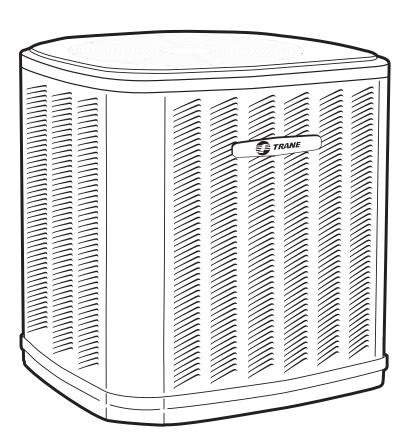


Split System Heat Pump Product Data

XB14 4TWB4

 $1^{1}/_{2}$ - 5 Tons





Features and Benefits

- Efficiency up to 15.0 SEER and 9.0 HSPF
- All aluminum **SPINE FIN™** coil
- WEATHERGUARD™ fasteners
- QUICK-SESSTM cabinet, service access and refrigerant connections with full coil protection
- **DURATUFF™** base, fast complete drain, weatherproof
- COMFORT-R™ mode approved
- · Glossy corrosion resistant finish
- Internal compressor high/low pressure & temperature protection
- 018-036 & 061 ship with start kit
- Compressor Sump Heat (049-061)
- Liquid line filter/drier

- Polyslate gray cabinet with anthracite gray badge
- High pressure switch
- · Demand Defrost with Diagnostics
- R-410A refrigerant
- S.E.E.T. design testing
- 100% line run test
- Low ambient cooling to 20°F with AY28X084
- Low ambient cooling to 55°F as shipped
- Extended warranties available



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General Data

Product Specifications

Model No. ①	4TWB4018G1000B	4TWB4024G1000B	4TWB4030G1000B	4TWB4036G1000B		
Electrical Data V/Ph/Hz ②	208/230/1/60	208/230/1/60	208/230/1/60	208/230/1/60		
Min Cir Ampacity	9	11	15	18		
Max Fuse Size (Amps)	15	15	25	30		
Compressors	RECIP	RECIP	RECIP	RECIP		
RL AMPS - LR AMPS	6.4 - 38.6	8.3 - 58	11.3 - 68.2	13.2 - 63		
Outdoor Fan FL Amps	0.70	0.74	0.92	1.00		
Fan HP	1/8	1/8	1/5	1/5		
Fan Dia (inches)	23	23	27.5	27.5		
Coil	Spine Fin™	Spine Fin™	Spine Fin™	Spine Fin™		
Refrigerant R-410A	5/14-LB/OZ	7/02-LB/OZ	8/02-LB/OZ	7/13-LB/OZ		
Line Size - (in.) O.D. Gas 3	5/8	5/8	3/4	3/4		
Line Size - (in.) O.D. Liquid ③	3/8	3/8	3/8	3/8		
Dimensions H x W x D (Crated)	34 x 30.1 x 33	38 x 30.1 x 33	38.4 x 35.1 x 38.7	37.9 x 35 x 37.9		
Weight - Shipping	204	236	273	261		
Weight - Net	176	208	239	227		
Start Components	YES	YES	YES	YES		
Sound Enclosure	NO	NO	NO	YES		
Compressor Sump Heat	NO	NO	NO	NO		
Optional Accessories: 4						
Anti-short Cycle Timer	TAYASCT501A	TAYASCT501A	TAYASCT501A	TAYASCT501A		
Evaporator Defrost Control A/C	AY28X084	AY28X084	AY28X084	AY28X084		
Rubber Isolator Kit	BAYISLT101	BAYISLT101	BAYISLT101	BAYISLT101		
Crankcase Heater	BAYCCHT300	BAYCCHT300	BAYCCHT300	BAYCCHT300		
Extreme Condition Mounting Kit	BAYECMT004	BAYECMT004	BAYECMT004	BAYECMT004		
Snow Leg - Base & Cap 4" High	BAYLEGS002	BAYLEGS002	BAYLEGS002	BAYLEGS002		
Snow Leg - 4" Extension	BAYLEGS003	BAYLEGS003	BAYLEGS003	BAYLEGS003		
Seacoast Kit	BAYSEAC001	BAYSEAC001	BAYSEAC001	BAYSEAC001		
Refrigerant Lineset 5	TAYREFLN950	TAYREFLN950	TAYREFLN7*	TAYREFLN7*		

