP 2 Install steamhead with the oil well facing up as shown. Hand tightening is sufficient when teflon or equal pipe thread sealing compound is used.

IMPORTANT NOTE: to preserve steam head finish, do not use wrench or other tools to tighten. DO NOT use abrasive cleansers or chemicals. Use only water with mild soap and a non-abrasive sponge.

CAUTION Consult with supplier of acrylic, fiberglass and other non-heat resistant enclosures for recommended steamhead location. Use Acrylic Shield part number MS-103938. See instructions provided with steam shield.

- **STEP 3** Secure a bronze drop ear fitting to a header and run a 1/2" copper steamline from the steam generator to the drop ear fitting. Install a temporary nipple (6" or longer)in the drop ear fitting to locate the steamhead after the wall is finished.
- **STEP 4** After the wall has been finished, mark on the nipple where the surface of the wall is. Remove the nipple and measure the portion that was in the wall (the end to your mark). Subtract $\frac{1}{4}$ " from that dimension and select a brass nipple of that length to finish the installation.
- **STEP 5** Wrap teflon tape around the threads of the new nipple and screw the nipple into the steamhead. Do not use wrenches or tools which would damage the steamhead's finish. Wrap teflon tape around the threads of the nipple and screw the nipple and steamhead assembly you just made into the drop ear fitting in the wall. The steamhead should be flush with the wall and the well must be facing up.





SteamLinx Installation Instructions

SteamLinx Module and Mobile App allows for seamless control of time and temperature using your smart phone or mobile device. SteamLinx works with all MrSteam controls (for MS generators SN 1174000 and up).

These instructions contain safety alert symbols and panels. These alert symbols and panels identify potential safety hazards and provide important information for the installation and use of SteamLinx.

Read the Installation, Operation and Maintenance Manual for Steambath Generator Systems (PUR100472) before installation of SteamLinx to insure safety and proper installation of the steam Generator. A free replacement manual is available by calling MrSteam Customer Service, or it can be downloaded from mrsteam.com

All drawings for schematic purposes only.

Package Contents:

- SteamLinx A with Integral Cable
- SteamLinx B and Ethernet Cable
- Power Supply and Cable
- Instructions

AWARNING Indicates a potentially hazardous situation, which, if not avoided, may result in death or serious injury.

A CAUTION Indicates a potentially hazardous situation, which, if not avoided, may result in minor or moderate injury or product damage.

NOTICE is used to address practices not related to physical injury.



Connecting SteamLinx A to the Steam Generator

- Disconnect power to the generator at the breaker box.
- Locate the SteamLinx A (with the integral cable).

▲ WARNING To prevent shock hazard, disconnect power at the breaker box before removing generator cover

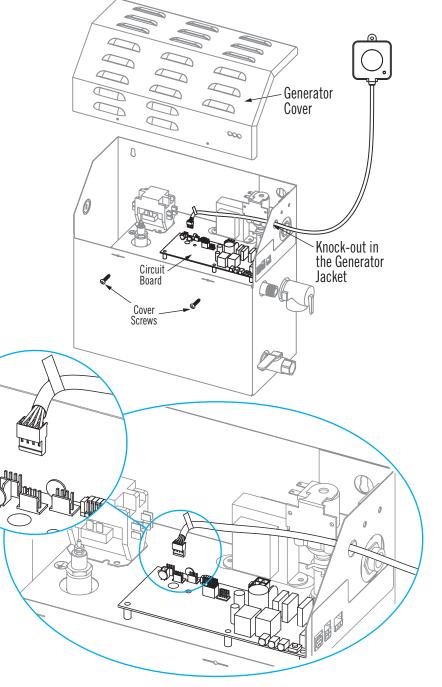
- Remove knock-out.
- Remove generator cover.
- Route the SteamLinx A cable through the knockout

AWARNING ELECTRICAL SHOCK HAZARD.

MrSteam steam generators are connected to 240V line voltage and contain live electrical components. All installation and service must be performed by a licensed and qualified electrician.

- Locate the circuit board.
- Plug the SteamLinx A into the white connector located at the far left side of the circuit board.
- Replace cover and screws.
- Restore power.

MrSteam steam generators are connected to 240V line voltage and contain live electrical components. All installation and service must be performed by a licensed and qualified electrician.

