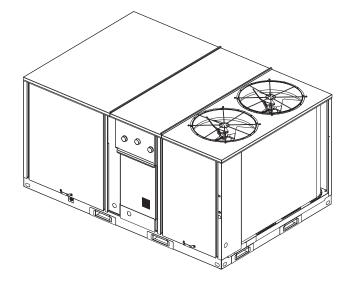
# Installation, Operation, and Maintenance

Packaged Rooftop Air Conditioners Voyager<sup>™</sup> with eFlex<sup>™</sup> Technology Cooling and Gas/Electric

12.5 to 17.5 Tons, 60Hz



Model Numbers:

YZD150-210 YZH150-210

## ASAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and airconditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

**RT-SVX48D-EN** 



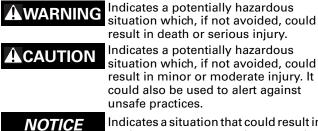
## Introduction

Read this manual thoroughly before operating or servicing this unit.

## Warnings, Cautions, and Notices

Safety advisories appear throughout this manual as required. Your personal safety and the proper operation of this machine depend upon the strict observance of these precautions.

The three types of advisories are defined as follows:



situation which, if not avoided, could result in minor or moderate injury. It could also be used to alert against unsafe practices. Indicates a situation that could result in

equipment or property-damage only accidents.

## Important Environmental Concerns

Scientific research has shown that certain man-made chemicals can affect the earth's naturally occurring stratospheric ozone layer when released to the atmosphere. In particular, several of the identified chemicals that may affect the ozone layer are refrigerants that contain Chlorine, Fluorine and Carbon (CFCs) and those containing Hydrogen, Chlorine, Fluorine and Carbon (HCFCs). Not all refrigerants containing these compounds have the same potential impact to the environment. Trane advocates the responsible handling of all refrigerants-including industry replacements for CFCs and HCFCs such as saturated or unsaturated HFCs and HCFCs

#### Important Responsible Refrigerant Practices

Trane believes that responsible refrigerant practices are important to the environment, our customers, and the air conditioning industry. All technicians who handle refrigerants must be certified according to local rules. For the USA, the Federal Clean Air Act (Section 608) sets forth the requirements for handling, reclaiming, recovering and recycling of certain refrigerants and the equipment that is used in these service procedures. In addition, some states or municipalities may have additional requirements that must also be adhered to for responsible management of refrigerants. Know the applicable laws and follow them.

## **A**WARNING

#### Proper Field Wiring and Grounding **Required**!

Failure to follow code could result in death or serious injury. All field wiring MUST be performed by gualified personnel. Improperly installed and grounded field wiring poses FIRE and ELECTROCUTION hazards. To avoid these hazards, you MUST follow requirements for field wiring installation and grounding as described in NEC and your local/state electrical codes.

## 

#### **Personal Protective Equipment (PPE) Required**!

Failure to wear proper PPE for the job being undertaken could result in death or serious injury. Technicians, in order to protect themselves from potential electrical, mechanical, and chemical hazards, MUST follow precautions in this manual and on the tags, stickers, and labels, as well as the instructions below:

- Before installing/servicing this unit, technicians MUST put on all PPE required for the work being undertaken (Examples; cut resistant gloves/sleeves, butyl gloves, safety glasses, hard hat/bump cap, fall protection, electrical PPE and arc flash clothing). ALWAYS refer to appropriate Material Safety Data Sheets (MSDS)/Safety Data Sheets (SDS) and OSHA guidelines for proper PPE.
- When working with or around hazardous chemicals, ALWAYS refer to the appropriate MSDS/SDS and **OSHA/GHS (Global Harmonized System of Classification and Labelling of Chemicals) guidelines** for information on allowable personal exposure levels, proper respiratory protection and handling instructions.
- If there is a risk of energized electrical contact, arc, or flash, technicians MUST put on all PPE in accordance with OSHA, NFPA 70E, or other country-specific requirements for arc flash protection, PRIOR to servicing the unit. NEVER PERFORM ANY SWITCHING, DISCONNECTING, OR VOLTAGE **TESTING WITHOUT PROPER ELECTRICAL PPE AND** ARC FLASH CLOTHING. ENSURE ELECTRICAL METERS AND EQUIPMENT ARE PROPERLY RATED FOR INTENDED VOLTAGE.

## 

### **Follow EHS Policies!**

Failure to follow instructions below could result in death or serious injury.

- All Ingersoll Rand personnel must follow Ingersoll Rand Environmental, Health and Safety (EHS) policies when performing work such as hot work, electrical, fall protection, lockout/tagout, refrigerant handling, etc. All policies can be found on the BOS site. Where local regulations are more stringent than these policies, those regulations supersede these policies.
- Non-Ingersoll Rand personnel should always follow local regulations.

#### NOTICE:

#### Water Damage!

Non-factory penetrations through the base of this unit are not allowed. Any penetration in the base of the unit may affect the water tight integrity of the unit and lead to water leaks into the conditioned space. Failure to follow instructions could result in equipment and property damage.

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## **Revision History**

Updated Features & Benefits, Dimensional Data, Electrical Data, and Mechanical Specifications Sections.

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Central Air Conditioner

## **Model Number Descriptions**

1

4

5

5

0

F

5

Y	Z	D	
1	2	3	

## All products are identified by a

multiple character model number that precisely identifies a particular type of unit. An explanation of the alphanumeric identification code is provided. Its use will enable the owner/operator, installing contractors, and service engineers to define the operation, specific components, and other options for any specific unit.

When ordering replacement parts or requesting service, be sure to refer to the specific model number and serial number printed on the unit nameplate.

#### Digit 1 – Unit Type

Y = Packaged Gas/Electric

#### **Digit 2 – Efficiency**

Z = eFlex<sup>™</sup>

#### **Digit 3 – Airflow Configuration**

D = Downflow H = Horizontal

#### Digit 4, 5, 6 – Nominal Gross **Cooling Capacity (MBh)**

- $150 = 12\frac{1}{2}$  Tons
- 180 = 15 Tons
- $210 = 17\frac{1}{2}$  Tons

#### Digit 7 – Major Design

#### Sequence

F = Microchannel Type Condenser Coils

#### **Digit 8 – Voltage Selection**

- 3 208-230/60/3 =
- 4 460/60/3 =

#### **Digit 9 – Unit Controls**

R = ReliaTel

#### **Digit 10 – Heating Capacity**

- Gas Heat High н =
- Gas Heat Low L =
- Gas Heat SS Ht Ex Modulating V = Gas Heat - SS Ht Ex - Low х =
- 7 Gas Heat - SS Ht Ex - High =

#### Digit 11 - Minor Design

#### Sequence

#### Digit 12, 13 – Service Sequence

#### Digit 14 – Fresh Air Selection

3

8

R

#### 0 = No Fresh Air

- D Econ Dry Bulb w/ Barometric = Relief<sup>1</sup>
- F = Econ Reference Enthalpy w/ Barometric Relief<sup>1</sup>
- н Econ Comparative Enthalpy w/ = Barometric Relief<sup>1</sup>
- Κ Low Leak Econ w/ Barometric Relief<sup>1</sup>
- Low Leak Econ Reference M = Enthalpy w/ Barometric Relief<sup>1</sup>
- Р \_ Low Leak Econ Comparative Enthalpy w/ Barometric Relief<sup>1</sup>

#### **Digit 15 – Supply Fan/Drive** Type/Motor

- 6 Single Zone Variable Air Volume = Standard Motor
- 8 Single Zone Variable Air Volume = **Oversized Motor**
- Single Zone Variable Air Volume Α = Standard Motor w/ Shaft Grounding Ring
- С Single Zone Variable Air Volume = Oversized Motor w/ Shaft Grounding Ring
- E = Multiple Zone Variable Air Volume Supply Air Temperature Control - Standard Motor
  - Multiple Zone Variable Air = Volume Supply Air Temperature **Control - Oversized Motor**
- G Multiple Zone Variable Air = Volume Supply Air Temperature Control - Standard Motor w/ Shaft Grounding Ring
- Multiple Zone Variable Air H = Volume Supply Air Temperature Control - Oversized Motor w/ Shaft Grounding Ring

#### Digit 16 - Hinged Service Access / Filters

- Standard Panels/Standard 0 = Filters<sup>12</sup>
- Hinged Access/Standard Filters<sup>12</sup> Α =
- В Standard Panels/MERV 8 Filters<sup>3</sup> =
- С Hinged Access/MERV 8 Filters<sup>3</sup> =
- Standard Panels/MERV 13 Filters<sup>3</sup> D = Е
  - Hinged Access/MERV 13 Filters<sup>3</sup>

#### Digit 17 – Condenser Coil Protection

- ٥ = Standard Coil
- Standard Coil With Hail Guard 1 = Δ
  - CompleteCoat<sup>™</sup> Condenser Coil \_
  - CompleteCoat<sup>™</sup> Condenser Coil = with Hail Guard

#### Digit 18 — Through The Base **Provisions**

в

11

٥ No Through The Base Provisions \_

0

12

0

13

A Through The Base Electric<sup>6</sup> =

Ζ

10

- Through The Base Gas В =
- С Through The Base Electric/Gas<sup>6</sup> =
- D = Through The Base Access

#### Digit 19 - Disconnect Switch/ Circuit Breaker<sup>5</sup>

- 0 = No Disconnect/circuit break
- Unit Mounted Non-Fused 1 = Disconnect Switch
- 2 Unit Mounted Circuit Breaker

#### **Digit 20 – Convenience Outlet** Option

- 0 \_ Without Convenience Outlet
- Unpowered Convenience Outlet<sup>2</sup> А =
- R Powered Convenience Outlet<sup>2</sup> \_

#### **Digit 21 – Communications** Options

- 0 = Without Communications Options
  - **Trane Communications Interface**
- Lontalk Communications 2 = Interface<sup>3</sup>
- **Building Automation Control** 6 = **Network Communications** Interface
- 7 Air-Fi<sup>™</sup> Wireless = Communications<sup>14</sup>

#### Digit 22 – Refrigeration System Option

0 = Standard Refrigeration System<sup>11</sup>

## Digit 23 - Refrigeration

#### Controls

1

1

0 = Standard Refrigeration Controls<sup>10</sup>

#### Digit 24 – Smoke Detector<sup>4</sup>

- Without Smoke Detector 0 =
- Return Air Smoke Detector А =
- В Supply Air Smoke Detector = С = Return/Supply Air Smoke

## Detector

#### Digit 25 – System Monitoring Controls

- 0 = Standard Monitoring System<sup>9</sup>
  - Clogged Filter Switch =
- 2 Fan Failure Switch =
- Clogged Filter Switch and Fan 4 = Failure Switch
- А = **Condensate Drain Pan Overflow** Switch
- Clogged Filter Switch and B = Condensate Drain Pan Overflow Switch

#### **Model Number Description**

- C = Fan Failure Switch and Condensate Drain Pan Overflow Switch
- E = Clogged Filter Switch, Fan Failure Switch and Condensate Drain Pan Overflow Switch

#### Digit 26 - System Monitoring Controls

- 0 = No Monitoring Controls
- A = Demand Control Ventilation  $(CO_2)^7$
- B = FDD (Fault Detection and Diagnostics)
- C = FDD (Fault Detection Diagnostics) & Demand Control Ventilation (CO<sub>2</sub>)<sup>7</sup>

#### Digit 27 - Unit Hardware Enhancements

- 0 = No Enhancements
- 1 = Stainless Steel Drain Pan

#### Digit 28 - Short Circuit Current Rating

- 0 = Standard SCCR
- $A = 65kA SCCR Option^8$

#### Digit 29, 30 - Service Sequence

#### Digit 31 - Advanced Unit Controls

- 0 = Standard Unit Controls
- 1 = Human Interface<sup>13</sup>
- **Note:** Most Factory Installed Options available for Downflow Air Discharge units only. Please verify with ordering system for availability.

### **Model Number Notes**

- 1. Some field set up required.
- 2. Must be ordered with Throughthe-Base Electrical option or Horizontal-Side Access and either Unit Mounted Disconnect or Circuit Breaker.
- Available factory installed on downflow AND horizontal units. Verify with ordering system.
- 4. Option cannot be ordered in conjunction with field installed economizer on downflow units. Must be factory installed. The return air smoke detector may not fit up or work properly on the Voyager units when used in conjunction with 3<sup>rd</sup> party accessories (such as bolt on heat wheels, economizers, and power

exhaust). Do not order the return air smoke detectors when using this type of accessory.

- 5. Unit mounted disconnect and circuit breakers are mutually exclusive of each other.
- Through-the-base electrical option or Horizontal-Side Access must be ordered with either unit mounted disconnect or circuit breaker. When adding heat, you must order Trane Electric Heat.
- Demand Control Ventilation Option includes wiring only. The C0<sub>2</sub> sensor is a field-installed only option.
- 8. Only available where MOP is above 60A.
- 9. Discharge Air Sensing Tube is standard.
- 10. Frostat<sup>™</sup> and crankcase heaters are standard.
- 11. Thermal Expansion Valve (TXV) is standard.
- 12. Standard filters are not available with Low Leak Economizers.
- 13. Human Interface is standard with FDD (Fault Detection Diagnostics).
- 14. Must be used with BACnet<sup>™</sup> open protocol.

## **General Information**

## **Overview of Manual**

**Note:** One copy of this document ships inside the control panel of each unit and is customer property. It must be retained by the unit's maintenance personnel.

This booklet describes proper installation, operation, and maintenance procedures for air cooled systems.

By carefully reviewing the information within this manual and following the instructions, the risk of improper operation and/or component damage will be minimized.

It is important that periodic maintenance be performed to help assure trouble free operation. A maintenance schedule is provided at the end of this manual.

Should equipment failure occur, contact a qualified service organization with qualified, experienced HVAC technicians to properly diagnose and repair this equipment.

## **Unit Description**

Before shipment, each unit is leak tested, dehydrated, charged with refrigerant and compressor oil, and run tested for proper control operation.

For major design sequence F units, the condenser coils are microchannel type aluminum coils.

Direct-drive, vertical discharge condenser fans are provided with built-in thermal overload protection.

The ReliaTel<sup>™</sup> Control Module is a microelectronic control system that is referred to as "Refrigeration Module" (RTRM). The acronym RTRM is used extensively throughout this document when referring to the control system network.

This module through Proportional/Integral control algorithms perform specific unit functions that governs unit operation in response to; zone temperature, supply air temperature, and/or humidity conditions depending on the application.

The stages of capacity control for these units are achieved by starting and stopping the compressors.

The RTRM is mounted in the control panel and is factory wired to the respective internal components. The RTRM receives and interprets information from other unit modules, sensors, remote panels, and customer binary contacts to satisfy the applicable request for cooling.

### Economizer Control Actuator ReliaTel™ Control

The ECA monitors the mixed air temperature, return air temperature, minimum position setpoint (local or remote), power exhaust setpoint, CO<sub>2</sub> setpoint, CO<sub>2</sub>, and ambient dry bulb/ enthalpy sensor or comparative humidity (return air humidity against ambient humidity) sensors, if selected, to control dampers to an accuracy of

±5 percent of stroke. The actuator is spring returned to the closed position any time that power is lost to the unit. It is capable of delivering up to 25 in·lb of torque and is powered by 24 Vac.

