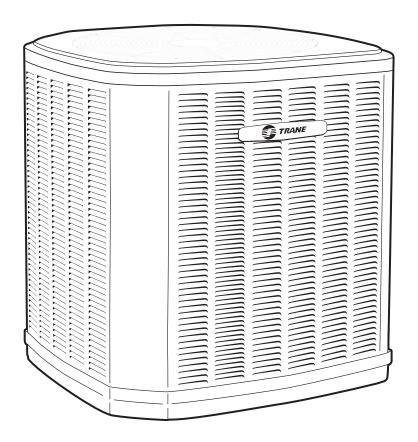


Split System Heat Pump Product Data

XR14 4TWR4

 $1^{1}/_{2}$ - 5 Tons





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A-weighted Sound Power Level [dB(A)]	4
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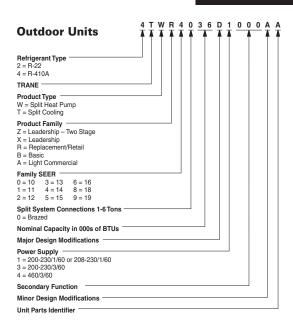
Features and Benefits

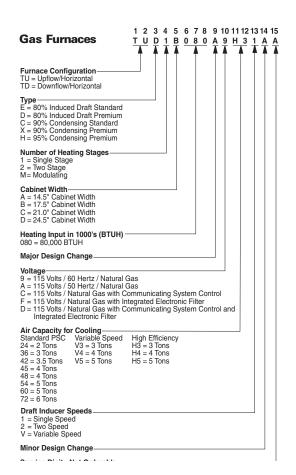
- Efficiency up to 14.5 SEER and 8.5 HSPF
- All aluminum **SPINE FIN™** coil
- WEATHERGUARD™ fasteners
- QUICK-SESS[™] cabinet, service access and refrigerant connections with full coil protection
- **DURATUFF**[™] base, fast complete drain, weatherproof
- COMFORT-R™ mode approved
- · Glossy corrosion resistant finish
- Internal compressor high/low pressure & temperature protection
- 018, 030 ship with start kit
- Compressor Sump Heat (060)
- Liquid line filter/drier

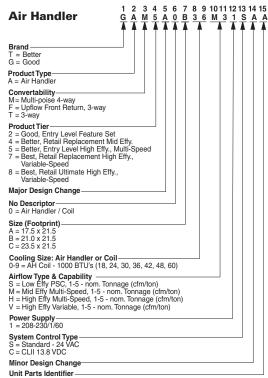
- Tarpaulin gray cabinet with anthracite gray badge
- High pressure switch
- Demand Defrost with Diagnostics
- R-410A refrigerant
- · S.E.E.T. design testing
- 100% line run test
- Low ambient cooling to 20°F with AY28X084
- Low ambient cooling to 55°F as shipped
- · Extended warranties available

