

## 101N-H AND 202N-H SERVICE SADDLES

## **MATERIAL SPECIFICATIONS**

**STRAP:** Type 304 (18-8) heavy gauge Stainless Steel per ASTM A 240. Straps are two inches wide to spread out clamping forces on the pipe. GMAW and GTAW welds. Passivated for corrosion resistance.

BOLTS: For sizes 2" through 3", 1/2" UNC roll thread Type 304 (18-8) Stainless Steel bolts with heavy hex nuts. 4" and above use 5/8" UNC roll thread Type 304 (18-8) Stainless Steel bolts with heavy hex nuts. Rod for bolts are per ASTM A 240 and nuts are per ASTM A 194. All welds fully passivated for enhanced corrosion resistance.

**NUTS:** Heavy hex, stainless steel per ASTM A 194, type 304. Coated to prevent galling.

**WASHERS:** Flat washers are stainless steel per ASTM A 240, type 304; spring washers are special "spring" grade of stainless steel and plastic lubricating washers.

**SADDLE CASTINGS:** Ductile iron per ASTM A-536, grade 65-45-12, covered by black nylon fused coat, approx. 10-12 mil thick, with approximate dielectric strength of 1,000 v/mil.

**GASKETS:** NBR per ASTM MBC 610, compounded for water and sewer service. Other compounds available on request.











For above-ground HDPE applications, contact Romac's Engineering Department at 1-800-426-9341.

Products and prices listed below are standard Romac sizes. For information on other sizes, contact Romac's Engineering Department.

For important technical information on HDPE pipe, see Page 9-1 & Page 9-2.

		<sup>1</sup> / <sub>2</sub> " I.P, <sup>3</sup> / <sub>4</sub> " & 1" I.P. or C.C. TAP				1 <sup>1</sup> / <sub>4</sub> " - 1 <sup>1</sup> / <sub>2</sub> " - 2" I.P. or C.C. TAP (2 <sup>1</sup> / <sub>2</sub> " I.P. ONLY)			
NOM. PIPE SIZE	OUTSIDE DIAMETER	101 LIST PRICE	N-H APPROX. WEIGHT	20 LIST PRICE	2N-H APPROX. WEIGHT	101 LIST PRICE	N-H APPROX. WEIGHT	202 LIST PRICE	N-H APPROX. WEIGHT
2"	2.13 2.38	\$98.91 98.91	1.7 # 1.7 #	N/A \$186.08	N/A 3.5 #	\$117.08 <sup>4</sup> N/A	2.1 # <sup>4</sup> N/A	N/A \$198.92 <sup>2</sup>	N/A 3.5 #
3"	3.50	102.47	2.5 #	191.25	5.0 #	N/A	N/A	197.54 <sup>3</sup>	5.0 #
4"	4.50 4.80	112.88	4.3 #	212.06	7.5 #	131.04	4.3 #	223.47	7.5 #
6"	6.63 6.90	129.54	5.1 #	231.53	9.0 #	145.36	5.1 #	244.71	9.0 #
8"	8.63 9.05	179.91	5.5 #	334.25	10.0 #	200.05	5.5 #	349.16	10.0 #
10"	10.75 11.10	194.55	7.5 #	368.50	11.5 #	215.76	7.5 #	384.84	11.5 #
12"	12.75 13.20	213.08	9.0 #	403.79	12.5 #	237.76	9.0 #	422.22	12.5 #

<sup>&</sup>lt;sup>1</sup> Passivated: Chemically treated after welding to produce a highly corrosion-resistant coating.

<sup>4 1 1/4&</sup>quot; IP Tap only.



HDPE Products are No Cancel, No Return Items.



The 101N-H and 202N-H Saddles are not to be used on HDPE pipe with an SDR greater than 26.

TO ORDER: Add tap size and thread type to the outside diameter. Indicate if for above ground application.

EXAMPLE: 101N-H - 6.63 x 3/4" IP

STYLE OUTSIDE TAP THREAD
DIAMETER SIZE TYPE

JULY 01, 2017 9-9

<sup>&</sup>lt;sup>2</sup> 202N-H - 2.38 can accommodate up to 1 1/2" I.P. and 1 1/4" C.C. only.

<sup>&</sup>lt;sup>3</sup> 202N-H - 3.50 can accommodate up to 2" I.P. and 1 1/2" C.C. only.