



RGTM

Parts List
22-July-2016



*This parts list is current as of the above revision date.
See <http://www.rheempartslists.net/92-42800-RGTM.pdf> for the current revision.*

95% Gas Furnaces - 2 Stage

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MODEL NUMBER EXPLANATION

| | | | | | | | | | | | | |
|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|-----------|
| R | G | T | M | - | 0 | 6 | E | M | A | E | S | ** |
| (1) | (2) | (3) | (4) | | | (5) | | (6) | (7) | (8) | (9) | (10) |

- | | |
|--|---|
| <p>(1) TRADEBRAND IDENTIFICATION</p> <p>(2) MODEL G = Gas Furnace</p> <p>(3) TYPE T = Downflow/Horizontal Condensing</p> <p>(4) DESIGN SERIES</p> <p>(5) HEATING INPUT DESIGNATION 06 = 60,000 BTU/HR 07 = 75,000 BTU/HR 09 = 90,000 BTU/HR 10 = 105,000 BTU/HR</p> <p>E = Electric N = NOX</p> | <p>(6) BLOWER DESIGNATION M = 11 x 7 R = 11 x 10 Z = 12 x 11</p> <p>(7) VARIATIONS A = Standard B = Wide Cabinet</p> <p>(8) AIRFLOW E = 1100-1300 CFM G = 1500-1700 CFM J = 1900-2100 CFM</p> <p>(9) FUEL DESIGNATION S = Natural Gas (U.S. & Canada)</p> <p>(10) 12-11 Housing with 11-10 Wheel</p> |
|--|---|

SERIAL NUMBER EXPLANATION

| | | | | | | | | | | | | | | | | |
|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| H | Q | 5 | D | 7 | 0 | 7 | F | 1 | 1 | 1 | 0 | 9 | 9 | 9 | 9 | 9 |
| (1) | | (2) | (3) | (4) | (5) | (6) | (7) | (8) | | (9) | | | | | (10) | |

- | | |
|--|--|
| <p>(1) GAS CODE</p> <p>(2) LIMIT CONTROL</p> <p>(3) BLOWER</p> <p>(4) HEATING ELEMENT</p> <p>(5) SPECIAL AREA REQUIREMENT</p> | <p>(6) MOTOR HORSEPOWER</p> <p>(7) PLANT F = Fort Smith, AR</p> <p>(8) WEEK</p> <p>(9) YEAR</p> <p>(10) PRODUCTION NUMBER</p> |
|--|--|

