



100 Royal Way
 Temple, GA 30179
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SPECIFICATION DATA SHEET

Date:1/21/14

MODEL No. 421, 421F
Square to Round
Transition

DIMENSIONAL DATA

Square/Rect. End: Sized as required for duct or unit opening

Round End: Sized as required, **maximum 20" diameter

Ex: Basic Sizes - variations available

A	B	C	D
12	12	10	9 1/2"
12	19	16	9 1/2"
14	14	12	9 1/2"
14	21	14	9 1/2"
16	16	14	9 1/2"
18	18	16	9 1/2"

FABRICATION DATA

Material:

ASTM-A653 CS Type B Galvanized Steel - 26GA

G-30 Coating LFQ Chemical Treatment

Assembly:

Assembled with C-115 2/16 zinc coated rivets. Collar is 26GA roll formed galvanized steel with a 1/2" convex hi-bead.

Available Options:

421F with 1" Flange

422F with Off-Set and 1" flange

422 with Off-Set