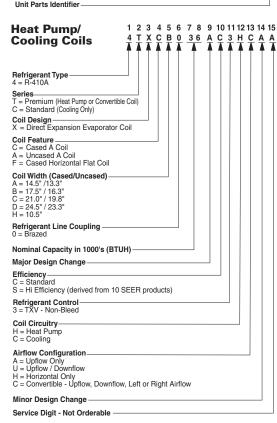


Model Nomenclature











General Data

Product Specifications

Model No. ①	4TWR4018D1000A	4TWR4024E1000B	4TWR4030D1000A	4TWR4036D1000A		
Electrical Data V/Ph/Hz ②	208/230/1/60	208/230/1/60	208/230/1/60	208/230/1/60		
Min Cir Ampacity	9	14	15	22		
Max Fuse Size (Amps)	15	25	25	35		
Compressors	CLIMATUFF®	CLIMATUFF® - SCROLL	CLIMATUFF®	CLIMATUFF® - SCROLL		
RL AMPS - LR AMPS	6.4 - 38.6	10.9 - 62.9	11.3 - 68.2	16.7 - 79		
Outdoor Fan FL Amps	0.77	0.64	0.93	0.95		
Fan HP	1/8	1/8	1/5	1/5		
Fan Dia (inches)	24	24	22	22		
Coil	Spine Fin™	Spine Fin™	Spine Fin™	Spine Fin™		
Refrigerant R-410A	5/14-LB/OZ	7/05-LB/OZ	8/02-LB/OZ	6/2-LB/OZ		
Line Size - (in.) O.D. Gas ③	5/8	3/4	3/4	3/4		
Line Size - (in.) O.D. Liquid ③	3/8	3/8	3/8	3/8		
Dimensions H x W x D (Crated)	34 x 30.1 x 33	38 x 30.1 x 33	38.4 x 35.1 x 38.7	38.4 x 35.1 x 38.7		
Weight - Shipping	204	208	273	229		
Weight - Net	176	174	239	198		
Start Components	YES	NO	YES	NO		
Sound Enclosure	NO	NO	YES	NO		
Compressor Sump Heat	NO	NO	NO	NO		
Optional Accessories: 4						
Anti-short Cycle Timer	TAYASCT501A	TAYASCT501A	TAYASCT501A	TAYASCT501A		
Evaporator Defrost Control A/C	AY28X084	AY28X084	AY28X084	AY28X084		
Rubber Isolator Kit	BAYISLT101	BAYISLT101	BAYISLT101	BAYISLT101		
Crankcase Heater	BAYCCHT300A	BAYCCHT300A	BAYCCHT300A	BAYCCHT302A		
Hard Start Kit Scroll	_	BAYKSKT263	_	BAYKSKT263		
Extreme Condition Mounting Kit	BAYECMT023	BAYECMT023	BAYECMT004	BAYECMT004		
Snow Leg - Base & Cap 4" High	BAYLEGS002	BAYLEGS002	BAYLEGS002	BAYLEGS002		
Snow Leg - 4" Extension	BAYLEGS003	BAYLEGS003	BAYLEGS003	BAYLEGS003		
Sound Enclosure	BAYSDEN001	BAYSDEN001	_	BAYDENS003		
Seacoast Kit	BAYSEAC001	BAYSEAC001	BAYSEAC001	BAYSEAC001		
Refrigerant Lineset 5	TAYREFLN950	TAYREFLN950	TAYREFLN7*	TAYREFLN7*		
Service Valve Cover	TAYSVPANL0032A	TAYSVPANL3343A	TAYSVPANL3343A	TAYSVPANL3343A		

Sound Power Level

Model Sound	A-Weighted Sound Power	Full Octave Sound Power [dB]							
	Level [dB(A)]	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz
4TWR4018D	76	73	75	70	74	72	67	60	50
4TWR4024E	71	77	72	68	68	69	60	53	47
4TWR4030D	76	75	71	67	69	67	63	59	55
4TWR4036D	76	84	75	70	72	67	62	57	50
4TWR4042D	76	83	74	68	71	68	63	59	55
4TWR4048D	76	83	72	67	70	69	65	59	56
4TWR4060E	72	77	75	72	70	67	62	59	52

Note: Rated in accordance with AHRI Standard 270-2008

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Certified in accordance with the Air-Source Unitary Heat Pump Equipment certification program which is based on AHRI Standard 210/240.
 Calculated in accordance with N.E.C. Only use HACR circuit breakers or fuses.
 Standard line lengths - 80'. Standard lift - 60' Suction and Liquid line. For Greater lengths and lifts refer to refrigerant piping software Pub# 32-3312-0†. (†denotes latest revision)
 For accessory description and usage, see page 5. * = 15, 20, 25, 30, 40 and 50 foot lineset available.