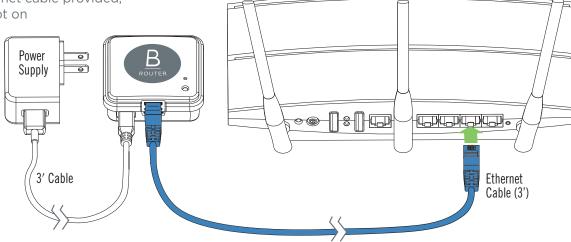


Connecting SteamLinx B to the Home Router

 Plug the blue ethernet cable provided, into an ethernet slot on

the back of the home router.

 Plug the power supply into a 120V outlet.





- Insure the mobile device is on the WiFi network.
- Download the SteamLinx App from the Apple Store or Google Play by following prompts.



Troubleshooting: Blinking LED Units are out of range or not paired

- Turn breaker off.
- Insure SteamLinx A is connected to the steam generator.
- Use a paperclip or similar blunt end object to press the reset button (above the LED) on SteamLinx B.
- The LED will flash yellow (it stays in pairing mode until it is paired or powered off).
- Turn the breaker to the steam generator ON, if the two transmitters are functioning correctly and within range the LEDs will turn blue.
- If the Blue, Green or Red LEDs are blinking the units are not pairing Blue because they are out of range. Using an extension cord for power, move the SteamLinx B closer to SteamLinx A. Disconnect the ethernet cable (the router connection is not required for this test). If the LEDs stop blinking this confirms the units were out of range.

Troubleshooting: Indicator Lights

Home Router

LEDs

Yellow Blinking units are in pairing mode.

Router not detected: problem with Red connections, router configuration or steam generator circuit board.

Green SteamLinx B: router is detected but is not connecting to the internet. The indicator light on SteamLinx A will not be illuminated.

Units are connected correctly.

Tech Service Contact

CUSTOMER and TECH SUPPORT

Web: Visit mrsteam.com for additional information including product specifications, locating a device, sizing calculator, technical downloads and other resources.

Call: Mon.- Fri.: 8 am - 7 pm

East Coast: 1.800.767 STEAM (8326) West Coast: 1.800.727 STEAM (8326)

Worldwide: 1.718.937.4500

Warranty

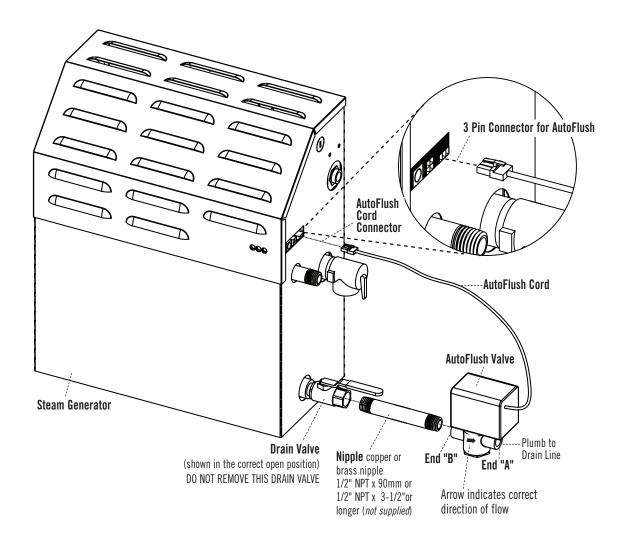
To view or download the SteamLinx warranty and register, go to blog.mrsteam.com/wr



BOX CONTENTS:

- AutoFlush System Valve with Cord
- Installation Instructions.

ASSEMBLY OF OPTIONAL AUTOFLUSH® SYSTEM



OPERATION

The optional AutoFlush® System feature automatically drains the Mr.Steam® system following each use. A time delay allows the water to cool down (about two hours) before it drains resulting in a safe and gentle operation.

- 1. Plumbing to be performed by a qualified plumber and shall be in accordance with applicable national and local codes. Unit drains by gravity. A drain line that is lower than the AutoFlush assembly must be available. The AutoFlush System valve outlet is threaded 1/2" NPT. Check plumbing code for receptor, trap and vent requirements.
- 2. Use copper or brass nipple 1/2" NPT x 90mm or 1/2" NPT x 3-1/2" or longer (not supplied) to connect AutoFlush valve (end "B") to the Drain Valve (valve end "A" and "B" are indicated on bottom of AutoFlush Valve)

CAUTION DO NOT REMOVE THE DRAIN VALVE

Removal may cause equipment and property damage. If there is not enough room for the valve, an elbow and a short nipple (not provided) can be added.