| No. | Notes | MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION HEAT/COOL DESIGNATION | RGTM- 06E/N M A E | RGTM- 07E/N R B G | RGTM- 09E/N Z A J | RGTM- 10E/N R B J |
|---|-------|---|-------------------------------|-------------------------------|-------------------------------|-------------------------------|
| PANELS, SHEET METAL, MISCELLANEOUS | | | | | | |
| 1 | | Blower/Filter Door (Neutra Green) | AS-61908-03 | AS-61909-03 | AS-61909-03 | AS-61910-03 |
| 1 | | Blower/Filter Door (Granite/Steel Gray) | AS-61908-04 | AS-61909-04 | AS-61909-04 | AS-61910-04 |
| 2 | | Burner Compartment Door (Neutra Green) | AS-61905-01 | AS-61906-01 | AS-61906-01 | AS-61907-01 |
| 2 | | Burner Compartment Door (Granite/Steel Gray) | AS-61905-03 | AS-61906-02 | AS-61906-02 | AS-61907-02 |
| 3 | | Induced Draft Blower w/Gasket | See Electrical Group | | | |
| 5 | | Connector/Transition Assembly | 68-24047-10 | 68-24047-11 | 68-24047-11 | 68-24047-12 |
| 6 | | Drain Tube - Double Elbow | 79-102881-01 | 79-102881-01 | 79-102881-01 | 79-102881-01 |
| 7 | | Trap/Elbow Assembly (For Horizontal Applications, use Trap and Elbow from Parts Bag) | 68-24048-01 | 68-24048-01 | 68-24048-01 | 68-24048-01 |
| 8 | | Water Trap Mount Bracket | AE-61841-01 | AE-61841-01 | AE-61841-01 | AE-61841-01 |
| 9 | | Hose Clamps (4) | 64-22043-01 | 64-22043-01 | 64-22043-01 | 64-22043-01 |
| 10 | | Tube Drain - Single Elbow Molded Hose | 79-102882-01 | 68-24026-03 | 68-24026-03 | 68-24026-03 |
| 18 | | Limit - Main Limit (Heat Exchanger Panel) | See Electrical Group | | | |
| 19 | | Heat Exchanger Assembly | See Heat Exchanger Group | | | |
| 25 | | Silicone Tubing - Pressure Switch | AE-61737-28 | AE-61737-28 | AE-61737-28 | AE-61737-28 |
| 26 | | Pressure Switch | See Electrical Group | | | |
| 27 | | Button Plug - 2 in. opening | 45-22980-08 | 45-22980-08 | 45-22980-08 | 45-22980-08 |
| 28 | | Door Angle Assembly | AS-67847-01 | AS-67847-02 | AS-67847-02 | AS-67847-03 |
| 29 | | Grommet (2 in. opening) | 56-22114-06 | 56-22114-06 | 56-22114-06 | 56-22114-06 |
| 30 | | Outlet Pipe Gasket | 68-24022-02 | 68-24022-02 | 68-24022-02 | 68-24022-02 |
| 31 | | Outlet Pipe Assembly | 68-24150-01 | 68-24150-01 | 68-24150-01 | 68-24150-02 |
| 32 | 3 | Jacket (See Note 3) | N/A | N/A | N/A | N/A |
| 33 | | Top Plate | AE-67805-02 | AE-67805-03 | AE-67805-03 | AE-67805-04 |
| | | Top Plate Gasket | 68-102279-01 | 68-102279-02 | 68-102279-02 | 68-102279-03 |
| 34 | | Inlet Air Chase Assembly | AS-67848-01 | AS-67848-01 | AS-67848-01 | AS-67848-01 |
| 35 | | Inlet Air Chase Gasket | 68-24022-01 | 68-24022-01 | 68-24022-01 | 68-24022-01 |
| 36 | | Button Plug - 2 in. opening | 45-22980-08 | 45-22980-08 | 45-22980-08 | 45-22980-08 |
| 37 | | Junction Box Cover | AE-61476-02 | AE-61476-02 | AE-61476-02 | AE-61476-02 |
| 38 | | Junction Box | AE-67825-01 | AE-67825-01 | AE-67825-01 | AE-67825-01 |
| 39 | | Door Switch - Push Button | See Electrical Group | | | |
| 44 | | Blower Assembly | See Blower Group | | | |
| | | Filter - Plastic (2) | 54-22699-01 | 54-22699-01 | 54-22699-01 | 54-22699-02 |
| | | Filter Rack | AE-66681-01 | AE-66681-01 | AE-66681-01 | AE-66681-01 |
| | | Touch-up Paint - Platinum (Aerosol) | 523012 | 523012 | 523012 | 523012 |
| | | Touch-up Paint - Platinum (Paint Pens) | 523013 | 523013 | 523013 | 523013 |
| | | Touch-up Paint - Green (Aerosol) | 52-18662-48 | 52-18662-48 | 52-18662-48 | 52-18662-48 |
| | | Touch-up Paint - Green (Paint Pens) | 523010 | 523010 | 523010 | 523010 |
| | | Touch-up Paint - Granite/Steel Gray (Aerosol) | PD523018 | PD523018 | PD523018 | PD523018 |
| | | Touch-up Paint - Granite/Steel Gray (Paint Pens) | PD523019 | PD523019 | PD523019 | PD523019 |

| No. | Notes | MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION AIRFLOW | RGTM- ALL ALL ALL ALL | | | |
|--------------------------------------|-------|---|-----------------------------------|--|--|--|
| HORIZONTAL INSTALLATION PARTS | | | | | | |
| 9 | | Hose Clamps (4) | 64-22043-01 | | | |
| 10 | | Tube Drain - Single Elbow Molded Hose | 79-102882-01 | | | |
| 11 | | Elbow (Connector/Transition - Trap) | 68-24121-01 | | | |
| 12 | | Trap Assembly | 68-24120-02 | | | |
| 13 | | Trap Gasket | 68-24123-01 | | | |
| 14 | | Hole Plugs (2) | 45-24125-01 | | | |

