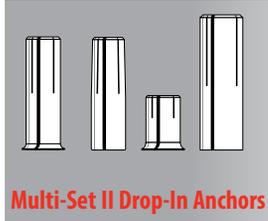


DESCRIPTION/SUGGESTED SPECIFICATIONS

Drop-In, Shell-Type Anchors—

SPECIFIED FOR ANCHORAGE INTO CONCRETE

Drop-In, shell-type anchors feature an internally threaded, all-steel shell with expansion cone insert and flush embedment lip. Anchors are manufactured from zinc-plated carbon steel, 18-8 stainless steel and 316 stainless steel.



Multi-Set II Drop-In Anchors

Anchors should be installed with carbide tipped hammer drill bits made in accordance to ANSI B212.15-1994 specifications.

Anchors should be tested to ASTM E488 criteria and listed by ICC-ES. Anchors should also be listed by the following agencies as required by the local building code: UL, FM, City of Los Angeles, California State Fire Marshal and Caltrans.

**Multi-Set II[®]
Drop-In Anchors**

**Internally
Threaded Heavy-
Duty Anchoring
Systems**

ADVANTAGES

**Depth Charge Stop Drill
and RX Drop-In Anchors**

Ideal for Hollow-Core, Pre-Cast Plank and Post Tension Slabs



- Optimized for use in hollow-core, pre-cast plank and post-tension slabs
- Lip keeps anchor flush during installation
- Shallow drilling—fast installation



RX Drop-In Anchor



See page 81 for kits

RM Drop-In Anchor



- Lipped anchor body keeps anchor flush
- Easy installation
- Keeps all rods same length
- Easy inspection
- Available in carbon steel, 18-8 and 316 stainless steel

RL Drop-In Anchor



- Below surface setting for easy patch work

Coil Thread Anchor

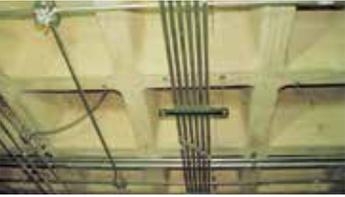


- Quick thread attachment—ideal for 1 sided forming
- Use coil rod on job
- 2 diameters (1/2" and 3/4")

APPLICATIONS



Pumps and heavy piping are common applications for larger diameter Multi-Set Drop-In Anchors.

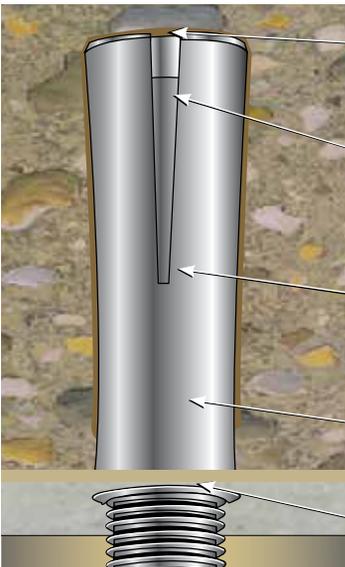


Cable tray and strut suspended from concrete ceilings are ideal Multi-Set applications. In post-tension or hollow-core slabs use the RX-38.



The Multi-Set Anchor is the standard for pipe-hanging. The RM version has a retainer lip to keep all anchors flush at the surface, keeping all your threaded rod the same length.

FEATURES



Expander Slots—allow for easy setting and superior performance

Cone Insert—that expands the anchor when driven with setting tool and hammer

Body—available in zinc-plated steel, 18-8 stainless steel, and 316 stainless steel

Easy Depth Inspection—keeps threaded rod drop lengths consistent

Retainer Lip—to keep anchor flush with surface

For use with threaded rods or headed bolts (supplied by contractor)

APPROVALS/LISTINGS

Meets or exceeds U.S. Government G.S.A. Specification A-A-55614 Type 1 (Formerly GSA: FF-S-325 Group VIII)

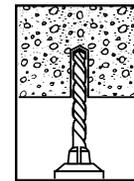
Underwriters Laboratories

Factory Mutual

Caltrans

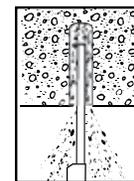
For the most current approvals/listings visit: www.itw-redhead.com

INSTALLATION STEPS

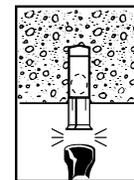


To set anchor flush with surface:

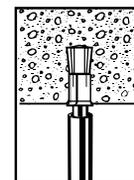
1. Drill hole to required embedment (see Table on page 69).