- 3. Open Drain Valve (handle must be aligned with brass nipple).
- 4. Connect the AutoFlush System cord connector to the three pin connector as shown.

WARNING Do not drain into a steam enclosure or any location where accidental contact with drain water may occur. In the event of a power failure the AutoFlush System valve will open and may discharge boiling water.

SWEAT FITTINGS

When using sweat fittings use only tin base solder with a melting point below 600 degrees F. Do not overheat. Ends of water supply tubing must be thoroughly clean for a minimum distance of 1" from ends. Do not remove valve cover.

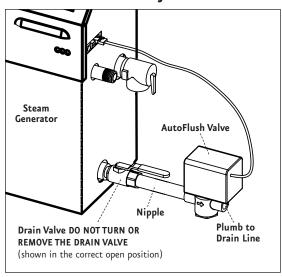
TO CHECK OPERATION

- Turn on Mr.Steam and allow tank to fill with water. (see Mr.Steam instruction manual)
- 2. Turn off Mr.Steam control. Water should stay in tank.
- 3. Turn off power at the panel box. Water should discharge from tank.
- 4. Turn on power at panel box.
- 5. Repeat

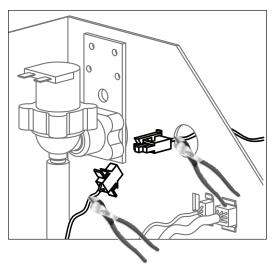
CAUTION PROVIDE DRAIN PLUMBING ACCORDING TO LOCAL CODES. PLUMB AS REQUIRED FOR AUTOFLUSH SYSTEM.

IMPORTANT NOTE: Contact the Mr.Steam Technical Service Department for installation of any equipment not shown in these instructions. East Coast: (800) 767-8326 West Coast: (800) 727-8326

AutoFlush® Shown Fully Assembled



INSTALLING AUTOFLUSH ON OLDER MODEL GENERATORS SN:899,999 and below



- 1. Remove the connector from the "C" location in the jacket. Cut off the connector where shown and strip back the wires approx 0.375"
- 2. Cut the connector off the AutoFlush cable where shown and strip back the wires approx 0.375".
- 3. Remove the knockout in the side of the generator and install a bushing to prevent chafing.
- 4. Route the wires from the AutoFlush through the knockouts and connect the white wire from the AutoFlush to the white wire from the circuit board using a wire nut. Repeat for the black wire.

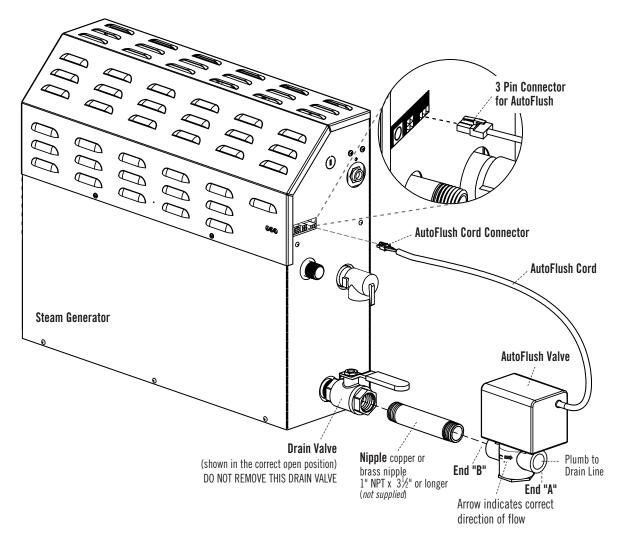
WARRANTY: To view or download the Mr. Steam Controls & Accessories Warranty and register your product go to: **blog.mrsteam.com/wr**



BOX CONTENTS:

- AutoFlush System Valve with Cord
- Installation Instructions.

ASSEMBLY OF OPTIONAL AUTOFLUSH® SYSTEM



OPERATION

The optional AutoFlush System feature automatically drains the MrSteam system following each use. A time delay allows the water to cool down (about two hours) before it drains resulting in a safe and gentle operation.

