

Engineered Solutions Making Geothermal & Hydronics Easier

2018 Product Catalog

www.geo-flo.com



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2018 Product Catalog

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Geo-Flo Products Corporation is continually working to improve its products. As a result, the design and specifications of products in this catalog may change without notice and may not be as described herein. For the most up-to-date information, please visit our website, or contact our customer service department at jmoan@geo-flo.com. Statements and other information contained in this document are not express warranties and do not form the basis of any bargain between the parties, but are merely Geo-Flo's opinion or commendation of its products.

About Geo-Flo



Geo-Flo Products Corporation is the industry-leading manufacturer of flow centers for residential and commercial geothermal applications, as well as a complete supplier of pipe, fittings, and accessories. Founded in 1988 by CEO Tom Miller, Geo-Flo has focused on solutions that create more reliable, easier to install, and more efficient products.

In the late 1980s the geothermal heat pump industry had a multitude of problems with available technology for reliable flushing/service valves. In 1990 Geo-Flo introduced its new three-way valve body with valve ports supporting full one-inch flow. The new valve body was designed for the low fluid temperatures associated with the application, and increased the reliability of flow centers in the marketplace.



1990: Flow Center with 3-way full flow brass valves



3-way valve

In 2001 Geo-Flo designed a new composite front flush valve as a lighter weight alternative to brass and with additional capabilities. Geo-Flo was the first to utilize a composite material and exclusive Flo-Link double O-ring adaptors in a flow center. This

revolutionary design is still in use today, and is also available as a brass 2001: Composite valve.

In 2005 Geo-Flo introduced a rustproof, high-impact polystyrene cabinet using Flo-Link front flush valves. This specially tooled molded cabinet with rounded corners and a sleek design raised the bar once again for flow center design. A similar version (redesigned in 2007) is used today on the majority of residential and light commercial geothermal applications because of the decreased weight, superior reliability, and aesthetics of the cabinet design.

Improving upon the three-way valve design, Geo-Flo introduced a new die cast valve (winner of the North American Die Casting Association competition) in 2006, providing more consistency in quality, as well as a lighter weight flow center. *The ability to remove the entire valve spool to replace the seals* makes this design the most flexible



2005: Flo-Link double O-Ring flow center with high-impact polystyrene cabinet

About Geo-Flo

flush valve on the market (all Geo-Flo valves have this capability). No other valve type can compare to the reliability and durability of the Geo-Flo spool valve design. There are more Geo-Flo valves installed in the geothermal heat pump industry than all other flush valves combined.



VersaFlo commercial flow center

Continuing with Geo-Flo's focus on solutions, the Pressure Battery, the industry's first polyethylene expansion tank was also introduced in 2008. This new product solved an age-old problem of pressure fluctuations in the ground loop system, potentially causing call-backs to re-pressurize the loop.

The VersaFlo flow center, introduced in 2009 is the most versatile commercial flow center available. One or two pE expansion tank pumps with 2" full flow 3-way flushing and service valves are installed in a foam-insulated powder-coated steel cabinet, providing up to 100 U.S. GPM flow rates in a compact arrangement. Grundfos UPS32-160, UPS40-160, and UPS40-240 3-speed pumps allow for a complete range of applications. The Flo-Link XL 2" double O-ring valve and XL fitting selection provides union connections and flexiblity with numerous transition fittings.



SuperBrute XL

An additional commercial product line, the SuperBrute XL series was added in 2010 to provide customers with a light commercial or large residential (multi-unit) product offering. Building upon the success of the 3-way valves in residential flow centers, the SuperBrute XL uses 2" full flow 3-way flushing and service valves, integrated into a foam-insulated powder-coated steel cabinet. Three-speed Grundfos UPS60-150 pumps allow application of 12 to 15 ton systems with one flow center. The original GPM series (steel cabinet) was updated in 2010 to the new foam insulated ABS cabinet, and the 3-pump and 4-pump flow centers were upgraded to a steel cabinet with foam insulation.

Also in 2010 Geo-Flo added a non-pressurized (hybrid) option to its flow center product line, the Geo-Prime tank. Geo-Prime may be installed in a new installation, or can be retrofitted on a system with loop pressurization concerns. Geo-Flo recommends either a Geo-Prime tank or Pressure Battery expansion tank on every resi-

dential pressurized installation to alleviate loop pressure concerns. Labor-saving foam insulated boots were added to many of the hose kits in 2010 to create a nicer-looking installation and avoid some issues with condensation from uninsulated or poorly insulated elbows.

The Geo Booster, introduced in 2011, is an active loop pressurization system that eliminates issues with low loop pressure in closed-loop geothermal ground loop or hydronic applications. It is a great solution for older geothermal installations that might have a small, hard to find leak; or in multi-unit installations with large ground loops and multiple circulation pumps. Adding again to Geo-Flo's commercial product offering, the Wilo Stratus commercial flow centers became available, providing variable speed pumping and external control capabilities. Also in 2011, Geo-Flo added a flush cart to its service tools catalog. The flush cart, coupled with a 1-1/2 HP Munro pump, operates on 115V. The flush cart can typically flush 10 to 12 circuits (3/4" PE), connected in parallel.



Geo-Prime tank shown connected to flow center

About Geo-Flo

NP SERIES

Non-pressurized

Flow Center

In 2012 Geo-Flo became the first to use the Grundfos GEO Magna variable speed pump with a dedicated controller. The controller has a program specifically designed for Geo-Flo, allowing selection of flow rate (including two-stage heat pumps) or delta T mode. The GEO Magna can be controlled directly from the user interface without any external input, and works with virtually any geothermal heat pump. The savings in operating costs can be substantial over traditional circulators.

Also in 2012 Geo-Flo introduced a new product for pond loops, spaced 300 ft. 3/4" PE coils. Pre-installed spacers allow flow through the coils, and save a considerable amount of labor at the time of installation.



Flo-Link double O-ring flow center with Grundfos Magna GEO variable speed pump

In 2013, Geo-Flo introduced a number of new products. The company moved into new markets with products like the NP series flow center. The NP series is a non-pressurized column-

type flow center with Geo-Flo's exclusive 3-way valves and Flo-Link double O-ring fittings. This product provides another method of installation for geothermal heat pump applications. Pressurized (flow center and Pressure Battery), hybrid (flow center and Geo-Prime),

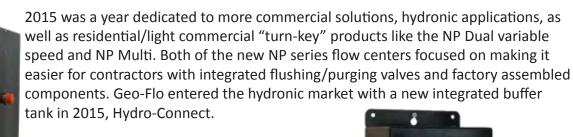
or the NP series non-pressurized flow center are solutions that reduce installation time, decrease call-backs, and increase long-term reliability.

Another product introduced in 2013 was actually a service. A complete suite of web calculators is available at www.geo-flo.com to assist in the design/ selection of ground loops and pumps. Other 2013 products included new insulated pumps with isolation valves, controls for multi-unit applications, and

a number of new fittings and accessories.

Geo-Flo Calculators example

In 2014 Geo-Flo once again broadened its product offering with new commercial products like the GHS series hydraulic separator and Grundfos Magna3 insulated pumps.



2016 included an exciting update to the NP Series with the introduction of the NP Plus. New products for 2017 included many more commercial options for Magna3, as well as additional commercial accessories included in this version of the catalog. 2018 promises more engineered solutions for making geothermal and hydronics easier!

GEO.FLO

Magna3 Insulated Pump

Hydro-Connect™ **Geo-Flo Products Corporation**

Flo-Link & GPM series Pressurized Flow Centers

Geo-Flo's most popular flow centers are available in a wide variety of combinations. Flo-Link double O-ring style flow centers are unsurpassed in ease of installation. Flo-Link double O-ring fittings provide leak-free union connections at the flow center, installed without tools (no need for pipe wrenches). Virtually any type of transition (fusion, thread, barb, PVC glue, etc.) is available for Flo-Link fittings. Geo-Flo's full port 3-way flushing and isolation valves are designed for the wide range of temperatures experienced in ground loop applications. Flo-Link flow centers are available through heat pump manufacturers and their distributors.



Flo-Link series foamed flow center with high impact polystyrene cabinet (shown with variable speed Grundfos Magna GEO pump): Flo-Link flow centers are available in one pump and two pump configuration with variable speed (UPS32-140) and constant speed (UP26-99, UPS26-99, or UP26-116) pump(s).



Flo-Link double O-ring fitting sets for union/transition to flow center: See Accessories / Pipe / Fittings section for complete assortment of Flo-Link fittings.

Flo-Link flow centers include volutes specially designed for Geo-Flo, which allow the entire power head to be external to cabinet. This provides additional flexibility for installers and service technicians when a pump head needs to be rotated, or when a single pump flow center needs to be upgraded to a two pump flow center.



GPM series foamed flow center with ABS plastic cabinet (shown as GPM-1, single pump--also available as GPM-2)

GPM series foamed flow center with steel, powder-coated cabinet (shown as GPM-3, three pump--also available as GPM-4)

Field upgradable to two pump flow center

GPM series continues on next page



Flo-Link & GPM series Pressurized Flow Centers

The GPM series flow centers utilize reliable 3-way valves with the same features and benefits as the Flo-Link valves, but have threaded FPT connections. GPM flow centers are available in one to four pump configurations, and may be ordered with or without the foamed cabinet. The cabinet is designed to allow pump heads to be rotated, or for upgrading/downgrading (i.e. adding/removing a pump). In addition, GPM flow centers are available with isolation valves for applications where the flushing valves are located underground or remotely (see Accessories section).



GPM series bracket style flow center: (Left is GPM-3; right is GPM-1 (also available as GPM-2, and GPM-4). Designed for Southern applications, where ground loop temperatures do not cause condensation.





Pressure Battery: The industry's first polyethylene fusion expansion tank maintains system pressure via a custom-molded internal rubber bladder. The completely sealed tank never needs maintenance, and may be installed in the mechanical room, or even buried outside with the ground loop. Designed for up to 6 tons (approx. 3/4 gallon).





View of Geo-Booster with cover removed

Geo-Booster: An active loop pressurization system that eliminates issues with low loop pressures in closed-loop geothermal ground loop or hydronic systems. The Geo-Booster will maintain a minimum loop pressure of 35 psig on the system. The Geo-Booster includes a pump with a built-in pressure switch factory set at 35 psig, and a check valve to prevent back-flow into the one-gallon tank. The sealing cap ensures a closed system, prevents loop fluid evaporation, and provides vacuum relief allowing the fluid to be pumped from the reservoir.

Geo-Prime SeriesHybrid Flow Centers



The Geo-Prime series is a hybrid system with a tank that may be added to a standard pressurized flow center or pump to create a non-pressurized system. In addition to its applicability in a non-pressurized system, the tank can be used as an add-on to traditional pressurized systems. In either case, the Geo-Prime ensures that the pumps receive only air-free loop fluid and provides enough additional make-up fluid to prevent call-backs associated with loop expansion during seasonal temperature changes.

The Geo-Prime Tank consists of a fluid reservoir, two bypass valves and an air-eliminating dip tube inside of a foam-insulated cabinet. The tank includes a sealing cap with integrated pressure and vacuum relief to prevent the reservoir from being over-pressurized or collapsing. The tank is mounted above the suction flange of the pump to ensure a flooded volute and to provide the necessary suction head pressure for the pump.

Benefits Include:

- HDPE construction with fused joints
- Single pass internal air separation
- Integrated pressure/vacuum relief in sealing cap
- Integrated bypass valves to allow ground loop system to be flushed with industry standard flush cart
- Utilizes Flo-Link double O-ring connections for easy installation
- Integrated "sight glass" for fluid level monitoring without removing cap
- Approx. 2.5 gallon fluid capacity
- Foam insulated high impact polystyrene cabinet
- Modular system: may be used with pressurized flow center or insulated pump.



Geo-Flo insulated pumps with Flo-Link double O-ring fittings may easily be connected to the Geo-Prime tank with the valve coupling adapter fitting supplied with the Geo-Prime tank.



Typical Application: Geo-Prime is installed above flow center. An insulated pump may also be used instead of a flow center when 3-way flushing valves are not needed (see picture to the left).

Variable Speed Flow Centers

Variable speed flow centers have a significant impact on geothermal system efficiencies, especially for two-stage or variable speed heat pumps. Although the pump is controlled in a similar matter for most applications, there are a number of heat pump interfaces that must be considered in order to match up the correct flow center and control package to the heat pump controls. The table below may be used as a cross reference when selecting a variable speed flow center



reference wi	ien selecting a va	nable speed flow ce	enter.	
		Flow Center/Controls Part Number(s)		
Heat Pump Controls*	Pump Type**	Pressurized	Non-Pressurized Single Circuit	Non-Pressurized Dual Circuit
AXB	Standard Profile	1298 or 1299 (page 10) + 3699 (this page)	1342, 1343, 1275, or 1276 (pages 14,15) + 3699 (this page)	1334, 1335, or 1336 (page 18) + 3699 (this page)***
DXM2	Inverted Profile	1298N or 1299N (page 10)‡	1342N, 1343N, 1275N, or 1276N (pages 14,15)‡	1334N, 1335N, or 1336N (page 18)‡
24VAC	Standard Profile	1300, 1301, 1302, or 1303 (page 9)	1344 or 1345 (page 14)	1334, 1335, or 1336 (page 18) + controller (this page)‡‡



- * Check heat pump controls. The heat pump must have an AXB or a DXM2 control to connect directly to the pump PWM cable. If the heat pump does not have either of these controls, use the 24VAC control requirements.
- ** The Grundfos Magna GEO variable speed pumps is produced with two control specifications for geothermal systems, standard and inverted profile PWM interface. The standard profile is used with the controllers listed below or with the AXB board; the inverted profile is used with the DXM2 board. These two profiles are not interchangeable.
- *** 1334N requires one 3699 cable; 1335N and 1336N require two 3699 cables.
 - ‡ Includes PWM cable(s).
- ‡‡ 1334 requires one controller (see table below); 1335 and 1336 require two controllers.

Part	Description	
Number	Controllers for Variable Speed Flow Centers	U.O.M.
3697	Grundfos Magna GEO Controller Temperature Control (1/4" MPT immersion thermistors included)	Kit
3698	Grundfos Magna GEO Controller Temperature and Flow Control for hose kit connections (thermistors and flow sensor included)	Kit
3766	Grundfos Magna GEO Controller Temperature and Flow Control for PVC connections (thermistors and flow sensor included)	Kit
	PWM Cable for Magna GEO variable speed pump	
3699	PWM cable see chart above for usage	Each

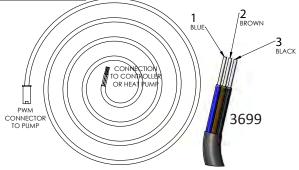


Temperature & Flow - Hose Barb









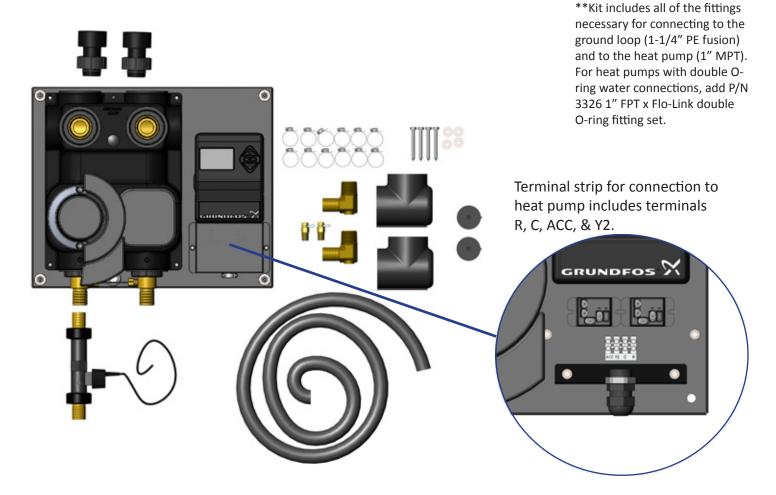
Panel Mount Variable Speed Flow Centers

In Geo-Flo's ongoing efforts to create products that are easier to install and time-saving, there are several new packages for variable speed pumping options that completely eliminate the need for wiring the controller. The packages listed below include panel-mounted controls with a terminal strip for simply wiring the panel to the heat pump thermostat connections. Note that this option is for heat pumps with 24VAC thermostats.



	Description			
Part	Variable Speed Pre-wired Packages (Panel Mounted)			
Number	Flow Center	Control	Connections	U.O.M.
1300	1298 - Single pump	3697 - Delta T	Hose kit / PE fusion**	Kit
1301	1298 - Single pump	3698 - Flow & Temperature	Hose kit / PE fusion**	Kit
1302	1299 - Two pump	3697 - Delta T	Hose kit / PE fusion**	Kit
1303	1299 - Two pump	3698 - Flow & Temperature	Hose kit / PE fusion**	Kit

NOTE: See next page for flow center description by part number (1298, 1299). See previous page for compatibility with heat pump controls.



Dout	Description	
Part Number	Flo-Link with Foamed Cabinet (Double O-ring Connections Brass Valves)	U.O.M.
1294	FL1-99 UPS26-99, 3-speed 230V Grundfos, cast iron, foamed, black cabinet	Each
1296	FL1-116 UP26-116, 230V Grundfos, cast iron, foamed, black cabinet	Each
1298*	FLV1, UPS32-140 (var. spd. std. profile), 230V Grundfos, cast iron, foamed, black cabinet see page 8 for control compatibility	Each
1298N*	FLV1, UPS32-140 (var. spd. inv. profile), 230V Grundfos, cast iron, foamed, black cabinet see page 8 for control compatibility	Each
1295	FL2-99 UPS26-99, 3-spd 230V Grundfos, cast iron, foamed, Qty 2, blk cabinet	Each
1297	FL2-116 UP26-116, 230V Grundfos, cast iron, foamed, Qty 2, black cabinet	Each
1299*	FLV2, one UPS32-140 (var. spd., std. profile), & one UPS26-99 3-speed, 230V Grundfos, cast iron, foamed, black cabinetsee page 8 for control compatibility	Each
1299N*	FLV2, one UPS32-140 (var. spd., inv. profile), & one UPS26-99 3-speed, 230V Grundfos, cast iron, foamed, black cabinetsee page 8 for control compatibility	Each
	ontains: Mounting hardware and set of $1-1/4$ " PE fusion x Flo-Link (for loop side). riable speed flow centers require a controller package (see page 8).	
	GPM-1 with Foamed Cabinet (FPT Connections)	
1027	GPM-1 UPS26-99, 3-speed, 230V, Grundfos, cast iron, Foamed	Each
1055	GPM-1 UP26-116 230V Grundfos, cast iron, Foamed	Each
1077	GPM-1 UP26-116SF 230V Grundfos, stainless, Foamed	Each
1033	GPM-1 UPS26-99, 3-speed 115V Grundfos, cast iron, Foamed	Each
Each unit co	ontains: Mounting hardware.	
	GPM-2 with Foamed Cabinet (FPT Connections)	
1028	GPM-2 UPS26-99, 3-speed, 230V, Grundfos, cast iron, Foamed	Each
1056	GPM-2 UP26-116 230V Grundfos, cast iron, Foamed	Each
1076	GPM-2 UP26-116SF 230v Grundfos, stainless, Foamed	Each
1031	GPM-2 UPS26-99, 3-speed, 115v Grundfos, cast iron, Foamed	Each
Each unit co	ontains: Mounting hardware.	
	GPM-3 with Foamed Cabinet (FPT Connections)	
1229	GPM-3 UPS26-99 3-speed, 230V Grundfos, cast iron, Foamed	Each
1231	GPM-3 UP26-116 230V Grundfos, cast iron, Foamed	Each
1235	GPM-3 UP26-116SF 230V Grundfos, stainless, Foamed	Each
1233	GPM-3 UPS26-99, 3-speed, 115V Grundfos, cast iron, Foamed	Each
Each unit co	ontains: Mounting hardware.	
	GPM-4 with Foamed Cabinet (FPT Connections)	
1230	GPM-4 UPS26-99 3-speed, 230V Grundfos, cast iron, Foamed	Each
1232	GPM-4 UP26-116 230V Grundfos, cast iron, Foamed	Each
1236	GPM-4 UP26-116SF 230V Grundfos, stainless, Foamed	Each
1234	GPM-4 UPS26-99. 3-speed, 115V Grundfos, cast iron, Foamed	Each
Each unit co	ontains: Mounting hardware.	