① Certified in accordance with the Air-Source Unitary Heat Pump Equipment certification program which is based on AHRI Standard 210/240. ② Calculated in accordance with N.E.C. Only use HACR circuit breakers or fuses.

A-weighted Sound Power Level [dB(A)]

	SOUND POWER	D POWER A-WEIGHTED FULL OCTAVE SOUND POWER LEVEL dB - [dB(A)] High Stage							
MODEL	LEVEL [dB(A)]	63	125	250	500	1000	2000	4000	8000
4TWB4018G	76	52.3	57.8	62.4	67.2	69.4	67.2	59.6	52.5
4TWB4024G	76	50.3	55	58.6	65.3	69.5	64.5	58.6	50.8
4TWB4030G	78	48.8	55.4	60.1	66.4	67.4	63.9	60.2	53.5
4TWB4036G	76	54.5	55.1	58.3	67	69.8	65.9	59.7	49.1
4TWB4042G	76	55.1	52	59.3	64.9	67.2	63.5	60.4	47.6
4TWB4049E	76	43.7	51.2	54.5	61	61.5	57.1	51.3	40.7
4TWB4061E	76	31.9	58.9	57.1	64.8	66.4	59.8	55.9	51.2

Note: Rated in accordance with AHRI Standard 270-2008.

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³ Standard line lengths - 80'. Standard lift - 60' Suction and Liquid line. For Greater lengths and lifts refer to refrigerant piping software Pub# 32-3312-0[†]. (†denotes latest revision)

⁴⁾ For accessory description and usage, see page 5.

^{(5) * = 15, 20, 25, 30, 40} and 50 foot lineset available.



General Data

Product Specifications

Model No. ①	4TWB4042G1000B	4TWB4049E1000C	4TWB4061E1000C
Electrical Data V/Ph/Hz ②	208/230/1/60	208/230/1/60	208/230/1/60
Min Cir Ampacity	23	28	36
Max Fuse Size (Amps)	40	50	60
Compressors	SCROLL	SCROLL	SCROLL
RL AMPS - LR AMPS	16.7 - 112	21.8 - 117	26.4 - 134
Outdoor Fan FL Amps	0.74	1.00	2.80
Fan HP	1/8	1/5	1/3
Fan Dia (inches)	26.6	27.6	27.6
Coil	Spine Fin™	Spine Fin™	Spine Fin™
Refrigerant R-410A	9/14-LB/OZ	13/10-LB/OZ	13/12-LB/OZ
Line Size - (in.) O.D. Gas ③	3/4	7/8	1-1/8
Line Size - (in.) O.D. Liquid ③	3/8	3/8	3/8
Dimensions H x W x D (Crated)	42 x 35.1 x 38.7	51 x 35.1 x 38.7	51 x 35.1 x 38.7
Weight - Shipping	277	331	332
Weight - Net	243	294	295
Start Components	NO	NO	YES
Sound Enclosure	NO	NO	NO
Compressor Sump Heat	NO	YES	YES
Optional Accessories: 4			
Anti-short Cycle Timer	TAYASCT501A	TAYASCT501A	TAYASCT501A
Evaporator Defrost Control A/C	AY28X084	AY28X084	AY28X084
Rubber Isolator Kit	BAYISLT101	BAYISLT101	BAYISLT101
Crankcase Heater	BAYCCHT300		
Hard Start Kit Scroll	BAYKSKT260	BAYKSKT260	
Extreme Condition Mounting Kit	t BAYECMT004	BAYECMT004	BAYECMT004
Snow Leg - Base & Cap 4" High	n BAYLEGS002	BAYLEGS002	BAYLEGS002
Snow Leg - 4" Extension	BAYLEGS003	BAYLEGS003	BAYLEGS003
Seacoast Kit	BAYSEAC001	BAYSEAC001	BAYSEAC001
Refrigerant Lineset 5	TAYREFLN7*	TAYREFLN3*	TAYREFLN3*



② Calculated in accordance with N.E.C. Only use HACR circuit breakers or fuses.