General **Data**

Product Specifications

r roduct opecinications								
Model No. ① 4TWR4042D1000A 4TWR4048D1000A 4TWR4060E1000B								
Electrical Data V/Ph/Hz ②	208/230/1/60	208/230/1/60	208/230/1/60					
Min Cir Ampacity	26	28	32					
Max Fuse Size (Amps)	45	50	50					
Compressors	CLIMATUFF® - SCROLL	CLIMATUFF® - SCROLL	CLIMATUFF® - SCROLL					
RL AMPS - LR AMPS	19.9 - 109	21.8 - 117	23.7 - 152.5					
Outdoor Fan FL Amps	0.86	0.86	2.80					
Fan HP	1/5	1/5	1/3					
Fan Dia (inches)	22	24.71	29.15					
Coil	Spine Fin™	Spine Fin™	Spine Fin™					
Refrigerant R-410A	7/8-LB/OZ	8/8-LB/OZ	10/09-LB/OZ					
Line Size - (in.) O.D. Gas ③	3/4	7/8	1 - 1/8					
Line Size - (in.) O.D. Liquid ③	3/8	3/8	3/8					
Dimensions H x W x D (Crated)	38.4 x 35.1 x 38.7	42.4 x 35.1 x 38.7	51 x 35.1 x 38.7					
Weight - Shipping	253	269	332					
Weight - Net	219	234	295					
Start Components	NO	NO	NO					
Sound Enclosure	NO	NO	NO					
Compressor Sump Heat	NO	NO	YES					
Optional Accessories: ④								
Anti-short Cycle Timer	TAYASCT501A	TAYASCT501A	TAYASCT501A					
Evaporator Defrost Control A/C	AY28X084	AY28X084	AY28X084					
Rubber Isolator Kit	BAYISLT101	BAYISLT101	BAYISLT101					
Crankcase Heater	BAYCCHT301A	BAYCCHT301A	_					
Hard Start Kit Scroll	BAYKSKT263	BAYKSKT263	BAYKSKT263					
Extreme Condition Mounting Ki	t BAYECMT004	BAYECMT004	BAYECMT004					
Snow Leg - Base & Cap 4" High		BAYLEGS002	BAYLEGS002					
Snow Leg - 4" Extension	BAYLEGS003	BAYLEGS003	BAYLEGS003					
Sound Enclosure	BAYSDEN004	BAYSDEN004	BAYSDEN004					
Seacoast Kit	BAYSEAC001	BAYSEAC001	BAYSEAC001					
Refrigerant Lineset 5	TAYREFLN7*	TAYREFLN3*	TAYREFLN3*					
Service Valve Cover	TAYSVPANL3343A	TAYSVPANL0044A	TAYSVPANL0046A					





- ① Certified in accordance with the Air-Source Unitary Heat Pump Equipment certification program which is based on AHRI Standard 210/240.
- ② Calculated in accordance with N.E.C. Only use HACR circuit breakers or fuses.

Accessory Description and Usage

Anti-Short Cycle Timer — Solid state timing device that prevents compressor recycling until 5 minutes have elapsed after satisfying call or power interruptions. Use in area with questionable power delivery, commercial applications, long lineset, etc.

Evaporator Defrost Control — SPST Temperature actuated switch that cycles the condenser off as indoor coil reaches freeze-up conditions. Used for low ambient cooling to 30°F with TXV.

Rubber Isolators — 5 large rubber donuts to isolate condensing unit from transmitting energy into mounting frame or pad. Use on any application where sound transmission needs to be minimized.

Hard Start kit — Start capacitor and relay to assist compressor motor startup. Use in areas with marginal power supply, on long linesets, low ambient conditions, etc.

Extreme Condition Mount Kit — Bracket kits to securely mount condensing unit to a frame or pad without removing any panels. Use in areas with high winds, or on commercial roof tops, etc.

AHRI Standard Capacity Rating Conditions

AHRI STANDARD 210/240 RATING CONDITIONS -

(A) Cooling 80°F DB, 67°F WB air entering indoor coil, 95°F DB air entering outdoor coil.