Flo-Link Flow Center (variable speed onepump shown)

NOTE: See page 8 for variable speed flow center compatibility with heat pump controls.



GPM-1 & 2 Series (GPM-2 shown)



GPM-3 & 4 Series (GPM-3 shown).

1000 GP	M-1 On Bracket (FPT Connections) M-1 UPS26-99 3-speed, 230V Grundfos, cast iron, On Bracket	U.O.M.
 	M-1 UPS26-99 3-speed, 230V Grundfos, cast iron, On Bracket	
1049 GP		Each
	M-1 UP26-116 230V Grundfos, cast iron, On Bracket	Each
1085 GP	M-1 UP26-116SF 230V Grundfos, stainless, On Bracket	Each
1004 GP	M-1 UPS26-99 3-speed 115V Grundfos, cast iron, On Bracket	Each
Each unit contain	ns: Mounting hardware.	
GP	M-2 On Bracket (FPT Connections)	
1001 GP	M-2 UPS26-99 3-speed, 230V Grundfos, cast iron, On Bracket	Each
1050 GP	M-2 UP26-116 230V Grundfos, cast iron, On Bracket	Each
1082 GP	M-2 UP26-116SF 230V Grundfos, stainless, On Bracket	Each
1005 GP	M-2 UPS26-99 3-speed 115V Grundfos, cast iron, On Bracket	Each
Each unit contain	ns: Mounting hardware.	
GP	M-3 On Bracket (FPT Connections)	
1023 GP	M-3 UPS26-99 3-speed, 230V Grundfos, cast iron, On Bracket	Each
1053 GP	M-3 UP26-116 230V Grundfos, cast iron, On Bracket	Each
call GP	M-3 UP26-116SF 230V Grundfos, stainless, On Bracket	Each
1025 GP	M-3 UPS26-99 3-speed 115V Grundfos, cast iron, On Bracket	Each
Each unit contain	ns: Mounting hardware.	
GP	M-4 On Bracket (FPT Connections)	
call GP	M-4 UP26-99 230V Grundfos, cast iron, On Bracket	Each
1054 GP	M-4 UP26-116 230V Grundfos, cast iron, On Bracket	Each
call GP	M-4 UP26-116SF 230V Grundfos, stainless, On Bracket	Each
call GP	M-4 UPS26-99 3-speed 115V Grundfos, cast iron, On Bracket	Each
Each unit contain	ns: Mounting hardware.	
Loc	op Pressurization	
3230 Pre	essure Battery (polyethylene expansion tank) up to 6 tons	Each
3551 Ge	o-Booster (loop pressurization system 35 psig)	Each
Ge	o-Prime Hybrid*	
1245 Ge	o-Prime Tank*	Each
1252 Ins	sulated pump, UPS26-99 3-speed, 230V Grundfos, cast iron	Each
1253 Ins	ulated pump, UP26-116, 230V Grundfos, cast iron	Each
1269 Ins	ulated pump, UPS26-99 3-speed, 115V Grundfos, cast iron	Each
Each unit contain	ns: Mounting hardware. NOTE: See Flo-Link adapters for fittings.	

^{*}Use with Flo-Link flow centers or insulated pumps. May also be used with GPM flow centers with Flo-Link female x 1" MPT adapter (see Accessories section).



Geo-Prime Tank





GPM-1 & 2 Series (GPM-1 shown)



GPM-3 & 4 Series (GPM-3 shown).



Pressure Battery



Geo-Booster

It's as easy as 1,2,3 ...



Non-Pressurized Flow Centers



NP and NP Plus (variable speed pump version shown)

When introduced in 2013, Geo-Flo's NP Series™ non-pressurized flow center raised the bar for non-pressurized systems with factory-installed 3-way flushing/purging valves, pressure/vacuum relief, and Flo-Link™ double O-ring connections. Today's NP series product line is available for a wide range of applications ...

- 1. NP Series: Single unit non-pressurized flow center with variable speed, 3-speed, or single speed pumps. The NP Plus™ (next page) provides even more options!
- **2. NP Dual Circuit**: By far, the easiest piping arrangement available for systems with two geothermal heat pumps.
- 3. NP Multi: For three, four, or five heat pumps (also available in a two-circuit version), the NP Multi greatly reduces labor and installation time with a factory assembled header and flushing/purging valves.



NP Dual (variable speed pump version shown)



NP Multi (variable speed pump version shown)

NP PLUS™ Non-Pressurized Flow Center

The first generation NP Series™ flow centers changed the industry with built-in 3-way flush valves, pressure/vacuum relief cap, Flo-Link double O-ring connections, and variable speed options. The **NP PLUS** provides even more features ...

- 56% larger cap
- Additional 3-way flushing valve (allows isolation between ground loop and heat pump)
- Includes ground loop fittings
- Simplified connections (designated heat pump and ground loop fittings)
- Lower installation cost (less cost than the NP series plus the added items)
- Less labor / faster installation

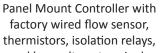


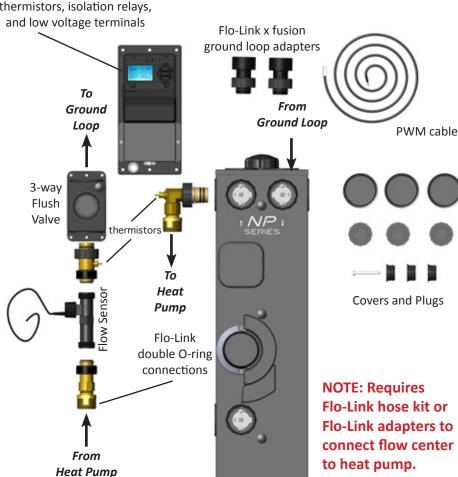
NP PLUS

Non-Pressurized Flow Center

The next generation of non-pressurized flow centers!

NEW!





NPV PLUS™ Variable Speed Kit

The NPV PLUS variable speed kit includes everything needed for heat pumps with 24 VAC controls. Simply select a hose kit or adapters (next page) for connection to the heat pump.

The NPV PLUS provides increased system efficiency with the Magna GEO variable speed ECM circulator. When the heat pump is running at part load, the flow rate is decreased, significantly reducing pressure drop, allowing the ECM motor to ramp down, and lower pump Watts. Since two-stage heat pumps typically operate at part load 80% of the time, pumping costs may be reduced by 50% or more.

In addition to savings, the UPC GEO controller displays flow rate, EWT, LWT, HE/HR, and pump Watts on the screen. Flow rate control or Delta-T control is field-selectable.

2018 Product Catalog

	Description	
Part Number	NP PLUS*, NP ^v PLUS*, & NP ^{v2} PLUS* (Flo-Link Dbl O-Ring Connections)>See page 8 for variable spd. pump compatibility w/ heat pump controls<	U.O.M.
1338	NP1 PLUS* UPS26-99 (3-speed) 230V Grundfos, cast iron, Foamed	Each
1340	NP¹ PLUS* UP26-116 230V Grundfos, cast iron, Foamed	Each
1342	NP ^v PLUS* with Magna GEO (variable speed) 230V Grundfos, cast iron, Foamed	Each
1342N	NP ^v PLUS* w/Magna GEO (INV profile-DXM2) 230V Grundfos, cast, Foamed	Each
1339	NP ² PLUS* UPS26-99 (3-speed) 230V Grundfos, cast, Foamed, Qty 2	Each
1341	NP ² PLUS* UP26-116 230V Grundfos, cast iron, Foamed, Qty 2	Each
1343	NP ^{v2} PLUS* w/Magna GEO (variable speed) & 1 UPS26-99, 230V, cast, Foamed	Each
1343N	NP ^{v2} PLUS* w/Magna GEO (INV prof-DXM2) & 1 UPS26-99, 230V, cast, Foamed	Each

*PLUS Includes: Ground loop fittings (PE fusion x Flo-Link) and additional insulated 3-way valve Requires: Heat pump connections (see NP PLUS hose kit, below, or Flo-Link adapters)

	NPV & NPV2 PLUS Kit** (Flo-Link Dbl O-Ring Connections)	
1344	NP ^v PLUS Kit** with Magna GEO (variable speed) 230V Grundfos, cast iron, Foamed	Kit
1345	NP ^{v2} PLUS Kit** with one Magna GEO (variable speed) and one UPS26-99 (constant speed), 230V Grundfos, cast iron, Foamed	Kit

**NPV PLUS Kit Includes: Ground loop fittings (PE fusion x Flo-Link), additional insulated 3-way valve, and panel mounted/factory pre-wired UPC GEO controller (flow and temperature)

Kit requires: Heat pump connections (see hose kit for NPV PLUS kit, below, or Flo-Link adapters)

	Hose Kit for NP PLUS, NP ^v PLUS, & NP ^{v2} PLUS*** (part #s 1338 through 1343N)	
1347	NP PLUS hose kit for heat pumps with 1" FPT fittings (1" MPT fittings for connection to heat pump; double O-ring at flow center)	Each
	Hose Kit for NPV PLUS Kit*** (part #s 1344 & 1345)	
1181	Flo-Link hose kit for heat pumps with 1" FPT fittings (1" MPT fittings for connection to heat pump; double O-ring at flow center)	Each

***NP PLUS flow centers have Flo-Link double O-ring female fittings for connection to the heat pump. One of the hose kits above may be used, or Flo-Link adapters may be used if hard piping. For example, Flo-Link x 1-1/4" PVC glue adapters (part # 3425) are available for PVC schedule 80 piping to the heat pump. See hose kit section and Flo-Link fitting section for other options.

APPLICATION NOTES:

Use NP Plus flow centers for ground loop installations with outside headers. Use NP flow centers (next page) for applications with inside headers.

NP PLUS, NP^V PLUS, & NP^{V2} PLUS





NP

Non-Pressurized Flow Center

The next generation of non-pressurized flow centers!

See page 8 for compatibility with heat pump controls.

Flo-Link Adapters for Hard Piping Installation



Flo-Link x 1-1/4" HDPE fusion



Flo-Link x 1" FPT (typical for PEX)



Flo-Link x 1-1/4" PVC Glue

	Description	
Part Number	NP ¹ and NP ² with Foamed Cabinet (Flo-Link Double O-Ring Connections)	U.O.M.
1271	NP¹ UPS26-99 (3-speed) 230V, 60Hz, Grundfos, cast iron, Foamed	Each
1273	NP¹ UP26-116 230V, 60Hz, Grundfos, cast iron, Foamed	Each
1272	NP ² UPS26-99 (3-speed) 230V, 60Hz, Grundfos, cast iron, Foamed, Qty 2	Each
1274	NP ² UP26-116 230V, 60Hz, Grundfos, cast iron, Foamed, Qty 2	Each
Requires: Flo	-Link adapter set (Use P/N 3425 for PVC, P/N 2911 for PE fusion).	
	NP ^v & NP ^{v2} w/ Foamed Cabinet (Flo-Link Dbl O-Ring Connections)	

NP
SERIES
Non-Pressurized
Flow Center

Requires: Flo-Link adapter set (Use P/N 3425 for PVC, P/N 2911 for PE fusion).				
	NP ^v & NP ^{v2} w/ Foamed Cabinet (Flo-Link Dbl O-Ring Connections)			
1275*	NP ^v Magna GEO (variable speed std. profile) 230V, 50/60Hz, Grundfos, cast iron, Foamed see page 8 for control compatibility	Each		
1275N*	NP ^v Magna GEO (variable speed inv. profile) 230V, 50/60Hz, Grundfos, cast iron, Foamed see page 8 for control compatibility	Each		
1276*	NP ^{v2} one Magna GEO (variable speed) and one UPS26-99 (constant speed), 230V, 60Hz, Grundfos, cast iron, Foamed see page 8 for control compatibility	Each		
1276N*	NP ^{v2} one Magna GEO (var spd. inv. prof.) and one UPS26-99 (constant speed), 230V, 60Hz, Grundfos, cast iron, Foamed see page 8 for control compatibility	Each		

Requires: Flo-Link adapter set (Use P/N 3425 for PVC, P/N 2911 for PE fusion). *NOTE: Variable speed flow centers require a controller package (see page 8).

<u>Adapter sets for NP series flow centers</u>: Order Flo-Link double O-ring adapter sets for PVC connections or HDPE fusion connections.



Flo-Link (double O-ring) x PVC 1-1/4" glue



Flo-Link (double O-ring) x 1-1/4" HDPE socket fusion

APPLICATION NOTES:

Use NP flow centers for ground loop installations with inside headers. Use NP Plus flow centers (previous page) for applications with outside headers.

Tools for NP and NP Plus Flow Centers

	Description			
Part Number	GEO-METER Flow Meter Tool			
3762	Mechanical (variable area) flow meter tool	Each		
3767	Adapter kit for B & D flow meter tool (allows B & D tool to be used with NP series flow centers)	Each		

Flow meter tool 3762 contains: Tool with fittings, 90° cam x Dbl O-ring adapter, straight cam x Dbl O-ring adapter, B & D adapter, and carrying case.



GEO-METER flow meter tool, adapters, and case





Flow meter tool shown in use

SERIES

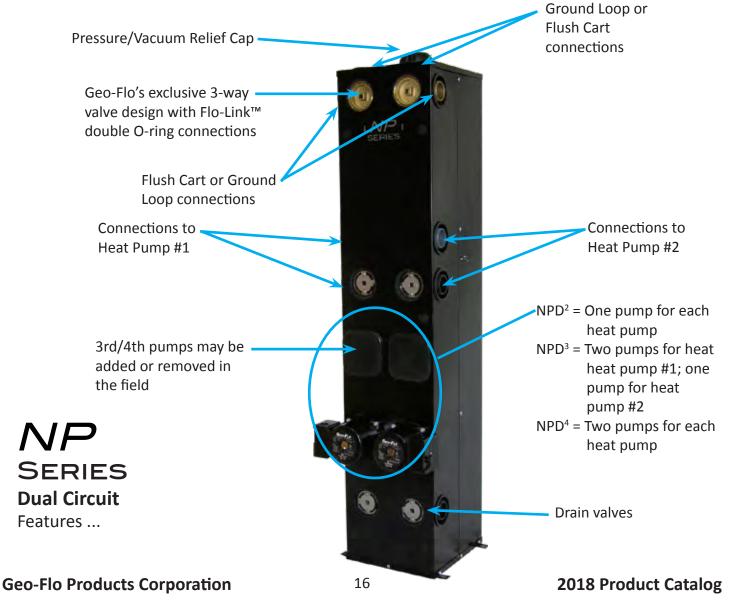
Dual Circuit

Non-Pressurized

Flow Center

The NP series **Dual Circuit** non-pressurized flow center is the next evolution in Geo-Flo's NP series. By incorporating flushing valves into the flow center, the ground loop may be flushed without adding external flush ports, saving installation time and additional cost. Plus, piping becomes much simpler. Flo-Link™ double O-ring transition fittings are available for most any application (PE fusion, PVC, threaded, etc.). Top or side connections to the ground loop add even more flexibility.

The NP series Dual Circuit flow center is specifically designed for applications with two geothermal heat pumps by eliminating the need for T's, additional piping, check valves, and pump sharing relays. Simply connect the ground loop to the 3-way valves at the top of the flow center (side or top connections) and the heat pumps to the side connections. The pump(s) on each side is powered only when that heat pump is running. There is no easier method available on the market today for two-unit installations.



	Description			
Part Number	NPD ² with Foamed Cabinet (Flo-Link Double O-Ring Connections)			
1304	NPD ² UPS26-99 (3-speed) 230V, 60Hz, Grundfos, cast iron, Foamed, Qty 2	Each		
1307	NPD² UP26-116 230V, 60Hz, Grundfos, cast iron, Foamed, Qty 2	Each		
	NPD ³ with Foamed Cabinet (Flo-Link Double O-Ring Connections)			
1305	NPD ³ UPS26-99 (3-speed) 230V, 60Hz, Grundfos, cast iron, Foamed, Qty 3	Each		
1308	NPD³ UP26-116 230V, 60Hz, Grundfos, cast iron, Foamed, Qty 3	Each		
	NPD ⁴ with Foamed Cabinet (Flo-Link Double O-Ring Connections)			
1306	NPD ⁴ UPS26-99 (3-speed) 230V, 60Hz, Grundfos, cast iron, Foamed, Qty 4	Each		
1309	NPD ⁴ UP26-116 230V, 60Hz, Grundfos, cast iron, Foamed, Qty 4	Each		
	GEO-METER Flow Meter Tool			
3762	Mechanical (variable area) flow meter tool	Kit		
3767	Adapter kit for B & D flow meter tool (allows B & D tool to be used with NP series flow centers)	Kit		

SERIES

Dual Circuit

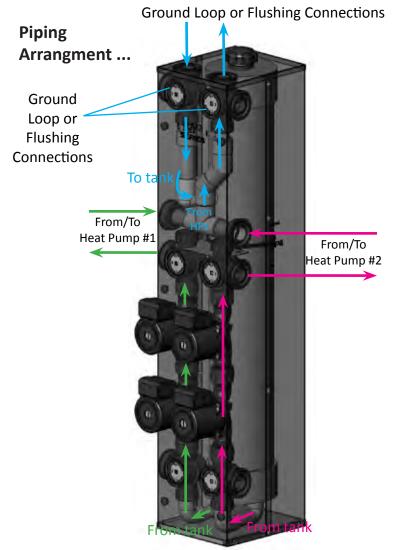
Non-Pressurized

Flow Center

Flow meter tool 3762 contains: Tool with fittings, 90° cam x Dbl O-ring adapter, straight cam x Dbl O-ring adapter, and carrying case.