2. Clean hole with pressurized air.



3. Drive anchor flush with surface of concrete.



4. Expand anchor with setting tool provided (see chart on page 69). Anchor is properly expanded when shoulder of setting tool is flush with top of anchor.

SELECTION CHART

Multi-Set II Depth Charge Bits

PART NUMBER	DESCRIPTION FEATURE BENEFITS	DRILLING DEPTH
DCX-138	3/8" Depth Charge Stop Drill	3/4"
DCX-112	1/2" Depth Charge Stop Drill	1"



■ Shoulder prevents over drilling. Less likely to hit reinforcing steel or post-tension cable in concrete



- No wasted time or energy drilling deeper than necessary
- Prevents anchor from dropping too far into hole below work surface

SELECTION CHARTS



Multi-Set II Drop-In Anchors

PART NUMBER RT-138
1 setting tool per master carton
(See above for part numbers.)

PART NUMBER RTX-138
For use with RX-38 only.

PART NUMBER RTX-112
For use with RX-12 only.

USER TYPE / APPLICATION	BASE MATERIAL	CORROSION RESISTANCE LEVEL	DROP-IN ANCHOR TYPE	PART NUMBER	SETTING TOOL PART NUMBER*	BOLT SIZE-THREADS PER INCH	DRILL BIT DIA. In. (mm)	THREAD DEPTH In. (mm)	EMBEDMENT MIN. HOLE DEPTH*** In. (mm)	QTY/WT PER BOX lbs.	QTY/WT PER MASTER CTN lbs. *
HVAC/Fire Sprinkler Plumber (Pipe-fitter)	Solid concrete/lightweight fill deck	Low	RM	RM-14	RT-114	1/4" - 20	3/8 (9.5)	3/8 (9.5)	1 (25.4)	100/ 2.6	1000/ 28
				RM-38	RT-138	3/8" - 16	1/2 (12.7)	1/2 (12.7)	1-5/8 (41.3)	50/ 3.4	500/ 36
				RM-12	RT-112	1/2" - 13	5/8 (15.9)	3/4 (19.1)	2 (50.8)	50/ 5.8	400/ 49
				RM-58	RT-158	5/8" - 11	7/8 (22.2)	1 (25.4)	2-1/2 (63.5)	25/ 7.8	125/ 41
				RM-34	RT-134	3/4" - 10	1 (25.4)	1-1/4 (31.8)	3-3/16 (81.0)	25/11.9	100/ 49
Hollow-core pre-cast or Post-tension	Low	RX	RX-38	RTX-138	3/8" - 16	1/2 (12.7)	3/8 (9.5)	3/4 (19.1)	100/ 3.5	1000/ 36	
			RX-12	RTX-112	1/2" - 13	5/8 (15.9)	1/2 (12.7)	1 (25.4)	50/ 3.0	500/ 31	
Solid concrete/lightweight fill deck	Medium	SRM**	18-8 S.S.	SRM-14	RT-114	1/4" - 20	3/8 (9.5)	3/8 (9.5)	1 (25.4)	100/ 2.7	1000/ 28
				SRM-38	RT-138	3/8" - 16	1/2 (12.7)	1/2 (12.7)	1-5/8 (41.3)	50/ 3.4	500/ 36
				SRM-12	RT-112	1/2" - 13	5/8 (15.9)	3/4 (19.1)	2 (50.8)	50/ 6.0	400/ 50
				SRM-58	RT-158	5/8" - 11	7/8 (22.2)	1 (25.4)	2-1/2 (63.5)	25/ 7.9	125/ 42
				SRM-34	RT-134	3/4" - 10	1 (25.4)	1-1/4 (31.8)	3-3/16 (81.0)	25/12.0	100/ 50
concrete	High	SSRM**	SSRM-12	RT-112	1/2" - 13	5/8 (15.9)	3/4 (19.1)	2 (50.8)	50/ 6.0	400/50	
Concrete Contractor, General Contractor, Highway	Solid concrete	Low	CL-Coil Threaded	CL-12	RT-112	1/2" - 6	5/8 (15.9)	3/4 (19.1)	2 (50.8)	50/ 5.7	400/ 47
				CL-34	RT-134	3/4" - 4.5	1 (25.4)	1-1/4 (31.8)	3-3/16 (81.0)	25/11.9	100/ 49
Concrete Cutting/Sawing Contractor/Misc. Metal	Solid concrete/lightweight fill deck	Low	RL (w/o lip)	RL-14	RT-114	1/4" - 20	3/8 (9.5)	3/8 (9.5)	1 (25.4)	100/ 2.6	1000/ 28
				RL-38	RT-138	3/8" - 16	1/2 (12.7)	1/2 (12.7)	1-5/8 (41.3)	50/ 3.4	500/ 36
				RL-12	RT-112	1/2" - 13	5/8 (15.9)	3/4 (19.1)	2 (50.8)	50/ 5.8	400/ 49
				RL-58	RT-158	5/8" - 11	7/8 (22.2)	1 (25.4)	2-1/2 (63.5)	25/ 7.8	125/ 41
				RL-34	RT-134	3/4" - 10	1 (25.4)	1-1/4 (31.8)	3-3/16 (81.0)	25/11.9	100/ 49

