

# Installation

## Pre-Installation

### ⚠ WARNING

#### Fiberglass Wool!

Exposition to glass wool fibers without all necessary PPE equipment could result in cancer, respiratory, skin or eye irritation, which could result in death or serious injury. Disturbing the insulation in this product during installation, maintenance or repair will expose you to airborne particles of glass wool fibers and ceramic fibers known to the state of California to cause cancer through inhalation. You **MUST** wear all necessary Personal Protective Equipment (PPE) including gloves, eye protection, a NIOSH approved dust/mist respirator, long sleeves and pants when working with products containing fiberglass wool.

#### Precautionary Measures

- Avoid breathing fiberglass dust.
- Use a NIOSH approved dust/mist respirator.
- Avoid contact with the skin or eyes. Wear long-sleeved, loose-fitting clothing, gloves, and eye protection.
- Wash clothes separately from other clothing: rinse washer thoroughly.
- Operations such as sawing, blowing, tear-out, and spraying may generate fiber concentrations requiring additional respiratory protection. Use the appropriate NIOSH approved respiration in these situations.

#### First Aid Measures

**Eye Contact** - Flush eyes with water to remove dust. If symptoms persist, seek medical attention.

**Skin Contact** - Wash affected areas gently with soap and warm water after handling.

## Procedure

### ⚠ WARNING

#### Heavy Objects!

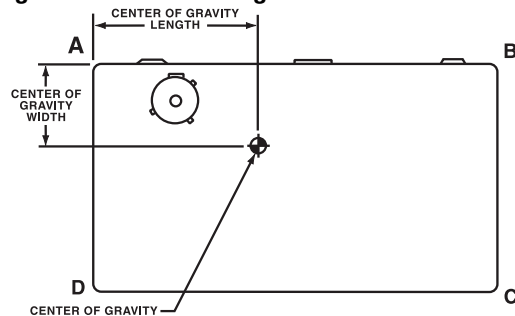
Failure to follow instructions below or properly lift unit could result in unit dropping and possibly crushing operator/technician which could result in death or serious injury, and equipment or property-only damage. Ensure that all the lifting equipment used is properly rated for the weight of the unit being lifted. Each of the cables (chains or slings), hooks, and shackles used to lift the unit must be capable of supporting the entire weight of the unit. Lifting cables (chains or slings) may not be of the same length. Adjust as necessary for even unit lift.

### ⚠ WARNING

#### Improper Unit Lift!

Failure to properly lift unit could result in unit dropping and possibly crushing operator/technician which could result in death or serious injury, and equipment or property-only damage. Test lift unit approximately 24 inches to verify proper center of gravity lift point. To avoid dropping of unit, reposition lifting point if unit is not level.

Figure 15. Corner weights



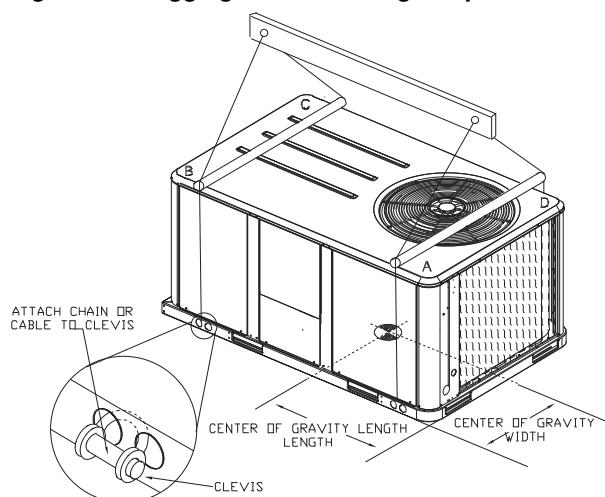
**Table 1. Maximum unit & corner weights (lbs) and center of gravity dimensions (in.) - gas/electric models**