Features:

- Specifically designed for two unit applications
- Non-pressurized operation
- Built-in 3-way valves allow flushing/purging air directly at the flow center
- Heavy gauge powder-coated steel cabinet
- Completely foam insulated cabinet helps prevent condensation at low temperatures
- Pressure/vacuum relief cap never lets the tank go into a vacuum or above 13 psig.
- Internal check valves prevent short cycling
- Selection of one or two pumps for each side
- Selection of Grundfos UPS26-99 3-speed or UP26-116 single speed pumps
- Flo-Link™ double O-ring connections provide union connections at the flow center
- Compatible with standard hose kits
- Saves energy by only energizing the pump(s) needed when only one heat pump is running
- Allows pump replacement without reflushing the ground loop



Part	Description				
Number	NPDV ² with Foamed Cabinet (Flo-Link Double O-Ring Connections)				
1334*	NPDV ² 230V, 60Hz, cast iron, Foamed Left side: Grundfos Magna GEO variable speed, standard profile; Right side: UPS26-99 (3-speed)	Each			
1334N**	NPDV ² 230V, 60Hz, cast iron, Foamed Left side: Grundfos Magna GEO variable speed, inverted profile (includes PWM cable); Right side: UPS26-99 (3-speed)	Each			
1335*	NPDV ² 230V, 60Hz, cast iron, Foamed Both sides: Grundfos Magna GEO variable speed, standard profile	Each			
1335N**	NPDV ² 230V, 60Hz, cast iron, Foamed Both sides: Grundfos Magna GEO variable speed, inverted profile (includes PWM cables, one for each heat pump)				
	NPDV ³ with Foamed Cabinet (Flo-Link Double O-Ring Connections)				
1336*	NPDV ³ 230V, 60Hz, cast iron, Foamed Left side: Grundfos Magna GEO variable speed, standard profile + UPS26-99 (3-speed); Right side: Grundfos Magna GEO variable speed, standard profile	Each			
1336N**	NPDV ³ 230V, 60Hz, cast iron, Foamed Left side: Grundfos Magna GEO variable speed, inverted profile (includes PWM cable) + UPS26-99 (3-speed); Right side: Grundfos Magna GEO variable speed, inverted profile (includes PWM cable)	Each			
GEO-METER Flow Meter Tool					
3762	Mechanical (variable area) flow meter tool	Kit			
3767	Adapter kit for B & D flow meter tool (allows B & D tool to be used with NP series flow centers)	KIt			

SERIES
Dual Circuit
Variable Speed
Non-Pressurized
Flow Center

Flow meter tool GF-3762 contains: Tool with fittings, 90° cam x Dbl O-ring adapter, straight cam x Dbl O-ring adapter, B & D adapter, and carrying case.

Features:

- Grundfos Magna GEO variable speed pumps
- Specifically designed for two unit applications
- Non-pressurized operation
- Built-in 3-way valves allow flushing/purging air directly at the flow center
- Heavy gauge powder-coated steel cabinet
- Completely foam insulated cabinet helps prevent condensation at low temperatures
- Pressure/vacuum relief cap never lets the tank go into a vacuum or above 13 psig.
- Internal check valves prevent short cycling
- Selection of one or two pumps for each side
- Flo-Link™ double O-ring connections provide union connections at the flow center
- Compatible with standard hose kits
- Saves energy by only energizing the pump(s) needed when only one heat pump is running
- Allows pump replacement without reflushing the ground loop



3rd pump may be added or removed in the field

NPDV² = One var. spd. pump for each heat pump OR: Var. spd. pump for heat pump #1 and

constant spd pump for heat pump #2

NPDV³ = Two pumps for heat heat pump #1 (one var. spd./one const. spd); one var. spd. pump for HP #2

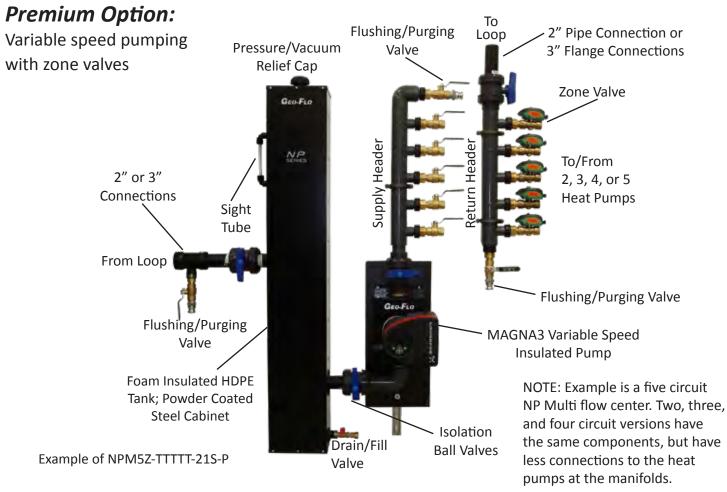
^{*} Requires cable(s) or controller(s). See page 8 for compatibility.

^{**} Includes PWM cable(s). See page 8 for compatibility.

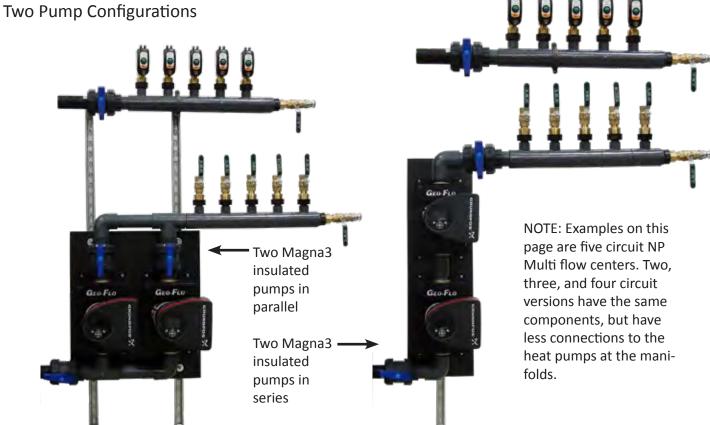


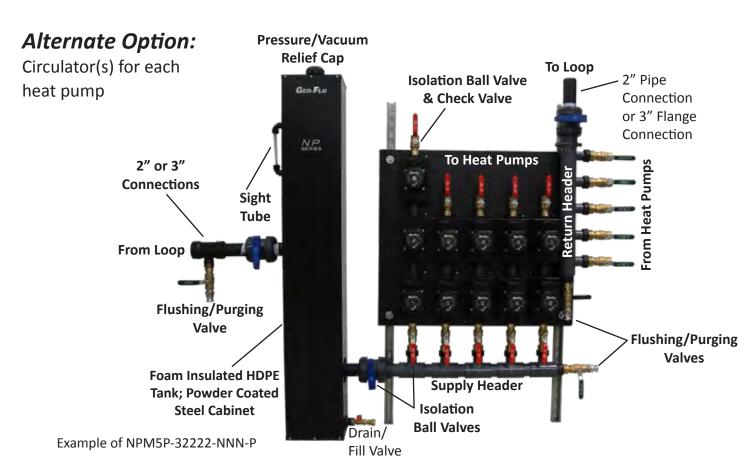
Geo-Flo's NP Multi™ is an engineered solution designed to simplify your geothermal applications for multiple heat pumps by providing virtually all of the piping, flushing/purging valves, and pumps/zone valves for three to five heat pumps as part of a factory assembled package. There is no easier method available on the market today for multi-unit installations up to 30 tons of equipment.

Each NP Multi (NPM) flow center consists of a HDPE fluid reservoir (tank) housed in a closed-cell foam-insulated, powder coated steel cabinet. The tank provides a water column to deliver the necessary suction head for the circulator pumps and to ensure a flooded pump volute to prevent the pumps from becoming air-locked. In addition, the reservoir's body is sized to create a low fluid velocity region allowing both air and sediment to separate from the fluid. The sealing cap ensures a closed system while providing integrated pressure and vacuum relief to prevent the reservoir from being over-pressurized or dropping below atmospheric pressure. Union ball valves are included on the tank's supply and return connections for ease of installation and tank isolation during start-up and/or servicing. A fill and drain ball valve at the base of the tank comes standard for initial filling as well as refilling, draining, and sediment removal. The flexible sight tube is useful for quickly determining the fluid level.

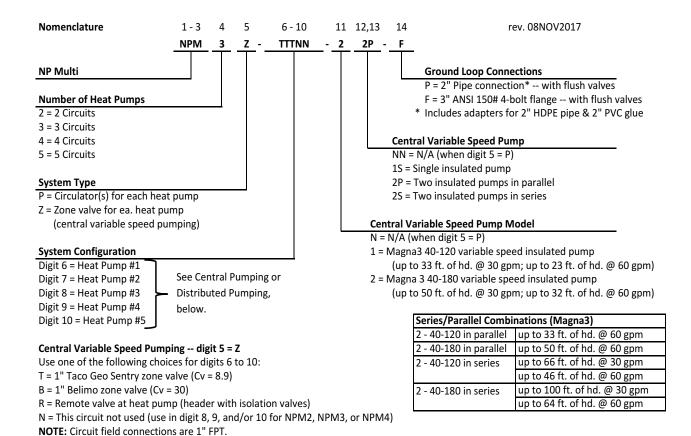


Premium Option:





Model Nomenclature



Distributed Pumping (circulator for heat pump) -- digit 5 = P (Notes 1,3,4)

1 = One UPS26-99 2 = Two UPS26-99 3 = Three UPS26-99 (Note 2) 4 = One UP26-116 5 = Two UP26-116 (Note 2) 7 = One Magna GEO (inverse profile)

8 = Magna GEO (INV) + UPS26-99

9 = One Magna GEO (standard profile)

0 = Magna GEO (STD) + UPS26-99

N = This circuit not used (use in digit 8, 9 and/or 10 for NPM2, NPM3, or NPM4)

NOTES:

- Arrange circuits from the the largest to smallest number of pumps in series. For example, use two pumps in series for circuit one, two pumps in series for circuit two, and one pump on circuit three.
- 2. If any circuit has 3 pumps in series, all other circuits must have at least two pumps in series.
- All circuits must have the same pump family (e.g. all 26-99 or all 26-116).
- 4. Var. spd. pumps (options 7 to 0) include PWM cable.

Flow Center Sizing

When sizing pumps for a NPM multi-circuit flow center, it is critical that a pressure drop calculation be completed for the entire system when all heat pumps are running. Pump selection must be based upon the required system flow rate and pressure drop with all units running. While this is a relatively straightforward process and calculation for projects with one or two heat pumps, it is increasingly complex for systems with three or more heat pumps particularly when zoning with circulators. The details of this calculation are beyond the scope of this document. However, Geo-Flo provides a free online calculator for this product to assist in the design and selection of the proper NPM. Go to www.geo-flo.com, select Design Calculators, Pressure Drop Calculators, and Multi Unit (NPM) flow center.

System Configuration

Variable Speed

SERIES
Multi Circuit
Non-Pressurized

Flow Center

Step #1: Choose Number of Heat Pumps

otop #21 onococ italinoci oi i					
Number of					
Heat Pumps	Digits 1 to 5				
2	NPM2Z				
3	NPM3Z				
4	NPM4Z				
5	NPM5Z				

NOTE: All connections to heat pumps are 1" FPT (supply & return headers).

Step #2: Choose Zone Valves for Each Circuit

	Digit 6	Digit 7	Digit 8	Digit 9	Digit 10
Zone Valves (Digits 6-10)	Heat Pump 1	Heat Pump 2	Heat Pump 3	Heat Pump 4	Heat Pump 5
T = 1" Taco Geo Sentry (Cv = 8.9)					
B = 1" Belimo, Cv =30	Choose T, B,	Choose T, B,	Choose T, B,	Choose T, B,	Choose T, B,
R = Remote valve	or R for heat	or R for heat	R, or N for	R, or N for	R, or N for
N = Not used (digit 8, 9	pump 1	pump 2	heat pump 3	heat pump 4	heat pump 5
and/or digit 10 for NPM2,	(digit 6)	(digit 7)	(digit 8)	(digit 9)	(digit 10)
NPM3, or NPM4)					

Example: Digits 6 to 10 would be TTTTT for a NPM5Z with a Taco zone valve for each heat pump.

Step #3: Choose Central Pump Type

Pump Type	Digit 11
1 = Magna3 40-120	Choose
2 = Magna3 40-180	1 or 2

Step #4: Choose Pump Configuration

Pump Configuration	Digits 12 & 13
1S = Single Insulated Pump w/Isolation Valves	- 18.11 == 1. = 1
2P = 2 Insul. Pmps (Parallel) w/Isol. Valves & Check Vlv	Choose 1S, 2P, or 2S
2S = 2 Insul. Pumps (Series) w/Isolation Valves	

Step #5: Choose Ground Loop Connections

Ground Loop Connections		
2"	3"	NOTE: 2" ground loop connections are HDPE fusion or PVC glue;
Digit 14 = P	Digit 14 = F	3" ground loop connections are ANSI 4-bolt flange type.

Step #6: Create Model number

From steps 1 through 5, model number may be completed (see model nomenclature for added dashes after digits 5, 10, and 13).

System Configuration Constant Speed (Zoning with Circulators)

SERIES
Multi Circuit
Non-Pressurized
Flow Center

Step #1: Choose number of heat pumps.

Number of	
Heat Pumps	Digits 1 to 5
2	NPM2P
3	NPM3P
4	NPM4P
5	NPM5P

NOTE: All connections to heat pumps are 1" FPT (supply & return headers).

Step #2: Choose pumps for each circuit.

Distributed Pumping	Digit 6	Digit 7	Digit 8	Digit 9	Digit 10	Digits 11, 12,
(Digits 6-10)	Heat Pump 1	Heat Pump 2	Heat Pump 3	Heat Pump 4	Heat Pump 5	and 13
1 = One UPS26-99						
2 = Two UPS26-99						
3 = Three UPS26-99						
4 = One UP26-116						
5 = Two UP26-116	Choose 1 to	Always				
6 = Three UP26-116	0 for heat	NNN for				
7 = Magna GEO (inv prof)*	pump 1	pump 2	pump 3	pump 4	pump 5	Zoning with
8 = Mag GEO (INV) + 26-99*	(digit 6)	(digit 7)	(digit 8)	(digit 9)	(digit 10)	Circulators
9 = Magna GEO (std prof)*	(digit 0)	(uigit /)	(digit 8)	(uigit 9)	(digit 10)	Circulators
0 = Mag GEO (STD) + 26-99*						
N = Not used (digit 8, 9						
and/or digit 10 for NPM2,						
NPM3, or NPM4)						

Example: Digits 6 to 10 would be 22222 for a NPM5P with two UPS26-99 pumps per heat pump.

NOTES:

- 1. Arrange circuits from the the largest to smallest number of pumps in series. For example, use two pumps in series for circuit one, two pumps in series for circuit two, and one pump on circuit three.
- 2. If any circuit has 3 pumps in series, all other circuits must have at least two pumps in series.
- 3. All pumps must be in the same family (e.g. all UPS26-99 or all UP26-116).

Step #3: Choose ground loop connections.

Ground Loop		
2"	NO	
Digit 14 = P	Digit 14 = F	

NOTE: 2" ground loop connections are HDPE fusion or PVC glue; 3" ground loop connections are ANSI 4-bolt flange type.

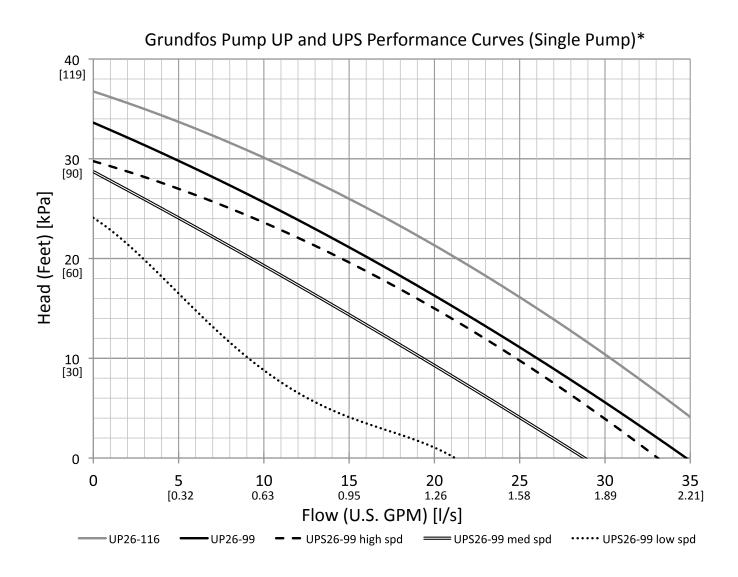
Step #4: Create model number.

From steps 1 through 3, model number may be completed (see model nomenclature for added dashes after digits 5, 10, and 13).

*Use inverted profile for heat pumps with DXM2 controls; use standard profile for heat pumps with AXB controls or 24VAC controls. Heat pumps with 24VAC controls required a controller (P/N 3697 or 3698). Variable speed pumps (options 7 to 0) include PWM cable.

Grundfos UPS26-99, UP26-99, and UP26-116

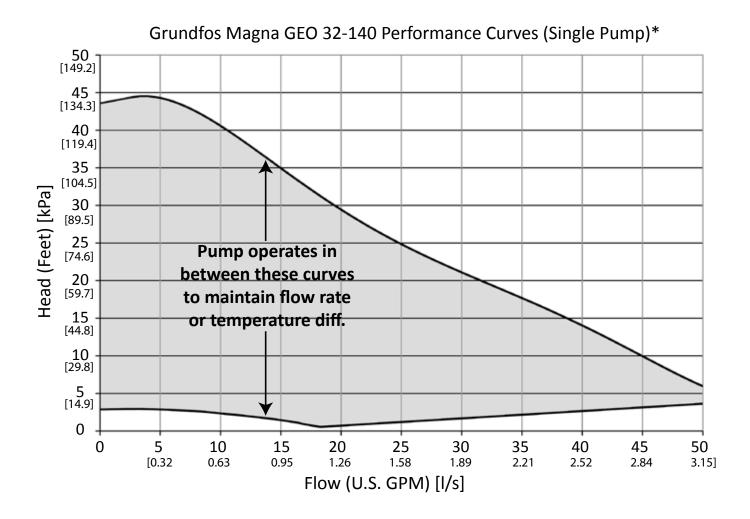
UPS26-99 (3-speed) and UP26-116 (single speed) pumps are used in Geo-Flo flow centers. UP26-99 (single speed) pumps are used in some OEM models. To use Geo-Flo's pump sizing calculator, go to www.geo-flo.com.



^{*}Above pump curves are for a single pump. Geo-Flo flow centers with multiple pumps are piped in series. To determine the pressure drop with multiple pumps, multiply the head shown on the chart by the number of pumps. For example, one UP26-116 pump can produce 24 ft. of head at 15 GPM; two UP26-116 pumps in series can produce 48 ft. of head.

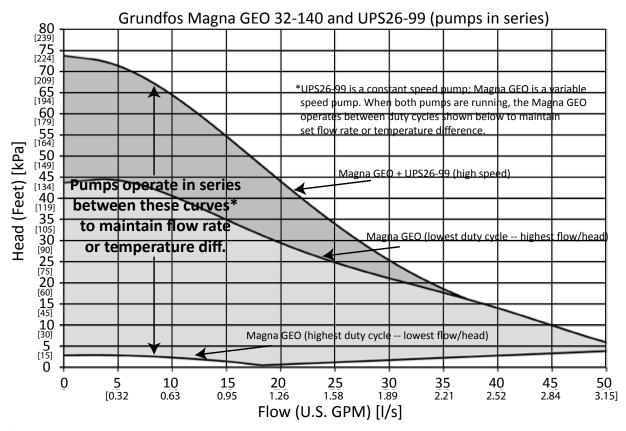
Grundfos Magna GEO Variable Speed

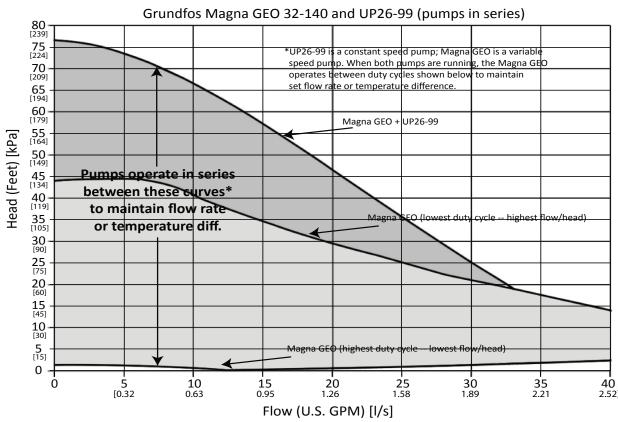
The Magna GEO pump is used on Geo-Flo's Flo-Link (double O-ring) pressurized flow centers and on NP series non-pressurized flow centers. To use Geo-Flo's pump sizing calculator, go to www.geo-flo.com.