| No. | Notes | MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION AIRFLOW | RGTM- ALL ALL ALL ALL |
|------------------|-------|---|-----------------------------------|
| PARTS BAG | | | |
| | | Complete Parts Bag | AS-100717-03 |
| | | 1/2 in. PVC Pipe - 4 in. | 68-22024-04 |
| | | 1/2 in. Tee | 68-21980-02 |
| | | PVC Vane (2-13/32 in. x 1 in.) | 68-23473-01 |
| | | PVC Wind Vane (2-7/8 in. x 1 in.) | 68-24049-01 |
| | | Drain Tube - 6-3/4 in. | 68-24026-04 |
| 11 | | Elbow | 68-24121-01 |
| 9 | | Hose Clamp - 5/8 in. (2) | 64-22043-01 |
| 12 | | Trap Assembly | 68-24120-02 |
| 13 | | Trap Gasket | 68-24123-01 |
| 14 | | Hole Plug (2) | 45-24125-01 |
| | | Button Plug with Recessed Type Head (2 in. hole) | 45-22980-08 |
| | | Vinyl Grommet - 1-5/8 in. hole (for 7/8 in. OD Pipe) | 56-22114-01 |
| | | Nylon Plug - 7/8 in. (2) | 45-22926-01 |
| | | Nylon Plug - 1-1/8 in. | 45-22926-02 |
| | | Pipe - 24 in. | 68-24085-01 |
| | | Screw - #6-20 x 1/2 | 63-22153-04 |
| | | PVC Vane (3-1/2 in. x 1-3/8 in.) | 68-103677-01 |

| No. | Notes | MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION HEAT/COOL DESIGNATION | RGTM- 06E/N M A E | RGTM- 07E/N R B G | RGTM- 09E/N Z A J | RGTM- 10E/N R B J |
|-----------------------|-------|---|-------------------------------|-------------------------------|-------------------------------|-------------------------------|
| ELECTRIC GROUP | | | | | | |
| 3 | Stk | Induced Draft Blower w/Gasket | 70-100612-03 | 70-100612-03 | 70-100612-03 | 70-100612-03 |
| | Stk | Capacitor - Induced Draft Blower | 43-25134-35 | 43-25134-35 | 43-25134-35 | 43-25134-35 |
| 18 | Stk | Limit - Main Limit (Heat Exchanger Panel) | 47-25350-01 | 47-25350-10 | 47-25350-04 | 47-25350-05 |
| 26 | Stk | Pressure Switch | 42-102165-01 | 42-102165-01 | 42-102165-01 | 42-102165-02 |
| 39 | | Door Switch - Push Button | 42-22692-02 | 42-22692-02 | 42-22692-02 | 42-22692-02 |
| 49a | Stk | Transformer | 46-24124-03 | 46-24124-03 | 46-24124-03 | 46-24124-03 |
| 49b | | Power Factor Choke | N/A | 46-24256-02 | 46-24256-02 | 46-24256-02 |
| 49b | 5 | Power Factor Choke - Before F1712 (See Note 5) | 46-24256-02 | N/A | N/A | N/A |
| | 5 | Jumper Wire Assembly - After F1712 (See Note 5) | 45-104318-01 | N/A | N/A | N/A |
| 51 | | Integrated Furnace Control Board (IFC) | See Gas Controls | | | |
| 52 | Stk | Limit - Heat Assisted (Blower Housing) | 47-22860-02 | 47-22860-02 | 47-22860-02 | 47-22860-03 |
| 61 | Stk | Limit - Manual Reset (Burner Compartment) (2) | 47-22861-02 | 47-22861-02 | 47-22861-02 | 47-22861-02 |
| | | Twist Lock Wiring Harness - 15 pin to (5 pin/3 pin/6 terminals), 12 wires from 15 pin connector | 45-24393-08 | 45-24393-08 | 45-24393-08 | 45-24393-08 |
| | | Wiring Harness - 5 pin from blower motor to 2 (2 pin connectors) and 2 terminals | 45-102643-01 | 45-102643-01 | 45-102643-01 | 45-102643-01 |
| | | Wiring Harness - 2 pin to (1 terminal/1 strip back) | 45-24371-37 | 45-24371-37 | 45-24371-37 | 45-24371-37 |
| | | Wiring Harness - 16 pin from IFC Board to 16 pin on motor | 45-102641-01 | 45-102641-01 | 45-102641-01 | 45-102641-01 |
| | | Wiring Harness - 12 pin and 3 pin from IFC Board to 15 pin connector | 45-102667-04 | 45-102667-04 | 45-102667-04 | 45-102667-04 |