### RTCI—ReliaTel™ Trane Communication Interface (Optional)

This module is used when the application calls for an ICS<sup>™</sup> building management type control system. It allows the control and monitoring of the system through an ICS panel. The module can be ordered as a kit to be field installed. Follow the installation instruction that ships with each kit when field installation is necessary.

### RLCI—ReliaTel™ LonTalk Communication Interface (Optional)

This module is used when the application calls for an ICS<sup>™</sup> building management type control system that is LonTalk. It allows the control and monitoring of the system through an ICS panel. The module can be ordered from the factory or ordered as a kit to be field installed. Follow the installation instruction that ships with each kit when field installation is necessary.

### RBCI—ReliaTel BACnet<sup>™</sup> Communications Interface (Optional)

This module is used when the application calls for an open BACnet protocol. It allows the control and monitoring of the system through an ICS panel. The module can be ordered from the factory or as a kit to be field installed. Follow the installation instructions that ships with each kit when field installation is necessary.

## RTOM-ReliaTel<sup>™</sup> Options Module

The RTOM monitors the supply fan proving, clogged filter, supply air temperature, exhaust fan setpoint, supply air tempering, Frostat<sup>™</sup> and smoke detector. Refer to system input devices and functions for operation.

### WCI—Trane Air-Fi™ Wireless Communication Interface (Optional)

The Trane Air-Fi Communication Interface allows for wireless communication between system controls, unit controls, and wireless sensors for Trane control products that use BACnet protocol. The WCI replaces the need for communications wire in all system applications.

## System Input Devices & Functions

The RTRM must have a zone sensor or thermostat input in order to operate the unit.

#### **General Information**

**Note:** The unit function will be reduced when using a conventional thermostat.

The flexibility of having several mode capabilities depends upon the type of zone sensor or thermostat selected to interface with the RTRM.

The descriptions of the following basic Input Devices used within the RTRM network are to acquaint the operator with their function as they interface with the various modules.

Refer to the unit's electrical schematic for the specific module connections. The following controls are available from the factory for field installation.

### Supply Fan Failure Input (Optional)

The Fan Failure Switch (FFS) can be connected to sense indoor fan operation. If air flow through the unit is not proven by the differential pressure switch connected to the RTOM (factory set point 0.07" w.c.) within 40 seconds nominally, the RTRM will shut off all mechanical operations, lock the system out, send a diagnostic to ICS, and the SERVICE output will flash. The system will remain locked out until a reset is initiated either manually or through ICS.

## Drain Pan Condensate Overflow Switch (Optional)

This input incorporates the Condensate Overflow Switch (COF) mounted on the drain pan and the ReliaTel Options Module (RTOM). When the condensate level reaches the trip point for 6 continuous seconds, the RTOM will shut down all unit function until the overflow condition has cleared. The unit will return to normal operation after 6 continuous seconds with the COF in a non-tripped condition. If the condensate level causes the unit to shutdown more than 2 times in a 3 day period, the unit will be locked-out of operation. A manual reset of the diagnostic system through the Zone Sensor or Building Automation System (BAS) will be required. Cycling unit power will also clear the fault."

## **Clogged Filter Switch (Optional)**

The unit mounted clogged filter switch monitors the pressure differential across the return air filters. It is mounted in the filter section and is connected to the RTOM. A diagnostic SERVICE signal is sent to the remote panel if the pressure differential across the filters is at least 0.5'' w.c.

The contacts will automatically open when the pressure differential across the filters decreases to approximately 0.4" w.c.

The clogged filter output is energized when the supply fan is operating and the clogged filter switch has been closed for at least 2 minutes. The system will continue to operate regardless of the status of the filter switch.

Please note that on units equipped with factory installed MERV 13 filters, a clogged filter switch with different

pressure settings will be installed. This switch will close when the differential pressure is approximately 0.8" w.c. and open when the differential falls to 0.7" w.c.

### **Compressor Disable (CPR1/2)**

This input incorporates the low pressure control (LPC) of each refrigeration circuit and can be activated by opening a field supplied contact installed on the LTB.

If this circuit is open before the compressor is started, the compressor will not be allowed to operate. Anytime this circuit is opened for 1 continuous second during compressor operation, the compressor for that circuit is immediately turned "Off". The compressor will not be allowed to restart for a minimum of 3 minutes should the contacts close.

If four consecutive open conditions occur during the same call for compressor operation, the compressor for that circuit will be locked out, a diagnostic communicated to the remote panel (if installed), and a manual reset will be required to restart the compressor. If the call for the compressor is removed before the fault count reaches 4, the fault count will be reset.

### **Phase Monitor**

The Phase Monitor is a three-phase line monitor module that protects against phase loss, and phase reversal. To prevent motor failure, phase to phase imbalance should be less than 2% imbalance. It is intended to protect compressors from reverse rotation. It has an operating input voltage range of 190–600 Vac, and LED indicators for ON and FAULT. There are no field adjustments and the module will automatically reset from a fault condition.

## Low Pressure Control ReliaTel Control

When the LPC is opened for 1 continuous second, the compressor for that circuit is turned off immediately. The compressor will not be allowed to restart for a minimum of 3 minutes.

If 4 consecutive open conditions occur during the same call for compressor operation, the compressor will be locked out, a diagnostic communicated to  $ICS^{TM}$  if applicable, and a manual reset will be required to restart the compressor. If the call for the compressor is removed before the fault count reaches 4, the fault count will be reset.

## Discharge Line Thermostat ReliaTel Control

The high pressure controls and discharge line thermostats are wired in series between the compressor outputs on the RTRM and the compressor contactor coils. If the high pressure control switch or discharge line thermostat open, the RTRM senses a lack of current while calling for cooling and locks the compressor out. This is an auto reset lockout. If the circuit is open three consecutive times when the contactor coil should be on, the RTRM sets a manual lockout for that compressor.

## **Power Exhaust Control (Optional)**

The power exhaust fan is started whenever the position of the economizer dampers meets or exceeds the power exhaust setpoint when the indoor fan is on.

The setpoint panel is located in the return air section and is factory set at 25 percent.

## **Evaporator Frost Control**

This input incorporates the Frostat<sup>™</sup> control (FOS) mounted in the indoor coil and can be activated by closing a field supplied contact installed in parallel with the FOS.

If this circuit is closed before the compressor is started, the compressor will not be allowed to operate. Anytime this circuit is closed for 5 continuous seconds during compressor operation, the compressor for that circuit is immediately turned "Off". The compressor will not be allowed to restart for a minimum of 3 minutes should the FOS close.

### **Compressor/Inverter Protection**

The ReliaTel control receives input from the inverter drive for any errors encountered by the drive (refer to RT-SVD05A-EN for error code details). If an error is encountered before the compressor has run for 3 minutes, ReliaTel begins counting errors. The drive will automatically reset when the error condition clears and ReliaTel will try to start the compressor again, if a call for cooling remains and 3 minutes have passed since the compressor last ran.

If ReliaTel counts 4 such errors within 30 minutes, the system will go to manual lock out mode. Refer to RT-SVD05A-EN for potential causes.

## Sensors

**Note:** Zone sensor required for units configured for Single Zone VAV indoor fan system control to enable Single Zone VAV functionality.

## Zone Sensor Module (ZSM) (BAYSENS106\*)

This electronic sensor features three system switch settings (Heat, Cool, and Off) and two fan settings (On and Auto). It is a manual changeover control with single setpoint. (Cooling Setpoint Only.)

## Zone Sensor Module (ZSM) (BAYSENS108\*)

This electronic sensor features four system switch settings (Heat, Cool, Auto, and Off) and two fan settings (On and Auto). It is a manual or auto changeover control with dual setpoint capability. It can be used with a remote zone temperature sensor BAYSENS077\*.

## Zone Sensor (BAYSENS110\*)

This electronic sensor features four system switch settings (Heat, Cool, Auto, and Off) and two fan settings (On and Auto) with four system status LEDs. It is a manual or auto changeover control with dual setpoint capability. It can be used with a remote zone temperature sensor BAYSENS077\*.

## Programmable Zone Sensor (BAYSENS119\*)

Programmable Night Setback: Auto or manual changeover with seven-day programming. Keyboard selection of Heat, Cool, Fan, Auto, or On. All programmable sensors have System On, Heat, Cool, Service LED/indicators as standard. Night Setback Sensors have one (1) Occupied, one (1) Un-occupied, and one (1) Override program per day.

### Remote Zone Sensor (BAYSENS073\*)

This electronic sensor features remote zone sensing and timed override with override cancellation. It is used with a Trane Integrated Comfort<sup>™</sup> building management system.

### Remote Zone Sensor (BAYSENS074\*)

This electronic sensor features single setpoint capability and timed override with override cancellation. It is used with a Trane Integrated Comfort<sup>™</sup> building management system.

## Remote Zone Sensor (BAYSENS016\*)

This bullet type temperature sensor can be used for outside air (ambient) sensing, return air temperature sensing, supply air temperature sensing, and remote temperature sensing (uncovered). Wiring procedures vary according to the particular application and equipment involved. Refer to the unit's wiring diagrams for proper connections.

## Remote Zone Sensor (BAYSENS077\*)

This electronic sensor can be used with BAYSENS119\* Remote Panels. When this sensor is wired to a BAYSENS119\* Remote Panel, wiring must be 18 AWG Shielded Twisted Pair (Belden 8760 or equivalent). Refer to the specific Remote Panel for wiring details.

## Wireless Zone Sensor (BAYSENS050)

This electronic sensor features five system settings (Auto, Off, Cool, Heat, and Emergency Heat) and with On and Auto fan settings. It is a manual or auto changeover control with dual setpoint capability. Other features include a timed override function, lockable system settings, and Fahrenheit or Celsius temperature display. Included with

#### **General Information**

the wireless zone sensor will be a receiver that is to be mounted inside the unit, a mounting bracket, and a wire harness.

### High Temperature Sensor (BAYFRST003\*)

This sensor connects to the RTRM Emergency Stop Input on the LTB and provides high limit "shutdown" of the unit. The sensor is used to detect high temperatures due to fire in the air conditioning or ventilation ducts. The sensor is designed to mount directly to the sheet metal duct. Each kit contains two sensors. The return air duct sensor (X1310004001) is set to open at 135°F.

The supply air duct sensor (X1310004002) is set to open at 240°F. The control can be reset after the temperature has been lowered approximately 25°F below the cutout setpoint.

## **Smoke Detector Sensor (Optional)**

This sensor is only applicable on units equipped with a RTOM. It provides high limit "shutdown" of the unit and requires a manual reset. The sensor is used to detect smoke due to fire in the air conditioning or ventilation ducts.

#### Notes:

- The supply and return air smoke detectors are designed to shut off the unit if smoke is sensed in the supply air stream or return air stream. This function is performed by sampling the airflow entering the unit at the return air opening. Follow the instructions provided below to assure that the airflow through the unit is sufficient for adequate sampling. Failure to follow these instructions will prevent the smoke detectors from performing it's design function.
- Airflow through the unit is affected by the amount of dirt and debris accumulated on the indoor coil and filters. To insure that airflow through the unit is adequate for proper sampling by the return air smoke detector, complete adherence to the maintenance procedures, including recommended intervals between filter changes, and coil cleaning is required.
- Periodic checks and maintenance procedures must be performed on the smoke detector to insure that it will function properly. For detailed instructions concerning these checks and procedures, refer to the appropriate section(s) of the smoke detector Installation and Maintenance Instructions provided with the literature package for this unit.

In order for the supply air smoke detector or return air smoke detector to properly sense smoke in the supply air stream or return air stream, the air velocity entering the smoke detector unit must be in accordance with manufacturers recommended airflow limits.

Equipment covered in this manual will develop an airflow velocity that falls within these limits over the entire airflow range specified in the evaporator fan performance tables.

## Wall Mounted Relative Humidity Sensor (BAYSENS036\*)

Field installed, wall mounted humidity sensor is used to control activation of the enhanced dehumidification feature.

Humidity set points can be selected for relative humidity levels between 40 percent and 60 percent by adjusting the DEHUMID setting on the ReliaTel Options Module; see "RTOM-ReliaTel™ Options Module," p. 7.

## Duct Mounted Relative Humidity Sensor (BAYSENS037\*)

Field installed, duct mounted humidity sensor is used to control activation of the enhanced dehumidification option.

Humidity set points can be selected for relative humidity levels between 40 percent and 60 percent by adjusting the DEHUMID setting on the ReliaTel Options Module; see "RTOM-ReliaTel™ Options Module," p. 7.

## **Unit Inspection**

As soon as the unit arrives at the job site:

- Verify that the nameplate data matches the data on the sales order and bill of lading (including electrical data).
- Verify that the power supply complies with the unit nameplate specifications.
- Visually inspect the exterior of the unit, including the roof, for signs of shipping damage.
- Visually inspect the internal components for shipping damage as soon as possible after delivery and before it is stored. Do not walk on the sheet metal base pans.
- If concealed damage is discovered, notify the carrier's terminal of damage immediately by phone and by mail. Concealed damage must be reported within 15 days.
  - Request an immediate joint inspection of the damage by the carrier and the consignee.
  - Do not remove damaged material from the receiving location.
  - Take photos of the damage, if possible. The owner must provide reasonable evidence that the damage did not occur after delivery.
- Notify the appropriate sales representative before installing or repairing a damaged unit.

## **Precautionary Measures**

## **WARNING**

#### **Fiberglass Wool!**

Product contains fiberglass wool. Disturbing the insulation in this product during installation, maintenance or repair will expose you to airborne particles of glass wool fibers and ceramic fibers known to the state of California to cause cancer through inhalation. You MUST wear all necessary Personal Protective Equipment (PPE) including gloves, eye protection, a NIOSH approved dust/mist respirator, long sleeves and pants when working with products containing fiberglass wool. Exposition to glass wool fibers without all necessary PPE equipment could result in cancer, respiratory, skin or eye irritation, which could result in death or serious injury.

- Avoid breathing fiberglass dust.
- Use a NIOSH approved dust/mist respirator.
- Avoid contact with the skin or eyes. Wear long-sleeved, loose-fitting clothing, gloves, and eye protection.
- Wash clothes separately from other clothing: rinse washer thoroughly.
- Operations such as sawing, blowing, tear-out, and spraying may generate fiber concentrations requiring additional respiratory protection. Use the appropriate NIOSH approved respiration in these situations.

### **First Aid Measures**

- Eye Contact Flush eyes with water to remove dust. If symptoms persist, seek medical attention.
- Skin Contact Wash affected areas gently with soap and warm water after handling.

## Storage

Take precautions to prevent condensate from forming inside the unit's electrical compartments and motors if:

- The unit is stored before it is installed; or,
- The unit is set on the roof curb, and temporary heat is provided in the building. Isolate all side panel service entrances and base pan openings (e.g., conduit holes, S/A and R/ A openings, and flue openings) from the ambient air until the unit is ready for start-up.
- **Note:** Do not use the unit's heater for temporary heat without first completing the start-up procedure detailed under "Start Up," p. 34.