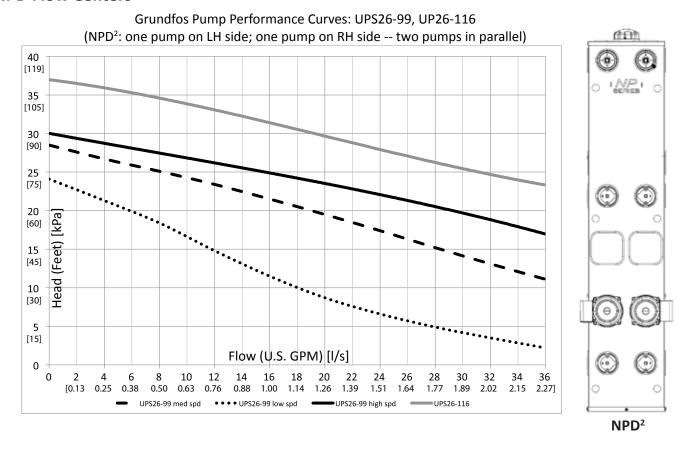
^{*}Above pump curves are for a single pump. When the Magna GEO pump is used with a second pump in series, the second pump is constant speed. The Magna GEO (variable speed) pump adjusts speed (when used with a controller) to maintain flow rate or temperature difference. The controller energizes the constant speed pump (UPS26-99 or UP26-99) when the Magna GEO cannot meet setpoint, and adjusts the Magna GEO pump accordingly. See pump curves on the following pages for two pump variable speed Magna GEO flow centers.

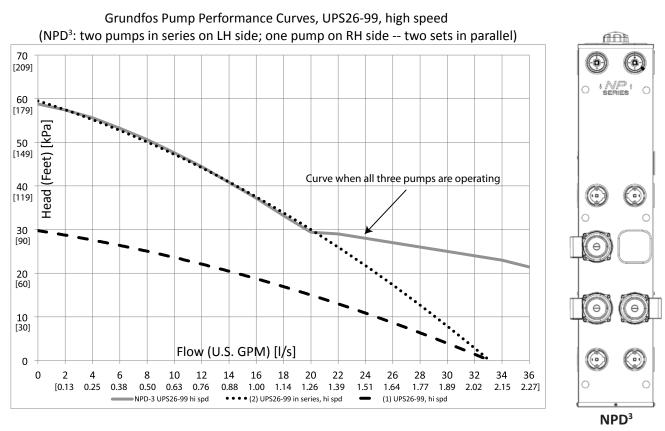
Grundfos Magna GEO Variable Speed with Second Pump in Series (UP & UPS 26-99)





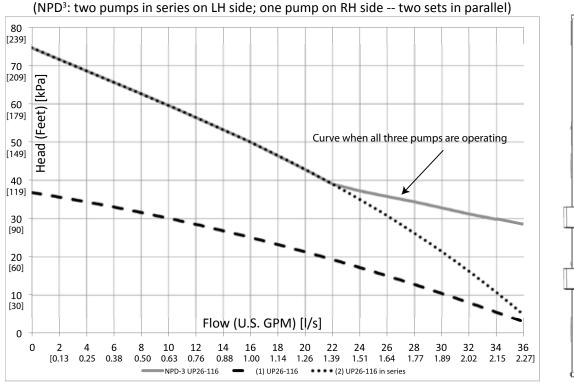
NPD Flow Centers

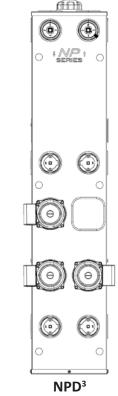




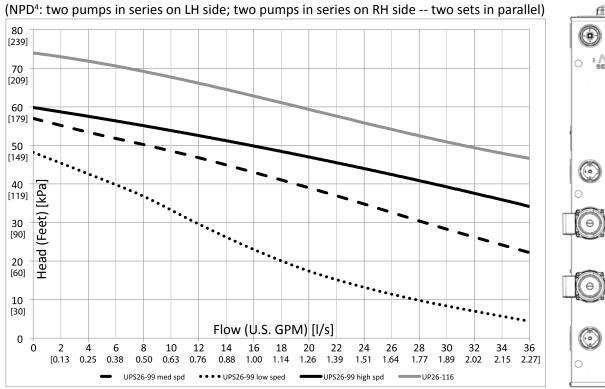
NPD Flow Centers

Grundfos Pump Performance Curves, UP26-116

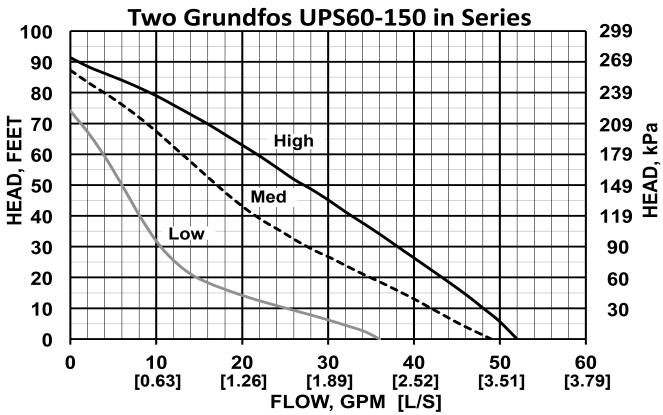




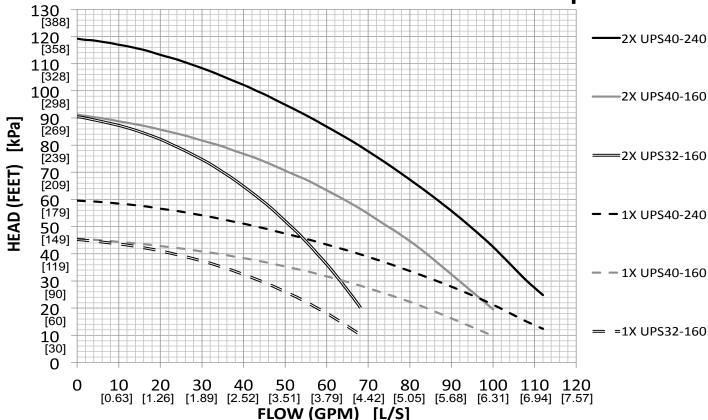
Grundfos Pump Performance Curves: UPS26-99, UP26-116



SuperBrute XL Flow Centers

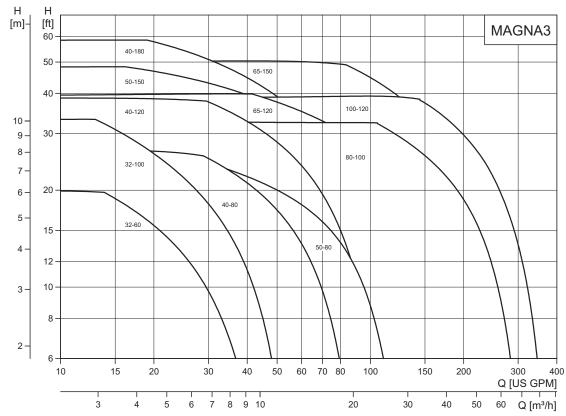


VersaFlo Flow Centers - Grundfos Pumps

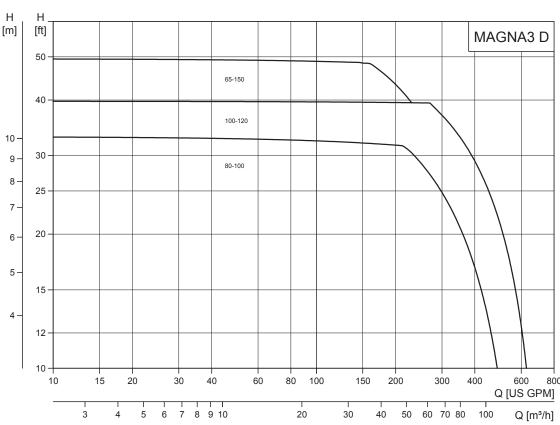


Grundfos Magna3 Variable Speed Insulated Pumps

Single Insulated Pump

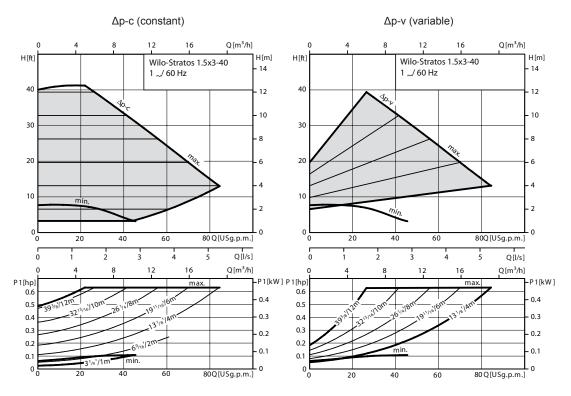


Dual Head Insulated Pump

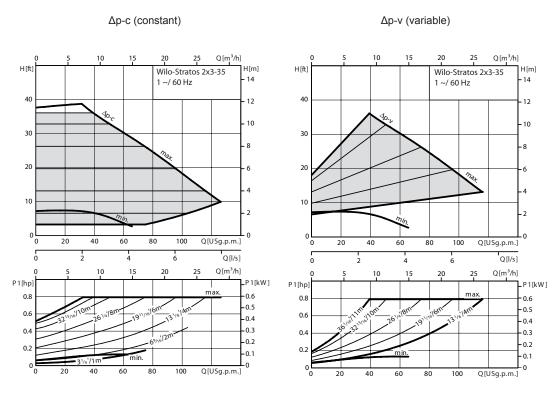


Wilo Pumps used in Commercial Flo-Link XL Flow Centers and Insulated Pumps

Pump Curves Wilo-Stratos 1.5 x 3-40

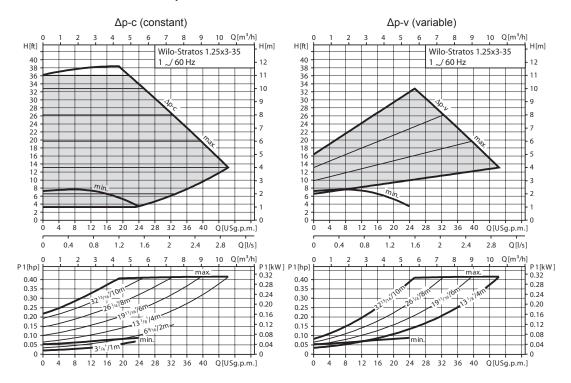


Pump Curves Wilo-Stratos 2 x 3-35



Wilo Pumps used in GPM Flow Centers

Pump Curves Wilo-Stratos 1.25 x 3-35



Commercial Flow Centers, Insulated Pumps & Accessories

Geo-Flo's commercial product line provides turn-key solutions for large residential, light commercial, and large commercial/industrial applications. Insulated cabinets protect against condensation at low operating temperatures. Integrated controls, primary-secondary pumping components, zone valves, hydraulic separators, fittings/adapters, and hoses kits help ensure that all of the various components are matched for optimal performance and efficiency. Terminology used in this section is listed below.

<u>Commercial Product Terminology (Geothermal Systems)</u>

Commercial Flow A flow center is a package consisting of a pump (or pumps), an insu-Center: lated cabinet to help prevent condensation at low temperature op-

eration, and flushing valves. A commercial flow center includes larger

2" flushing valves (vs. a residential version with 1" valves).

Insulated Pump: An insulated pump includes a pump that has been installed in an insu-

lated cabinet to help prevent condensation at low temperature operation. An insulated pump does not include flush valves. They must be added separately or field fabricated. Insulated pumps are typically

installed with isolation valves to aid in pump replacement.

Flushing Valve: A flushing valve provides connections for flushing/purging air from

the loop piping system, and also provides isolation between the

ground loop and inside piping.

Zone Valve: A zone valve (typically a motorized ball valve) opens and closes (or

modulates), and regulates water flow based upon the heat pump compressor operation. For closed loop variable speed pumping systems, an open (or partially open, if modulating) valve indicates to the pump control that more water flow is needed; a closed valve causes the pump to slow down (lower water flow) when used with different

tial pressure control.

Pump Enable: A pump enable control maintains the system pump in the off mode

when there are no heat pumps calling for heating/cooling. When at least one heat pump is calling, the pump is enabled. Pump enable is an important control to avoid dead-heading the pump when all heat pump zone valves are in the closed position in a system using differ-

ential pressure control.

Central System: A central system uses one pump (or multiple pumps working to-

gether) to provide flow to multiple heat pumps, fan coils, or hydronic

zones (see drawing, next section).

Distributed System: A distributed system uses a flow center or insulated pump at each

heat pump, fan coil, or hydronic zone. Since the pumps are in parallel, a check valve is required at each pumping system (see drawing, next

section).

Primary-Secondary: A primary-secondary pumping system utilizes a pump(s) for the

ground loop (primary) and a pump(s) for the building loop, allowing the use of smaller pumps. A primary-secondary system may also be a

one-pipe system (see drawings in next section).

Hydraulic Separator: A hydraulic separator creates a low pressure loss zone, where two

independent primary and secondary circuits may be connected. The flow in one circuit does not affect the flow in the other circuit. The pressure drop of the ground loop (primary circuit) may be considered separately from the pressure drop of the inside piping and heat pump heat exchangers (secondary circuit). When sizing pumps, this application allows the designer to use smaller pumps, and therefore decrease system Watts (see primary-secondary drawings in next

section).

Integrated Control: An integrated control includes pump controls built into the pump, like the Grundfos Magna3.



Commercial Flow Center



Insulated Pump



2" Flushing Valve



Zone Valves

Commercial Flow Centers, Insulated Pumps & Accessories

VFD: VFD is Variable Frequency Drive, included as part of the integrated pump controls

(Magna3, for example). Some systems have the VFD separate from the pump.

Differential Pressure Control: Differential pressure control utilizes a pressure transducer to compare constant pres-

sure set point to current system pressure. At initial startup, the pressure setting is determined based upon maximum water flow rate. Heat pumps, fan coils, or hydronic zones are equipped with zone valves; as the valves open and close, the pump control changes the pump speed based upon system pressure. Differential pressure is typi-

cally used for central systems or for the building piping portion of a primary-secondary

system.

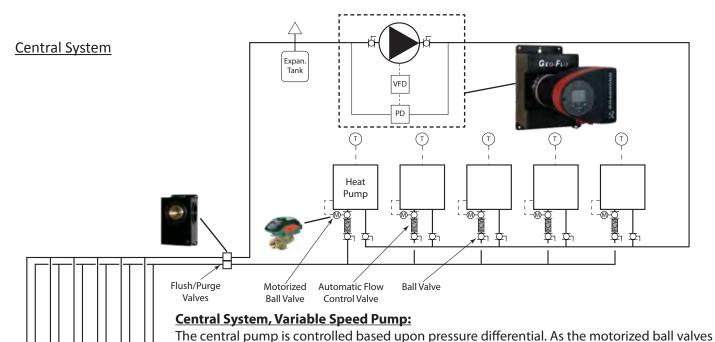
Temperature Difference Control: Temperature difference control utilizes two thermistors to compare temperature

difference set point to loop temperature difference. The pump control speeds up or slows down to regulate the actual temperature difference based on the set (desired) temperature differential. Temperature difference control is typically used for the ground loop portion of a primary-secondary system or for one-pipe systems.

Geothermal Pumping Systems for Multiple Heat Pumps

With the lower cost of variable speed pumping technology compared to even just a few years ago, a variable speed pumping system should be considered when three or more heat pumps are sharing a common ground loop. Although distributed systems (drawing on next page) have been popular for years to help decrease pump Watts when less than 100% of the heat pumps are operating, there are many limitations due to the parallel pumping arrangement. System efficiency can be greatly improved with variable speed pumping, especially when used with two-stage and variable speed heat pumps.

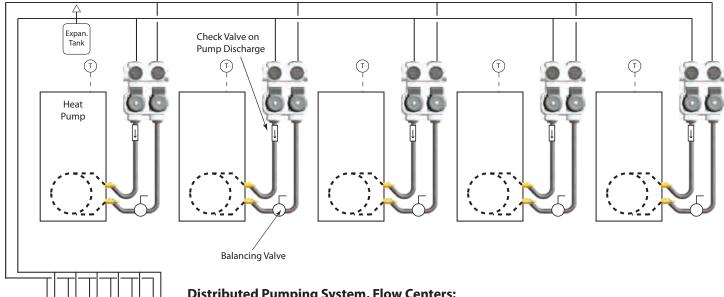
Along with the lower cost of variable speed pumping, there are many more choices for simplifying controls. Integrated controls eliminate the need to install a separate VFD and associated control wiring. Differential pressure control and temperature difference control allow the pump to increase/decrease speed based upon demand from the heat pumps. For larger systems, BMS (Building Management System) integration may be added with an additional plug-in module.



for the number of heat pumps running.

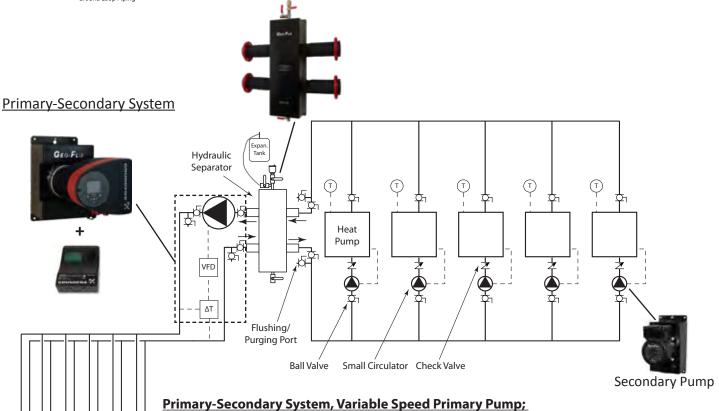
open and close based upon the operation of the heat pump (on/off or modulating), the system pressure changes, causing the pump to adjust speed to attain the water flow needed

Distributed System



Distributed Pumping System, Flow Centers:

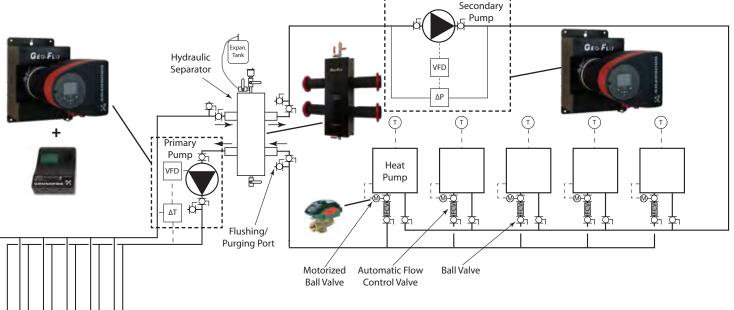
The pump(s) in each flow center is energized only when the heat pump is running. Piping sizing considerations must be included in system design for more than three heat pumps, since parallel pumping can create limitations at full load operation (when all heat pumps are running at 100% capacity).