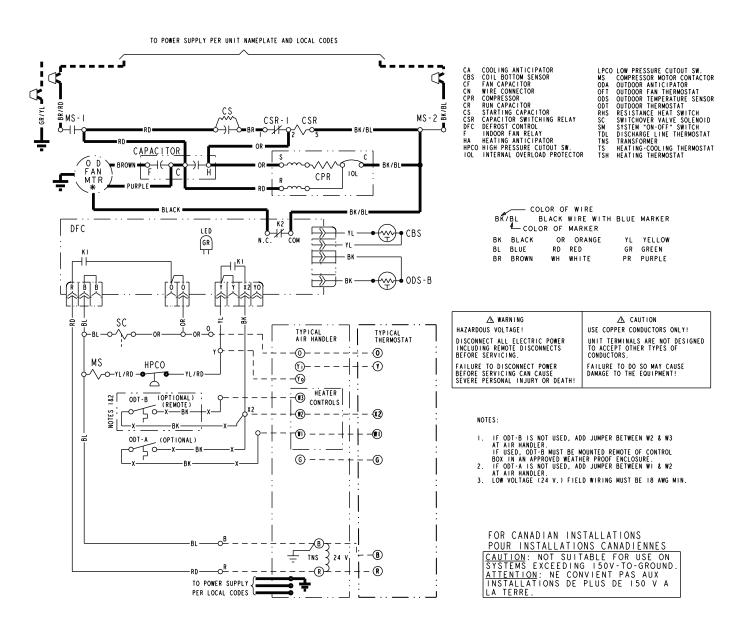
AHRI STANDARD 270 RATING CONDITIONS — (Noise rating numbers are determined with the unit in cooling operation.) Standard Noise Rating number is at 95°F outdoor air.

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Schematic Diagrams

4TWR4018D



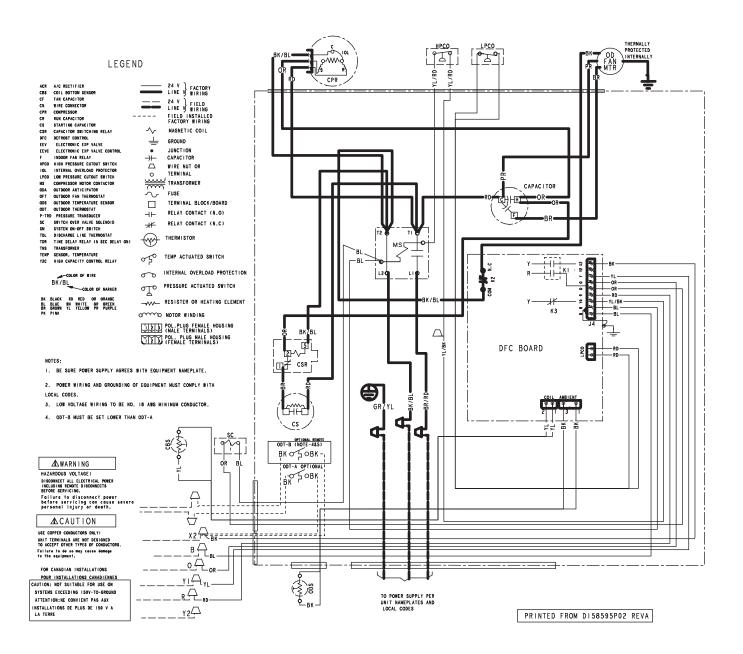
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Schematic Diagrams