* 1 setting tool per master carton.

** For continuous extreme low temperature, use stainless steel.

***Embedment is equal to overall length of Drop-In Anchor

Multi-Set II RX Drop-In Kits

Part No.	Description
RX-38	3/8" drop-in using 1/2" drill bit
RTX-138	Setting Tool
DCX-138	Depth Charge Stop Drill

Part No.	Description
RX-12	1/2" drop-in using 5/8" drill bit
RTX-112	Setting Tool
DCX-112	Depth Charge Stop Drill

PERFORMANCE TABLE

Multi-Set II Drop-In Anchors

Ultimate Tension and Shear Values (Lbs/kN) in Concrete*

BOLT DIA. In. (mm)	DRILL BIT SIZE In. (mm)	MIN. EMBEDMENT DEPTH In. (mm)	ANCHOR TYPE	TENSION Lbs. (kN)			SHEAR Lbs. (kN)
				f _c = 2000 PSI (13.8 MPa)	f _c = 4000 PSI (27.6 MPa)	f _c = 6000 PSI (41.4 MPa)	f _c > 2000 PSI (13.8 MPa)
1/4 (6.4)	3/8 (9.5)	1 (25.4)	RM, RL or CL-Carbon or SRM-18-8 S.S. or SSRM-316 S.S.	1,680 (7.5)	2,360 (10.5)	2,980 (13.3)	1,080 (4.8)
3/8 (9.5)	1/2 (12.7)	1-5/8 (41.3)		2,980 (13.3)	3,800 (16.9)	6,240 (27.8)	3,160 (14.1)
1/2 (12.7)	5/8 (15.9)	2 (50.8)		3,300 (14.7)	5,840 (26.0)	8,300 (36.9)	4,580 (20.4)
5/8 (15.9)	7/8 (22.2)	2-1/2 (63.5)		5,500 (24.5)	8,640 (38.4)	11,020 (49.0)	7,440 (33.1)
3/4 (19.1)	1 (25.4)	3-3/16 (81.0)		8,280 (36.8)	9,480 (42.2)	12,260 (54.5)	10,480 (46.6)

* Allowable values are based upon a 4 to 1 safety factor. Divide by 4 for allowable load values.

* For continuous extreme low temperature applications, use stainless steel.

Multi-Set II Drop-In Anchors

Ultimate Tension and Shear Values (Lbs/kN) in Lightweight Concrete*

BOLT DIA. In. (mm)	DRILL BIT SIZE In. (mm)	MINIMUM EMBEDMENT DEPTH In. (mm)	ANCHOR TYPE	LIGHTWEIGHT CONCRETE f _c = 3000 PSI (20.7 MPa)		LOWER FLUTE OF STEEL DECK WITH LIGHTWEIGHT CONCRETE FILL f _c = 3000 PSI (20.7 MPa)	
				TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
3/8 (9.5)	1/2 (12.7)	1-5/8 (39.7)	RM, RL or CL-Carbon or SRM-18-8 S.S. or SSRM-316 S.S.	2,035 (9.1)	1,895 (8.4)	3,340 (14.9)	4,420 (19.6)
1/2 (12.7)	5/8 (15.9)	2 (50.8)		2,740 (12.2)	2,750 (12.2)	3,200 (14.2)	4,940 (22.0)
5/8 (15.9)	7/8 (22.2)	2-1/2 (63.5)		4,240 (18.9)	4,465 (19.9)	5,960 (26.5)	5,840 (26.0)
3/4 (19.1)	1 (25.4)	3-3/16 (81.0)		5,330 (23.7)	6,290 (28.0)	8,180 (36.4)	9,120 (40.6)

* Allowable values are based upon a 4 to 1 safety factor. Divide by 4 for allowable load values.