Constant Speed Secondary Pumps:

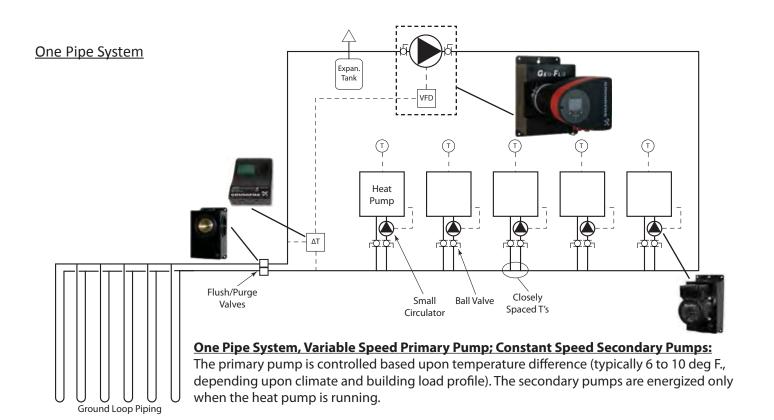
The primary pump is controlled based upon temperature difference (typically 6 to 10 deg F., depending upon climate and building load profile). The secondary pumps are energized only when the heat pumps are running.

Primary-Secondary System - Variable Speed on Both Sides



Primary-Secondary System, Variable Speed Pumps:

The primary pump is controlled based upon temperature difference (typically 6 to 10 deg F., depending upon climate and building load profile). The secondary pump is controlled based upon pressure differential. As the motorized ball valves open and close based upon the operation of the heat pump (on/off or modulating), the system pressure changes, causing the pump to adjust speed to attain the water flow needed for the number of heat pumps running.



Magna3 Insulated Pump Features:

- Variable speed circulator with integrated controls (ECM motor) for larger installations (models up to 300 GPM)
- Wireless communication to backup pump
- Built-in differential pressure control
- Ready for central pump, primary-secondary, or one-pipe systems
- 2", 3", and 4" connections, depending upon model
- Ball or butterfly isolation valves included (optional check valve for twopump primary/backup installation)
- Dual head models (65, 80 and 100 series)
- Foam insulated cabinet for condensation protection
- Wall mounted for space savings/floor mounting option for larger models
- BMS options (BACnet, LON, Modbus)
- **NEW** Factory configurable flow direction (larger models)



Magna3 40 series Insulated Pump with 2" isolation ball valves



LEFT: Magna3 65 series Insulated Pump with 2" isolation ball valves

RIGHT: Magna3 Dual Head Insulated Pump with 3" or 4" isolation butterfly valves (65, 80, 100 series)

Magna3 Insulated Pumps



Nomenclature

1-3 4-10 11 12 13 14-15

M3D 065-150 B F - HF

Magna3 Insulated Pump Series

M3S = Single insulated pump

M3C = Single insul. pump w/check valve

M3D = Dual head insulated pumps

M3H = High head insul. pumps (two pumps in series)

Available Models*

040-080	065-150
040-120	080-100
040-180	100-120
065-120	*Not all models available in all
	configurations (see table, next page).

Voltage

A = 115/1/60 (up to 065-120 only) B = 208-230/1/60 (all models)

Flow Direction (M3D, M3H only)**

HR = Horz. mounting, flow to the right

HL = Horz. mounting, flow to the left

VR = Vert. mounting, push/pull, "from loop" on the right (M3H models)

VL = Vert. mounting, push/pull, "from loop" on the left (M3H models)

Blank (M3D) = Vertical flow**

**See table on next page for available models.

Options

- = Options in digits 14 and 15
- = No options (nothing after digit 12)

Mounting Options

37

- C = Standard product (cast iron volute***), factoryinsulated cabinet, wall mounted
- F = Standard product (cast iron volute***), factoryinsulated cabinet, floor mounting stand††
- ***Call for stainless steel options.
- ††Models 065 and larger only

Magna3 Insulated Pump Available Models

		M3S	M3C	M3D	МЗН
		Single Insulated	Sngl Insul. Pump	Dual Head***	High Head***
Model	Mounting*	Pump	w/check valve**	Insulated Pump	Insulated Pump
	Wall	M3S040-080AC	M3C040-080AC		M3H040-080AC
40-80	Mounted	M3S040-080BC	M3C040-080BC		M3H040-080BC
	Mounted	All field	connections for M3	_040-080 are 2" NPT	female.
	Wall	M3S040-120AC	M3C040-120AC		M3H040-120AC
40-120	Mounted	I M3S040-120BC I M3C040-120BC I I M		M3H040-120BC	
	Wiodiffed	All field	connections for M3	_040-120 are 2" NPT	female.
	Wall	M3S040-180AC	M3C040-180AC		M3H040-180AC
40-180	Mounted	M3S040-180BC	M3C040-180BC		M3H040-180BC
	Wiodifica	All field	connections for M3	_040-180 are 2" NPT	female.
	Wall	M3S065-120AC	M3C065-120AC		M3H065-120AC
	Mounted	M3S065-120BC	M3C065-120BC		M3H065-120BC
	Wiodifica	All field connections	for wall mounted M	3_065-120 are 2" NP	T female.
65-120					M3H065-120BF-VL
03 120	Floor				M3H065-120BF-VR
	Mounted				M3H065-120BF-HL
	Mounted				M3H065-120BF-HR
		All field connections	for floor mounted M	13_065-120 are 2" NF	PT female.
	Wall Mounted	I M3S065-150BC I M3C065-150BC I M3		M3D065-150BC	M3H065-150BC
				M3D065-150BF	M3H065-150BF-VL
65-150	Floor			M3D065-150BF-HL	M3H065-150BF-VR
	Mounted	All field connections	for M3S, M3C, and I	M3H065-150 are 2"	M3H065-150BF-HL
	Mounted	NPT female. Field co	nnections for M3D0	65-150 are 3" ANSI	M3H065-150BF-HR
		flange.			
	Wall Mounted	M3S080-100BC		M3D080-100BC	M3H080-100BC
80-100++		M3S080-100BF		M3D080-100BF	M3H080-100BF-VL
00 100 1	Floor	All field connections	for M2 080 100	M3D080-100BF-HL	M3H080-100BF-VR
	Mounted	All field connections for M3_080-100 are 3" ANSI flange.		M3D080-100BF-HR	M3H080-100BF-HL
		are 5 ANSI Hange.			M3H080-100BF-HR
	Wall Mounted	M3S100-120BC		M3D100-120BC	M3H100-120BC
100-120++		M3S100-120BF		M3D100-120BF	M3H100-120BF-VL
100-12011	Floor	All field connections	for M2 100 120	M3D100-120BF-HL	M3H100-120BF-VR
	Mounted All field connections for M3_100-120 are 4" ANSI flange.		101 1015_100-120	M3D100-120BF-HR	M3H100-120BF-HL
		are 4 Aivoi Halige.			M3H100-120BF-HR

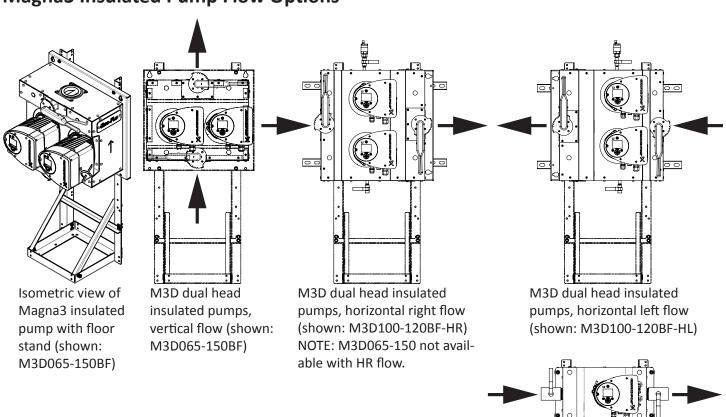
^{*} All insulated pumps with digit 12 = "C" include isolation valves and instulated cabinets, designed for wall-mounting. Larger pumps are available with floor stand.

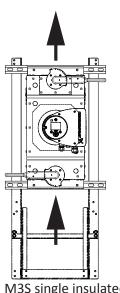
^{**} Check valve required when piping two pumps in parallel. Dual head pumps include built-in check valve in volute.

^{***} M3D and M3H insulated pumps with floor stand option may be mounted vertically or horizontally. Standard configuration for M3D is vertical (no suffix after model # -- e.g. M3D065-150BF). Optional configuration is horizontal (HL, HR) except M3D065-150 (HL only). M3H may be vertical (VL, VR) or horizontal (HL, HR). See flow illustrations on next page.

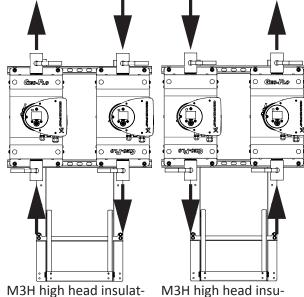
^{††} M3S080-100BF and M3S100-120BF (single insulated pump) with floor stand may be mounted vertically (VL, VR) or horizontally (HL, HR). See flow illustrations on next page.

Magna3 Insulated Pump Flow Options



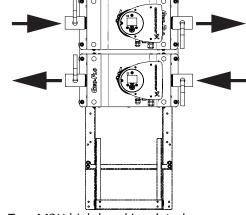


M3S single insulated pump with floor stand (shown: M3S080-100BF)



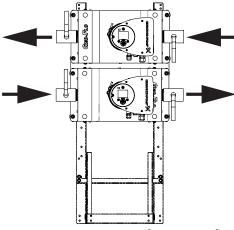
ed pumps, vertical right flow (shown: M3H065-150BF-VR)

lated pumps, vertical left flow (shown: M3H065-150BF-VL)



Top: M3H high head insulated pumps, horizontal right flow (shown: M3H065-150BF-HR)

Bottom: M3H high head insulated pumps, horizontal left flow (shown: M3H065-150BF-HL)



2018 Product Catalog

Magna3 Accessories

Description **Part** U.O.M. Number External Controller for Magna3 for Delta-T Control -- Note 1 (see below) Each UPC GEO extnernal controller, 0-10VDC output -- Note 1 4062 Each 3986 10k thermistor, 1/4" NPT insertion type -- Note 2 Each 3760 AC wall adapter for 4062 -- Note 3 3807 Barrel connector for 3760 -- Note 3 Fach BMS Interface Modules for Magna3 / Dongle for Grundfos GO CIM100 LonWorks Network Interface Module Each CIM200 Modbus RTU Network Interface Module Each BACnet MS/TP Network Interface Module CIM300 Each MI204 Dongle for iPhone5 & newer (Lightning connector) Each MI301 Dongle for Android (see Grundfos catalog for compatible models) Each **Flushing Assemblies** 1199 2" foam insulated valve box (Requires: Flo-Link XL adapter fittings) -- two needed Each 3" flushing assembly (see notes below picture at the bottom of page for features) FLC32S Set FLC42S 4" flushing assembly (see notes below picture at the bottom of page for features) Set Pump Enable Control - Pump off unless at least one heat pump is calling Pump enable control (up to 5 units w/one insul. pump or flow center), NEMA encl. 3808 Each

NOTE: See page 44 for expansion tanks, air/dirt separators and other accessories.

NOTES:

- 1. Use external controller for Magna3 Delta-T control for primary-secondary applications to provide heating and cooling Delta-T set points.
- 2. 4062 controller requires two thermistors.
- 3. Optional if 24VAC is available near 4062 controller location (e.g. 24VAC from heat pump).



3" and 4" flushing assembly: PP-R body, HDPE fusion connections to/ from ground loop and building, 2" brass ball valve flushing connections, butterfly isolation valves (sold as a set, as shown)



4062: External Controller



3986: 10k thermistor, 1/4" NPT



3760: AC wall adapter



3807: Barrel connector for wall adapter



1199: 2" foam insulated valve box for remote flushing (requires Flo-Link XL adapters)



CIM: BMS modules



MI: Dongle for Smartphone control of Magna3 via Grundfos GO app

Dongle



3808: Pump Enable Control

Insulated Pumps and Zone Valves for Variable Speed Central Pumping and Primary/ Secondary Systems

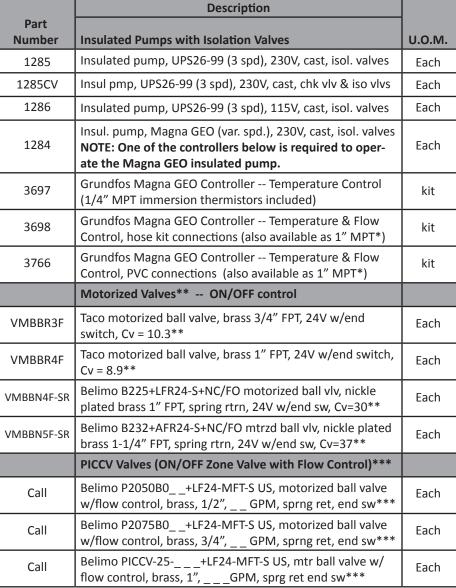


Insulated Pump with Isolation valves and valve insulation kit (add "CV" to part number for version with check valve)



Also available with Magna GEO variable speed pump! (controller required)





- *If 1" MPT connections are desired, call to substitute P/N 3921 brass 1" MPT x flow sensor adapter.
- **Choose valve based upon Cv (Flow Coefficient) for flow rate (see Table 1, below).

 Higher Cv = lower pressure drop.
- ***Underscore digits (_ _) are flow rate in GPM. For example, P02050B30 is 3 GPM; PICCV-25-015 is 15 GPM. See Table 2 for available sizes/flow rates.

	Recommended
U.S. GPM	Minimum Cv
3	2 to 3
4.5	3 to 4
6	4 to 6
7.5	6 to 8
9	7 to 9
10	8 to 10
12	9 to 12
15	11 to 15
18	13 to 18

Table 1: Recommend Min. Cv. Higher Cv = lower pressure drop.

Connections	U.S. GPM
1/2"	0.5 to 5.5†
3/4"	6 to 10†
1"	11 to 19††

Table 2: Flow rates/sizes for PICCV Valves

†1/2 GPM increments ††1 GPM increments

Belimo P2050, P2075, & PICCV

Zone/Flow Control Valves

Belimo B225 & B232

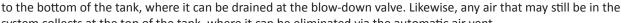
Zone Valves

The Industry's First HDPE Hydraulic Separator Designed for Geothermal Applications

GHS Series Hydraulic Separator -- Up to 90 U.S. GPM per Side

Application:

The Geo-Flo Hydraulic Separator (GHS) creates a low pressure loss zone, where two independent primary and secondary circuits may be connected. The flow in one circuit does not affect the flow in the other circuit. The pressure drop of the ground loop (primary circuit) may be considered separately from the pressure drop of the inside piping and heat pump heat exchangers (secondary circuit) for smaller pump sizing. Additional benefits of a Hydraulic Separator include air and dirt separation. The low pressure loss zone (less than 2 fps) causes any dirt/debris to fall



GEO-FLO

GHS-06

system collects at the top of the tank, where it can be eliminated via the automatic air vent.

Cabinet/

Insulation: Power coated steel; CFC-free, polyurethane foam insulation

Tank: High density polyethylene

Automatic

Air Vent: Brass body and cover, air vent with silicone rubber seal, polyethylene temperature resistant float. Can be disassembled

for inspection and cleaning.

Ball Valves: (3) 1/2" FPT full port brass, one for connection to expansion tank, one for connection to automatic air vent, and one

for use as a blow-down valve.

Part	Part Description			
Number	GHS Series Hydraulic Separator			U.O.M.
	Left Connections	Right Connections	Max. Flow Rate	
GHS-06-2F2F		2" Flange*		Each
GHS-06-2F2N	2" Flange*	2" NPT female		Each
GHS-06-2F2P		2" HDPE pipe	40 U.S. GPM**	Each
GHS-06-2N2F		2" Flange*		Each
GHS-06-2N2N	2" NPT female	2" NPT female		Each
GHS-06-2N2P		2" HDPE pipe		Each
GHS-06-2P2F		2" Flange*		Each
GHS-06-2P2N	2" HDPE pipe	2" NPT female		Each
GHS-06-2P2P		2" HDPE pipe		Each
GHS-06-3F3F	3" Flange*	3" Flange*	90 U.S. GPM**	Each

- * All flange connections are standard ANSI Class 150 flanges.

 NOTE: Gaskets and hardware for flanges are not included.
- ** Flow rate on each side of hydraulic separator, not combined flow.

Commercial Flow Centers

Geo-Flo's commercial flow centers have many of the same proven features of our Flo-Link double O-ring product line, like Flo-Link XL double O-ring fittings. Larger 2" full-flow valves and a wide variety of pump combinations allow the designer a great deal of flexibility. Flo-Link XL double O-ring style flow centers are unsurpassed in ease of installation. Flo-Link XL double O-ring fittings provide leak-free union fittings at the flow center, installed without tools (no need for pipe wrenches). Virtually any type of transition (fusion, thread, barb, etc.) is available for Flo-Link XL fittings. Geo-Flo's full-flow 3-way flushing and isolation valves are designed for the wide range of temperatures experienced in ground loop applications. Foam insulated cabinets protect against condensation at low operating temperatures.





Grundfos VersaFlo® Commercial Flow Centers with pump(s): Large 2" full-flow 3-way flushing and isolation valves are built into the foam insulated cabinets. Pump choices (next page) allow for a wide variety of flow and head designs.





SuperBrute XL Flow Center with two Grundfos UPS60-150 pumps in series:

The all-in-one design of the SuperBrute XL provides pumps, valves, and foaminsulated cabinet in one package. Large 2" full-flow 3-way flushing and isolation valves are designed for higher flow rates associated with light commercial and large residential applications.

VersaFlo and SuperBrute Commercial Flow Center Features:

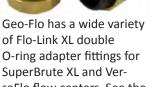
- Industry's first geothermal specific 2" full-flow flushing and service valve
- Forged brass valves with NBR seals
- Standard ½" socket drive for valve actuation
- Symmetrical design allows actuation on both sides of valve
- Blow-out proof spool
- Powder-coated steel cabinet
- Valve access on both sides of cabinet for installation flexibility
- Foam insulated cabinet for condensation protection
- Wall mounted for space savings
- Slotted mounting holes for installation ease
- Utilizes Flo-Link XL family of fittings for installation ease and choice of piping
- Grundfos VersaFlo 3-Speed wet rotor circulator models
 UPS32-160, UPS40-160, UPS40-240 or SuperBrute UPS60-150
- 3-Speed selectable control box
- Pumps available in single-phase, 230 volt and 3-phase, 208-230 volt (call for availability of 3PH pumps - VersaFlo only)

	Description	
Part Number	SuperBrute XL Commercial Flow Center (Flo-Link XL Connections)	U.O.M.
1237	SuperBrute UPS60-150, Double Pump 230V, 1PH, cast iron	Each
Each unit co	ontains: Mounting hardware.	
	VersaFlo Single Pump Commercial Flow Centers (Flo-Link XL Connections)	
1206	UPS32-160 VersaFlo, Single Pump 230V, 1PH, cast iron	Each
1208	UPS40-160 VersaFlo, Single Pump 230V, 1PH, cast iron	Each
1210	UPS40-240 VersaFlo, Single Pump 230V, 1PH, cast iron	Each
Each unit co	ontains: Mounting hardware.	
	VersaFlo Double Pump Commercial Flow Centers (Flo-Link XL Connections)	
1207	UPS32-160 VersaFlo, Double Pump 230V, 1PH, cast iron	Each
1209	UPS40-160 VersaFlo, Double Pump 230V, 1PH, cast iron	Each
1211	UPS40-240 VersaFlo, Double Pump 230V, 1PH, cast iron	Each
Each unit co	ontains: Mounting hardware.	
	Wilo Variable Speed Commercial Flow Center (Flo-Link XL Connections)	
1258	Wilo Stratos 1.5 x 3-40, Single Pump 230V, 1PH, cast iron	Each
1264	Wilo Stratos 2 x 3-35, Single Pump 230V, 1PH, cast iron	Each
Each unit co	ontains: Mounting hardware.	
	Wilo Variable Speed Light Commercial Flow Center (1" FPT Connections)	
1257	Wilo Stratos 1.25 x 3-35 GPC, Single Pump 230V, 1PH, flanged brass	Each
Each unit co	ontains: Mounting hardware.	
	Loop Pressurization	
3551	Geo-Booster (loop pressurization system 35 psig)	Each

SuperBrute XL, **VersaFlo and Wilo** Commercial **Flow Centers**



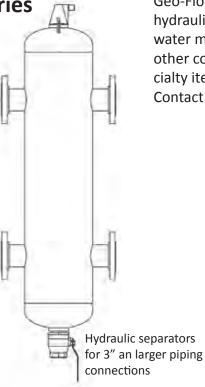




saFlo flow centers. See the Accessories / Pipe / Fittings section for details.