Accessory Description and Usage

Anti-Short Cycle Timer — Solid state timing device that prevents compressor recycling until 5 minutes have elapsed after satisfying call or power interruptions. Use in area with questionable power delivery, commercial applications, long lineset, etc.

Evaporator Defrost Control — SPST Temperature actuated switch that cycles the condenser off as indoor coil reaches freeze-up conditions. Used for low ambient cooling to 30°F with TXV.

Rubber Isolators — 5 large rubber donuts to isolate condensing unit from transmitting energy into mounting frame or pad. Use on any application where sound transmission needs to be minimized.

Hard Start kit — Start capacitor and relay to assist compressor motor startup. Use in areas with marginal power supply, on long linesets, low ambient conditions, etc.

Extreme Condition Mount Kit — Bracket kits to securely mount condensing unit to a frame or pad without removing any panels. Use in areas with high winds, or on commercial roof tops, etc.





AHRI Standard Capacity Rating Conditions

AHRI STANDARD 210/240 RATING CONDITIONS —

(A) Cooling 80°F DB, 67°F WB air entering indoor coil, 95°F DB air entering outdoor coil.

AHRI STANDARD 270 RATING CONDITIONS — (Noise rating numbers are determined with the unit in cooling operation.) Standard Noise Rating number is at 95°F outdoor air.

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③ Standard line lengths - 60'. Standard lift - 60' Suction and Liquid line. For Greater lengths and lifts refer to refrigerant piping software Pub# 32-3312-0[†]. (†denotes latest revision)

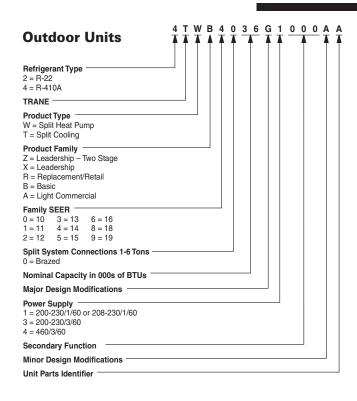
⁴ For accessory description and usage, see page 5.

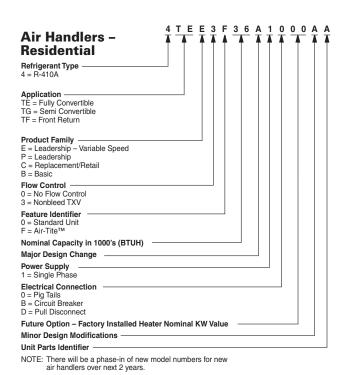
^{(5) * = 15, 20, 25, 30, 40} and 50 foot lineset available.



Model Nomenclature

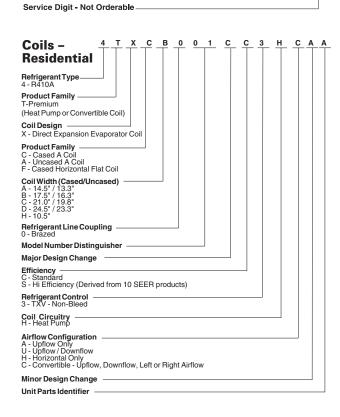
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Gas Furnaces Furnace Configuration TU = Upflow/Horizontal TD = Downflow/Horizontal Type
E = 80% Induced Draft Standard
D = 80% Induced Draft Premium
C = 90% Condensing Standard
X = 90% Condensing Premium
H = 95% Condensing Premium **Number of Heating Stages** 1 = Single Stage 2 = Two Stage 3 = Three Stage Cabinet Width-A = 14.5" Cabinet Width B = 17.5" Cabinet Width C = 21.0" Cabinet Width D = 24.5" Cabinet Width Heating Input 080 = 80,000 MBTUH Major Design Change Voltage
9 = 115 Volts / 60 Hertz / Natural Gas
A = 115 Volts / 50 Hertz / Natural Gas
C = 115 Volts / Natural Gas with Communicating System Control
F = 115 Volts / Natural Gas with Integrated Electronic Filter
D = 115 Volts / Natural Gas with Communicating System Control and Integrated Electronic Filter Air Capacity for Cooling