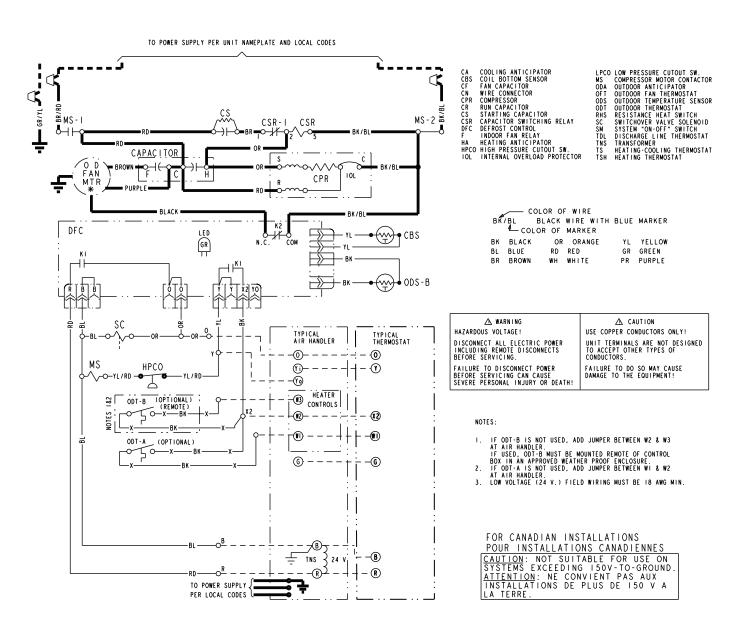
4TWR4024E





Schematic Diagrams

4TWR4030D

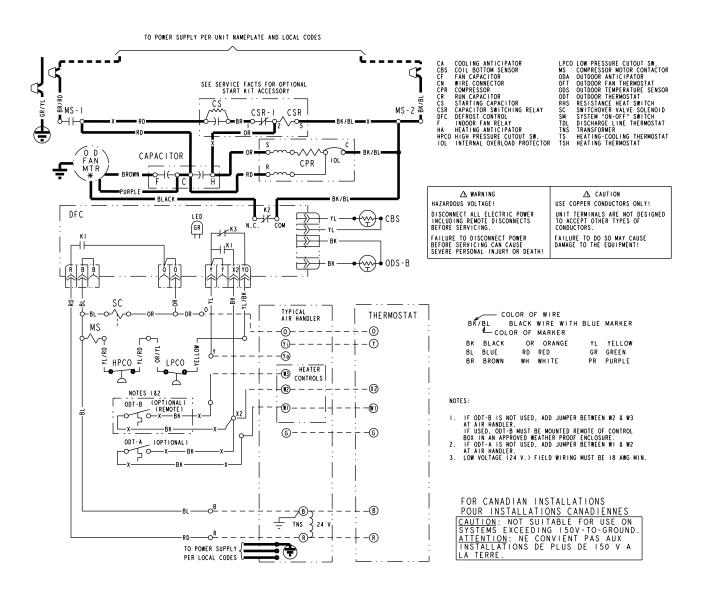


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Schematic Diagrams

4TWR4036D



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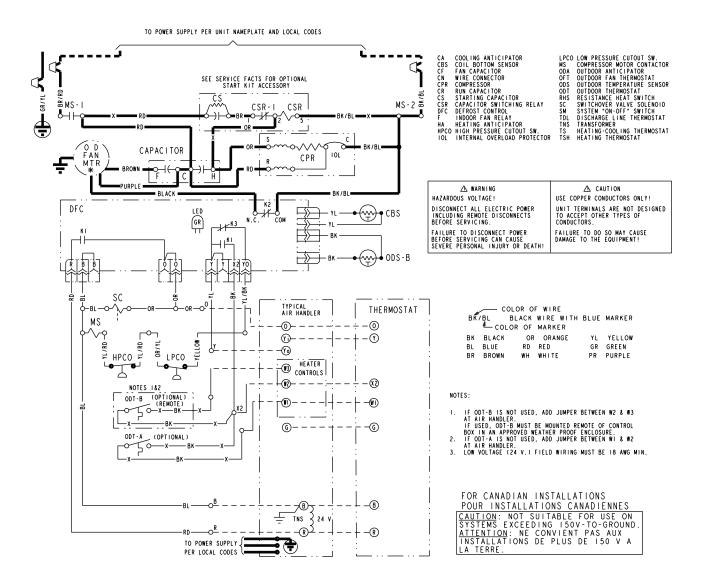
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Schematic Diagrams

(SEE LEGEND)