Geo-Flo has a full range of air separators, hydraulic separators, expansion tanks, water make-up/glycol feeder systems, and other commercial accessories. These specialty items are quoted on a per job basis. Contact Geo-Flo for details.



Bladder style expansion tanks

Geo-Flo hose kits significantly cut installation time by providing all of the fittings needed to connect a geothermal heat pump to a Geo-Flo flow center. Available in 3/4" to 2" sizes, as well as with Flo-Link and Flo-Link XL fittings, Geo-Flo hose kits improve installation appearance, while reducing labor.









	Description		
Part Number	3/4" Hose Kit (MPT @ Flow Center & Heat Pump)	U.O.M.	
1100	Hose kit contents: Qty 1: 12 ft. 1" ID black hose Qty 2: Insulating boot Qty 2: Insulating boot caps Qty 2: PT plug, 1/4" MPT Qty 2: Fitting, 1" MPT x 1" hose barb (flow center) Qty 2: Elbow, 3/4" MPT x 1" hose barb w/PT port (heat pump connection) Qty 8: Hose clamps	Each	
	1" Hose Kit (MPT @ Flow Center & Heat Pump)		
1101	Hose kit contents: • Qty 1: 12 ft. 1" ID black hose • Qty 2: Insulating boot • Qty 2: Insulating boot caps • Qty 2: PT plug, 1/4" MPT • Qty 2: Fitting, 1" MPT x 1" hose barb (flow center) • Qty 2: Elbow, 1" MPT x 1" hose barb w/PT port (heat pump connection) • Qty 8: Hose clamps	Each	
	NOTE: Kit available without hose as part # 3813.		
	1" Hose Kit (Flo-Link Dbl O-ring @ Flow Center; MPT @ HP)		
1181	Hose kit contents: • Qty 1: 10 ft. 1" ID black hose • Qty 2: Insulating boot • Qty 2: Insulating boot caps	Each	
	 Qty 2: PT plug, 1/4" MPT Qty 2: Fitting, Flo-Link x 1" hose barb (flow center) Qty 2: Elbow, 1" MPT x 1" hose barb w/PT port (heat pump connection) Qty 8: Hose clamps NOTES: 1. For heat pumps with 3/4" connections use swivel adapter fitting P/N 3731, 3/4" MPT x 1" swivel. 2. Kit available without hose as part # 3814. 		
	 Qty 2: Fitting, Flo-Link x 1" hose barb (flow center) Qty 2: Elbow, 1" MPT x 1" hose barb w/PT port (heat pump connection) Qty 8: Hose clamps NOTES: For heat pumps with 3/4" connections use swivel adapter fitting P/N 3731, 3/4" MPT x 1" swivel. 		
1354	 Qty 2: Fitting, Flo-Link x 1" hose barb (flow center) Qty 2: Elbow, 1" MPT x 1" hose barb w/PT port (heat pump connection) Qty 8: Hose clamps NOTES: For heat pumps with 3/4" connections use swivel adapter fitting P/N 3731, 3/4" MPT x 1" swivel. Kit available without hose as part # 3814. 	Each	









	Description		
Part	2001.ptio.ii		
Number	1-1/4" Hose Kit (MPT @ Flow Center & Heat Pump)	U.O.M.	
1251	Hose Kit contents:	Each	
	• Qty 1: 12 ft. 1-1/4" ID black hose, 150 psi		
	 Qty 2: PT plug, 1/4" MPT Qty 2: Fitting, 1-1/4" MPT x 1-1/4" hose barb (flow 		
	center connection)		
	 Qty 2: Elbow, 1-1/4" MPT x 1-1/4" hose barb w/PT 		
	port (heat pump connection)		
	Qty 8: Hose clamps		
	1-1/4" Hose Kit (Flo-Link XL @ Flow Center; MPT @ HP)		
1261	Hose kit contents:	Each	
	• Qty 2: 8 ft. 1-1/4" ID black hose. 150 psi		
	• Qty 2: PT plug, 1/4" MPT		
	Qty 2: Fitting, Flo-Link XL x 1-1/4" hose barb (flow center connection)		
	• Qty 2: Elbow, 1-1/4" MPT x 1-1/4" hose barb w/PT		
	port (heat pump connection)		
	Qty 8: Hose clamps		
	Composition with Composition VI Name Flagged William		
	Compatible with SuperBrute XL, VersaFlo, and Wilo commercial flow centers.		
	2" Hose Kit (Flo-Link XL @ Flow Center; MPT @ HP)		
3477	Hose kit contents:	Each	
] 3477	Qty 2: 8 ft. lengths of 2" ID wire-reinforced hose	Lucii	
	• Qty 2: PT plug, 1/4" MPT		
	Qty 2: Fitting, Flo-Link XL x 2" hose barb (flow center)		
	connection)		
	• Qty 2: Elbow, 2" MPT x 2" hose barb w/PT port (heat pump connection)		
	Qty 10: Stainless steel hose clamps		
	ζί, 20.00		
	Compatible with SuperBrute XL, VersaFlo, and Wilo		
	commercial flow centers.		
	2" Hose Kit with Strainer (Flo-Link Dbl O-ring @ Flow Center; MPT @ Heat Pump)		
3478	Hose kit contents:	Each	
3170	Qty 2: 8 ft. lengths of 2" ID wire-reinforced hose		
	• Qty 2: PT plug, 1/4" MPT		
	Qty 1: Fitting, Flo-Link XL x 2" hose barb (flow center)		
	connection)		
	Qty 1: Fitting, Flo-Link XL x 2" MPT (flow center to strainer connection)		
	strainer connection) • Qty 1: 2" Wye strainer		
	Qty 1: 2 **Vye strainer* Qty 1: Fitting, 2" MPT x 2" hose barb		
	• Qty 2: Elbow, 2" MPT x 2" hose barb w/PT port (heat		
	pump connection)		
	Qty 8: Stainless steel hose clamps		
	Compatible with SuperBrute XL, VersaFlo, and Wilo		
	commercial flow centers.		



NP PLUS, NP^V PLUS, & NP^{V2} PLUS



NP PLUS, NP^V PLUS, & NP^{V2} PLUS



	Description	
Part Number	Insulating Boots	U.O.M.
3461	Insulating boot set for 1" elbows	Set
	Hose Kit for NP PLUS, NP ^V PLUS, & NP ^{V2} PLUS*** (part #s 1338 through 1343N)	
1347	 Hose kit contents: Qty 1: 12 ft. 1" ID black hose Qty 3: Insulating boot Qty 3: Insulating boot caps Qty 2: PT plug, 1/4" MPT Qty 2: 1/4" brass plug Qty 1: Fitting, Flo-Link x 1" hose barb (flow center) Qty 1: Fitting, Flo-Link elbow x 1" hose barb (flow ctr) Qty 2: Elbow, 1" MPT x 1" hose barb w/PT port (heat pump connection) Qty 8: Hose clamps Compatible with NP Plus flow centers and heat pumps with 1" FPT connections. 	Each
1346	 Hose kit contents: Qty 1: 12 ft. 1" ID black hose Qty 3: Insulating boot Qty 3: Insulating boot caps Qty 2: PT plug, 1/4" MPT Qty 2: 1/4" brass plug Qty 1: Fitting, Flo-Link x 1" hose barb (flow center) Qty 1: Fitting, Flo-Link elbow x 1" hose barb (flow ctr) Qty 2: Elbow, Flo-Link x 1" hose barb w/PT port (heat pump connection) Qty 8: Hose clamps Compatible with NP Plus flow centers and heat pumps with Flo-Link double O-ring connections. 	Each

NOTE: NPV PLUS KIt (part #s 1344 & 1345) use hose kits for pressurized flow centers (part #s 1181 or 1354, page 45).



Geo-Flo Products Corporation

	Description	
Part Number	Hose	U.O.M.
2139	1" ID Black 150 psi hose, 450 ft. roll	Each
3559	1-1/4" Black 150 psi hose, 400 ft. roll	Each
2950	1" ID Black 150 psi hose, 12 ft. length	Each
2945	1" ID Black 150 psi hose, 10 ft. length	Each
3418	2" ID Black 200 psi hose, 8 ft. length	Each

Flo-Link™ double O-ring fittings are the geothermal industry's best transition/union fittings for connections to flow centers and heat pumps. The Flo-Link design provides a leak-free connection without the use of thread sealant, and saves installation time. All part numbers shown are for the set.

PE and PVC Adapters

2911: Flo-Link x 1-1/4" 2912: Flo-Link x 1" PE Fusion PE Fusion



3096: Flo-Link x 3/4" PE Fusion



3425: Flo-Link x 1-1/4"



available w/ 40mm pipe (P/N 3243).

Brass Adapters - Hose Barb

2913: Flo-Link x 1" Hose Barb

3490: Flo-Link x 1" Hose Barb (w/check valve)

2942: Flo-Link x 1-1/4" Hose Barb

Flo-Link Full Port Isolation Valve Set

3790: 1" FPT 4066: 1" FPT w/chk vlv 3875: 1-1/4" FPT





Brass Adapters - Threaded





4143: Flo-Link x 1" FPT (w/check valve)

3885: Flo-Link x 1-1/4" FPT

3498: Flo-Link (Female) x 1" MPT



3072: Flo-Link x



3326: Flo-Link x





Brass Adapters with Fitting for PT Port*

Flo-Link x Hose Barb w/fitting for PT port 3385: 1" HB

3263: Flo-Link Elbow x 1" Hose Barb w/fitting for PT port

3389: Flo-Link x 1" MPT with fitting for PT port

3255: Flo-Link Elbow x 1" MPT w/fitting for PT port

3144: Flo-Link x 1-1/8" Sweat w/fitting for PT port







Installation/Service Adapters

2914: Flo-Link x Male Cam Adapter

3203: Flo-Link by Male Garden Hose Adapter

3248: Flo-Link x Female Garden Hose Adapter

Misc. Adapters 3924: Flo-Link x 1" PE fusion elbow w/PT tap









Flo-Link™ Double O-ring Service Kits

Keep Flo-Link™ Double O-ring fittings on your trucks with new service kit pricing!









servicing Flo-Link flow

centers.

FLSK-FL Flo-Link Flushing Set:

All of the fittings needed for flushing flow centers with Flo-Link fittings or with FPT fittings. Connect your flush cart to the CAM fittings or connect a garden hose to the Flo-Link adapters.



Bulk PE Kit:

Special pricing for 10 sets of 1-1/4" PE fusion x Flo-Link double O-ring adapters



FLSK-PVC5

Bulk PVC Kit:

Special pricing for 10 sets of 1-1/4" PVC glue x Flo-Link double O-ring adapters

Flo-Link XL™ double O-ring fittings have the same benefits as Flo-Link fittings, but are designed for commercial flow centers with 2" 3-way valves. All part numbers shown are for the set except part # 3476 (each).

PE Adapters

3463: Flo-Link XL x 1-1/4" PE **Fusion**



3464: Flo-Link XL x 1-1/2" PE **Fusion**



3465: Flo-Link XL x 2" PE **Fusion**



Threaded Adapters

3318: Flo-Link XL x 2" FPT

3320: Flo-Link XL x 1-1/2" FPT 3655: Flo-Link XL x 1-1/4" MPT

3476 (each): Flo-Link XL x 2" MPT







Sweat and Hose Barb Adapters

3395: Flo-Link XL x 2" Sweat



3397: Flo-Link XL x 2" Hose Barb



3652: Flo-Link XL x 1-1/4" Hose Barb



Installation/Service Adapters

3380: Flo-Link XL x 1" Cam



3486: Flo-Link XL x 1-1/2" Cam



3485: Flo-Link XL x 1" Female Garden Hose



Flo-Link XL Isolation Valve Sets

3791: Flo-Link XL x 1-1/2" FPT 3792: Flo-Link XL x 2" FPT







Heat Pump Adapters and P/T Ports

Swivel Adapters

3731 (set of 2): 3/4" MPT x 1" Swivel 3732 (set of 2): 1" MPT x 1" Swivel 4323 (set of 2): 1" MPT x 1-1/4" Swivel 3726 (set of 2): 1-1/4" MPT x 1-1/4" Swivel



Dual Unit Connection Kit

Dual Unit Connection Kit for Flo-Link (double O-ring) and Flo-Link XL (double O-ring, large) Flow Centers 3970: Flo-Link 4243: Flo-Link XL



Heat Pump Adapters & PT Ports (Threaded Fittings at Heat Pump)

2143 (ea.): 1/4" 2144 (ea.): 1/2" PT Plug PT Plug





2265 (ea.): 3/4" MPT Elbow x 3447 (ea.): 1" MPT Elbow 1" Hose Barb w/ftng for PT

4309 (ea.): 3/4" MPT Elbow x 3/4" Hose Barb w/ftng for PT



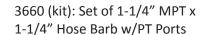
for PT Port

x 1" Hose Barb w/fitting

3929 (ea.): 1" MPT x 1" Hose Barb w/Fitting for PT Port



3481 (kit): Set of 1" MPT x 1" FPT Elbows with PT Ports



3500 (kit): Set of 1-1/4" MPT x 1-1/4" FPT Elbows with PT Ports







3556 (ea.): 1-1/4" MPT Elbow x 1-1/4" Hose Barb w/Fitting for



3449 (ea.): 2" MPT Elbow x 2" 3450 (ea.): 2" MPT x 2" FPT Hose Barb w/Fitting for PT Port Elbow w/Fitting for PT Port





have a 1/4" FPT port, where a P/T plug is not needed.

threaded fittings that

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Barbed Fitting Adapters

4310 (ea.): 3/4" MPT

x 3/4" Hose Barb

2146 (ea.): 1" MPT x 1" Hose Barb

2147 (ea.): 1" MPT x 1-1/4" Hose Barb



3557 (ea.): 1-1/4" MPT x 1-1/4" Hose Barb

3416 (ea.): 2" MPT x 2" Hose Barb



3831 (set): 1-1/4" PVC Glue x 1" Hose Barb



2943 (ea.): Size 20 (3/4" to 1-3/4") Stainless Steel Hose



Accessories/Pipe/Fittings

Number	Ball Valves, Butterfly Valves, Check Valves	U.O.M.
3543	Ball Valve, Brass Full-Port, 1/4" FPT x FPT	Each
3705	Ball Valve, Brass Full-Port, 1/2" FPT x MPT	Each
4312	Ball Valve, Brass Full-Port, 3/4" FPT x MPT	Each
3968	Ball Valve, Brass Full-Port, 1" FPT x FPT	Each
3786	Ball Valve, Brass Full-Port, 1" FPT x MPT	Each
3787	Ball Valve, Brass Full-Port, 1-1/4" FPT x MPT	Each
3576	Ball Valve, Brass Full-Port 1-1/2" FPT x FPT	Each
3706	Ball Valve, Brass Full-Port 1-1/2" FPT x MPT	Each
3575	Ball Valve, Brass Full-Port 2" FPT x FPT	Each
3707	Ball Valve, Brass Full-Port 2" FPT x MPT	Each
3919*	Valve, Butterfly, 3" flange, CI Body, Al Brnz Disc, NBR Seat*	Each
3925*	Valve, Butterfly, 4" flange, CI Body, Al Brnz Disc, NBR Seat*	Each
3918	Check Valve, 2" FPT, Spring, Brass, NBR Seat	Each
	Fusion Ball Valves	
PFV33	Fusion ball valve, 3/4" x 3/4"	Each
PFV44	Fusion ball valve, 1" x 1"	Each
PFV88	Fusion ball valve, 2" x 2"	Each
PFV55U	Fusion ball valve, 1-1/4" x 1-1/4", true union	Each

Description



PFV88U

3656

3462

NOTE: Strainer is #20 PFV33 mesh, 304 SS

Wye Strainer, 1-1/4" FPT, Brnz, #20 mesh, 304 SS strainer

Wye Strainer, 2" FPT, Brnz, #20 mesh, 304 SS strainer

Fusion ball valve, 2" x 2", true union

Fusion Ball Valve

Valves & Strainers







3918 Check Valve





Union Fusion Ball Valve

Wye Strainers

Each

Each

Each

^{*} Valve design eliminates the need for a gasket.

	Description		
Part Number	Flange Sets	U.O.M.	
2534	Flange Set 1" FPT Isolation Valve Laser Cut, UP15 & UP26	Set	
2535	Flange Set 1-1/4" FPT Isol. Valve, Laser Cut, UP15 & UP26	Set	
2270	Flange Set 1" FPT Isol. Valve, Stamped Bronze, UP15 & UP26	Set	
2135	Flange Set 1" FPT, Cast Iron, Black, UP15 & UP26	Set	
2238	Flange Set, 1-1/4" FPT, Cast Iron, Black, UP15 & UP26	Set	
3494	Flange Kit, UP15 & UP26 pumps, 1-1/4" SWT	Set	
3495	Flange Kit, UP15 & UP26 pumps, 1-1/2" SWT	Set	
3445	Flange Kit, UPS40 pumps, 1-1/2" SWT	Set	
3446	Flange Kit, UPS40 pumps, 2" SWT	Set	
3528	Flange Kit, 1" FPT, Cast Iron, Wilo 1.25 x 3-35	Set	
	Flange Adapters / Hardware / Brackets		
3920	Flange Kit, Grundfos, CI, GF 53, 2" FPT, four bolt flange, set of two (includes gaskets)	Kit	
3893*	Flange Adapter-Fusion, 2" flange x 2" IPS DR11 HPDE pipe*	Each	
3896*	Flange Adapter-Fusion, 3" flange x 3" IPS DR11 HPDE pipe*	Each	
4252*	Flange Adapter-Fusion, 4" flange x 4" IPS DR11 HPDE pipe*	Each	
3894	Backup ring for 2" flange (3893)	Each	
3897	Backup ring for 3" flange (3896)	Each	
4253	Backup ring for 4" flange (4252)	Each	
Call	Gasket/hardware kit for 2" flange (3893)	Kit	
Call	Gasket/hardware kit for 3" flange (3896)	Kit	
Call	Gasket/hardware kit for 4" flange (4252)	Kit	
4244	Pump mounting bracket for UP/UPS 15 & 26 pumps	Each	

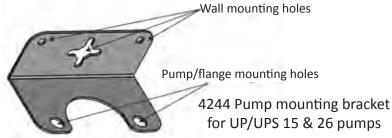
^{*} Also requires backup ring and gasket/hardware kit.