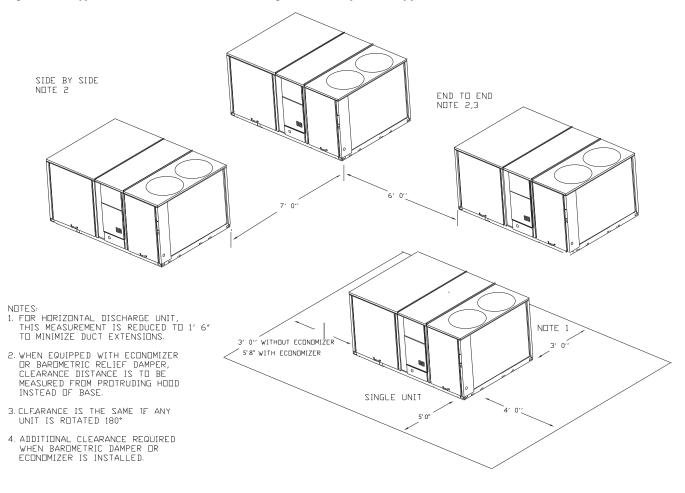
The manufacturer will not assume any responsibility for equipment damage resulting from condensate accumulation on the unit's electrical and/or mechanical components.

## **Unit Clearances**

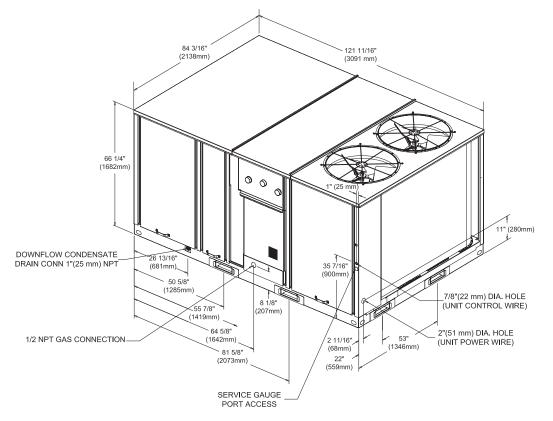
Figure 1, p. 12 illustrates the minimum operating and service clearances for either a single or multiple unit installation. These clearances are the minimum distances necessary to assure adequate serviceability, cataloged unit capacity, and peak operating efficiency.

Providing less than the recommended clearances may result in condenser coil starvation, "short-circuiting" of exhaust and economizer airflows, or recirculation of hot condenser air.

## **Unit Dimensions**

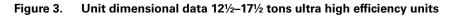


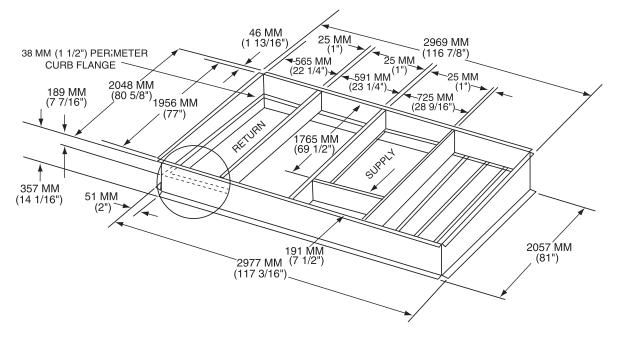
#### Figure 1. Typical installation clearance for single and multiple unit applications



#### Figure 2. Unit dimensional data 12<sup>1</sup>/<sub>2</sub>-17<sup>1</sup>/<sub>2</sub> tons ultra high efficiency units

Note: 1/2 NPT Gas Connection





#### **Unit Dimensions**

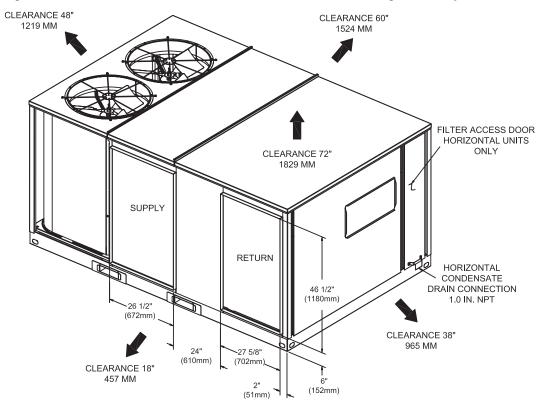


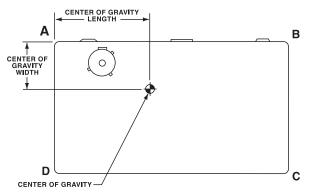
Figure 4. Horizontal duct dimensional data 12½–17½ tons ultra high efficiency units

## **Unit Weights**

Table 1.	Maximum unit weights.	corner weights (Lbs) and	center of gravity	v dimensions (in).
	maximani ant noigino,		oontor or gravit	

Unit		Maximum Weig	ghts (lb)	(	Corner	Weight	S	Center of C	Gravity (in.)
Model No.	Tons	Shipping	Net	Α	В	С	D	Length	Width
YZ*150	12.5	2680	2237	708	612	420	497	56"	35"
YZ*180	15	2686	2243	710	613	421	498	56"	34"
YZ*210	17.5	2766	2323	744	624	434	518	55"	35"

#### Figure 5. Corner weights



## Rigging

## 

#### Heavy Objects!

Ensure that all the lifting equipment used is properly rated for the weight of the unit being lifted. Each of the cables (chains or slings), hooks, and shackles used to lift the unit must be capable of supporting the entire weight of the unit. Lifting cables (chains or slings) may not be of the same length. Adjust as necessary for even unit lift. Other lifting arrangements could cause equipment or property damage. Failure to follow instructions above or properly lift unit could result in unit dropping and possibly crushing operator/ technician which could result in death or serious injury.

## 

#### Improper Unit Lift!

Test lift unit approximately 24 inches to verify proper center of gravity lift point. To avoid dropping of unit, reposition lifting point if unit is not level. Failure to properly lift unit could result in unit dropping and possibly crushing operator/technician which could result in death or serious injury and possible equipment or property-only damage.

Refer to Figure 6 and Table 1 for typical unit operating weights rigging before proceeding.

1. Remove the shipping crate from around the unit. Do not remove the crating from the top of the unit.

- 2. Rig the unit as shown in Figure 6. Attach adequate strength lifting slings to all four lifting brackets in the unit base rail. Do not use cables, chains, or slings except as shown.
- 3. Install a lifting bar, as shown in Figure 6, to protect the unit and to facilitate a uniform lift. The minimum distance between the lifting hook and the top of the unit should be 7 feet.

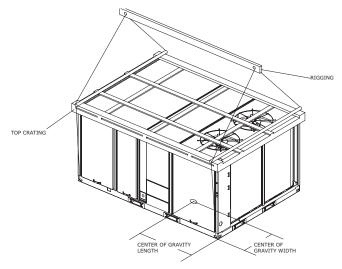
#### NOTICE:

#### **Unit Damage!**

Unit damage will occur if fork lifting is attempted once the pallet has been removed.

- 4. Removal of the base pallet must be completed before unit can be set. Prior to lifting the unit, remove the 6 fork pockets from the base rails and 4 wood screws from the lifting lug corners. The unit will then separate from the pallet when lifted.
- 5. Test-lift the unit to ensure it is properly rigged and balanced, make any necessary rigging adjustments.
- 6. Lift the unit and position it into place.
- 7. Downflow units; align the base rail of the unit with the curb rail while lowering the unit onto the curb. Make sure that the gasket on the curb is not damaged while positioning the unit.

#### Figure 6. Rigging and center of gravity data



## Installation

## Foundation

## A WARNING

### **Risk of Roof Collapsing!**

Confirm with a structural engineer that the roof structure is strong enough to support the combined weight of the roofcurb and the unit. Refer to "Unit Weights," p. 15 for typical unit and curb weights. Failure to ensure proper structural roof support could cause the roof to collapse, which could result in death or serious injury and property damage.

## **Horizontal Units**

#### Notes:

- For units with optional Condensate Overflow Switch (COF), the switch will not work properly if unit is not level or slightly sloped toward switch.
- To assure proper condensate flow during operation the unit and the curb must be level.
- Any non-factory penetrations of the base pan in the field violates the water integrity of the base pan and becomes the responsibility of the person making the penetration.

If the unit is installed at ground level, elevate it above the snow line. Provide concrete footings at each support location with a "full perimeter" support structure or a slab foundation for support. Refer to Table 1, p. 15 for the unit's operating and point loading weights when constructing a footing foundation.

If anchoring is required, anchor the unit to the slab using hold down bolts or isolators. Isolators should be installed to minimize the transmission of vibrations into the building.

For rooftop applications, if anchoring is required, anchor the unit to the roof with hold-down bolts or isolators.

Check with a roofing contractor for proper waterproofing procedures.

### Ductwork

Elbows with turning vanes or splitters are recommended to minimize air noise due to turbulence and to reduce static pressure.

When attaching the ductwork to the unit, provide a watertight flexible connector at the unit to prevent operating sounds from transmitting through the ductwork.

All outdoor ductwork between the unit and the structure should be weather proofed after installation is completed.

**Note:** For sound consideration, cut only the holes in the roof deck for the ductwork penetrations. Do not cut out the entire roof deck within the curb perimeter.

If a Curb Accessory Kit is not used:

- a. The ductwork can be attached directly to the factory-provided flanges around the unit's supply and return air openings. Be sure to use flexible duct connections at the unit.
- b. For "built-up" curbs supplied by others, gaskets must be installed around the curb perimeter flange and the supply and return air opening flanges.

## **General Unit Requirements**

## 

## Proper Field Wiring and Grounding Required!

All field wiring MUST be performed by qualified personnel. Improperly installed and grounded field wiring poses FIRE and ELECTROCUTION hazards. To avoid these hazards, you MUST follow requirements for field wiring installation and grounding as described in NEC and your local/state electrical codes. Failure to follow code could result in death or serious injury.

The checklist listed below is a summary of the steps required to successfully install a commercial unit. This checklist is intended to acquaint the installing personnel with what is required in the installation process. It does not replace the detailed instructions called out in the applicable sections of this manual.

- Check the unit for shipping damage and material shortage; file a freight claim and notify appropriate sales representative.
- Verify correct model, options and voltage from nameplate.
- Verify that the installation location of the unit will provide the required clearance for proper operation.
- Assemble and install the roof curb (if applicable). Refer to the latest edition of the curb installers guide that ships with each curb kit.
- Fabricate and install ductwork; secure ductwork to curb.
- Rigging the unit.
- Set the unit onto the curb; check for levelness.
- Ensure unit-to-curb seal is tight and without buckles or cracks.
- Install and connect a condensate drain line to the evaporator drain connection.

### **Factory Installed Economizer**

- Ensure the standard economizer has been pulled out into the operating position. Refer to the economizer Installation Instructions for proper setup.
- **Note:** Low Leak Economizers do not pull out. Refer to Low Leak Economizers Installation Instructions for proper setup.
- Install all access panels.

### **Main Electrical Power Requirements**

- Verify that the power supply complies with the unit nameplate specifications.
- Inspect all control panel components; tighten any loose connections.
- Connect properly sized and protected power supply wiring to a field-supplied/ installed disconnect switch and to the main power terminal block (HTB1) in the unit control panel.
- Install proper grounding wires to an earth ground.

**Note:** All field-installed wiring must comply with NEC and applicable local codes.

#### **Electric Heat Requirements**

- Verify that the power supply complies with the electric heater specifications on the unit and heater nameplate.
- Inspect the heater junction box and control panel; tighten any loose connections.
- Check electric heat circuits for continuity.
- Low Voltage Wiring (AC and DC) Requirements
- Install the zone thermostat, with or without switching subbase.
- Connect properly sized control wiring to the proper termination points between the zone thermostat and the unit control panel.

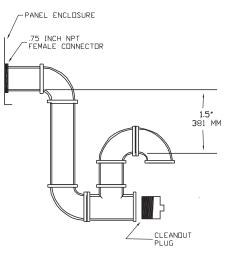
### **Condensate Drain Configuration**

An evaporator condensate drain connection is provided on each unit. Refer to "Unit Dimensions," p. 12 for the appropriate drain location.

A condensate trap must be installed at the unit due to the drain connection being on the "negative pressure" side of the fan. Install the P-Trap using the guidelines in Figure 7.

A condensate drain line must be connected to the P-Trap. Pitch the drain lines at least ½-inch for every 10 feet of horizontal run to assure proper condensate flow. Do not allow the horizontal run to sag causing a possible doubletrap condition which could result in condensate backup due to "air lock".

#### Figure 7. Condensate trap installation



#### **Filter Installation**

Each unit ships with 2-inch filters installed. The quantity of filters is determined by unit size. Access to the filters is obtained by removing the indoor fan access panel. If included, pull on filter removal tool to remove filters.

Refer to the unit Service Facts (shipped with each unit) for filter requirements.

Note: Do not operate the unit without filters.

### **Field Installed Power Wiring**

An overall dimensional layout for the standard field installed wiring entrance into the unit is illustrated in "Unit Dimensions," p. 12. To insure that the unit's supply power wiring is properly sized and installed, follow the guidelines outlined below.

**Note:** All field installed wiring must conform to NEC guidelines as well as state and Local codes.

Verify that the power supply available is compatible with the unit's nameplate ratings. The available supply power must be within 10% of the rated voltage stamped on the nameplate and less than 2% phase to phase. See "Voltage Imbalance," p. 23. Use only copper conductors to connect the power supply to the unit.

### NOTICE:

#### Use Copper Conductors Only!

Unit terminals are not designed to accept other types of conductors. Failure to use copper conductors could result in equipment damage.

**Note:** If the unit is not equipped with an optional factory installed nonfused disconnect switch or circuit breaker, a field supplied disconnect switch must be installed at or near the unit in accordance with the National Electrical Code (NEC latest edition).

## **Main Unit Power**

## 

## Proper Field Wiring and Grounding Required!

All field wiring MUST be performed by qualified personnel. Improperly installed and grounded field wiring poses FIRE and ELECTROCUTION hazards. To avoid these hazards, you MUST follow requirements for field wiring installation and grounding as described in NEC and your local/state electrical codes. Failure to follow code could result in death or serious injury.

## **Standard Wiring**

The electrical service must be protected from over current and short circuit conditions in accordance with NEC requirements.

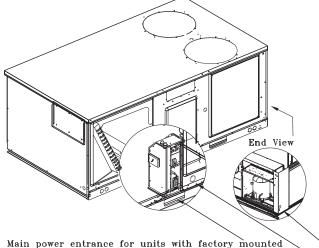
Protection devices must be sized according to the electrical data on the nameplate.