Multi-Set II Drop-In Anchors

Recommended Edge and Spacing Distance Requirements*

BOLT DIA. In. (mm)	DRILL BIT SIZE In. (mm)	EMBEDMENT DEPTH In. (mm)	ANCHOR TYPE	EDGE DISTANCE REQUIRED TO OBTAIN MAX. WORKING LOAD In. (mm)	MIN. EDGE DISTANCE AT WHICH LOAD FACTOR APPLIED =.80 FOR TENSION =.70 FOR SHEAR In. (mm)	SPACING REQUIRED TO OBTAIN MAX. WORKING LOAD In. (mm)	MIN. ALLOWABLE SPACING BETWEEN ANCHORS LOAD FACTOR APPLIED =.80 FOR TENSION =.55 FOR SHEAR In. (mm)
1/4 (6.4)	3/8 (9.5)	1 (25.4)	RM, RL or CL-Carbon or SRM-18-8 S.S. or SSRM-316 S.S.	1-3/4 (44.5)	7/8 (22.2)	3-1/2 (88.9)	1-3/4 (44.5)
3/8 (9.5)	1/2 (12.7)	1-5/8 (41.3)		2-7/8 (73.0)	1-7/16 (36.5)	5-11/16 (144.5)	2-7/8 (73.0)
1/2 (12.7)	5/8 (15.9)	2 (50.8)		3-1/2 (88.9)	1-3/4 (44.5)	7 (177.8)	3-1/2 (88.9)
5/8 (15.9)	7/8 (22.2)	2-1/2 (63.5)		4-3/8 (111.1)	2-3/16 (55.6)	8-3/4 (222.3)	4-3/8 (111.1)
3/4 (19.1)	1 (25.4)	3-3/16 (81.0)		5-5/8 (142.9)	2-13/16 (71.4)	11-3/16 (284.2)	5-5/8 (142.9)

* Spacing and edge distances shall be divided by 0.75 when anchors are placed in structural lightweight concrete. Linear interpolation may be used for intermediate spacing and edge distances.

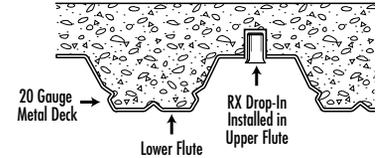
PERFORMANCE TABLES

Multi-Set II Drop-In Anchors Ultimate Tension and Shear Values (Lbs/kN) for RX-series (3/4" and 1" Embedment)*

BOLT DIA. In. (mm)	DRILL BIT SIZE In. (mm)	EMBEDMENT In. (mm)	2500 PSI (17.2 MPa) CONCRETE		4000 PSI (27.6 MPa) CONCRETE		HOLLOW CORE	
			TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)
3/8 (9.5)	1/2 (12.7)	3/4 (19.1)	1,571 (7.0)	2,295 (10.2)	1,987 (8.8)	2,903 (12.9)	1,908 (8.5)	2,401 (10.7)
1/2 (12.7)	5/8 (15.9)	1 (25.4)	2,113 (9.4)	2,585 (11.5)	2,673 (11.9)	3,270 (14.5)	2,462 (11.0)	2,401 (10.7)

* The tabulated values are for RX anchors installed at a minimum of 12 diameters on center and minimum edge distance of 6 diameters for 100 percent anchor efficiency. Spacing and edge distance may be reduced to 6 diameters spacing and 3 diameter edge distance provided the values are reduced 50 percent. Linear Interpolation may be used for intermediate spacings and edge margins.

* Allowable values are based upon a 4 to 1 safety factor. Divide by 4 for allowable load values.



Multi-Set II Drop-In Anchors Anchoring Overhead in 3000 PSI Lightweight Concrete On Metal Deck

ANCHOR	DRILL HOLE DIAMETER In. (mm)	EMBEDMENT In. (mm)	3000PSI (20.7 MPa) CONCRETE			
			ULTIMATE TENSION LOAD Lbs. (kN)		ALLOWABLE WORKING LOAD Lbs. (kN)	
RX-38 Drop-In	1/2 (12.7)	3/4 (19.1)	Upper Flute	1,410 (6.3)	353 (1.6)	
			Lower Flute	1,206 (5.4)	301 (1.3)	

* Allowable values are based upon a 4 to 1 safety factor. Divide by 4 for allowable load values.

Combined Tension and Shear Loading—for Multi-Set Anchors

Allowable loads for anchors subjected to combined shear and tension forces are determined by the following equation:

$$(P_s/P_t)^{5/3} + (V_s/V_t)^{5/3} \leq 1$$

P_s = Applied tension load

V_s = Applied shear load

P_t = Allowable tension load

V_t = Allowable shear load