36 = 3 Ton Standard PSC Motor
H3 = 3 Ton High Efficiency Motor
V3 = 3 Ton Variable Speed Motor Draft Inducer Speeds 1 = Single Speed 2 = Two Speed V = Variable Speed Minor Design Change

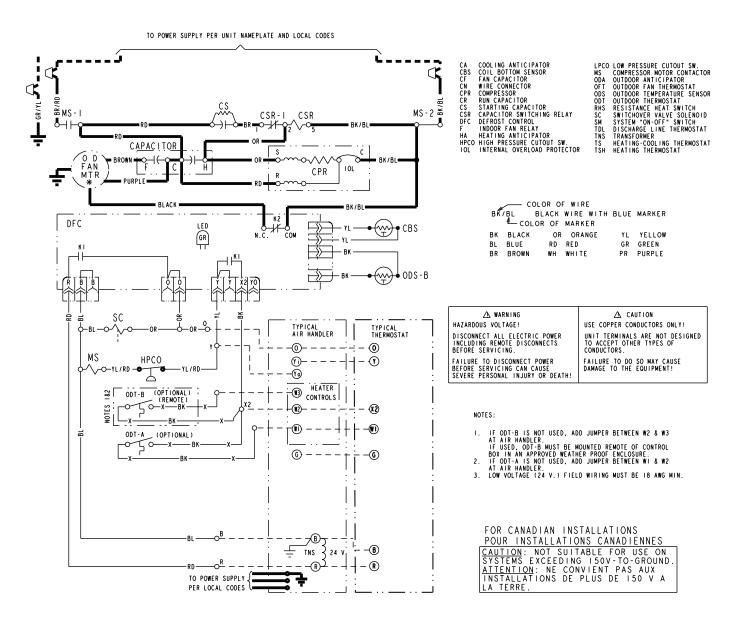




Electrical Data

Schematic Diagrams

4TWB4018-036G



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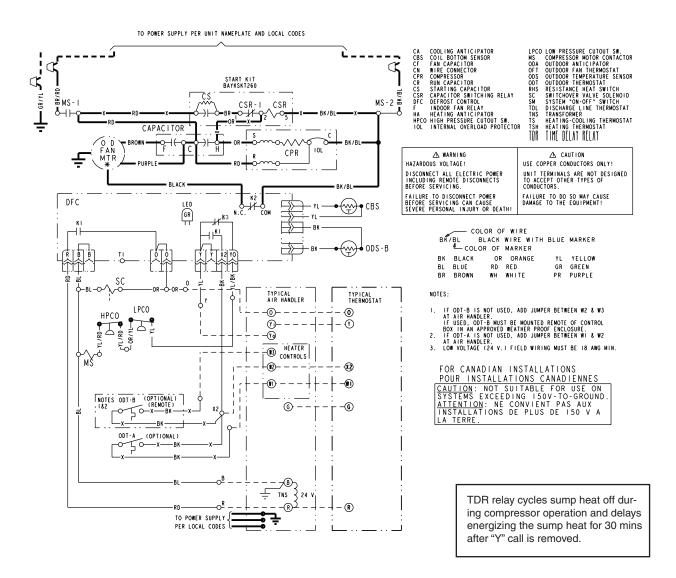


Electrical Data

Schematic Diagrams

(SEE LEGEND)