- If the unit is not equipped with an optional factory installed nonfused disconnect switch or circuit breaker, a field supplied disconnect switch must be installed at or near the unit in accordance with the National Electrical Code (NEC latest edition).
- Location of the applicable electrical service entrance is illustrated in "Unit Dimensions," p. 12. Complete the unit's power wiring connections onto either; the main terminal block HTB1 inside the unit control panel, the factory mounted nonfused disconnect switch (UCD) or circuit breaker (UCB), or the electric heat terminal block. Refer to the customer connection diagram that shipped with the unit for specific termination points.
- Provide proper grounding for the unit in accordance with local and national codes.

## **Optional TBUE Wiring (Through the Base Electrical Option)**

- Location of the applicable electrical service is illustrated below. Refer to the customer connection diagram that is shipped with the unit for specific termination points. The termination points, depending on the customer option selected would be a factory mounted nonfused disconnect switch (UDC) or circuit breaker (UCB).
- Provide proper grounding for the unit in accordance with local and national codes.

#### Figure 8. Through the base electrical option



Main power entrance for units with factory mounted disconnect or circuit breaker & GFCI convenience outlet

Main power entrance for units with resistance heat

## **Field Installed Control Wiring**

An overall layout of the various control options available with the required number of conductors for each control device is illustrated in Figure 12, p. 20.

**Note:** All field wiring must conform to NEC guidelines as well as state and local codes.

### **Control Power Transformer**

### 

#### **Hazardous Voltage!**

Disconnect all electric power, including remote disconnects before servicing. Follow proper lockout/ tagout procedures to ensure the power can not be inadvertently energized. Failure to disconnect power before servicing could result in death or serious injury.

The 24-volt control power transformers are to be used only with the accessories called out in this manual. Transformers rated greater than 50 Vac are equipped with internal circuit breakers. If a circuit breaker trips, turn "Off" all power to the unit before attempting to reset it.

The transformer is located in the control panel. The circuit breaker is located on the left side of the transformer and can be reset by pressing in on the black reset button.

## **Controls Using 24VAC**

#### NOTICE:

### **Use Copper Conductors Only!**

Unit terminals are not designed to accept other types of conductors. Failure to use copper conductors could result in equipment damage.

Before installing any connecting wiring, refer to ""Unit Dimensions," p. 12 for the electrical access locations provided on the unit and Table 2, p. 19 for AC conductor sizing guidelines, and;

- 1. Use copper conductors unless otherwise specified.
- Ensure that the AC control wiring between the controls and the unit's termination point does not exceed three (3) ohms/conductor for the length of the run.

**Note:** Resistance in excess of 3 ohms per conductor may cause component failure due to insufficient AC voltage supply.

- **Note:** Be sure to check all loads and conductors for grounds, shorts, and mis-wiring.
- 3. Do not run the AC low voltage wiring in the same conduit with the high voltage power wiring.

#### Table 2. 24V AC conductors with ReliaTel™

Distance from Unit to (	Control Recommended Wire Size
000 - 460 feet	18 gauge
000 - 140 m	.75 mm2
461 - 732 feet	16 gauge
141 - 223 m	1.3 mm2
733 - 1000 feet	14 gauge
224 - 305 m	2.0 mm2

#### Controls using DC Analog Input/Outputs (Standard Low Voltage Multiconductor Wire)

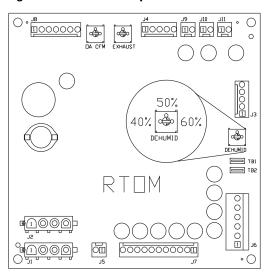
Before installing any connecting wiring between the unit and components utilizing a DC analog input\output signal, refer to "Unit Dimensions," p. 12 for the electrical access locations provided on the unit.

- Table 3 lists the conductor sizing guidelines that must be followed when interconnecting the DC binary output devices and the system components utilizing a DC analog input\output signal to the unit.
- **Note:** Resistance in excess of 2.5 ohms per conductor can cause deviations in the accuracy of the controls.
- 2. Ensure that the wiring between controls and the unit's termination point does not exceed two and a half (2.5) ohms/conductor for the length of the run.
- 3. Do not run the electrical wires transporting DC signals in or around conduit housing high voltage wires

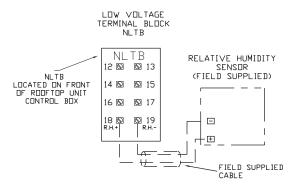
#### Table 3. Zone sensor module wiring

Distance from Unit to Control	Recommended Wire Size
0-150 feet (0-45.7 m)	22 gauge (0.33 mm <sup>2</sup> )
151–240 feet (46–73.1 m)	20 gauge (0.50 mm <sup>2</sup> )
241–385 feet (73.5–117.3 m)	18 gauge (0.75 mm <sup>2</sup> )
386–610 feet (117.7–185.9 m)	16 gauge (1.3 mm <sup>2</sup> )
611–970 feet (186.2–295.7 m)	14 gauge ( 2.0 mm <sup>2</sup> )

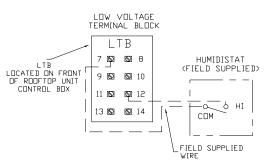
#### Figure 9. ReliaTel<sup>™</sup> options module



#### Figure 10. ReliaTel relative humidity sensor (Enhanced Dehumidification operation)



## Figure 11. ReliaTel humidistat (Enhanced Dehumidification operation)



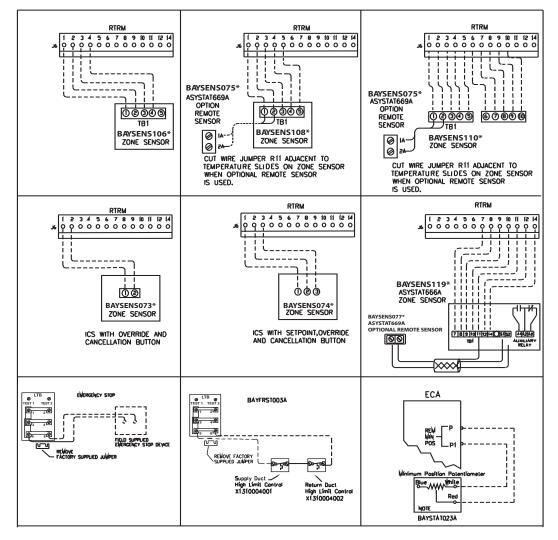
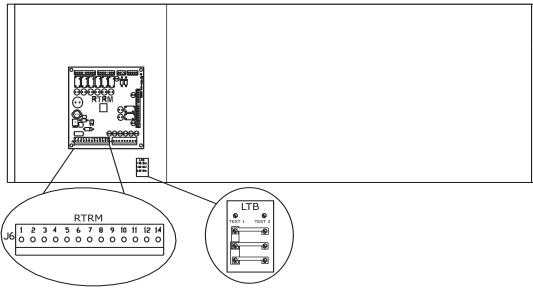


Figure 12. Typical field wiring diagrams for optional controls (ReliaTel only)

## CONTROL BOX



## **Space Temperature Averaging**

Space temperature averaging is accomplished by wiring a number of remote sensors in a series/parallel circuit.

Using the BAYSENS016\* or BAYSENS077\*, at least four sensors are required to accomplish space temperature averaging.

Example #1 illustrates two series circuits with two sensors in each circuit wired in parallel. The square of any number of remote sensors required. Example #2 illustrates three sensors squared in a series/parallel circuit. Example #3 illustrates the circuit required for this senor. Table 4 lists the temperature versus resistance coefficient for all sensing.

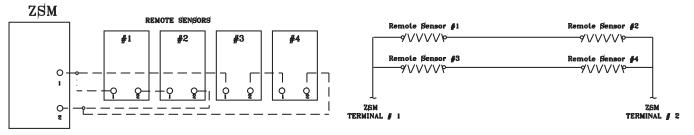
Degrees		Nominal Resistance
°F	°C	(K-Ohms)
-20	-28.9	170.1
-15	-26.1	143.5
-10	-23.3	121.4
-5	-20.6	103.0
0	-17.8	87.56
5	-15.0	74.65
10	-12.2	63.80
15	-9.4	54.66
20	-6.7	46.94
25	-3.8	40.40
30	-1.1	34.85
35	1.7	30.18
40	4.4	26.22
45	7.2	22.85
50	10.0	19.96
55	12.8	17.47
60	15.6	15.33
65	18.3	13.49
70	21.1	11.89
75	23.9	10.50
80	26.7	9.297
85	29.4	8.247
90	32.2	7.330
95	35.0	6.528
100	37.8	5.824

#### Table 4. Temperature vs. resistance

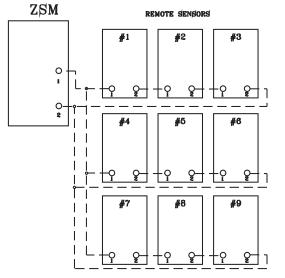
#### Installation

Figure 13. Space temperature averaging examples

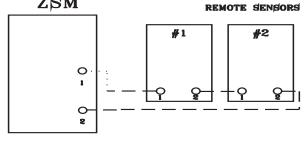
#### EXAMPLE #1



EXAMPLE #2



EXAMPLE #3 ZSM



Remote Sensor #1 Remote Sensor #2 Remote Sensor #3 9VVVV%--9VVVV%-90000 Remote Sensor #4 Remote Sensor #6 Remote Sensor #6 90000 -9////// -9VVVVP Remote Sensor #8 Remote Sensor #7 Remote Sensor #9 90000 -911110-90000 ZSM TERMINAL # 1 ZSM TERMINAL # 2

able e: Gus neuter operating a	utu	
Heating Input Rate—Btu/h	135,000	205,000
Minimum Supply Gas Pressure Natural/ LP	3.5″ w.c./	8.0″ w.c.
Manifold Gas Pressure <sup>(a)</sup>	-0.2	″ W.C
Combustion Blower Suction Pressure (1 <sup>st</sup> Stage)	-2.1 to -3.1" w.c.	-0.8 to -1.2" w.c.
(With Gas Valve Closed) (2 <sup>nd</sup> Stage)	N/A -2.1 to	-3.1″ w.c.
Minimum Flame Sensing Current <sup>(b)</sup>	5.0 Microa	amps D.C.
Normal Sensing Current Range	8.0 to 16.0 M	icroamps D.C.
Flue Gas Temperature Rise Above Ambient	400°F to 500°F	350°F to 475°F
Flue Gas Content - %CO <sub>2</sub>	8.3 to 9.5	8.0 to 9.0
Natural LP	9.5 to	0 10.5
Minimum Supply Air Temperature Across Heat Exchanger	40	۱°F

 Table 5.
 Gas heater operating data

(a) Staged gas heat units have a negative pressure gas valve. Never adjust the staged gas pressure valve to a positive pressure.

(b) A voltage reading across pens (V+) & (V-) is equatable to the flame sensing current. One volt equals one micro amp.

#### Table 6. Piping

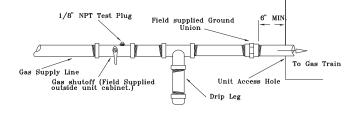
Length of	Iron Pipe Size (IPS) Inches				
		¾″ Pipe	1″ Pipe	1¼″ Pipe	11⁄₂″ Pipe
15	76	176	345	750	1220
30	52	120	241	535	850
45	43	99	199	435	700
60	38	86	173	380	610
75		77	155	345	545

Note: Capacity of Pipe of Different Diameters and Lengths in Cu. Ft. Per Hr. with Pressure Drop of 0.3" and Specific Gravity of 0.60

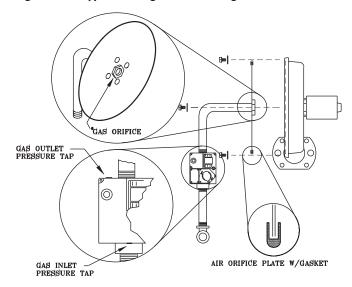
Table 7. Specific gravity multipliers	Table 7.	Specific	aravitv	multipliers
---------------------------------------	----------	----------	---------	-------------

Specific Gravity	Multipliers
0.50	1.10
0.55	1.04
0.60	1.00
0.65	0.96

## Figure 14. Schematic diagram for field gas piping to units



#### Figure 15. Typical unit gas train configuration



Use the following checklist in conjunction with the general checklist ("General Unit Requirements," p. 16) to ensure that the unit is properly installed and ready for operation.

#### A WARNING

#### Hazardous Voltage!

Disconnect all electric power, including remote disconnects before servicing. Follow proper lockout/ tagout procedures to ensure the power can not be inadvertently energized. Failure to disconnect power before servicing could result in death or serious injury.

- Check all electrical connections for tightness and "point of termination" accuracy.
- Verify that the condenser airflow will be unobstructed.
- Verify that the condenser fan and indoor blower turn freely without rubbing and are properly tightened on the shafts.
- Check the supply fan belts for proper tension and the fan bearings for sufficient lubrication. If the belts require adjustment, or if the bearings need lubricating, refer to the maintenance section of this manual for instructions.
- Verify that a condensate trap is installed and the piping is properly sized and pitched.
- Verify that the correct size and number of filters are in place.
- Inspect the interior of the unit for tools and debris and install all panels in preparation for starting the unit.

#### **Voltage Imbalance**

Three phase electrical power to the unit must meet stringent requirements for the unit to operate properly. Measure each leg (phase-to-phase) of the power supply.

#### Installation

Each reading must fall within the utilization range stamped on the unit nameplate. If any of the readings do not fall within the proper tolerances, notify the power company to correct this situation before operating the unit.

Excessive three phase voltage imbalance between phases will cause motors to overheat and eventually fail.

The maximum allowable voltage imbalance is 2 percent. Measure and record the voltage between phases 1, 2, and 3 and calculate the amount of imbalance as follows:

% Voltage Imbalance =

AV (Average Voltage) =

 $\frac{\text{Volt 1 + Volt 2 + Volt 3}}{3}$ 

- V1, V2, V3 = Line Voltage Readings
- VD = Line Voltage reading that deviates the farthest from the average voltage.

Example: If the voltage readings of the supply power measured 221, 230, and 227, the average volts would be:

$$\frac{221 + 230 + 227}{3} = 226 \text{ Avg}$$

- VD (reading farthest from average) = 221
- The percentage of Imbalance equals:

$$\frac{100 \text{ X } 226 - 221}{226} = 2.2\%$$

The 2.2 percent imbalance in this example exceeds the maximum allowable imbalance of 2.0 percent. This much imbalance between phases can equal as much as a 20 percent current imbalance with a resulting increase in motor winding temperatures that will decrease motor life.

If the voltage imbalance is over 2 percent, notify the proper agencies to correct the voltage problem before operating this equipment.

## **Electrical Phasing (Three Phase Motors)**

The compressor motor(s) and the supply fan motor are internally connected for the proper rotation when the incoming power supply is phased as A, B, C.

Proper electrical supply phasing can be quickly determined and corrected before starting the unit by using an instrument such as an Associated Research Model 45 Phase Sequence Indicator and following the steps below:

## 

#### Hazardous Voltage!

Disconnect all electric power, including remote disconnects before servicing. Follow proper lockout/ tagout procedures to ensure the power can not be inadvertently energized. Failure to disconnect power before servicing could result in death or serious injury.