| No. | Notes | MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION HEAT/COOL DESIGNATION | RGTM- 06E/N M A E | RGTM- 07E/N R B G | RGTM- 09E/N Z A J | RGTM- 09E/N Z A J |
|---------------------|-------|---|-------------------------------|-------------------------------|---|--|
| BLOWER GROUP | | | | | | |
| 44 | Stk | Blower Assembly (Includes items 46-48) | AS-67876-51 | AS-67876-52 | AS-67876-53 (Before F1212) (See Note 4) | AS-67876-69 (After F1212) (See Note 4) |
| 45 | Stk | Blower Motor | 51-24374-29 | 51-24375-21 | 51-24376-27 (Before F1212) (See Note 4) | 51-24376-31 (After F1212) (See Note 4) |
| 46 | Stk | Belly Band Kit (Includes Brackets, Grommets, Motor Mount and Mounting Screws) | 70-24104-82 | 70-24104-82 | 70-24104-82 | 70-24104-82 |
| 47 | | Housing | AS-61674-14 | AS-61674-15 | AS-61674-15 | AS-61674-15 |
| 48 | Stk | Blower Wheel | 70-24254-02 | 70-23111-20 | 70-24179-01 (Before F1212) (See Note 4) | 70-23111-20 (After F1212) (See Note 4) |
| 49a | | Transformer | See Electrical Group | | | |
| 49b | | Choke - Power Factor | See Electrical Group | | | |
| 50 | | Control Mounting Plate | AE-67877-01 | AE-67877-01 | AE-67877-01 | AE-67877-01 |
| 51 | | Integrated Furnace Control Board (IFC) | See Gas Controls | | | |
| 52 | | Limit - Heat Assisted (Blower Housing) | See Electrical Group | | | |

| No. | Notes | MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION HEAT/COOL DESIGNATION | RGTM- 10E/N R B J | | | |
|---------------------|-------|---|-------------------------------|--|--|--|
| BLOWER GROUP | | | | | | |
| 44 | Stk | Blower Assembly (Includes items 46-48) | AS-67876-54 | | | |
| 45 | Stk | Blower Motor | 51-24376-28 | | | |
| 46 | Stk | Belly Band Kit (Includes Brackets, Grommets, Motor Mount and Mounting Screws) | 70-24104-82 | | | |
| 47 | | Housing | AS-61674-16 | | | |
| 48 | Stk | Blower Wheel | 70-23111-20 | | | |
| 49a | | Transformer | See Electrical Group | | | |
| 49b | | Choke - Power Factor | See Electrical Group | | | |
| 50 | | Control Mounting Plate | AE-67877-01 | | | |
| 51 | | Integrated Furnace Control Board (IFC) | See Gas Controls | | | |
| 52 | | Limit - Heat Assisted (Blower Housing) | See Electrical Group | | | |