- Plumbing to be performed by a qualified plumber and shall be in accordance with applicable national and local codes. Unit drains by gravity. A drain line that is lower than the AutoFlush assembly must be available. The AutoFlush System valve outlet is threaded 1" NPT. Check plumbing code for receptor, trap and vent requirements.
- 2. Use copper or brass nipple 1" NPT x 3½" or longer (not supplied) to connect AutoFlush valve (end "B") to the Drain Valve (valve end "A" and "B" are indicated on bottom of AutoFlush Valve)

CAUTION DO NOT REMOVE THE DRAIN VALVE

Removal may cause equipment and property damage. If there is not enough room for the valve, an elbow and a short nipple (not provided) can be added.

- 3. Open Drain Valve (handle must be aligned with brass nipple).
- 4. Connect the AutoFlush System cord connector to the three pin connector as shown.

AWARNING Do not drain into a steam enclosure or any location where accidental contact with drain water may occur. In the event of a power failure the AutoFlush System valve will open and may discharge boiling water.

SWEAT FITTINGS

When using sweat fittings use only tin base solder with a melting point below 600 degrees F. Do not overheat. Ends of water supply tubing must be thoroughly clean for a minimum distance of 1" from ends. Do not remove valve cover.

TO CHECK OPERATION

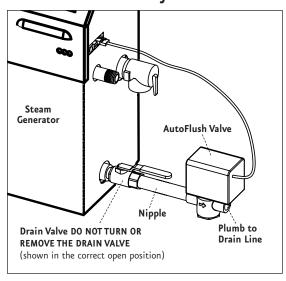
- 1. Turn on MrSteam with the control and allow tank to fill with water. (see MrSteam Control Instruction Manual)
- 2. Turn off MrSteam with the control. Water should stay in tank.
- 3. Turn off power at the panel box. Water should discharge from tank.
- 4. Turn on power at panel box.
- 5. Repeat

CODES. PLUMB AS REQUIRED FOR AUTOFLUSH SYSTEM.

IMPORTANT NOTE: Contact the MrSteam Technical Service Department for installation of any equipment not shown in these instructions. East Coast: (800) 767-8326; West Coast: (800) 727-8326

WARRANTY: To view or download the MrSteam Controls & Accessories Warranty and register your product go to: **blog.mrsteam.com/wr**

AutoFlush® Shown Fully Assembled



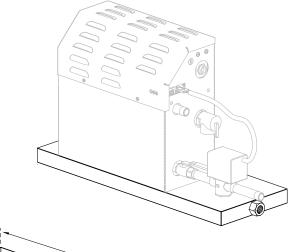
Condensation Pan

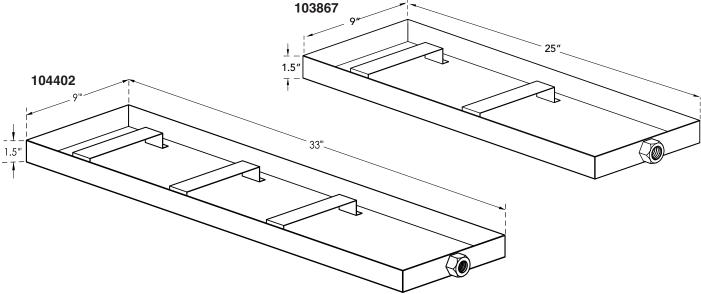
103867 & 104402

Mr.Steam strongly recommends the use of a condensation pan in the unlikely event of a plumbing leak.

Locate the condensation pan on a solid level surface and place the steam generator inside the condensation pan. Insure the steam generator is level.

All plumbing shall be performed by a qualified licensed plumber and in accordance with applicable national and local codes. Check local plumbing code for receptor, trap and vent requirements. Condensation pans drain by gravity. The condensation pan is equipped with an integral 3/4" NPT fitting.





NOTE: For MX4E, MX5E and MX6E

use model 104402

FOR ILLUSTRATIVE PURPOSES ONLY. IMPORTANT NOTE: FOR SAFE AND TROUBLE FREE INSTALLATION visit mrsteam.com before installation to download the Installation, Operation and Maintenance Manual or refer to the manual provided with the unit.

MODEL	PROJECT INFORMATION		
103867	Location:	Contractor:	
<u> </u>	Architect:	Submitted By:	
	Engineer:	Date:	
Notes:			