Fusion Flange Adapter (shown with backup ring)



3920 Flange Kit (shown above: 1 of 2 flanges)



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2534 (also similar to 2535, except with 1-1/4" connections)



2135 (also similar to 2238)



3445 (also similar to 3494 & 3495, except with UP15 / UP26 flanges)





2018 Product Catalog









	Description	
Part Number	Fusion Couplings	U.O.M.
PFC33	Fusion coupling, 3/4" x 3/4"	Each
PFC43	Fusion coupling, 1" x 3/4"	Each
PFC44	Fusion coupling, 1" x 1"	Each
PFC53	Fusion coupling, 1-1/4" x 3/4"	Each
PFC54	Fusion coupling, 1-1/4" x 1"	Each
PFC55	Fusion coupling, 1-1/4" x 1-1/4"	Each
PFC84	Fusion coupling, 2" x 1"	Each
PFC85	Fusion coupling, 2" x 1-1/4"	Each
PFC88	Fusion coupling, 2" x 2"	Each
3895	Butt fusion reducer, 3" x 2" IPS, DR11	Each
4254	Butt fusion reducer, 4" x 3" IPS, DR11	Each
	Fusion Elbows	
PFL33	Fusion elbow, 3/4" x 3/4"	Each
PFL33S	Fusion elbow, 3/4" x 3/4" Street	Each
PFL43	Fusion elbow, 1" x 3/4"	Each
PFL44	Fusion elbow, 1" x 1"	Each
PFL44S	Fusion elbow, 1" x 1" Street	Each
PFL53	Fusion elbow, 1-1/4" x 3/4"	Each
PFL55	Fusion elbow, 1-1/4" x 1-1/4"	Each
PLF55-45	Fusion elbow, 1-1/4" x 1-1/4" 45 degree	Each
PFL55S	Fusion elbow, 1-1/4" x 1-1/4" Street	Each
PFL88	Fusion elbow, 2" x 2"	Each
	Fusion Tees	
PFT333	Fusion Tee, 3/4" x 3/4" x 3/4"	Each
PFT444	Fusion Tee, 1" x 1" x 1"	Each
PFT533	Fusion Tee, 1-1/4" x 3/4" x 3/4"	Each
PFT544	Fusion Tee, 1-1/4" x 1" x 1"	Each
PFT553	Fusion Tee, 1-1/4" x 1-1/4" x 3/4"	Each
PFT554	Fusion Tee, 1-1/4" x 1-1/4" x 1"	Each
PFT555	Fusion Tee, 1-1/4" x 1-1/4" x 1-1/4"	Each
PFT855	Fusion Tee, 2" x 1-1/4" x 1-1/4"	Each
PFT884	Fusion Tee, 2" x 2" x 1"	Each
PFT885	Fusion Tee, 2" x 2" x 1-1/4"	Each
PFT888	Fusion Tee, 2" x 2" x 2"	Each









	: _ : .pc a : .	
Description Part		
Number	Fusion Caps	U.O.M.
PFP3	Fusion cap, 3/4"	Each
PFP4	Fusion cap, 1"	Each
PFP5	Fusion cap, 1-1/4"	Each
PFP8	Fusion cap, 2"	Each
	Pre-Assembled Fusion Headers	
PH53x3	Fusion header, 1-1/4" x (3) 3/4" circuits	Each
PH54x3	Fusion header, 1-1/4" x (4) 3/4" circuits	Each
PH55x3	Fusion header, 1-1/4" x (5) 3/4" circuits	Each
PH56x3	Fusion header, 1-1/4" x (6) 3/4" circuits	Each
	Fusion Ball Valves	
	See Valve Section on page 52	Each
	Fusion x Hose Barb Adapters	
PFA34HB	Fusion adapter, 3/4" socket fusion x 1" hose barb	Each
PFA54HB	Fusion adapter, 1-1/4" socket fusion x 1" hose barb	Each
PFA44HB	Fusion adapter, 1" socket fusion x 1" hose barb	Each
3665	Fusion adapter, set of 2 - PFA54HB	Set
	Fusion x Brass Thread Adapters	
PFA32F	Fusion adapter, 3/4" socket fusion x 1/2" FPT	Each
PFA33M	Fusion adapter, 3/4" socket fusion x 3/4" MPT	Each
PFAL33F	Fusion adapter, 3/4" socket fusion x 3/4" FPT, elbow	Each
PFAL33M	Fusion adapter, 3/4" socket fusion x 3/4" MPT, elbow	Each
PFA44M	Fusion adapter, 1" socket fusion x 1" MPT	Each
PFA53M	Fusion adapter, 1-1/4" socket fusion x 3/4" MPT	Each
PFA54M	Fusion adapter, 1-1/4" socket fusion x 1" MPT	Each
PFA55M	Fusion adapter, 1-1/4" socket fusion x 1-1/4" MPT	Each
PFA88M	Fusion adapter, 2" socket fusion x 2" MPT	Each
PFA88F	Fusion adapter, 2" socket fusion x 2" FPT	Each
	Fusion Adapter Tees	
PFTA332F	Fusion adapter tee, 3/4" fusion x 3/4" fusion x 1/2" FPT	Each
PFTA442F	Fusion adapter tee, 1" fusion x 1" fusion x 1/2" FPT	Each
PFTA4M32F	Fusion adapter tee, 1" MPT x 3/4" fusion x 1/2" FPT	Each
PFTA4M42F	Fusion adapter tee, 1" MPT x 1" fusion x 1/2" FPT	Each
PFTA551F	Fusion adapter tee, 1-1/4" fusion x 1-1/4" fusion x 1/4" FPT (allows addition of PT port)	Each
PFTA881F	Fusion adapter tee, 2" fusion x 2" fusion x 1/4" FPT	Each
PFTA884M	Fusion adapter tee, 2" fusion x 2" fusion x 1" MPT	Each
	Pond Loop Spaced Coil	
3647	Pond loop spaced coil, 3/4" PE x 300 ft.	Each





Pump Sharing Relay (shown with NEMA enclosure)



	Description	
Part Number	Geothermal Marking Tape	U.O.M.
3567	Geothermal marking tape, 2" x 1000'	Each
NOTE: Abo	NOTE: Above part number is for one roll. Box quantity is 9.	
	Dual Unit Kit/Flow Center Sharing/Pump Enable Relay	
3561	Pump sharing relay (2 units; 1 flow center)	Each
3562	Pump sharing relay (2 units; 1 flow center) w/NEMA encl.	Each
3808	Pump enable control (up to 5 units, single flow center), NEMA enclosure	Each
	Compression fittings, 1-1/4"	
PCA55F	1-1/4" Compression X 1-1/4" FPT	Each
PCA55PVC	1-1/4" HDPE Compression X 1-1/4" PVC Compression	Each
	Underground Flushing Kit (FPT Connections)	
2480	 Underground flushing kit contains: Qty 4: Socket fusion fittings, 1" MPT x 1-1/4" fusion Qty 1: Pro series box Qty 4: Socket fusion coupling, 1-1/4" Qty 2: Brass 3-way flushing valve Qty 4: PE pipe, 1-1/4" 	Kit
	Valve Boxes (Flo-Link Double O-Ring Connections)	
3514	Valve box, single, composite valve, Flo-Link	Each
3522	Valve box, double, brass valves, Flo-Link	Each

Each unit contains: Mounting hardware. NOTE: See Flo-Link fittings for adapters.

3522

1. Flush port on the front (caps installed in photos). 2. Valve boxes may be used with insulated pumps or with NP series flow center for additional

3514

Valve Box Notes:

isolation if desired.







Geo-Flo Products Corporation

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High Density Equipment Mounting Pads

Most geothermal systems are installed indoors, which makes vibration and sound isolation important. Standard condenser pads are not designed for indoor packaged equipment. Geo-Flo's geothermal equipment pads are made of high density SBR recycled rubber, which provides a high degree of vibration and sound absorption for compressor-bearing units installed indoors.

	Description	
Part Number	Unit Mounting Pad	U.O.M.
4055	3/4" high density rubber equipment pad, 24" x 36", boxed	Each
4056	3/4" high density rubber equipment pad, 28" x 36", boxed	Each

Equipment Pad Features:

- Absorbs low frequency sound/vibration (particularly suited for compressors)
- Environmentally friendly recycled material (SBR bonded black recycled rubber)
- High density (60 lbs/cu. ft.)
- Anti-skid texture
- Non-porous, both sides
- Rated for packaged unit weight (very little compression)
- May be trimmed as needed
- Individually boxed



Taco motorized valves



Flow Regulator



Flow Meter



	Description	
Part Number	Motorized Valves	U.O.M.
VMBBR3F	Valve, motorized ball valve, brass 3/4" FPT, 24V w/end sw	Each
VMBBR4F	Valve, motorized ball valve, brass 1" FPT, 24V w/end switch	Each
VMSPR	Powerhead for older (orange) VMSBZ** valves	Each
	Flow Regulator Valves	
VFR33F-2	Valve, flow regulator, 3/4" FPT x 3/4" FPT, 2 GPM	Each
VFR33F-3	Valve, flow regulator, 3/4" FPT x 3/4" FPT, 3 GPM	Each
VFR33F-4	Valve, flow regulator, 3/4" FPT x 3/4" FPT, 4 GPM	Each
VFR33F-5	Valve, flow regulator, 3/4" FPT x 3/4" FPT, 5 GPM	Each
VFR33F-6	Valve, flow regulator, 3/4" FPT x 3/4" FPT, 6 GPM	Each
VFR33F-7	Valve, flow regulator, 3/4" FPT x 3/4" FPT, 7 GPM	Each
VFR33F-8	Valve, flow regulator, 3/4" FPT x 3/4" FPT, 8 GPM	Each
VFR33F-9	Valve, flow regulator, 3/4" FPT x 3/4" FPT, 9 GPM	Each
	Flow Meter	
3753	Variable area flow meter, 2 to 20 GPM, 1" FPT	Each

Geo-Flo's hydronic accessories are designed water-to-water heat pumps and boilers for radiant floor and chilled water cooling applications.

GPM-1 Isolation Flanges (also available as GPM-2)



GPM-3 Isolation Flanges (also available as GPM-4)







Insulated Pump for Chilled Water/Hot Water Applications with Isolation valves and valve insulation kit



Also available with Magna GEO variable speed pump! (see important note, below*)



Insulated Pump for load side of large water-towater units (Flo-Link XL fittings)



Water Heater
Adapters (use
ASME rated water
heater as buffer
tank)

- * Variable spd pump requires controller (page 8).
- ** Use with ASME rated water heater.

	Description	
Part Number	GPM-1 Isolation Flange (FPT Connections)	U.O.M.
1037	GPM-1 UPS26-99 3-spd, 230V Grundfos, cast iron, isol. vlvs	Each
1057	GPM-1 UP26-116, 230V Grundfos, cast iron, isol. valves	Each
1089	GPM-1 UP26-116SF, 230V Grundfos, stainless, isol. vlvs	Each
1069	GPM-1 UPS26-99 3-spd, 115V Grundfos, cast iron, isol. vlvs	Each

Each unit contains: Mounting hardware.

	GPM-2 Isolation Flange (FPT Connections)	
1038	GPM-2 UPS26-99 3-spd, 230V Grundfos, cast iron, isol. vlvs	Each
1058	GPM-2 UP26-116, 230V Grundfos, cast iron, isol. valves	Each
1090	GPM-2 UP26-116SF, 230V Grundfos, stainless, isol. vlvs	Each
1047	GPM-2 UP26-99 3-spd, 115V Grundfos, cast iron, isol. vlvs	Each

Each unit contains: Mounting hardware.

	GPM-3 Isolation Flange (FPT Connections)	
1045	GPM-3 UPS26-99 3-spd, 230V Grundfos, cast iron, isol. vlvs	Each
1061	GPM-3 UP26-116, 230V Grundfos, cast iron, isol. valves	Each
1091	GPM-3 UP26-116SF, 230V Grundfos, stainless, isol. vlvs	Each
1070	GPM-3 UP26-99 3-spd, 115V Grundfos, cast iron, isol. vlvs	Each

Each unit contains: Mounting hardware.

	GPM-4 Isolation Flange (FPT Connections)	
1046	GPM-4 UPS26-99 3-spd, 230V Grundfos, cast iron, isol. vlvs	Each
1062	GPM-4 UP26-116, 230V Grundfos, cast iron, isol. valves	Each
1092	GPM-4 UP26-116SF, 230V Grundfos, stainless, isol. vlvs	Each
1071	GPM-4 UPS26-99 3-spd, 115V Grundfos, cast iron, isol. vlvs	Each

Each unit contains: Mounting hardware.

_		
	Insulated Pumps w/Isolation ValvesSee important note, below*	
1285	Insulated pump, UPS26-99 (3 spd), 230V, cast, isol. valves	Kit
1286	Insulated pump, UPS26-99 (3 spd), 115V, cast, isol. valves	Kit
1284	Insul. pump, Magna GEO (var. spd.), 230V, cast, isol. valves	Kit
	Large Insulated Pumps (requires Flo-Link XL adapters)	
1360	Insul. pump, SuperBrute, UPS60-150, 230V, cast, XL fittings	Each
1319	Insul. Pump, VersaFlo UPS32-160, 230V, cast, XL fittings	Each
Call	Insul. Pump, VersaFlo UPS40-160, 230V, cast, XL fittings	Each
1321	Insul. Pump, VersaFlo UPS40-240, 230V, cast, XL fittings	Each
	Water Heater Adapters**	
3721	1" straight mechanical thread x 1" female swivel	Set

Hydro-Connect™

Integrated Hydronic Control System and Buffer Tank

Geo-Flo's Hydro-Connect™ is an engineered solution to simplify your hydronic design by providing easy to understand Integrated Controls, Outdoor Temperature Reset, Warm Weather Shut Down and Zoning with a Buffer Tank.

An affordable application solution for:

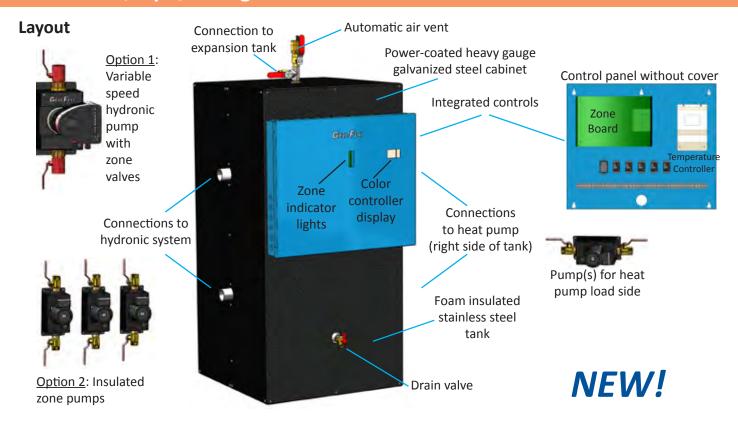
- Geothermal Heat Pumps ...
 - Water-to-Water
 - Combination Units
- Chilled Water Systems
- Low Mass Boilers
- Low Mass Radiation

Functions and Features

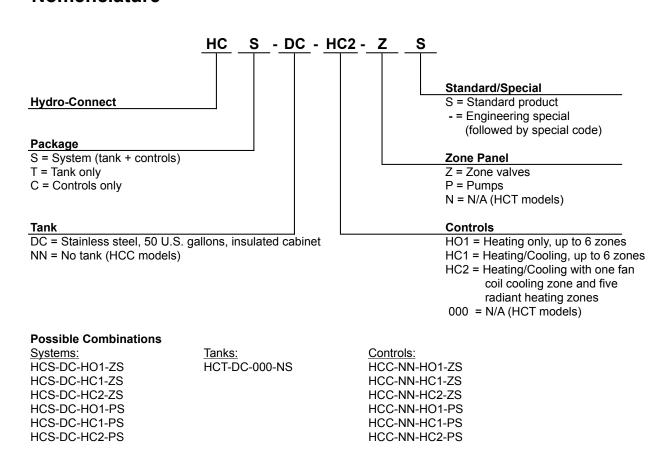
- Hydraulic separation: Creates low pressure zone, de-couples the connected source and load side circuits hydraulically. Independent flow in one circuit (source) does not interfere with flow in the other (load).
- Multiple Control Options: User selectable for... a) Radiant Floor and Separate Cooling System, b) Radiant Floor and Fan Coil(s), c) Radiant Floor and Forced Air Cooling with a Combination Ground Source Heat Pump.
- Outdoor Temperature Reset: Improves system efficiency and saves energy.



- Warm Weather Shut Down: Automatically monitors and turns "off" the heating function when warm outdoor ambient occurs.
- Integrated Controls: Simplifies electrical wiring between (source side) heating/ cooling unit and the (load side) distribution system(s).
- Independent Zoning (up to 6): Handles
 3 stages of heating/2 stages of cooling,
 including back up boiler output. Thermo stats, source unit(s), and zone valves or
 zone pumps are wired to the control panel provided with External System Function
 and Zone Indicator Display Lights.



Nomenclature



Step 1: Select Hydro-Connect System



Nullibei	Systems (Tank and Controls)	0.0.IVI.
HCS-DC-HO1-ZS	Up to 6 Zones, Heating Only, Zone Valves	Each
HCS-DC-HC1-ZS	Up to 6 Zones, Heating-Cooling, Zone Valves	Each
HCS-DC-HC2-ZS	Up to 5 Heating Zones, 1 Fan Coil Cooling Zone, Zone Valves	Each
HCS-DC-HO1-PS	Up to 6 Zones, Heating Only, Circulators	Each
HCS-DC-HC1-PS	Up to 6 Zones, Heating-Cooling, Circulators	Each
HCS-DC-HC2-PS	Up to 5 Heating Zones, 1 Fan Coil Cooling Zone, Circulators	Each
	Tank Only	
HCT-DC-000-NS	Stainless steel insulated tank, 50 U.S. gallons	Each
	Controls Only	
HCC-NN-HO1-ZS	Up to 6 Zones, Heating Only, Zone Valves	Each
HCC-NN-HC1-ZS	Up to 6 Zones, Heating-Cooling, Zone Valves	Each
HCC-NN-HC2-ZS	Up to 5 Heating Zones, 1 Fan Coil Cooling Zone, Zone Valves	Each
HCC-NN-HO1-PS	Up to 6 Zones, Heating Only, Circulators	Each
HCC-NN-HC1-PS	Up to 6 Zones, Heating-Cooling, Circulators	Each

Description

Part

Step 2: SelectHeat Pump/Backup Boiler Load Side Pumps



Insulated Pump for Chilled Water/Hot Water with Isolation valves

Also available with Magna GEO* variable speed pump!

Controller kit for Magna GEO insulated pump (flow and temperature version shown)



	Description	
Part Number	Insulated Pumps with Isolation Valves	U.O.M.
1285	Insulated pump, UPS26-99 (3 spd), 230V, cast, isol. valves	Each
1286	Insulated pump, UPS26-99 (3 spd), 115V, cast, isol. valves	Each
1284*	Insul. pump, Magna GEO (var. spd.), 230V, cast, isol. valves NOTE: One of the controllers below is required to operate the Magna GEO insulated pump.	Each
3697	Grundfos Magna GEO Controller Temperature Control (1/4" MPT immersion thermistors included)	Kit
3698	Grundfos Magna GEO Controller Temperature & Flow Control, hose kit connections (also available as 1" MPT)	Kit
3766	Grundfos Magna GEO Controller Temperature & Flow Control, PVC connections (also available as 1" MPT)	Kit
	Large Insulated Pumps with Flo-Link XL fittings**	
1360	Insul. pump, SuperBrute, UPS60-150, 230V, cast, XL fittings	Each
1319	Insul. Pump, VersaFlo UPS32-160, 230V, cast, XL fittings	Each
Call	Insul. Pump, VersaFlo UPS40-160, 230V, cast, XL fittings	Each
1321	Insul. Pump, VersaFlo UPS40-240, 230V, cast, XL fittings	Each

^{*} Variable speed pump requires a controller.