- Turn the field supplied disconnect switch that provides power to the main power terminal block or to the "Line" side of the optional factory mounted disconnect switch to the "Off" position.
- Connect the phase sequence indicator leads to the terminal block or to the "Line" side of the optional factory mounted disconnect switch as follows;

Black (phase A) to L1

Red (phase B) to L2

Yellow (phase C) to L3

• Close the field supplied main power disconnect switch or circuit protector switch that provides the supply power to the unit.

### 

### Live Electrical Components!

During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

- Observe the ABC and CBA phase indicator lights on the face of the sequencer. The ABC indicator light will glow if the phase is ABC. If the CBA indicator light glows, open the disconnect switch or circuit protection switch and reverse any two power wires.
- Restore the main electrical power and recheck the phasing. If the phasing is correct, open the disconnect switch or circuit protection switch and remove the phase sequence indicator.

### **Compressor Crankcase Heaters**

#### NOTICE:

#### **Compressors Failure!**

Unit must be powered and crankcase heaters energized at least 8 hours BEFORE compressors are started. This will protect the compressors from premature failure.

Each compressor is equipped with a crankcase heater. The proper operation of the crankcase heater is important to maintain an elevated compressor oil temperature during the "Off" cycle to reduce oil foaming during compressor starts. Oil foaming occurs when refrigerant condenses in the compressor and mixes with the oil. In lower ambient conditions, refrigerant migration to the compressor could increase.

When the compressor starts, the sudden reduction in crankcase pressure causes the liquid refrigerant to boil rapidly causing the oil to foam. This condition could damage compressor bearings due to reduced lubrication and could cause compressor mechanical failures.

Before starting the unit in the "Cooling" mode, set the system switch to the "Off" position and turn the main power disconnect to the "On" position and allow the crankcase heater to operate a minimum of 8 hours.

Before closing the main power disconnect switch, insure that the "System" selection switch is in the "Off" position and the "Fan" selection switch is in the "Auto" position.

Close the main power disconnect switch and the unit mounted disconnect switch, if applicable.

### **ReliaTel™ Controls**

Upon power initialization, the RTRM performs selfdiagnostic checks to insure that all internal controls are functional. It also checks the configuration parameters against the components connected to the system.

The Liteport LED located on the RTRM module is turned "On" within one second of power-up if internal operation is okay.

Use one of the following "Test" procedure to bypass some time delays and to start the unit at the control panel.

Each step of unit operation can be activated individually by temporarily shorting across the "Test" terminals for two to three seconds. The Liteport LED located on the RTRM module will blink when the test mode has been initiated.

The unit can be left in any "Test" step for up to one hour before it will automatically terminate, or it can be terminated by opening the main power disconnect switch. Once the test mode has been terminated, the Liteport LED will glow continuously and the unit will revert to the "System" control.

## Modulating Gas Heat 2.5:1 Turndown (Optional)

The set-up required for equipment ordered with modulating gas heat varies based on the control system utilized. Zone sensors, LonTalk, and Comm3/4 do not require additional set-up.

24 volt control systems (thermostats) require setting the desired leaving air temperature. The heat exchanger will modulate to maintain this temperature. Use the following procedure for set-up:

- 1. Locate the RTOM
- 2. Locate the "Discharge Air SP" or "OA CFM SP"
- 3. Adjust the variable resistor to match the desired leaving temperature
  - a. Range = 50°F–150°F
    - i. Clockwise-Increase Temperature
    - ii. Counterclockwise-Decrease Temperature

## **Factory-Mounted Unit Options**

## Circuit Breaker (UCB) & Unit Disconnect (UDC)

## 

### Hazardous Voltage w/Capacitors!

Disconnect all electric power, including remote disconnects and discharge all motor start/run capacitors before servicing. Follow proper lockout/ tagout procedures to ensure the power cannot be inadvertently energized. Verify with an appropriate voltmeter that all capacitors have discharged. Failure to disconnect power and discharge capacitors before servicing could result in death or serious injury.

For additional information regarding the safe discharge of capacitors, see PROD-SVB06\*-EN

## 

## Proper Field Wiring and Grounding Required!

All field wiring MUST be performed by qualified personnel. Improperly installed and grounded field wiring poses FIRE and ELECTROCUTION hazards. To avoid these hazards, you MUST follow requirements for field wiring installation and grounding as described in NEC and your local/state electrical codes. Failure to follow code could result in death or serious injury.

- Important: All phases of this installation must comply with NATIONAL, STATE, and LOCAL CODES. In addition to local codes, the installation must comply with National Electric Code - ANSI/NFPA NO. 70 LATEST REVISION.
- Field connections are made by first removing all access panels on the front of the unit. Unscrew the assembly around the outside of the disconnect switch or circuit breaker. This assembly is located between the evaporator and heat section of the unit (Figure 16, p. 26).

For downflow configurations, the hole in the base section is for both high and low voltage power wiring on down flow units. Horizontal units will route through the front plate located directly under the circuit breaker or disconnect panel. The hole is sized for 1½" conduit. Horizontal units will use the front plate located directly under the circuit breaker panel.

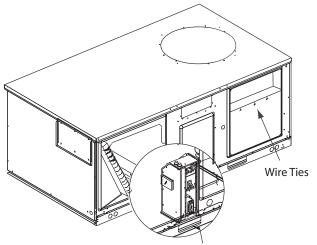
- 2. If the conduit required for your application is larger, remove the termination plate and connect to the larger hole using field supplied reducing washers.
- 3. Route the power wires and ground conductor through conduit and into the bottom of the factory installed disconnect switch or circuit breaker. Connect the

power conductors to the lugs provided. Connect the ground wire to the unit ground lug.

**Note:** Wire size for the length of run should be determined using the circuit ampacity found on the unit nameplate and the N.E.C.

- 4. Route low voltage (class II), control wiring through hole in base of unit but not through high voltage conduit. Feed control wiring through bushing provided on side panel and into the flexible conduit provided in the heat section of the unit (Figure 16). Route wires through loose wire ties provided in unit as in Figure 16.
- 5. Tighten the wire ties. Secure the excess wire bundle under the wire ties in the outdoor section. Do not leave excess wire in the electrical enclosure. Use the unit wiring diagram to make the low voltage connections.

## Figure 16. Main power entrance for units with factory mounted disconnect or circuit breaker



Main power entrance for units with factory mounted disconnect or circuit breaker

## Powered and Unpowered Convenience Outlets

## 

#### Hazardous Voltage w/Capacitors!

Disconnect all electric power, including remote disconnects and discharge all motor start/run capacitors before servicing. Follow proper lockout/ tagout procedures to ensure the power cannot be inadvertently energized. Verify with an appropriate voltmeter that all capacitors have discharged. Failure to disconnect power and discharge capacitors before servicing could result in death or serious injury.

For additional information regarding the safe discharge of capacitors, see PROD-SVB06\*-EN

## 

## Proper Field Wiring and Grounding Required!

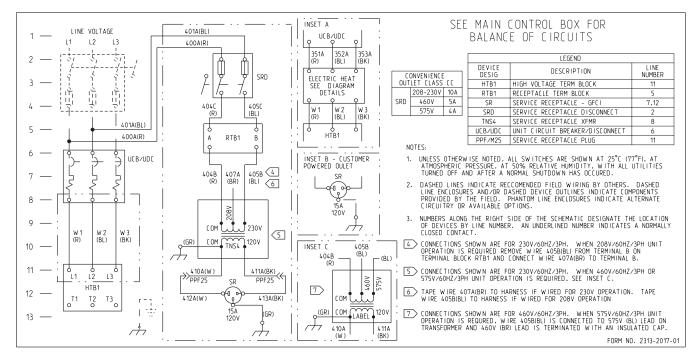
All field wiring MUST be performed by qualified personnel. Improperly installed and grounded field wiring poses FIRE and ELECTROCUTION hazards. To avoid these hazards, you MUST follow requirements for field wiring installation and grounding as described in NEC and your local/state electrical codes. Failure to follow code could result in death or serious injury.

## Convenience Outlet Powered Option (COPO)

When the powered convenience outlet option is installed, the unit will include a dedicated transformer located in the evaporator section of the unit. Additionally, a service receptacle disconnect switch will be provided on the side wall of the evaporator section. The service receptacle switch is shipped in the OFF position.

The powered outlet comes completely wired from the factory except for 208 volt applications.

- 1. For 208 volt applications, disconnect and tape the blue 230 volt wire.
- 2. Then connect the brown 208 volt wire.

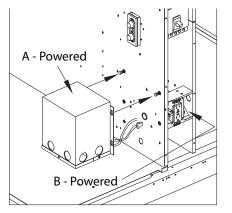


#### Figure 17. Wiring schematic 121/2 through 171/2 ton options

## Convenience Outlet Unpowered Option (COUP)

- 1. When the unpowered convenience outlet option is installed, remove the receptacle.
- 2. The field wiring should be routed through the hole in the base for downflow applications or front panel for horizontal applications then through holes provided in the "J" box (bottom for EMT and top for flexible conduit).
- 3. Connect the three (3) wires to terminals inside outlet box.

#### Figure 18. Power options



## **Return Air Smoke Detector**

## **Pre-Requisite**

**Note:** The following field installation instructions apply to downflow only. Horizontal return air smoke detectors require no field installation.

When a unit is ordered with a downflow economizer and a return air smoke detector as factory installed options, the return air smoke detector cannot be completely installed because the economizer, when it is in the shipping position, is occupying the space where the return air smoke detector is to be installed.

The partial assembly and set-up required for each factory installed economizer must be completed up to the point where the barometric relief hood is to be installed into the unit. Prior to this operation, go to Step 5 of this instruction and perform the operations described there. After this is completed, the economizer installation is to be completed in its entirety as outlined in the installation guide.

## **Smoke Detector Installation**

#### Notes:

- The shipping screw that holds the barometric relief damper must be removed before proceeding with the smoke detector installation.
- With a Low Leak Economizer the smoke detector will be fully installed before leaving the factory.

After completion of the economizer installation, proceed with the installation of the return air smoke detector as follows:

## 

#### Hazardous Voltage w/Capacitors!

Disconnect all electric power, including remote disconnects and discharge all motor start/run capacitors before servicing. Follow proper lockout/ tagout procedures to ensure the power cannot be inadvertently energized. Verify with an appropriate voltmeter that all capacitors have discharged. Failure to disconnect power and discharge capacitors before servicing could result in death or serious injury.

For additional information regarding the safe discharge of capacitors, see PROD-SVB06\*-EN

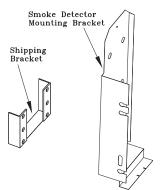
## 

## Proper Field Wiring and Grounding Required!

All field wiring MUST be performed by qualified personnel. Improperly installed and grounded field wiring poses FIRE and ELECTROCUTION hazards. To avoid these hazards, you MUST follow requirements for field wiring installation and grounding as described in NEC and your local/state electrical codes. Failure to follow code could result in death or serious injury.

- Remove the smoke detector assembly from its shipping position in the indoor fan compartment. This assembly is attached with three screws to the indoor fan board near the top of the unit.
- 2. Remove and discard the shipping bracket from the smoke detector assembly. This is the angled piece of sheet metal that secured the smoke detector assembly to the interior parts of the unit during shipment.
- 3. Place the end of the smoke detector 16 inch metal exhaust tube provided into the bottom hole in the back of the smoke detector. Line up the tab in the exhaust tube with one of the slots in the detector and insert the tube until the tube can be rotated. Rotate the tube 45 degrees to lock it in place.

#### Figure 19. Brackets



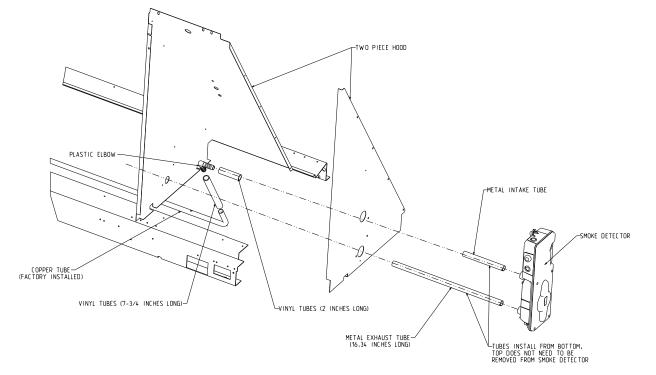


Figure 20. Return air smoke detector for downflow units

- 4. Slide one 2" piece of the vinyl tubing provided onto the short smoke detector inlet tube which protrudes out of the back side of the smoke detector. Push this piece of vinyl tubing onto the inlet tube until it contacts the end of the plastic extension on the backside of the smoke detector.
- 5. Slide the long piece of vinyl tubing provided onto one leg of the plastic barbed elbow provided. Slide the other end of this piece of vinyl tubing with the elbow attached approximately 1" onto the end of the copper sampling tube installed in the unit's return air opening. Position the leg of elbow without the vinyl tubing such that it points toward the front side of the unit (directly out of the unit toward the filter access panel).
- 6. Mount the smoke detector assembly into the unit. Align the smoke detector (exhaust tube down) with the holes in the outer panel of the barometric relief hood and position the smoke detector flush on the panel.
- **Note:** On all units there is a hole with a plastic snap bushing located on the inner vertical side of the barometric relief hood that the long exhaust tube must pass through. Be sure that the exhaust tube is aligned with this hole before positioning the smoke detector flush on the outer panel of the barometric relief hood.
- Secure the smoke detector to the hood with two #10-16 x 3/4' sheet metal screws provided.
- **Note:** In order to perform the last part of this operation, it will be necessary to remove the barometric relief

filter, open the barometric relief damper, and reach inside through the barometric relief outlet to access and connect the copper exhaust elbow to the smoke detector exhaust tube.

- 8. Connect the leg of the plastic elbow without the vinyl tubing attached that was installed in Step 5 to the smoke detector inlet tube pushing it onto the piece of vinyl tubing attached to the inlet tube.
- 9. Refer to Figure 21, p. 30 for wire connections of return air smoke detector to the unit wiring harness.
- 10. This completes the installation of the return air smoke detector. If the unit's air filter(s) and/or barometric relief filter were removed to ease installation of the smoke detector, they need to be replaced at this time.

### **Airflow & Sampling**

Refer to the instructions provided below regarding unit airflow to assure that the return air smoke detector will function properly.

Important: The return air smoke detector is designed to shut off the unit if smoke is sensed in the return air stream. This function is performed by sampling the airflow entering the unit at the return air opening. Observe the following instructions to assure the airflow through the unit is sufficient for adequate sampling. Failure to follow these instructions will prevent the smoke detector from performing its design function.

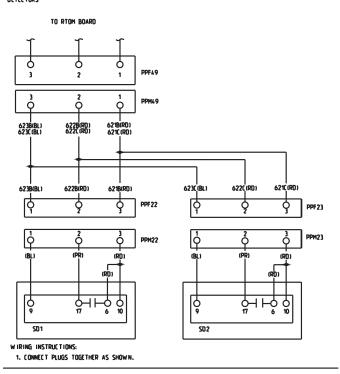
In order for the return air smoke detector to properly sense smoke in the return air stream, the air velocity entering the unit must be in accordance with manufacturers recommended airflow limits. Most models of equipment covered by this instruction will develop an airflow velocity that falls within these limits over the entire airflow range specified in the evaporator fan performance tables.