4TWB4042G



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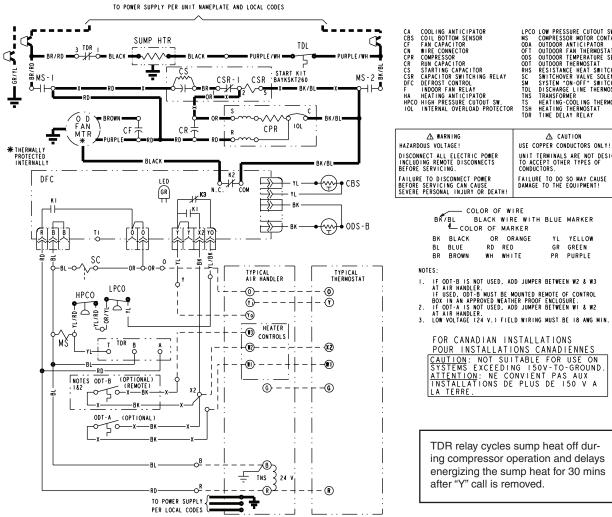
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Electrical Data

Schematic Diagrams

4TWB4049E



LPCO LOW PRESSURE CUITOUT SW.
MS COMPRESSOR MOTOR CONTACTOR
MS COMPRESSOR MOTOR CONTACTOR
OFT OUTDOOR RATH CIPATOR
OFT OUTDOOR RATH CIPATOR
OFT OUTDOOR FAN THERMOSTAT
OUTDOOR THEMPERATURE SENSOR
ODT OUTDOOR THEMPERATURE SENSOR
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OUTDOOR THEMPERATURE SENSOR
OUTDOOR THEMPERATURE SENSOR
OUTDOOR THEMPERATURE
SWITCHOVER VALVE SOLENOID
OUTDOOR THEMPERATURE
TO DISCHARGE LINE THERMOSTAT
TOR
THANGSORMER
THAT ING-COOL ING THERMOSTAT
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TOR
THANGSORMER

△ CAUTION USE COPPER CONDUCTORS ONLY! UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS. FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT!

GR GREEN PR PURPLE

BK/BL BLACK WIRE WITH BLUE MARKER
COLOR OF MARKER

FOR CANADIAN INSTALLATIONS POUR INSTALLATIONS CANADIENNES

CAUTION: NOT SUITABLE FOR USE ON
SYSTEMS EXCEEDING 150V-TO-GROUND.
ATTENTION: NE CONVIENT PAS AUX
INSTALLATIONS DE PLUS DE 150 V A
LA TERRE.

TDR relay cycles sump heat off during compressor operation and delays energizing the sump heat for 30 mins after "Y" call is removed.

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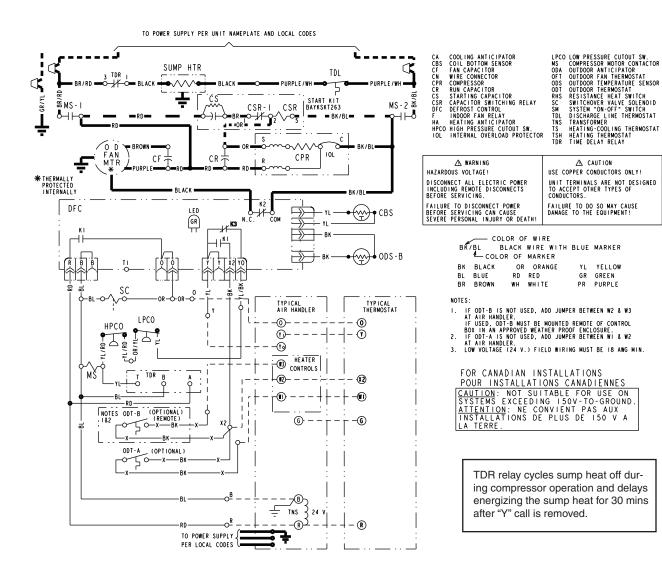


