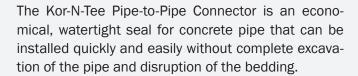


Kor-N-Tee® Pipe-Io-Pipe Connector

Economical, watertight seal for concrete or smooth wall pipe.



Designed for concrete pipe 12 inches and larger with lateral connections 4-10 inches; it provides a flexible lateral connection that accommodates ground movement and helps prevent shear. The toggle and wedge installation band eliminates the need for glue, epoxy or grout when making a connection.

The "positive stop" located inside of the Kor-N-Tee prohibits protrusion of the lateral pipe into the main line and materials of construction meet or exceed ASTM C-923 specifications.



INSTALLATION INSTRUCTIONS:

- 1. Core a hole in the main line consistent with the model number for the lateral pipe 0.D.
- Inspect the inside surface of the cored hole.
 If there is porosity or wire-to-cement separation, use patching or hydraulic cement to smooth the surface.
- 3. Insert the Kor-N-Tee Assembly into the hole and expand the Wedge or Toggle Korband.
- 4. Insert the lateral pipe until it "bottoms" on the positive stop in the Kor-N-Tee.
- 5. Install the Lateral Pipe Clamp in the molded groove and tighten to 60 inch pounds using T-Handle Torque Wrench, P/N 80090.

Sizing Chart						
Connector P/N	Lateral Pipe O.D. Range	Hole Size Range	Pipe Clamp	Min. Pipe I.D.	Min. Wall Thickness	Installation Tools Required
S006-5	4.125 - 4.800	4.960 -5.010	I-80	12	2.00	90349
S006-6	5.125 - 5.625	5.960 - 6.010	I-128	12	2.00	90349
S006-7B	5.875 - 6.375	6.995 - 7.055	I-128	12	2.00	90225
S006-7BWS						Torque Wrench
S006-7A	6.750 - 7.750	6.995 - 7.055	I-128	12	2.00	90225
S006-9A	8.000 - 8.750	8.990 - 9.050	I-180	18	2.25	90225 & 10831
S006-9	8.500 - 9.875	8.990 - 9.050	I-180	18	2.25	90225 & 10831
S006-11	10.000 - 10.750	11.025 - 11.115	I-190	21	2.50	90225 & 12305

 $[\]star$ The S006-7BWS with Steel Wedge requires 1/2'socket wrench. Torque to 8ft/ Lbs.

INSTALLATION TOOLS FOR TOGGLE KORBAND:

Korband Expander Assembly (P/N 90349 for 5" & 6") (P/N 90225 for 7", 9", & 11")





Foot Exentions for 9"and 11" 9": P/N 10831 11": P/N 12305 Use in conjunction with P/N

90225