| Tons | Unit<br>Model No. | Maximum Model<br>Weights <sup>(a)</sup> |      | Corner Weights <sup>(b)</sup> |     |     |     | Center of Gravity (in.) |       |
|------|-------------------|---|------|-------------------------------|-----|-----|-----|-------------------------|-------|
|      |                   | Shipping                                | Net  | A                             | B   | C   | D   | Length                  | Width |
| 3    | YSC033G           | 577                                     | 472  | 193                           | 178 | 45  | 55  | 33                      | 9     |
| 3    | YSC036G           | 577                                     | 472  | 193                           | 178 | 45  | 55  | 33                      | 9     |
| 4    | YSC043G           | 598                                     | 492  | 205                           | 183 | 46  | 58  | 33                      | 9     |
| 4    | YSC048G           | 598                                     | 492  | 205                           | 183 | 46  | 58  | 33                      | 9     |
| 5    | YSC060G           | 627                                     | 522  | 214                           | 193 | 52  | 63  | 33                      | 10    |
| 5    | YSC063G           | 602                                     | 497  | 208                           | 184 | 47  | 59  | 32                      | 9     |
| 6    | YSC072F           | 805                                     | 710  | 222                           | 217 | 121 | 150 | 41                      | 22    |
| 7½   | YSC090F           | 862                                     | 767  | 243                           | 221 | 155 | 149 | 45                      | 21    |
| 7½   | YSC092F           | 990                                     | 847  | 265                           | 249 | 173 | 160 | 46                      | 21    |
| 8½   | YSC102F           | 1047                                    | 904  | 279                           | 252 | 187 | 186 | 44                      | 22    |
| 10   | YSC120F           | 1156                                    | 1058 | 345                           | 242 | 258 | 213 | 41                      | 23    |
| 3    | YHC036E           | 607                                     | 532  | 165                           | 137 | 95  | 134 | 31                      | 19    |
| 3    | YHC037E           | 676                                     | 606  | 178                           | 162 | 126 | 139 | 33                      | 19    |
| 4    | YHC048E/YHC047E   | 858                                     | 763  | 238                           | 200 | 148 | 176 | 40                      | 23    |
| 4    | YHC048F           | 806                                     | 711  | 226                           | 199 | 144 | 143 | 44                      | 22    |
| 5    | YHC060E/YHC067E   | 917                                     | 822  | 261                           | 218 | 156 | 187 | 40                      | 22    |
| 5    | YHC060F           | 850                                     | 755  | 239                           | 214 | 152 | 151 | 44                      | 21    |
| 6    | YHC072E           | 1025                                    | 927  | 296                           | 198 | 205 | 228 | 41                      | 24    |
| 6    | YHC072F           | 965                                     | 822  | 250                           | 245 | 174 | 153 | 47                      | 21    |
| 6    | YHC074F           | 1114                                    | 1016 | 334                           | 231 | 248 | 202 | 41                      | 23    |
| 7½   | YHC092F           | 1124                                    | 1026 | 340                           | 233 | 249 | 204 | 41                      | 23    |
| 8½   | YHC102F           | 1133                                    | 1035 | 341                           | 236 | 253 | 205 | 49                      | 23    |
| 10   | YHC120F           | 1453                                    | 1259 | 356                           | 371 | 289 | 242 | 54                      | 27    |

(a) Weights are approximate.

(b) Corner weights are given for information only.