#### Notes:

- Airflow through the unit is affected by the amount of dirt and debris accumulated on the indoor coil and filters. To insure that airflow through the unit is adequate for proper sampling by the return air smoke detector, complete adherence to the maintenance procedures, including recommended intervals between filter changes and coil cleaning, is required.
- Periodic checks and maintenance procedures must be performed on the smoke detector to insure that it will function properly. For detailed instructions concerning these checks and procedures, refer to the appropriate section(s) of the smoke detector Installation and Maintenance Instructions provided with the literature package for this unit.
- *Important:* Refer to the service literature provided for testing and other information about the smoke detector or if problems are encountered.

#### Figure 21. Smoke detector wiring scheme

WIRING SCHEME FOR UNIT WITH BOTH RETURN AIR AND SUPPLY AIR SMOKE DETECTORS



NOTES: 1. REFER TO THIS DRAWING FOR SMOKE DETECTOR INTERFACE TO UNIT. SEE UNIT DIAGRAMS FOR BALANCE OF WIRING.

LEGEND:

PPF22.PPM22RETURN AIR SMOKE DETECTOR PLUG PPF23.PPM23SUPPLY AIR SMOKE DETECTOR PLUG
SD1RETURN AIR SMOKE DETECTOR SD2SUPPLY AIR SMOKE DETECTOR
RTOMRELIATEL OPTIONS MODULE PPM49SHOKE DETECTOR TO PPF49

## Air-Fi<sup>™</sup> Wireless Communication Interface (WCI)

When installed, the Trane Air-Fi Wireless Communication Interface is located in the evaporator section, near the return air ductwork. The exact mounting location is dependent on the airflow configuration, cabinet size, and fresh air selection. Refer to Figure 22 through Figure 24.

Refer to BAS-SVX40\*-EN for instructions and troubleshooting procedures.

#### Figure 22. WCI mounting location - YZD150-210

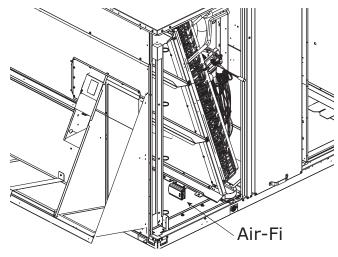


Figure 24. WCI mounting location - YZD150-210 - with low leak economizer

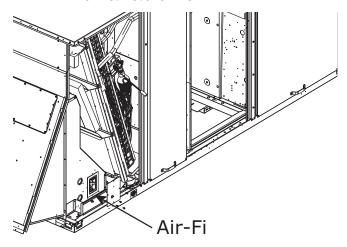
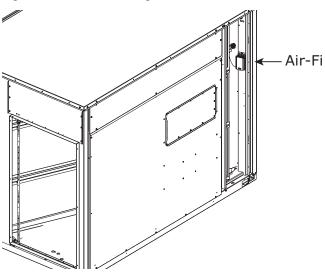


Figure 23. WCI mounting location - YZH150-210



## Through the Base Gas Utility Option

This section contains the instructions for making field connections to the Through the Base Gas Utility Option. For gas piping, supply, and manifold pressure information see the unit installation, operation, and maintenance guide.

## **Field Installed Connections**

## 

#### Hazardous Voltage w/Capacitors!

Disconnect all electric power, including remote disconnects and discharge all motor start/run capacitors before servicing. Follow proper lockout/ tagout procedures to ensure the power cannot be inadvertently energized. Verify with an appropriate voltmeter that all capacitors have discharged. Failure to disconnect power and discharge capacitors before servicing could result in death or serious injury.

For additional information regarding the safe discharge of capacitors, see PROD-SVB06\*-EN

## 

## Proper Field Wiring and Grounding Required!

All field wiring MUST be performed by qualified personnel. Improperly installed and grounded field wiring poses FIRE and ELECTROCUTION hazards. To avoid these hazards, you MUST follow requirements for field wiring installation and grounding as described in NEC and your local/state electrical codes. Failure to follow code could result in death or serious injury.

- Important: All phases of this installation must comply with NATIONAL, STATE, and LOCAL CODES. In absence of local codes, the installation must conform with American National Standard-Z223.1a- National Fuel Gas Code Latest Revision.
- 1. Field connections are made by first removing the access panel for the heat section on the front of the unit, Figure 26.
- 2. The gas piping assembly ships inside this section and includes the shut-off valve, a pressure tap for testing, and the necessary unions for field connection. For through the base access, remove the factory-provided cap from the base pan opening. See Figure 25.
- 3. Route field piping through this hole to the dimension shown in Table 8.

## **WARNING**

## **Outlet Pressure Check Required!**

This unit uses a negative pressure gas valve. At startup, the outlet pressure should be checked and adjusted if required to a negative -0.2 inches of water column. Never adjust the regulator to a positive pressure. Failure to follow instructions could result in death or serious injury or equipment damage.

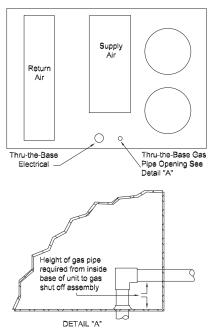
4. Place the assembly through the cabinet opening as shown in Figure 26 and make the union connection to the field piping and to the gas train. Refer to the unit IOM for checkout procedures.

#### Table 8. Piping hole dimension

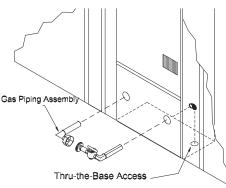
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Model	Dimension
YZ*210	1 3/16"









## **Pre Start**

## Test Modes

There are three methods in which the "Test" mode can be cycled at LTB-Test 1 and LTB-Test 2.

- 1. Step Test Mode-This method initiates the different components of the unit, one at a time, by temporarily shorting across the two test terminals for five seconds. For the initial start-up of the unit, this method allows the technician to cycle a component "On" and have up to one hour to complete the check.
- 2. Resistance Test Mode—This method can be used for start-up providing a decade box for variable resistance outputs is available. This method initiates the different components of the unit, one at a time, when a specific resistance value is placed across the two test

terminals. The unit will remain in the specific test mode for approximately one hour even though the resistance is left on the test terminals.

3. Auto Test Mode-This method is not recommended for start-up due to the short timing between individual component steps. This method initiates the different components of the unit, one at a time, when a jumper is installed across the test terminals. The unit will start the first test step and change to the next step every 30 seconds. At the end of the test mode, control of the unit will automatically revert to the applied "System" control method.

For unit test steps, test modes, and step resistance values to cycle the various components, refer to Table 9.

Table 9.	Service test	nuide for co	mnonent o	neration
Iable J.	Service lest	guide ioi co	inponent o	

Test Step	Mode	Supply Fan% Output <sup>(a) (b)</sup>	VSPD Compressor Capacity Output <sup>(c) (d)</sup>	Fixed Compressor 1	Fixed Compressor 2	Outdoor Fan PWM Output
1	Fan On	0%/25%	0%	OFF	OFF	0%
2	Econ	0%/25%	6 0% OFF		OFF	0%
3	Cool 1	67%/75%	50%	OFF	OFF	(e)
4	Cool 2	100%	100%	ON	OFF	(e)
5	Cool 3	100%	100%	ON	ON	(e)
6	Heat 1	100%	0%	OFF	OFF	0%
7	Heat 2	100%	0%	OFF	OFF	0%

(a) The Supply Fan % Output is in reference to the user selected maximum unit fan speed. Unit will operate at 100% fan speed during heating.

(b) First % shown is the control signal percentage. Second % is the actual fan speed percentage.

(c) The Supply Fan and Compressor Outputs shall follow all Startup and Shutdown requirements prior to moving through Test Mode steps that change the states of the compressor output from ON to OFF or OFF to ON.

(d) All Compressor % Outputs are in reference to the 100% capacity point per unit tonnage. (e) Condenser Fan operation will be controlled based on the active OAT and compressor speed as during normal operation.

## Verifying Proper Air Flow (Units with Belt Drive Indoor Fan)

Much of the systems performance and reliability is closely associated with, and dependent upon having the proper airflow supplied both to the space that is being conditioned and across the evaporator coil.

The indoor fan speed is changed by opening or closing the adjustable motor sheave.

Before starting the SERVICE TEST, set the minimum position setpoint for the economizer to 0% using the setpoint potentiometer located on the Economizer Control (RTEM), if applicable.

## **ReliaTel Control**

Using the Service Test Guide in Table 9, momentarily jump across the Test 1 and Test 2 terminals on LTB1 one time to start the Minimum Ventilation Test.

Once the supply fan has started, check for proper rotation. The direction of rotation is indicated by an arrow on the fan housing. With the fan operating properly, determine the total system airflow (cfm):

1. Measure the actual rpm.

RT-SVX48D-EN

- 2. Measure the total external static pressure.
- 3. Using the fan performance tables in the unit Service Facts, plot the actual rpm and the bhp to obtain the operating cfm.
- 4. If the required cfm is too low, (external static pressure is high causing motor horsepower output to be below table value):
  - a. Relieve supply and/or return duct static.
  - b. Change indoor fan speed and repeat Step 1 and Step 2.
- 5. To increase fan rpm, loosen the pulley adjustment set screw and turn sheave clockwise.
- 6. To decrease fan rpm, loosen the pulley adjustment set screw and turn sheave counterclockwise.
- 7. If the required cfm is too high (external static pressure is low causing motor horsepower output to be above table value), change indoor fan speed and repeat Step 1 and Step 2.
- 8. To stop the SERVICE TEST, turn the main power disconnect switch to the "Off" position or continue to step through the service test steps.

## Start Up

## **Economizer Start-Up**

Using the Service Test Guide in Table 9, p. 33, momentarily jump across the Test 1 and Test 2 terminals on LTB1 one-time to start the Minimum Ventilation Test.

 Set the minimum position setpoint for the economizer to the required percentage of minimum ventilation using the setpoint potentiometer located on the Economizer Control (ECA).

The economizer will drive to its minimum position setpoint, exhaust fans (if applicable) may start at random, and the supply fan will start when the SERVICE TEST is initiated.

The Exhaust Fan will start anytime the economizer damper position is equal to or greater than the exhaust fan setpoint. Exhaust fan setpoint pot, R40 - EXH FAN, located on the RTOM module.

- 2. Verify that the dampers stroked to the minimum position.
- 3. Momentarily jump across the Test 1 and Test 2 terminals on LTB one additional time if continuing from previous component start-up or until the desired start-up component Test is started.
- 4. Verify that the dampers stroked to the full open position.
- To stop the SERVICE TEST, turn the main power disconnect switch to the "Off" position or proceed to the next component start-up procedure. Remove electro mechanical test mode connections (if applicable).

## **Compressor Start-Up**

1. Attach a set of service gauges onto the suction and discharge gauge ports for each circuit. Refer to the refrigerant circuit illustration in the Service Facts.

Using the Service Test Guide in Table 9, p. 33, continue the Service Test start-up procedure for each compressor circuit.

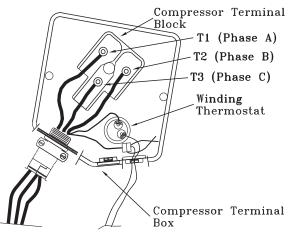
Momentarily jump across the Test 1 and Test 2 terminals on LTB1 one additional time if continuing from previous component start-up or until the desired startup component Test is started.

#### **Scroll Compressors**

- a. Once each compressor has started, verify that the rotation is correct. If wired correctly the suction pressure should drop and the discharge pressure should rise. If a scroll compressor is rotating backwards, it will not pump and a loud rattling sound can be observed.
- b. If the electrical phasing is correct, before condemning a compressor, interchange any two leads (at the compressor Terminal block) to check

the internal phasing. Refer to the following illustration for the compressor terminal/phase identification. Do not allow the compressor to operate backwards for more than 5 seconds. Operation for a period of time longer than this will result in compressor damage. Copeland (Alliance) will experience failure also. If the compressor runs backward for an extended period, the motor winding can overheat and cause the motor winding thermostat to open.

#### Figure 27. Compressor terminal box



**Note:** The Copeland, SSA and SPA scroll compressors for R-410A units use Trane OlL00094. The correct Oil for Trane CSHD is Trane OlL00079 or OlL00080. Compressor types are listed in Table 10. The appropriate oil charge is listed in Table 11.

#### Table 10. Compressor types

Tonnage	C1 (Tandem Set)	C2
YZ*150	ZPT88K5E	VRJ028T
YZ*180	ZPT98K5E	VRJ035T
YZ*210	ZPT114K5E	VRJ035T

#### Table 11. Oil recharge amount (fl. oz.)

	POE		PVE32
Model	C1A	C1B	C2
YZ*150	38	38	30
YZ*180	38	38	39
YZ*210	38	38	39

- After the compressor and condenser fan have started and operated for approximately 30 minutes, observe the operating pressures. Compare the operating pressures to the operating pressure curve in the Service Facts.
- 3. Check system subcooling. Follow the instruction listed on the subcooling charging curve in the Service Facts.

- 4. Repeat Step 1 through Step 3 for each refrigerant circuit.
- To stop the SERVICE TEST, turn the main power disconnect switch to the "Off" position or proceed to the next component start-up procedure. Remove electro mechanical test mode connections (if applicable).

## **Dip Switch Settings**

Verify that the dip switch settings match the unit model as indicted in Figure 28 and Figure 29.



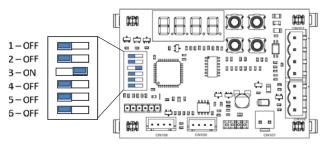
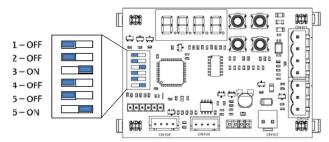


Figure 29. 15T & 17.5T ultra high efficiency units



## **Heating Start-Up**

Open the main disconnect switch to shut the unit off and to reset the RTRM.

Follow the Test Guide in Table 9, p. 33 to start the unit in the heating mode. ReliaTel Control Momentarily jump across the Test 1 and Test 2 terminals on LTB1 one additional time if continuing from previous component start-up or until the desired start-up component Test is started.

**Note:** At initial start-up modulating gas heat exchangers can produce a resonance that will subside after the break-in period.

## **Final System Set Up**

After completing all of the pre-start and start-up procedures outlined in the previous sections (i.e., operating the unit in each of its modes through all available stages of cooling and heating), perform these final checks before leaving the unit:

- Program the Night Setback (NSB) panel (if applicable) for proper unoccupied operation. Refer to the programming instructions for the specific panel.
- Verify that the Remote panel "System" selection switch, "Fan" selection switch, and "Zone Temperature" settings for automatic operation are correct.
- Inspect the unit for misplaced tools, hardware, and debris.
- Verify that all exterior panels including the control panel doors and condenser grilles are secured in place.
- Close the main disconnect switch or circuit protector switch that provides the supply power to the unit's terminal block or the unit mounted disconnect switch.

## Maintenance

Make sure all personnel are standing clear of the unit before proceeding. The system components will start when the power is applied.