| No. | Notes | MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION HEAT/COOL DESIGNATION | RGTM- 06E/N M A E | RGTM- 07E/N R B G | RGTM- 09E/N Z A J | RGTM- 10E/N R B J |
|--|-------|---|-------------------------------|-------------------------------|-------------------------------|-------------------------------|
| HEAT EXCHANGER, BURNER / MANIFOLD | | | | | | |
| 18 | | Limit - Main Limit (Heat Exchanger Panel) | See Electrical Group | | | |
| 19 | Stk | Heat Exchanger Assembly | AS-67818-37 | AS-67818-38 | AS-67818-39 | AS-67818-40 |
| | | Turbulator | AE-61816-01 (4) | AE-61816-01 (5) | AE-61816-01 (6) | AE-61816-01 (7) |
| 20 | | Baffle | AE-61875-01 | AE-61876-01 | AE-61875-01 | AE-61876-01 |
| 21 | | Rear Baffle | AE-61878-01 | AE-61878-02 | AE-61878-02 | AE-61878-03 |
| 22 | | Baffle | AE-61875-02 | AE-61876-02 | AE-61875-02 | AE-61876-02 |
| 24 | | Heat Exchanger Bracket | AE-61959-01 | AE-61959-01 | AE-61959-01 | AE-61959-01 |
| 23 | | Heat Exchanger Bracket | AE-67846-02 | AE-67846-02 | AE-67846-02 | AE-67846-02 |
| | | NOX Burner Inserts | AE-67863-01 (3) | AE-67863-01 (4) | AE-67863-01 (5) | AE-67863-01 (6) |
| | | NOX Retaining Bracket | AE-67864-01 | AE-67864-02 | AE-67864-03 | AE-67864-04 |
| 55 | Stk | Burner Assembly | AS-61984-04 | AS-61984-05 | AS-61984-06 | AS-61984-07 |
| 56 | | Burner Support Bracket (2) | AE-61808-03 | AE-61808-03 | AE-61808-03 | AE-61808-03 |
| 57a | | Burner Support | AE-61809-17 | AE-61809-18 | AE-61809-19 | AE-61809-20 |
| 57b | | Burner Support Angle | AE-67880-01 | AE-67880-02 | AE-67880-03 | AE-67880-04 |
| 58 | | Burner Shield | AE-61807-07 | AE-61807-08 | AE-61807-09 | AE-61807-10 |
| 59 | Stk | Manifold (w/o Orifices) | 81-24396-02 | 81-24396-03 | 81-24396-04 | 81-24396-05 |
| | | Burner Orifice - Natural Gas | See Orifice Selection Chart | | | |
| | | Burner Orifice - LP | See Orifice Selection Chart | | | |
| | | Number of Orifices | (4) | (5) | (6) | (7) |
| 61 | | Limit - Manual Reset (Burner Compartment) (2) | See Electrical Group | | | |

| No. | Notes | MODEL GAS CODE | RGTM HQ | RGTM HR | | |
|---------------------|---------|--|--------------|--------------|--|--|
| GAS CONTROLS | | | | | | |
| | Stk | Gas Valve - Natural Gas | 60-24394-01 | 60-101921-01 | | |
| | Stk,1,2 | Gas Valve - LP | See Note 2 | | | |
| 51 | Stk | Integrated Furnace Control Board (IFC) | 62-103189-01 | 62-103189-01 | | |
| | Stk | Flame Sensor | 62-23543-05 | 62-23543-05 | | |
| | Stk | Spark Ignitor | 62-24271-02 | 62-24271-02 | | |
| | Stk | LP Conversion Kit | FP-26 | FP-31 | | |

90% GAS FURNACE - ORIFICE SELECTION CHART - NATURAL GAS

CAUTION: Selection of the correct Natural Gas Orifice requires the following information for the specific installation:

- 1) Altitude in of the installation (ft.).
- 2) Average energy content of the Natural Gas fuel from the local supplier (BTU/cu. ft.).

For detailed information and instructions for Orifice selection, see the Gas Furnace LP Conversion Kit Index 92-21519-59 and the latest edition of the National Fuel Gas Code Handbook, or the National Standard of Canada, Natural Gas and Propane Installation Code, CAN B149.1.

CAUTION: This information is provided for replacement purposes only. Conversion for operation at High Altitude must be done using the kit specified on the product specification sheet for the unit.

NOTE: This Orifice sizing chart is based on 15,000 BTU/HR per burner.