**Figure 16. Rigging and center of gravity**



## Installation

**Table 2. Factory installed options (fiops)/accessory net weights (lbs)<sup>(a),(b)</sup>**

| Accessory                                     | YSC033G-063G<br>YSC036G-060G<br>YHC036E, YHC037E | YHC047E-067E<br>YHC048E-060E<br>YHC048F-060F | YSC072F-102F<br>YHC072E/F  | YSC120F<br>YHC074F-102F     | YHC120F          |
|---|--|--|----------------------------|-----------------------------|------------------|
|   | Net Weight<br>3 to 5 Tons                        | Net Weight<br>4 to 5 Tons                    | Net Weight<br>6 to 8½ Tons | Net Weight<br>6, 7½, 8½, 10 | Net Weight<br>10 |
| Barometric Relief                             | 7  | 10   | 10                         | 10                          | 10               |
| Belt Drive Option (3 phase only)              | 31   | 31   | —                          | —                           | —                |
| Coil Guards                                   | 12   | 20   | 20                         | 20                          | 30               |
| Economizer                                    | 26   | 36   | 36                         | 36                          | 36               |
| Hinged Doors                                  | 10   | 12   | 12                         | 12                          | 12               |
| Low Leak Economizer                           | 68   | 93   | 93                         | 93                          | 93               |
| Manual Outside Air Damper                     | 16   | 26   | 26                         | 26                          | 26               |
| Motorized Outside Air Damper                  | 20   | 30   | 30                         | 30                          | 30               |
| Novar Control                                 | 8  | 8  | 8                          | 8                           | 8                |
| Oversized Motor                               | 5  | 8  | 8                          | —                           | —                |
| Powered Convenience Outlet                    | 38   | 38   | 38                         | 38                          | 50               |
| Powered Exhaust                               | 40   | 40   | 80                         | 80                          | 80               |
| Reheat Coil                                   | 12 <sup>(c)</sup>                                | 14   | 15                         | 20 <sup>(d)</sup>           | 30               |
| Roof Curb                                     | 61   | 78   | 78                         | 78                          | 89               |
| Smoke Detector, Supply                        | 5  | 5  | 5                          | 5                           | 5                |
| Smoke Detector, Return                        | 7  | 7  | 7                          | 7                           | 7                |
| Stainless Steel Heat Exchanger <sup>(e)</sup> | 4  | 6  | 6                          | 6                           | 6                |
| Through-the-Base Electrical                   | 8  | 13   | 13                         | 13                          | 13               |
| Through-the-Base Gas                          | 5  | 5  | 5                          | 5                           | 5                |
| Unit Mounted Circuit Breaker                  | 5  | 5  | 5                          | 5                           | 5                |
| Unit Mounted Disconnect                       | 5  | 5  | 5                          | 5                           | 5                |
| 460V/575V <sup>(f)</sup>                      | 29   | 29   | —                          | —                           | —                |

(a) Weights for options not listed are <5 lbs.

(b) Net weight should be added to unit weight when ordering factory-installed accessories.

(c) Reheat weight here is only applicable to YHC036E models.

(d) Reheat weight for this value only applicable to 7.5 and 8.5 Ton High Efficiency "F" models.

(e) Applicable to Gas/Electric units only.

(f) Apply weight with all 460V and 575V 17 Plus Two-Stage Cooling units.

## Foundation

### Horizontal Units

If the unit is installed at ground level, elevate it above the snow line. Provide concrete footings at each support location with a "full perimeter" support structure or a slab foundation for support. Refer to [Table 1, p. 25](#) for the unit's operating and point loading weights when constructing a footing foundation.

If anchoring is required, anchor the unit to the slab using hold down bolts or isolators. Isolators should be installed to minimize the transmission of vibrations into the building.

### WARNING

#### Risk of Roof Collapsing!

**Failure to ensure proper structural roof support could cause the roof to collapse, which could result in death or serious injury and property damage. Confirm with a structural engineer that the roof structure is strong enough to support the combined weight of the roofcurb and the unit. Refer to 'Weights' page, [Table 1, p. 25](#) for typical unit and curb weights.**

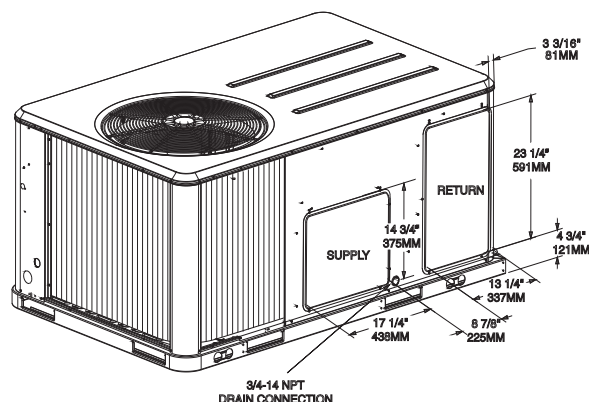
For rooftop applications, ensure the roof is strong enough to support the combined unit and support structural weight. Refer to [Table 1, p. 25](#) for the unit operating weights. If anchoring is required, anchor the unit to the roof with hold-down bolts or isolators.