4TWR4042D



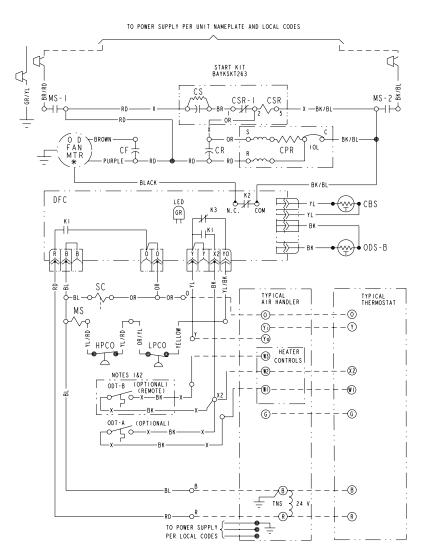
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Schematic Diagrams

4TWR4048D



CA COOLING ANTICIPATOR
CBS COIL BOTTOM SENSOR
CF FAN CAPACITOR
CF RUN CAPACITOR
CS STARTING CAPACITOR
CS STARTING CAPACITOR
CS STARTING CAPACITOR
CS CAPACITOR SWITCHING RELAY
CF LINDOWS FAN FLEAT
CF LIND FROM COOLING THERMOSTAT
CF LINDOWS FAN FLEAT
CF LINDOWS FAN FLEAT
CF LIND FROM COOLING THERMOSTAT
CF LIND FROM COOLING THERMOSTAT
CF LIND FROM COOLING THERMOSTAT

△ WARNING

HAZARDOUS VOLTAGE!

DISCONNECT ALL ELECTRIC POWER
INCLUDING REMOTE DISCONNECTS

BEFORE SERVICING.

FAILURE TO DISCONNECT POWER

BEFORE SERVICING CAN CAUSE

SEVERE PERSONAL HAJURY OF DEATH!

⚠ CAUTION
USE COPPER CONDUCTORS ONLY!
UNIT TERMINALS ARE NOT DESIGNED
TO ACCEPT OTHER TYPES OF
CONDUCTORS.
FAILURE TO DO SO MAY CAUSE
DAMAGE TO THE EQUIPMENT!

COLOR OF WIRE
BK/BL BLACK WIRE WITH BLUE MARKER
COLOR OF MARKER
BK BLACK OR ORANGE YL YELLOW
BL BLUE RD RED GR GREEN

BL BLUE RD RED GR GREEN BR BROWN WH WHITE PR PURPLE

NOTES:
1. IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3
AT AIR HANDLER.
IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL
BOX IN AN APPROVED WEATHER PROOF ENCLOSURE.
2. IF ODT-A IS NOT USED, ADD JUMPER BETWEEN WI & W2
AT AIR HANDLER.
3. LOW YOLTAGE (24 V.) FIELD WIRING MUST BE 18 AWG MIN.

FOR CANADIAN INSTALLATIONS
POUR INSTALLATIONS CANADIENNES

CAUTION: NOT SUITABLE FOR USE ON
SYSTEMS EXCEEDING ISOV-TO-GROUND.
ATTENTION: NE CONVIENT PAS AUX
INSTALLATIONS DE PLUS DE 150 V A
LA TERRE.

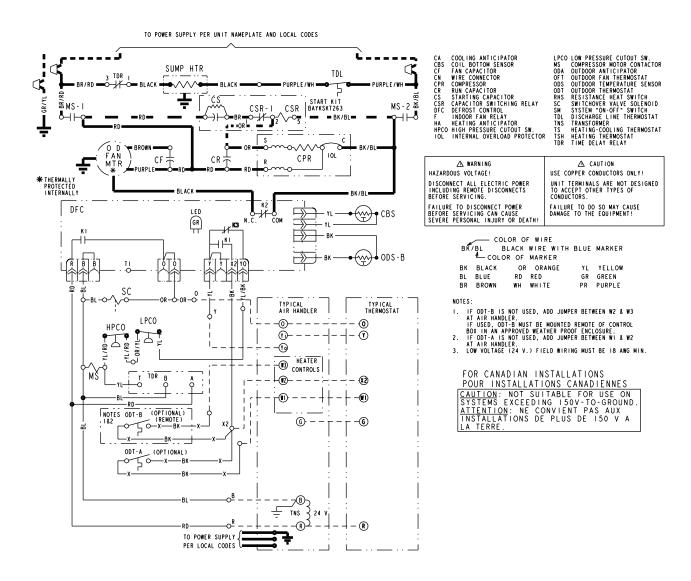
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Schematic Diagrams