NOTE: Factory installed orifices are calculated and sized based on a Natural Gas heating value of 1075 BTU/cu. ft. and an elevation of 0 - 2000 ft.

| Energy Value (BTU/cu. ft.) | Elevation (ft.) | | | | | | | |
|-------------------------------|-----------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| | 0 - 1999 | 2000 - 2999 | 3000 - 3999 | 4000 - 4999 | 5000 - 5999 | 6000 - 6999 | 7000 - 7999 | 8000 - 8999 |
| 850 | 62-22175-47 | 62-22175-48 | 62-22175-48 | 62-22175-49 | 62-22175-49 | 62-22175-49 | 62-22175-50 | 62-22175-50 |
| 900 | 62-22175-48 | 62-22175-49 | 62-22175-49 | 62-22175-49 | 62-22175-50 | 62-22175-50 | 62-22175-50 | 62-22175-51 |
| 975 | 62-22175-49 | 62-22175-50 | 62-22175-50 | 62-22175-50 | 62-22175-51 | 62-22175-51 | 62-22175-51 | 62-22175-52 |
| 1075 | 62-22175-50 | 62-22175-51 | 62-22175-51 | 62-22175-51 | 62-22175-51 | 62-22175-52 | 62-22175-52 | 62-22175-52 |
| 1170 | 62-22175-51 | 62-22175-51 | 62-22175-52 | 62-22175-52 | 62-22175-52 | 62-22175-53 | 62-22175-53 | 62-22175-53 |

90% GAS FURNACE - ORIFICE SELECTION CHART - LP

CAUTION: Selection of the correct LP Orifice requires the altitude of the specific installation (ft.).

For detailed information and instructions for Orifice selection, see the Gas Furnace LP Conversion Kit Index 92-21519-59 and the latest edition of the National Fuel Gas Code Handbook (NFG), or the National Standard of Canada, Natural Gas and Propane Installation Code, CAN B149.1.

CAUTION: This information is provided for replacement purposes only. Conversion to LP or for operation at High Altitude should be done using the kit(s) specified on the product specification sheet for the unit.

NOTE: This Orifice sizing chart is based on 15,000 BTU/HR per burner. Also, the chart is developed using the specified pressure setting of 10 in. water column instead of the 11.0 in water column used by the NFG and CANB149.1.

NOTE: Orifices supplied in the LP Conversion Kit are calculated and sized based on an altitude of 0 - 2000 ft.

| Elevation (ft.) | Orifice | | | | | | | |
|-----------------|-------------|--|--|--|--|--|--|--|
| 0 to 2000 ft. | 62-22175-91 | | | | | | | |
| 2001 to 3000 | 62-22175-91 | | | | | | | |
| 3001 to 4000 | 62-22175-90 | | | | | | | |
| 4001 to 5000 | 62-22175-58 | | | | | | | |
| 5001 to 6000 | 62-22175-59 | | | | | | | |
| 6001 to 7000 | 62-22175-60 | | | | | | | |
| 7001 to 8000 | 62-22175-62 | | | | | | | |
| 8001 to 9000 | 62-22175-63 | | | | | | | |
| 9001 to 1000 | 62-22175-64 | | | | | | | |

Exploded View

Blower Assembly
Horizontal Installation Parts

Burner Assembly

NOTES

Stk It is recommended that stock be maintained for this part.

N/A Not Applicable

- 1 Order the specified LP Conversion Kit.
- 2 Order Gas Valve for Natural Gas along with LP Conversion Kit.
- 3 Jacket is not available for replacement.
- 4 For -09E/NZAJJS, on or after Date Code 1112, A 11 X 10 inch blower assembly replaced the original 12 X 11 inch blower assembly. This change provides equal blower performance and reduces overall motor noise. Note: This change is not backward compatible, as motor programming was changed to provide the same CFM performance as the original 12 x 11 assembly.
- 5 Replacement of Power Factor Choke is optional on units with 1/2 hp, X-13 and ECM, motors produced before F1712. After approximate date code F1712, production units will be supplied with a Jumper Wire Assembly (45-104318-01) in lieu of a Power Factor Choke. This Jumper Wire Assembly can be retrofitted to units built before Date Code F1712.

DISCLAIMER: This document is intended to provide general replacement parts information to aid qualified service personnel in the repair of these models. The complete Model and Serial Number of the unit under repair should be specified when selecting and ordering replacement parts. Specifications and illustrations are subject to change without notice. Document 92-42800-RGTM supersedes all previous parts lists for these models. See <http://www.rheempartslists.net/92-42800-RGTM> for the latest revision of this document. The manufacturer assumes no obligation for errors or omissions. Service personnel must verify the proper and safe operation of equipment after the replacement of any original components.