

## INSTALLATION AND MAINTENANCE INSTRUCTIONS

IMI 3.025 April 1998

## **D Series Noise Diffuser**

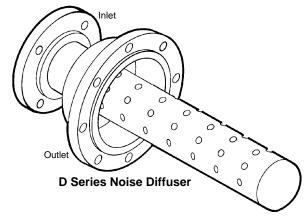
## **Description**

The D Series noise diffuser is designed to reduce pressure reducing valve noise generation. The diffuser breaks up normal exit turbulence of the steam flow using an engineered orifice pattern in a pipe nozzle inserted on the downstream side of a pressure reducing valve.

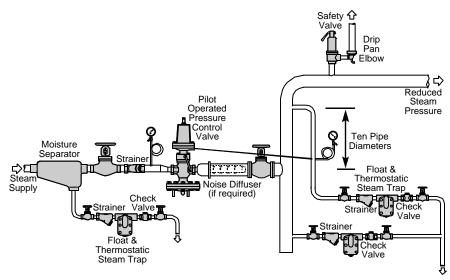
## Warning!

Before proceeding with installation, ensure that stop valves have been closed and steam supply has been shut-off.

- Before installing the pressure reducing valve, ensure the piping is free from foreign material, scale, etc.
- 2. Install the pressure reducing valve in accordance with the instructions supplied with the valve.
- Connect the inlet of the noise diffuser directly to the outlet connection of the pressure reducing valve to avoid the generation of flanking noise.



- 4. Provide a length of at least 10 pipe diameters of pipe equal to the nominal size of the diffuser outlet. If desired, piping may then be reduced to a smaller size as long as flow velocity will not exceed 6,000 feet per minute.
- 5. Ensure that piping is adequately supported to avoid imposing stress on the valve body or the diffuser.
- The typical hook-up shown below will aid in planning a correct installation.



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