## Fan Belt Adjustment – Belt Drive Units

## 

#### **Rotating Components!**

The following procedure involves working with rotating components. Disconnect all electric power, including remote disconnects before servicing. Follow proper lockout/tagout procedures to ensure the power can not be inadvertently energized. Failure to disconnect power before servicing could result in rotating components cutting and slashing technician which could result in death or serious injury.

The fan belts must be inspected periodically to assure proper unit operation.

Replacement is necessary if the belts appear frayed or worn. Units with dual belts require a matched set of belts to ensure equal belt length.

When removing or installing the new belts, do not stretch them over the sheaves. Loosen the belts using the belt tension adjustment bolts on the motor mounting base.

Once the new belts are installed, using a Browning or Gates tension gauge (or equivalent) illustrated in Figure 30; adjust the belt tension as follows;

- 1. To determine the appropriate belt deflection;
  - a. Measure the center-to-center shaft distance (in inches) between the fan and motor sheaves.
  - Divide the distance measured in Step 1a by 64; the resulting value represents the amount of belt deflection that corresponds to the proper belt tension.
- 2. Set the large O-ring on the belt tension gauge at the deflection value determined in Step 1b.
- 3. Set the small O-ring at zero on the force scale of the gauge plunger.
- 4. Place the large end of the gauge at the center of the belt span; then depress the gauge plunger until the large O-ring is even with the top of the next belt or even with a straightedge placed across the fan and motor sheaves.

Refer to Table 12.

5. Remove the belt tension gauge. The small O-ring now indicates a number other than zero on the plunger's force scale. This number represents the force (in pounds) required to give the needed deflection.

6. Compare the "force" scale reading (Step 5) with the appropriate "force" value listed in Table 12. If the "force" reading is outside the range, readjust the belt tension.

**Note:** Actual belt deflection "force" must not exceed the maximum "force" value shown in Table 12.

 Recheck the belt tension at least twice during the first 2 to 3 days of operation. Belt tension may decrease until the new belts are "run in".

#### Figure 30. Belt tension gauge

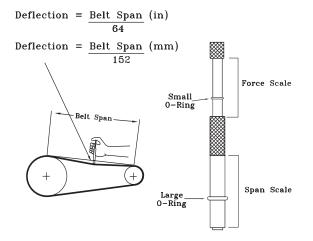


Table 12.	Belt tension measurement and deflection
	ranges

		Deflection Force (lb)					
Belts Cross Section	Small P.D Range	Super Gripbelts (in.)			notch n.)	Steel Gripl (ir	belts
	(in.)	Min.	Max.	Min.	Max	Min.	Max.
	3.0-3.6	3	4 1/2	3 7/8	5 1/2	3 1/4	4
А	3.8-4.8	3 1/2	5	4 1/2	6 1/4	3 3/4	4 3/4
	5.0-7.0	4	5 1/2	5	6 7/8	4 1/4	5 1/4
	3.4-4.2	4	5 1/2	5 3/4	8	4 1/2	5 1/2
в	4.4-5.6	5 1/8	7 1/8	6 1/2	9 1/8	5 3/4	7 1/4
	5.8-8.8	6 3/8	8 3/4	7 3/8	10 1/8	7	8 3/4

		Deflection Force (kg)					
Belts Cross	Small P.D Range	Super Gripbelts (mm)			notch m)	Steel Gripl (m	belts
Section	(mm)	Min.	Max.	Min.	Max.	Min.	Max
	13.3–16.0	13.3	20.0	17.2	24.5	14.5	17.8
А	16.9–21.4	15.6	22.2	20.0	27.8	16.7	21.1
	22.0-31.1	17.8	24.5	22.2	30.6	18.9	23.4
	15.1–18.7	17.8	24.5	25.6	35.6	20.0	24.5
В	19.6–24.9	22.8	31.7	28.9	40.6	25.6	32.3
2	25.8-39.1	28.4	38.9	32.8	45.0	31.1	38.9

## **Monthly Maintenance**

Before completing the following checks, turn the unit OFF and lock the main power disconnect switch open.

## 

## Hazardous Voltage!

Disconnect all electric power, including remote disconnects before servicing. Follow proper lockout/ tagout procedures to ensure the power can not be inadvertently energized. Failure to disconnect power before servicing could result in death or serious injury.

## **Filters**

Inspect the return air filters. Clean or replace them if necessary. Refer to the unit Service Facts for filter information.

## **Return Air Smoke Detector Maintenance**

Airflow through the unit is affected by the amount of dirt and debris accumulated on the indoor coil and filters.

To insure that airflow through the unit is adequate for proper sampling by the return air smoke detector, complete adherence to the maintenance procedures, including recommended intervals between filter changes, and coil cleaning is required.

Periodic checks and maintenance procedures must be performed on the smoke detector to insure that it will function properly.

For detailed instructions concerning these checks and procedures, refer to the appropriate section(s) of the smoke detector Installation and Maintenance Instructions provided with the literature package for this unit.

## **Condensate Overflow Switch**

During maintenance, the switch float (black ring) must be checked to ensure free movement up and down.

## **Cooling Season**

- Check the unit's drain pans and condensate piping to ensure that there are no blockages.
- Inspect the evaporator and condenser coils for dirt, bent fins, etc. If the coils appear dirty, clean them according to the instructions described in "Condenser Coil Cleaning," p. 37.
- Manually rotate the condenser fan(s) to ensure free movement and check motor bearings for wear. Verify that all of the fan mounting hardware is tight.
- Inspect the F/A-R/A damper hinges and pins to ensure that all moving parts are securely mounted. Keep the blades clean as necessary.
- Verify that all damper linkages move freely; lubricate with white grease, if necessary.

- Check supply fan motor bearings; repair or replace the motor as necessary.
- Check the fan shaft bearings for wear. Replace the bearings as necessary.
- Check the supply fan belt. If the belt is frayed or worn, replace it. Refer to "Fan Belt Adjustment—Belt Drive Units," p. 36 for belt replacement and adjustments.
- Verify that all wire terminal connections are tight.
- Remove any corrosion present on the exterior surfaces of the unit and repaint these areas.
- Generally inspect the unit for unusual conditions (e.g., loose access panels, leaking piping connections, etc.).
- Make sure that all retaining screws are reinstalled in the unit access panels once these checks are complete.
- With the unit running, check and record the: ambient temperature; compressor suction and discharge pressures (each circuit); superheat (each circuit); Record this data on an "operator's maintenance log" like the one shown in Table 13, p. 38. If the operating pressures indicate a refrigerant shortage, measure the system superheat. For guidelines, refer to "Compressor Start-Up," p. 34.

**Note:** Do NOT release refrigerant to the atmosphere! If adding or removing refrigerant is required, the service technician must comply with all federal, state and local laws.

## **Heating Season**

- Inspect the unit's air filters. If necessary, clean or replace them.
- Check supply fan motor bearings; repair or replace the motor as necessary.
- Inspect both the main unit control panel and heat section control box for loose electrical components and terminal connections, as well as damaged wire insulation. Make any necessary repairs.
- Verify that the electric heat system operates properly.

## **Condenser Coil Cleaning**

Regular coil maintenance, including annual cleaning, enhances the unit's operating efficiency by minimizing: compressor head pressure and amperage draw; evaporator water carryover; fan brake horsepower, due to increase static pressure losses; airflow reduction.

At least once each year, or more often if the unit is located in a "dirty" environment, clean the condenser coils using the instructions outlined below. Be sure to follow these instructions as closely as possible to avoid damaging the coils.

## **Microchannel (MCHE) Coils**

#### NOTICE:

#### Coil Damage!

DO NOT use any detergents with microchannel condenser coils. Use pressurized water or air ONLY, with pressure no greater than 600psi. Failure to do so could result in coil damage.

For additional information regarding the proper microchannel coil cleaning / repair procedures, refer to RTSVB83\*-EN.

Due to the soft material and thin walls of the MCHE coils, the traditional field maintenance method recommended for Round Tube Plate Fin (RTPF) coils does not apply to microchannel coils.

Moreover, chemical cleaners are a risk factor to MCHE due to the material of the coil. The manufacturer does not recommend the use of chemical cleaners to clean microchannel coils. Using chemical cleaners could lead to warranty claims being further evaluated for validity and failure analysis.

The recommended cleaning method for microchannel condenser coils is pressurized water or air with a non-pinpoint nozzle and an ECU of at least 180 with pressure no greater than 600 psi. To minimize the risk of coil damage, approach the cleaning of the coil with the pressure washer aimed perpendicular to the face of the coil during cleaning. Optimum clearance between the sprayer nozzle and the microchannel coil is 1"–3".

#### Table 13. Sample maintenance log

## **Final Process**

For future reference, you may find it helpful to record the unit data requested below in the blanks provided.

(1) Complete Unit Model Number:

(2) Unit Serial Number:

(3) Wiring Diagram Numbers (from unit control panel)– schematic(s)

– connection(s)

				Refrig	erant Circ	cuit #1			R	efrigeran	t Circuit #	<b>#2</b>	
Date	Current Ambient Temp F/C	Compr. 1 Oil Level	Compr. 2 Oil Level	Suct. Press. Psig/kPa	Disch. Press Psig/kPa	Liquid Press Psig/kPa	Super- heat F/C	Compr. 1 Oil Level		Disch. Press Psig/kPa	Liquid Press Psig/kPa	Super- heat F/C	Sub-cool F/C
		- ok - Iow						- ok - Iow					
		- ok - Iow						- ok - Iow					
		- ok - Iow						- ok - Iow					
		- ok - Iow						- ok - Iow					
		- ok - Iow						- ok - Iow					
		- ok - Iow						- ok - Iow					
		- ok - Iow						- ok - Iow					
		- ok - Iow						- ok - Iow					
		- ok - Iow						- ok - Iow					
		- ok - Iow						- ok - Iow					
		- ok - Iow						- ok - Iow					

## Troubleshooting

## A WARNING

#### **Hazardous Service Procedures!**

The maintenance and troubleshooting procedures recommended in this section of the manual could result in exposure to electrical, mechanical or other potential safety hazards. Always refer to the safety warnings provided throughout this manual concerning these procedures. Unless specified otherwise, disconnect all electrical power including remote disconnect and discharge all energy storing devices such as capacitors before servicing. Follow proper lockout/tagout procedures to ensure the power can not be inadvertently energized. When necessary to work with live electrical components, have a gualified licensed electrician or other individual who has been trained in handling live electrical components perform these tasks. Failure to follow all of the recommended safety warnings provided, could result in death or serious injury.

## **ReliaTel Control**

The RTRM has the ability to provide the service personnel with some unit diagnostics and system status information.

Before turning the main power disconnect switch "Off", follow the steps below to check the ReliaTel<sup>™</sup> Refrigeration Module (RTRM). All diagnostics and system status information stored in the RTRM will be lost when the main power is turned "Off".

To prevent injury or death from electrocution, it is the responsibility of the technician to recognize this hazard and use extreme care when performing service procedures with the electrical power energized.

- 1. Verify that the Liteport LED on the RTRM is burning continuously. If the LED is lit, go to Step 3.
- If the LED is not lit, verify that 24 Vac is presence between J1-1 and J1-2. If 24 Vac is present, proceed to Step 3.

If 24 Vac is not present, check the unit main power supply, check transformer (TNS1). Proceed to Step 3 if necessary.

3. Utilizing "Method 1" or "Method 2" in the "System Status Checkout Procedure, check the following:

#### System status

#### **Heating status**

#### **Cooling status**

If a System failure is indicated, proceed to Step 4. If no failures are indicated, proceed to Step 5.

 If a System failure is indicated, recheck Step 1 and Step
 If the LED is not lit in Step 1, and 24 Vac is present in Step 2, the RTRM has failed. Replace the RTRM.

- 5. If no failures are indicated, use one of the TEST mode procedures described in "Start Up," p. 34 to start the unit. This procedure will allow you to check all of the RTRM outputs, and all of the external controls (relays, contactors, etc.) that the RTRM outputs energize, for each respective mode. Proceed to Step 6.
- 6. Step the system through all of the available modes, and verify operation of all outputs, controls, and modes. If a problem in operation is noted in any mode, you may leave the system in that mode for up to one hour while troubleshooting. Refer to the sequence of operations for each mode, to assist in verifying proper operation. Make the necessary repairs and proceed to Step 7 and Step 8.
- 7. If no abnormal operating conditions appear in the test mode, exit the test mode by turning the power "Off" at the main power disconnect switch.
- 8. Refer to the individual component test procedures if other microelectronic components are suspect.

## System Status Checkout Procedure

"System Status" is checked by using one of the following two methods:

## Method 1

If the Zone Sensor Module (ZSM) is equipped with a remote panel with LED status indication, you can check the unit within the space. If the ZSM does not have LEDs, use "Method 2," p. 40.

BAYSENS110\* and BAYSENS119\* have the remote panel indication feature.

The LED descriptions are listed below.

- LED 1 (System)
  - "On" during normal operation.
  - "Off" if a system failure occurs or the LED fails.
  - "Flashing" indicates test mode.
- LED 2 (Heat)
  - "On" when the heat cycle is operating.
  - "Off" when the heat cycle terminates or the LED fails.
  - "Flashing" indicates a heating failure.
- LED 3 (Cool)
  - "On" when the cooling cycle is operating.
  - "Off" when the cooling cycle terminates or the LED fails.
  - "Flashing" indicates a cooling failure.
- LED 4 (Service)

## Troubleshooting

- "On" indicates a clogged filter.
- "Off" during normal operation.
- "Flashing" indicates an evaporator fan failure or a Condenser Overflow Switch (COF) failure.

The following is the complete listing of indication causes:

#### **System Failure**

Check the voltage between terminals and 9 on J6, it should read approximately 32 Vdc. If no voltage is present, a System failure has occurred. Refer to Step 4 in the previous section for the recommended troubleshooting procedure.

## **Heating Failure**

Verify Heat Failure by Ignition Module

(IGN) LED indicator:

OFF: No Power or Failure

**ON: Normal** 

Slow Flash: Normal, Heat Call

Fast Flash: Error Code:

1 Flash: Communication Failure

2 Flashes: System Lockout

- 4 Flashes TC01 or TC02 Open
- 5 Flashes: Flame w/o Gas Valve

#### **Cooling Failure**

- Cooling and heating set point (slide pot) on the zone sensor has failed. Refer to "Zone Temperature Sensor (ZTS) Test," p. 41.
- 2. Zone temperature thermistor ZTEMP on ZTS failed. Refer to "Zone Temperature Sensor (ZTS) Test," p. 41.
- 3. CC1 or CC2 24 Vac control circuit has opened, check CC1 and CC2 coils, and any of the controls below that apply to the unit (HPC1, HPC2).
- 4. LPC1 has opened during the three-minute minimum "on time" during consecutive compressor starts, check LPC1 by testing voltage between the J1-8 and J3-2 terminals on the RTRM and ground. If Vac is present, the LPCs has not tripped. If no voltage is present, LPCs has tripped.