Electrical Data

Schematic Diagrams

(SEE LEGEND)

4TWB4061E



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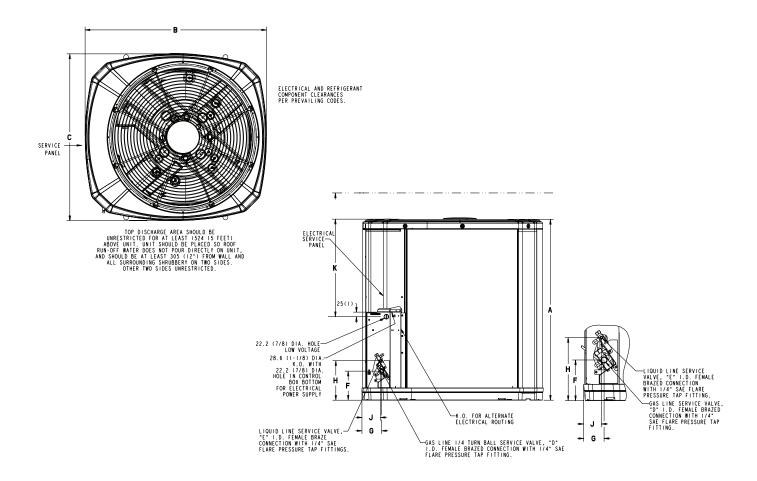
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Dimensions

4TWB4 Outline Drawing

Note: All dimensions are in MM (Inches).



MODELS	BASE	Α	В	С	D	E	F	G	Н	J	К
4TWB4018G	4	730 (28-3/4)	829 (32-5/8)	756 (29-3/4)	5/8	3/8	143 (5-5/8)	92 (3-5/8)	210 (8-1/4)	79 (3-1/8)	508 (20)
4TWB4024G	3	832 (32-3/4)	829 (32-5/8)	756 (29-3/4)	5/8	3/8	143 (5-5/8)	92 (3-5/8)	210 (8-1/4)	79 (3-1/8)	508 (20)
4TWB4030G	4	841 (33-1/8)	946 (37-1/4)	870 (34-1/4)	3/4	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWB4036G	4	841 (33-1/8)	946 (37-1/4)	870 (34-1/4)	3/4	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWB4042G	4	943 (37 1/8)	946 (37-1/4)	870 (34-1/4)	3/4	3/8	143 (5-5/8)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWB4049E	4	1147 (45 1/8)	946 (37-1/4)	870 (34-1/4)	7/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWB4061E	4	1147 (45 1/8)	946 (37-1/4)	870 (34-1/4)	1-1/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)

From Dwg. D156010

Mechanical Specification Options

General

The 4TWB4 is fully charged from the factory for up to 15 feet of piping. This unit is designed to operate at outdoor ambient temperatures as high as 115°F. Cooling capacities are matched with a wide selection of air handlers and furnace coils that are AHRI certified. The unit is certified to UL 1995. Exterior is designed for outdoor application.

Casing

Unit casing is constructed of heavy gauge, G90 galvanized steel and painted with a weather-resistant powder paint on all louvers, panels, prepaint on all other panels. Corrosion and weatherproof CMBP-G30 base.

Refrigerant Controls

Refrigeration system controls include condenser fan and compressor contactor. High and low pressure controls are inherent to the compressor. A factory installed liquid line drier is standard.

Compressor

The compressor features internal over temperature and pressure protection and total dipped hermetic motor. Other features include: centrifugal oil pump and low vibration and noise.

Condenser Coil

The outdoor coil provides low airflow resistance and efficient heat transfer. The coil is protected on all four sides by louvered panels.

Low Ambient Cooling

As manufactured, this unit has a cooling capability to 55°F. The addition of an evaporator defrost control with TXV permits low ambient cooling to 20° F.

Accessories

Thermostats — Cooling only and heat/cooling (manual and automatic changeover). Sub-base to match thermostat and locking thermostat cover.