Check with a roofing contractor for proper waterproofing procedures.

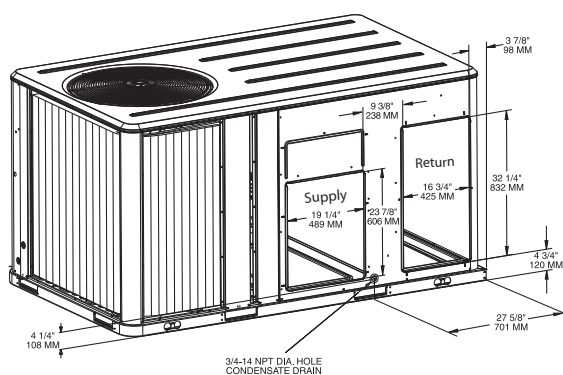
## Ductwork

Figure 17, p. 27 to Figure 19, p. 27 illustrate the supply and return air openings as viewed from the rear of the unit.

**Figure 17. 3-5 ton standard efficiency units & 3 ton high efficiency units - Horizontal supply & return air openings**



**Figure 18. 4-6 ton high efficiency units, 6(074)-8½ (Microchannel) high efficiency unit and 6-10 ton standard efficiency units - horizontal supply & return air openings**



**Figure 19. 10 ton high efficiency unit - horizontal supply & return air openings**

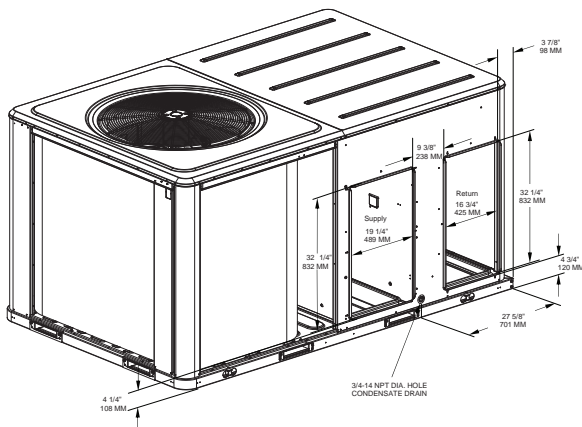


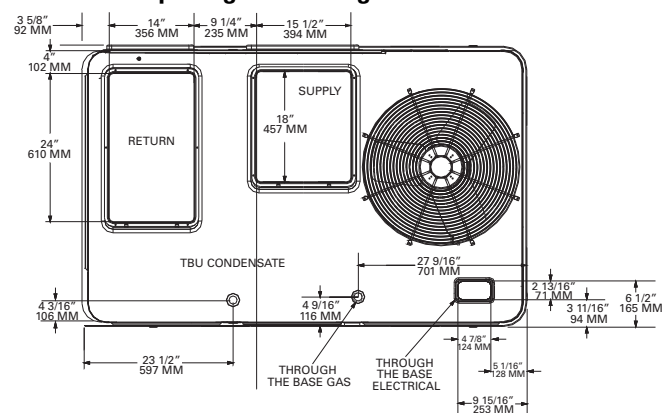
Figure 20, p. 27 to Figure 22, p. 28 illustrate the supply and return air openings in a downflow configuration.

Elbows with turning vanes or splitters are recommended to minimize air noise due to turbulence and to reduce static pressure.

When attaching the ductwork to the unit, provide a water tight flexible connector at the unit to prevent operating sounds from transmitting through the ductwork.

All outdoor ductwork between the unit and the structure should be weather proofed after installation is completed.

**Figure 20. 3-5 ton standard efficiency units & 3 ton high efficiency units - Down flow supply & return air openings w/ through-the-base utilities**



**Figure 21. 4-6 ton high efficiency units, 6(074)-8½ (Microchannel) high efficiency units and 6-10 ton standard efficiency units - down flow supply & return air openings w/ through-the-base utilities**