#### **Service Failure**

- 1. If the supply fan proving switch has closed, the unit will not operate (when connected to RTOM), check the fan motor, belts, and proving switch.
- 2. If the clogged filter switch has closed, check the filters.

#### **Simultaneous Heat and Cool Failure**

• Emergency Stop is activated.

## Method 2

The second method for determining system status is done by checking voltage readings at the RTRM (J6). The system indication descriptions and the approximate voltages are listed below.

#### **System Failure**

Measure the voltage between terminals J6-9 and J6-6.

- Normal Operation = approximately 32 Vdc
- System Failure = less than 1 Vdc, approximately 0.75 Vdc
- Test Mode = voltage alternates between 32 Vdc and 0.75 Vdc

## **Heat Failure**

Measure the voltage between terminals J6-7 and J6-6.

- Heat Operating = approximately 32 Vdc
- Heat Off = less than 1 Vdc, approximately 0.75 Vdc
- Heating Failure = voltage alternates between 32 Vdc and 0.75 Vdc

#### **Cool Failure**

Measure the voltage between terminals J6-8 and J6-6.

- Cool Operating = approximately 32 Vdc
- Cool Off = less than 1 Vdc, approximately 0.75 Vdc
- Cooling Failure = voltage alternates between 32 Vdc and 0.75 Vdc

#### Service Failure

Measure the voltage between terminals J6-10 and J6-6.

- Clogged Filter = Approximately 32 Vdc.
- Normal = Less than 1 Vdc, approximately 0.75 Vdc
- Fan Failure = voltage alternates between 32 Vdc and 0.75 Vdc.
- **Note:** If the Condensate Overflow Switch is closed, the unit will not operate. Check to make sure the float position is not in a tripped condition and verify an "open" between wires connecting to RTOM J6-1, J6-2.

To use LEDs for quick status information at the unit, purchase a BAYSENS110\* ZSM and connect wires with alligator clamps to terminals 6 through 10. Connect each respective terminal wire (6 through 10) from the Zone Sensor to the unit J6 terminals 6 through 10.

**Note:** If the system is equipped with a programmable zone sensor, (BAYSENS119\*), the LED indicators will not function while the BAYSENS110\* is connected.

# **Resetting Cooling and Heating Lockouts**

Cooling Failures and Heating Lockouts are reset in an identical manner.

'Method 1'explains resetting the system from the space; 'Method 2' explains resetting the system at the unit.

**Note:** Before resetting Cooling Failures and Heating Lockouts check the Failure Status Diagnostics by the methods previously explained. Diagnostics will be lost when the power to the unit is disconnected.

## Method 1

To reset the system from the space, turn the "Mode" selection switch at the zone sensor to the "Off" position. After approximately 30 seconds, turn the "Mode" selection switch to the desired mode, i.e. Heat, Cool or Auto.

## Method 2

To reset the system at the unit, cycle the unit power by turning the disconnect switch "Off" and then "On".

Lockouts can be cleared through the building management system. Refer to the building management system instructions for more information.

## Zone Temperature Sensor (ZTS) Service Indicator

The ZSM SERVICE LED is a generic indicator, that will signal the closing of a Normally Open switch at any time, providing the Indoor Motor (IDM) is operating.

This indicator is usually used to indicate a clogged filter, or an air side fan failure.

The RTRM will ignore the closing of this Normally Open switch for 2 ( $\pm$ 1) minutes. This helps prevent nuisance SERVICE LED indications. The exception is the LED will flash 40 seconds after the fan is turned "On" if the Fan Proving Switch is not made.

## **Clogged Filter Switch**

This LED will remain lit the entire time that the Normally Open switch is closed. The LED will be turned off immediately after resetting the switch (to the Normally Open position), or any time that the IDM is turned "Off".

If the switch remains closed, and the IDM is turned "On", the SERVICE LED will be turned "On" again after the 2  $(\pm 1)$  minute ignore delay.

This LED being turned "On", will have no other affect on unit operation. It is an indicator only.

## Fan Failure Switch

When the "Fan Failure" switch is wired to the RTOM, the LED will remain flashing the entire time the fan proving switch is closed, indicating a fan failure, and it will shut the unit operations down.

## **Condensate Overflow Switch**

When the condensate overflow switch is closed, a drain pan overflow condition is indicated and it will shut unit operations down.

## Zone Temperature Sensor (ZTS) Test

## Test 1

## **Zone Temperature Thermistor (ZTEMP)**

This component is tested by measuring the resistance between terminals 1 and 2 on the Zone Temperature Sensor. Below are some typical indoor temperatures, and corresponding resistive values.

#### Table 14. Temps and resistance values

	ne erature	Nominal ZTEMP Resistance (K-	Nominal CSP or HSP
(°F)	(°C)	Ohms)	Resistance (Ohms)
50	10.0	19.9	889
55	12.8	17.47	812
60	15.6	15.3	695
65	18.3	13.49	597
70	21.1	11.9	500
75	23.9	10.50	403
80	26.7	9.3	305
85	29.4	8.25	208
90	32.2	7.3	110

## Test 2

Cooling Set Point (CSP) and Heating Set Point (HSP) The resistance of these potentiometers are measured between the following ZSM terminals. Refer to Table 14 for approximate resistances at the given setpoints.

## Cool SP = Terminals 2 and 3

Range = 100 to 900 Ohms approximate

## Heat SP = Terminals 2 and 5

Range = 100 to 900 Ohms approximate

**Note:** These procedures are not for programmable or digital models and are conducted with the Zone Sensor Module electrically removed from the system.

## Test 3

## System Mode and Fan Selection

The combined resistance of the Mode selection switch and the Fan selection switch can be measured between terminals 2 and 4 on the Zone Sensor. The possible switch combinations are listed Table 16, p. 42 with their corresponding resistance values.

## Test 4

## LED Indicator Test, (SYS ON, HEAT, COOL & SERVICE)

## Method 1

Testing the LED using a meter with diode test function. Test both forward and reverse bias. Forward bias should measure a voltage drop of 1.5 to 2.5 volts, depending on your meter. Reverse bias will show an Over Load, or open circuit indication if LED is functional.

## Method 2

Testing the LED with an analog Ohmmeter. Connect Ohmmeter across LED in one direction, then reverse the leads for the opposite direction. The LED should have at least 100 times more resistance in reverse direction, as compared with the forward direction. If high resistance in both directions, LED is open. If low in both directions, LED is shorted.

## Method 3

To test LEDs with ZSM connected to unit, test voltages at LED terminals on ZSM. A measurement of 32 Vdc, across an unlit LED, means the LED has failed.

Table 15. Default operation for mechanical ZSM (CV only)

J6 Input/Connection	If no input/connection this happens
J6-7 <sup>(a)</sup> - Heat indication	LED will not come on while heating LED will not flash during heat fail
J6-8 <sup>(a)</sup> - Cool indication	LED will not come on while cooling LED will not flash during cool fail <sup>(a)</sup>
J6-9 <sup>(a)</sup> - System indication (sys on)	LED will not come on while unit has power
J6-10 <sup>(a)</sup> - Service indication	LED will not come on when CFS or FFS trips

(a) these connections are only on certain model ZSMs

**Note:** Measurements should be made from LED common (ZSM terminal 6 to respective LED terminal). Refer to Table 15.

 Table 16.
 System mode and fan selection

Resistance Valves (K-Ohms)	Zone Sensor Unit/Fan Mode	Local Unit Mode	Local Fan Mode
2.32	Off/Auto	Off	Auto

Table 16. System mode and fan selecti
---------------------------------------

4.87	Cool/Auto	Cool	Auto
7.68	Auto/Auto	Auto	Auto
10.77	Off/On	Off	On
13.32	Cool/On	Cool	On
16.13	Auto/On	Auto	On
19.48	Heat/Auto	Heat	Auto
27.93	Heat/On	Heat	On
35.0	Emergency Heat/Auto	Emergency Heat	Auto
43.45	Emergency Heat/On	Emergency Heat	On
Out of Range (Short)	INVALID/Short	Invalid (CV), Auto (VAV)	Invalid
Out of Range (Open)	INVALID/Open	Invalid (CV), Off (VAV)	Invalid

## Programmable & Digital Zone Sensor Test

## **Testing Serial Communication Voltage**

- 1. Verify 24 Vac is present between terminals J6-14 and J6-11.
- Disconnect wires from J6-11 and J6-12. Measure the voltage between J6-11 and J6-12, should be about 32 Vdc.
- 3. Reconnect wires to terminals J6-11 and J6-12. Measure voltage again between J6-11 and J6-12, voltage should flash high and low every 0.5 seconds. The voltage on the low end will measure about 19 Vdc, while the voltage on the high end will measure from approximately 24 to 38 Vdc.
- 4. Verify all modes of operation, by running the unit through all of the steps in the "Test Modes" section discussed in "Start Up," p. 34".
- 5. After verifying proper unit operation, exit the test mode. Turn the fan on continuously at the ZSM, by pressing the button with the fan symbol. If the fan comes on and runs continuously, the ZSM is good. If you are not able to turn the fan on, the ZSM is defective.

## ReliaTel Refrigeration Module (RTRM) Default Chart

If the RTCI loses input from the building management system, the RTRM will control in the default mode after approximately 15 minutes. If the RTRM loses the Heating and Cooling setpoint input, the RTRM will control in the default mode instantaneously.

The temperature sensing thermistor in the Zone Sensor Module is the only component required for the "Default Mode" to operate.

## **Unit Operation Without a Zone Sensor**

This procedure is for temporary operation only. The economizer and condenser fan cycling functions are disabled.

- 1. Open and Lock the unit disconnect switch.
- 2. Remove the Outside Air Sensor (OAS) from the condenser section of unit.
- 3. Use two (2) wire nuts, to individually cap the wires.
- 4. Locate the RTRM (J6). Connect two (2) wires to terminals J6-1 and 2.
- 5. Connect the sensor (OAS) using two wire nuts to the two (2) field supplied wires that were connected to terminals 1 and 2 on J6.

## Unit Economizer Control (RTEM) Troubleshooting ReliaTel Control

Verify Economizer Status by Economizer Actuator (RTEM) LED indicator:

- OFF: No Power or Failure
- ON: Normal, OK to Economize
- Slow Flash: Normal, Not OK to Economize
- Fast Flash 1/4 Second On / 2 Seconds Off:
  - Error Code: Communications Failure
- Pulse Flash: 1/30 Second On / 1/4 Second Off: (2 Seconds between pulse sequences)

#### **Error Code:**

- 1 Flash: Actuator Fault
- 2 Flashes: CO<sub>2</sub> Sensor
- 3 Flashes: RA Humidity Sensor
- 4 Flashes: RA Temp Sensor
- 5 Flashes: OA Quality Sensor
- 6 Flashes: OA Humidity Sensor
- 7 Flashes: OA Temp Sensor
- 8 Flashes: MA Temp Sensor
- 9 Flashes: RAM Fault
- 10 Flashes: ROM Fault
- 11 Flashes: EEPROM Fault

## **Wiring Diagrams**

**Note:** Wiring diagrams can be accessed via e-Library by entering the diagram number in the literature order number search field or by contacting technical support.

Schematic Type	Voltage	Diagram Number	Description
Power		2313-1544	YZ*150-210 60Hz, 2 Stage Gas Heat
Fower		2313-1545	YZ*150-210 60Hz, Mod Gas Heat
Controls	208-460	1213-2199	YZ*150-210 60Hz, 2 Stage Gas Heat
Controis		1213-2200	YZ*150-210 60Hz, Mod Gas Heat
Modules		1213-2201	YZ*150-210 Gas Heat
Component Layout		1213-2242	YZ*150-210 Gas Heat

 Table 17.
 Wiring diagrams for ultra high efficiency units

Table 18. Wiring diagrams for ultra high efficiency units with High Short Circuit Rating (SCCR)	Table 18.	Wiring diagrams	for ultra high efficier	ncv units with High S	hort Circuit Rating (SCCR)
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Schematic Type	Voltage	Diagram Number	Description
Power		2313-1524	YZ*150-210 60Hz, 2 Stage Gas Heat
Tower		2313-1525	YZ*150-210 60Hz, Mod Gas Heat
Controls	208-460	1213-2199	YZ*150-210 60Hz, 2 Stage Gas Heat
Controis		1213-2200	YZ*150-210 60Hz, Mod Gas Heat
Modules		1213-2201	YZ*150-210 Gas Heat
Component Layout		1213-2243	YZ*150-210 Gas Heat

## Warranty

## **Central Air Conditioner**

## YZD, and YZH (Parts Only)

## Models Less Than 20 Tons for Commercial Use\*

This warranty is extended by Trane, to the original purchaser and to any succeeding owner of the real property to which the Air Conditioner is originally affixed, and applies to products purchased and retained for use within the U.S.A. and Canada. There is no warranty against corrosion, erosion or deterioration.

If any part of your Air Conditioner fails because of a manufacturing defect within one year from the date of the original purchase, Warrantor will furnish without charge the required replacement part.

If the heat exchanger fails because of a manufacturing defect within five years from the date of start-up, Warrantor will furnish without charge a replacement heat exchanger.

In addition, if the optional, factory installed, stainless steel heat exchanger fails because of a manufacturing defect within ten years from the date of start-up, Warrantor will furnish without charge a replacement heat exchanger. Any local transportation, related service labor and diagnosis calls are not included.

In addition, if the sealed motor-compressor fails because of a manufacturing defect within the second through fifth year from the date of original purchase, Warrantor will furnish without charge the required replacement compressor.

Warrantor's obligations and liabilities under this warranty are limited to furnishing F.O.B. Warrantor factory or warehouse replacement parts for Warrantor's products covered under this warranty.

Warrantor shall not be obligated to pay for the cost of lost refrigerant.

No liability shall attach to Warrantor until products have been paid for and then liability shall be limited solely to the purchase price of the equipment under warranty shown to be defective.

THE WARRANTY AND LIABILITY SET FORTH HEREIN ARE IN LIEU OF ALL OTHER WARRANTIES AND LIABILITIES, WHETHER IN CONTRACT OR IN NEGLIGENCE, EXPRESS OR IMPLIED, IN LAW OR IN FACT, INCLUDING BUT NOT SPECIFICALLY LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR USE, AND IN NO EVENT SHALL WARRANTOR BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES.

Some states do not allow limitations on how long an implied warranty lasts or do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Trane 2701 Wilma Rudolph Blvd. Clarksville, TN 37040-1008 Attention: Manager, Product Service GW-602-4800

\* This warranty is for commercial usage of said equipment and not applicable when the equipment is used for a residential application. Commercial use is any application where the end purchaser uses the product for other than personal, family or household purposes.

\*A 5 year limited warranty is provided for the optional Low Leak Economizer, when combined with the optional FDD (Fault Detection & Diagnostics) option.



Ingersoll Rand (NYSE:IR) advances the quality of life by creating comfortable, sustainable and efficient environments. Our people and our family of brands-including Club Car®, Ingersoll Rand®, Thermo King® and Trane®-work together to enhance the quality and comfort of air in homes and buildings; transport and protect food and perishables; and increase industrial productivity and efficiency. We are a global business committed to a world of sustainable progress and enduring results.









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