^{**} Large insulated pump requires Flo-Link XL adapter fittings.

Step 3: Select Distribution System Zone Valves/Pumps (Premium System)

- 1. Select zone valve for each hydronic zone (radiant floor, fan coil, etc.).
- 2. Select a variable speed pump. NOTE: See Application section of this manual for pump selection.



Taco Zone Valves

Part	Description			
Number	Motorized Valves			
VMBBR3F	Taco motorized ball valve, brass 3/4" FPT, 24V w/end switch, Cv = 10.3	Each		
VMBBR4F	Taco motorized ball valve, brass 1" FPT, 24V w/end switch, Cv = 8.9	Each		
	Magna3 Insulated Pump with Isolation Valves (Built-in Constant Differential Pressure Control)			
M3S032-060AC	Magna3 32-60 Insul. Pump w/1-1/4" FPT Isol. Ball VIvs, 115V/1, cast iron	Each		
M3S032-100AC	Magna3 32-100 Insul. Pump w/1-1/4" FPT Isol. Ball VIvs, 115V/1, cast iron	Each		
M3S040-080AC	Magna3 40-80 Insulated Pump w/2" FPT Isol. Ball Vlvs, 115V/1, cast iron	Each		
M3S040-120AC	Magna3 40-120 Insulated Pump w/2" FPT Isol. Ball VIvs, 115V/1, cast iron	Each		
M3S040-180AC	Magna3 40-180 Insulated Pump w/2" FPT Isol. Ball VIvs, 115V/1, cast iron	Each		

Magna3 insulated pump (includes isolation ball valves) with built-in constant differential pressure control



NOTE: Magna3 32 series pumps are dual voltage (115/230V). Magna3 40 series must be ordered as either 115V (digit 11 = "A") or 208-230V (digit 11 = "B").

Step 3: Select Distribution System Pumps (Alternate System)

Select a constant speed pump for each hydronic zone (radiant floor, fan coil, etc.)



Insulated Pump for Chilled Water/Hot Water with Isolation valves and built-in check valves

	Description			
Part Number	Insulated/Bracketed Pumps (cast iron volute)			
1286CV	Insulated pump, UPS26-99 (3 spd), 115V, cast, isol. valves, built-in check valve (for use with hot water or chilled water systems)	Each		
9451-3F**	Bracketed pump, UPS15-58FC with check valve, 115V, 3/4" FPT	Each		
9451-4F**	Bracketed pump, UPS15-58FC with check valve, 115V, 1" FPT	Each		
9104-3F**	Bracketed pump, UPS26-99F, 115V, 3/4" FPT***	Each		
9104-4F**	Bracketed pump, UPS26-99F, 115V, 1" FPT***	Each		



^{**} Important: This pump is not rated for chilled water. Use is intended for heating only systems. Does not include isolation valves.

^{***} Does not include check valve.

The Geo-Flo Flush Cart is the professional's choice to purge air and flush debris from residential and light commercial geothermal ground loops. The Flush Cart includes all the important features required to safely flush and purge the loop including power flushing, power draining, pump and dump, and debris filtering. Its compact design utilizes standard components which allows for easy field service. The 1.5 HP self-priming 115V pump is mounted above the cart's axle, providing a well balanced system that is easy to maneuver.



	Description		
Part Number	Flush Cart & Accessories	U.O.M.	
3789	Flush cart w/10 ft. hoses, 1" CAM ftgs (loop side) & 1-1/4" ball vlvs	Each	
3563	Flush cart with 10 ft. hoses, 1" CAM ftgs (loop side)	Each	
3639	Hose assembly (set of 2, 10 ft.), 1" CAM ftgs (loop side)	Set	
3788	Hose assy, (set of 2, 10 ft.), 1-1/4" ball vlvs & 1" CAM ftgs (loop side)	Set	
3793	Hose assembly (set of 2, 20 ft.), 1-1/2" CAM ftgs (loop side)*	Set	
3594	Filter bag, 100 micron, for flush cart	Each	
3832	Filter bag, One (1) micron, for flush cart	Each	

*Ships with 2 - CAM male x male adapters. 20 ft. hose assy. set may be used as an extension set or with Flo-Link XL flow centers.



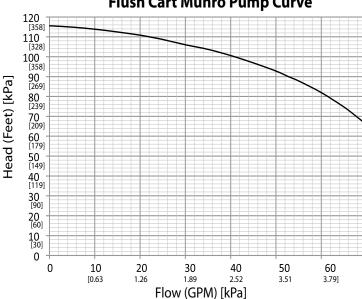
Flush cart hoses with 1-1/4" ball valves



Features:

- ETL Safety Listing (Listed to UL Standard 778)
- Tank: 10" Diameter, 13 gallon capacity
- Hand Truck: P-Handle, powder-coated steel
- Tires: 10" Puematic
- Wiring: 20' 12/3 SJO cord with 15 Amp male plug
- Power Switch: Weatherproof switch box with 20 Amp GFCI protected switch
- Filter: Removable/reusable, 5.5" Dia X 31"long, 100 micron, 90 GPM max.
- Power Flush Valve: Brass, 2" Full port
- Dead-Head Valve: Brass, 1.5" Full port
- Hose connections: 1.5" CAM male quick-connect
- Power Drain Valve: Brass, ½" Full port with garden hose swivel connection
- Pump & Dump Valve: Brass, ½" Full port with garden hose swivel connection
- Fill Valve: Brass, ½" Full port with garden hose swivel connection
- Pump Case Drain Port Valves: (2) 1/4", Brass
- PT Ports: Located on suction & discharge of pump; allows loop pressure drop measurement
- Pump/Tank Connection: 2" flexible wire-reinforced hose
- Sight tube: Flexible with O-ring; allows fluid level monitoring during dead-head
- Hoses: (2) 1.5" ID, Flexible PVC hose with rigid PVC helix with 1.5" CAM female quick connect fittings (pump side) and 1" CAM fittings (loop side)









1" MPT X 1" CAM, Aluminum





Pressure Gauge (3.5" dial) with PT adapter (1/8" diam. needle)

Press Gauge 2" dial



	Description				
Part Number	Loop Tools & Accessories	U.O.M.			
3502	Geo-Gooser loop pressurization device	Each			
3509	Geo-Gooser and flush kit includes: Oty 1: Geo-Gooser Qty 2: Garden hose female x Flo-Link adapter Qty 2: 1" MPT x Flo-Link female	Kit			
3553	Geo-Gooser and flush kit with CAM elbows includes: Oty 1: Geo-Gooser Qty 2: Garden hose female x Flo-Link adapter Qty 2: 1" MPT x Flo-Link female Qty 1: set of cam lever male 90 (flush fittings)	Kit			
3798	Geo service kit includes: Oty 1: Geo-Gooser Qty 1: Pressure gauge with needle adapter Qty 1: Thermometer Qty 1: Hydrometer (alcohols) with case	Kit			
3564	Geo service and flush kit includes: Qty 1: Geo-Gooser Qty 2: Garden hose female x Flo-Link adapter Qty 2: 1" MPT x Flo-Link female Qty 1: Pressure gauge with needle adapter Qty 1: Thermometer Qty 1: Hydrometer (alcohols) with case	Kit			
3666	1" MPT x 1" CAM, Aluminum (for flushing, GPM flow cntr)	Each			
3753	Variable area flow meter, 2 to 20 GPM, 1" FPT	Each			
3571	Thermometer, digital w/case	Each			
3565	Pressure gauge, 0-100 psig, 3.5" dial w/PT adapter				
2473	Pressure gauge, 0-100 gsig, 2" dial				
3572	Pressure gauge, 0-100 psig, 3.5" dial				
2145	Gauge adapter P/T plug w/guard 1/8" diam. needle				
2634	Gauge adapter P/T plug w/guard 1/16" diam. needle				
3566	Hydrometer, alcohols				
3727	AC Magnetic Field Indicator (check pump operation)				



2145: 1/8" diam. needle 2634: 1/16" diam. needle

Magnetic Field Indicator Hydrometer, Alcohols











Fusion Kit -- 3/4" & 1-1/4"



Fusion Kit -- 3/4", 1-1/4", & 2"



Socket Face Set





Cold Ring Vise Grip Clamp



Depth Gauge/Chamfer Tool



	Description			
Part		U.O.M.		
Number TFH2	Fusion Tools Heat fusion tool - double face	Each		
TFK35	Fusion tool * double face Fusion tool kit 3/4" & 1-1/4" includes: Complete fusion tool set (3/4" & 1-1/4") Heating tool w/cover, socket faces, cold rings, 1-1/4" chamfer tool, tool box Timer, temple sticks, 1-1/4" ratchet cutter	Kit		
TFK358	Fusion tool kit 3/4", 1-1/4", & 2" includes: Complete fusion tool set (3/4", 1-1/4" & 2") Heating tool w/cover, socket faces, cold rings, 1-1/4" & 2" chamfer tools, tool box Timer, temple sticks, up to 2" ratchet cutter			
	Socket Faces			
TSF3	3/4" IPS socket face set	Set		
TSF4	1" IPS socket face set			
TSF5	1-1/4" IPS socket face set			
TSF6	1-1/2" IPS socket face set			
TSF8	2" IPS socket face set			
	Cold Rings Vise Grip Clamp			
TCR3	3/4" IPS cold ring Vise Grip clamp	Each		
TCR4	1" IPS cold ring Vise Grip clamp	Each		
TCR5	1-1/4" IPS cold ring Vise Grip clamp	Each		
TCR6	1-1/2" IPS cold ring Vise Grip clamp	Each		
TCR8	2" IPS cold ring Vise Grip clamp			
	Depth Gauge/Chamfer Tool			
TCG3	3/4" IPS depth gauge/chamfer tool	Each		
TCG4	1" IPS depth gauge/chamfer tool	Each		
TCG5	1-1/4" IPS depth gauge/chamfer tool	Each		
TCG6	1-1/2" IPS depth gauge/chamfer tool	Each		
TCG8	2" IPS depth gauge/chamfer tool	Each		
TCGB	Replacement blade for all depth gauge/chamfer tools	Each		

















	Description		
Part Number	Fusion Tools	U.O.M.	
TFH8	Fitting holder - 2" IPS	Each	
TFT	Fusion timer	Each	
TTS	Temp stick - PE, 500°F	Each	
TMB	Mounting bracket for fusion tool	Each	
TFHB	Fusion tool heater bag	Each	
	Pipe Cutters		
TPC4	PE cutter - up to 1"	Each	
TPCB4	Replacement blade for TPC4	Each	
TPC5	PE ratchet cutter - up to 1-1/4"	Each	
TPCB5	Replacement blade for TPC5	Each	
TPC8	PE ratchet cutter - up to 2"	Each	
TPCB8	Replacement blade for TPC8	Each	











	Description			
Part Number	Replacement Pumps - Flow Centers	U.O.M.		
8900NV	UP26-99 (single speed), 230V Grundfos pump, no volute*	Each		
8900	UP26-99F (sngl spd), 230V Grundfos pump, cast iron volute	Each		
9425NV	UPS26-99 (3-speed), 230V Grundfos pump, no volute*	Each		
9425	UPS26-99F (3-spd), 230V Grundfos pump, cast iron volute	Each		
9405NV	UP26-116 (single speed), 230V Grundfos pump, no volute*	Each		
9405	UP26-116F (sngl spd), 230V Grundfos pump, cast iron volute	Each		
9104NV	UPS26-99 (3-speed), 115V Grundfos pump, no volute*	Each		
9104	UPS26-99F (3-spd), 115V Grundfos pump, cast iron volute	Each		
9404NV	UP26-99 (single speed), 115V Grundfos pump, no volute*	Each		
9404	UP26-99F (sngl spd), 115V Grundfos pump, cast iron volute	Each		
9435**	UP26-116SF (sngl spd), 230V Grundfos pump, stainless**	Each		
9417	UPS32-160, 230V Grundfos VersaFlo pump, cast iron	Each		
8994	UPS40-160, 230V Grundfos VersaFlo pump, cast iron	Each		
8951	UPS40-240, 230V Grundfos VersaFlo pump, cast iron	Each		
9418	UPS60-150, 230V Grundfos SuperBrute XL, cast iron	Each		
9024	Grundfos Magna GEO 32-140 var spd, 230V, cast, STD prof.	Each		
9427	Grundfos Magna GEO 32-140 var spd, 230V, cast, INV prof.	Each		
9420	Wilo Stratos 1.25 x 3-35, variable speed, 230V, cast iron	Each		
9421	Wilo Stratos 1.5 x 3-40, variable speed, 230V, cast iron	Each		
9422	Wilo Stratos 2 x 3-35, variable speed, 230V, cast iron	Each		
	Replacement Pump - Flush Cart			
9424	Munro 1.5 HP 115V/208-230V single phase	Each		
	Replacement Pump/Power Supply - Geo-Booster			
9423	Geo-Booster replacement pump	Each		
3535	Geo-Booster pwr supply, 115/230VAC IN; 12VDC OUT, 5A	Each		

- * It is normally not practical to change the volute in a foamed-in flow center. Part numbers with "NV" at the end indicate that the replacement pump is the pump head only (does not include the volute). This approach lowers the weight of the package (and shipping costs), and avoids disposal issues with the unused cast iron volute.
- ** P/N 8931 (bronze volute) has been replaced by P/N 9435 (stainless steel volute).











	Description		
Part Number	Magna3 Replacement Pumps	U.O.M.	
9441	Magna3 40-80 variable speed, cast iron, 208-230/1	Each	
9444	Magna3 40-120 variable speed, cast iron, 208-230/1	Each	
9432	Magna3 40-180 variable speed, cast iron, 208-230/1	Each	
9449	Magna3 65-120 variable speed, cast iron, 208-230/1	Each	
9433	Magna3 65-150 variable speed, cast iron, 208-230/1	Each	
Call	Magna3 80-100 variable speed, cast iron, 208-230/1	Each	
9448	Magna3 100-120 variable speed, cast iron, 208-230/1	Each	





3341



	Description			
Part Number	Flow Center 3-Way Valve Repair Kits			
2938	Repair Kit, Composite Valve, Flo-Link Double O-ring	U.O.M. Kit		
3518	Repair Kit, Brass Valve, Flo-Link Double O-ring	Kit		
3341	Repair Kit, Brass Valve, FPT Connections	Kit		
3519	Repair Kit, XL Valve, Flo-Link XL Double O-ring	Kit		
	Blank-off Plate Kits*			
3480	Blank-off Plate Kit, Flo-Link Double O-ring flow centers	Kit		
3479	Blank-off Plate Kit, 1" FPT flow centers	Kit		

^{*}Used for converting a two-pump flow center to a one pump flow center.



Design Calculators

Geothermal System Design Calculators are available free of charge on the website at www.geo-flo.com. This comprehensive suite of calculators provides geothermal and hydronic design tools, concentrating on the hydronic portions of the system. From pressure drop calculation to pump sizing to flushing requirements, the design suite is just the starting point for new services continually being developed. Calculators available on the website are as follows:

- Residential/light commercial pressure drop Calculators:
 - Single unit, outside header or inside header
 - Central pumping, up to five units
 - Distributed pumping (flow center per heat pump), up to five units
 - Dual unit (NPD) flow center
 - Multi unit (NPM) flow center
- Commercial pressure drop Calculators:
 - Pipe segment pressure drop, up to 6" pipe
 - Flow rate/pump affinity laws
 - Cv calculator
- Pump sizing Calculators:
 - Flow centers, up to 100 U.S. GPM
 - Series/Parallel pump Calculator
 - Reynolds number Calculator
 - Magna3 pump sizing
 - Geothermal expansion tank Calculator
- Flush cart calculator
- Hydronic Calculators:
 - Buffer Tank Sizing Calculator
 - Heat pump load sizing piping (heat pump to buffer tank) pressure drop
 - Radiant floor/fan coil piping pressure drop
 - Expansion tank Calculator (radiant and fan coil systems)
- Pond loop coil Calculator
- Service Calculators (mobile device friendly!):
 - Flow Rate calculator (calculates flow rate based upon heat exchanger pressure drop)
 - HE-HR calculator (calculates Heat of Extraction or Heat of Rejection)

To learn more about the new design suite, go to www.geo-flo.com, and select "Design Calculators." Sign up for an account, and gain instant access to the design suite.



Additional Information

Speciality/Custom Design

Geo-Flo's experienced product development/engineering department and advanced manufacturing facility create a combination unmatched in the industry for designing custom valves, fittings, and specialty products. Keep Geo-Flo in mind for projects requiring new solutions.



GEO-FLO PRODUCTS CORPORATION WARRANTY STATEMENT

Geo-Flo Products Corporation produces flow centers for many O.E.M. customers (geothermal heat pump manufacturers), as well as for HVAC distributors and commercial representatives. Warranties vary by O.E.M., and are not stated in this document. For warranty coverage and details, owners should contact their installing contractor. Contractors should contact their HVAC distributor, commercial representative, or heat pump manufacturer for warranty information.

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Updates Table

Date	Description of Changes	Pages
	Formatting changes, new valves section, product updates	Various
	Misc. corrections to typos, part # updates	Various
	Add Magna GEO options to NP Multi with circulators	21,23
	Reformatted Magna3 section, added drawings & accessories	37
	Added 3" & 4" flushing assemblies	40
	Added commercial accessories (expansion tanks, air separators, etc.)	44
	Updated Flo-Link x Flo-Link hose kit part #; added hose kit w/check vlv	45
	Updated 1/4" brass plug to hex drive (changed P/N from 3027 to 3711)	51
	Added 1" MPT x 1-1/4" swivel adapter set	51
14NOV2017	Updated picture of 2146 1" MPT x 1" hose barb	52
	Added 3/4" thread x hose barb adapter and elbow	51,52
	Added 1-1/4" and 2" union fusion ball valves	52
	Added pump mounting brackets for UP/UPS 15 & 26 pumps	53
	Added 1-1/4" FPT flange set	53
	Added HDPE tee, 2" fusion x 2" fusion x 1" MPT (MPT is on tee side)	55
	Added fusion x thread elbows	55
	Added SuperBrute insulated pump	59,62
	Added bracketed pumps for heating only systems	63
	Updated table for heat pump controls to reflect NP series product updates (addition of NP Plus and NPV Plus Kit)	8
	Added NP Plus flow centers	13,14
	Removed 1326 and 1327 NPV Kits (replaced by NPV Plus Kits)	14
	Added 1285CV (insulated pump w/built-in check valve)	39
	Pricing updates on Belimo valves	39
	Added 4" flange x HPDE fusion adapter and backup ring	43
	Corrected P/N of Flo-Link x Flo-Link hose kit (changed to 3278)	44
	Discontinued NP hose kit, p/N 3829 (replaced by NP Plus and standard hose kit)	46
30DEC2016	Added hose kits 1346 & 1347 for NP Plus	46
30DEC2016	Added 4066 Flo-Link x 1" FPT isolation valve set with check valve	47
	Added 3769 Flo-Link x 1-1/4" hose barb w/fitting for P/T port	47
	Added 4243 Dual unit connection kit for Flo-Link XL flow centers	50
	Discontinued PFT883 fusion Tee	52
	Added 5254, Butt fusion coupling, 4" x 3" IPS	52
	Added PFA32F, fusion adapter, 3/4" socket fusion x 1/2" FPT	53
	Pricing updates on pond coils	53
	Updated picture of 3514 valve box	54
	Updated picture of flush cart hoses	61
	Added Magna GEO inverse profile replacement pump	65



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