(SEE LEGEND)

4TWR4060E



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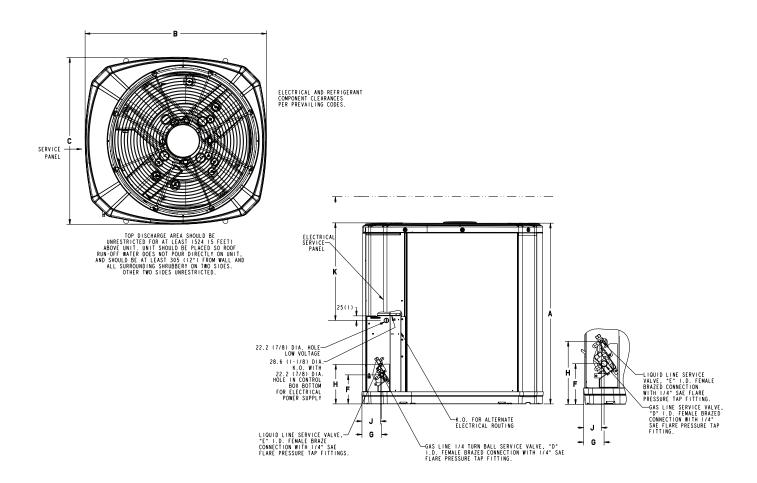
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Dimensions

4TWR4 Outline Drawing

Note: All dimensions are in MM (Inches).



MODELS	BASE	А	В	С	D	E	F	D	н	J	К
4TWR4018D	3	730 (28-3/4)	829 (32-5/8)	756 (29-3/4)	5/8	3/8	127 (5)	76 (3)	197 (7-3/4)	57 (2-1/4)	508 (20)
4TWR4024E	3	841 (32-3/4)	829 (32-5/8)	756 (29-3/4)	3/4	3/8	127 (5)	76 (3)	197 (7-3/4)	60 (2-3/8)	508 (20)
4TWR4030D	4	841 (33-1/8)	946 (37-1/4)	870 (34-1/4)	3/4	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWR4036D	4	841 (33-1/8)	946 (37-1/4)	870 (34-1/4)	3/4	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWR4042D	4	841 (33-1/8)	946 (37-1/4)	870 (34-1/4)	3/4	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWR4048D	4	943 (37 1/8)	946 (37-1/4)	870 (34-1/4)	7/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWR4060E	4	1147 (45 1/8)	946 (37-1/4)	870 (34-1/4)	7/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	813 (32)

Mechanical Specification Options

General

The 4TWR4 is fully charged from the factory for up to 15 feet of piping. This unit is designed to operate at outdoor ambient temperatures as high as 115°F. Cooling capacities are matched with a wide selection of air handlers and furnace coils that are AHRI certified. The unit is certified to UL 1995. Exterior is designed for outdoor application.

Casing

Unit casing is constructed of heavy gauge, G90 galvanized steel and painted with a weather-resistant powder paint on fan top cover and louvered panels, prepaint on all other panels. Corrosion and weatherproof CMBP-G30 base.

Refrigerant Controls

Refrigeration system controls include condenser fan and compressor contactor. High and low pressure controls are inherent to the compressor. A factory installed liquid line drier is standard.

Compressor

The compressor features internal over temperature and pressure protection and total dipped hermetic motor. Other features include: centrifugal oil pump and low vibration and noise.

Condenser Coil

The outdoor coil provides low airflow resistance and efficient heat transfer. The coil is protected on all four sides by louvered panels.

Low Ambient Cooling

As manufactured, this unit has a cooling capability to 55°F. The addition of an evaporator defrost control with TXV permits low ambient cooling to 20° F.

Accessories

Thermostats — Cooling only and heat/cooling (manual and automatic changeover). Sub-base to match thermostat and locking thermostat cover.





