

Astro Hot Water Re-circulation Systems

SUBMITTAL

JOB: _____

REPRESENTATIVE: _____

ENGINEER: _____

ORDER NO: _____ DATE: _____

CONTRACTOR: _____

SUBMITTED BY: _____ DATE: _____

APPROVED BY: _____ DATE: _____

Quantity	TAG No.	Model No.	Flow (USgpm)	Head (feet)	Comments

HOT WATER RE-CIRCULATION SYSTEM APPLICATIONS

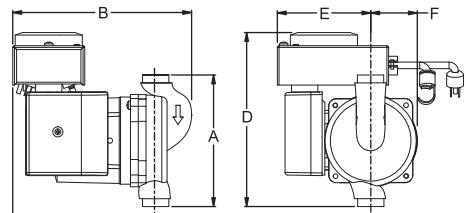
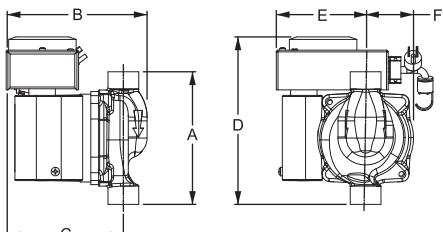
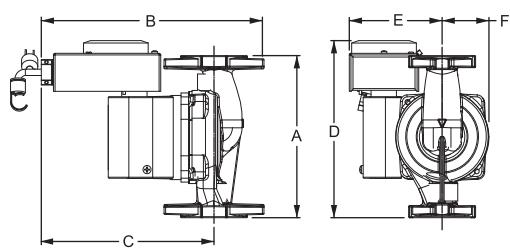
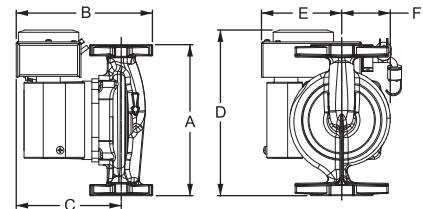
Armstrong Astro hot water re-circulation systems automatically circulate water through domestic hot water distribution pipes. This helps to ensure that everyone in the household has "instant" hot water at the tap when they need it, while also helping to conserve water and save water heating energy costs. All systems are assembled, wired, tested and then shipped from the factory, ready for installation.



TECHNICAL DATA

Power Connection	5.0 ft (1.5 m) power cord, molded duplex plug with ground
Environment	Indoor use only
Max. Working Pressure	140 psi (965 kPa)
Ambient Temperature	-40°F to 180°F (-40°C to 82°C)
Max. Water Temperature	230°F (110°C)
Low Temperature Switchpoint ¹	85°F (29°C) ± 10%
High Temperature Switchpoint ¹	105°F (40°C) ± 10%
Clock/Timer	12-hour analog clock with AM/PM indication
Timer Settings	Individual mechanical toggles for each 15 minute interval over 24 hours
Manual Override	3 position slide switch; on/auto/off

¹High/low temperature switchpoints are as measured on pipe surface with the Aquastat (TA models only).


All Astro Sweat Models

All Astro Union Models

Astro 20/30/50 Flanged

Astro 70 Flanged

MATERIALS OF CONSTRUCTION (Wetted Parts)

Pump Casing	Cast bronze
Pump Shaft	Stainless steel
Impeller	Polypropylene (glass-filled)
Bearings	Graphite
Bearing Seal	EPDM

DIMENSIONS

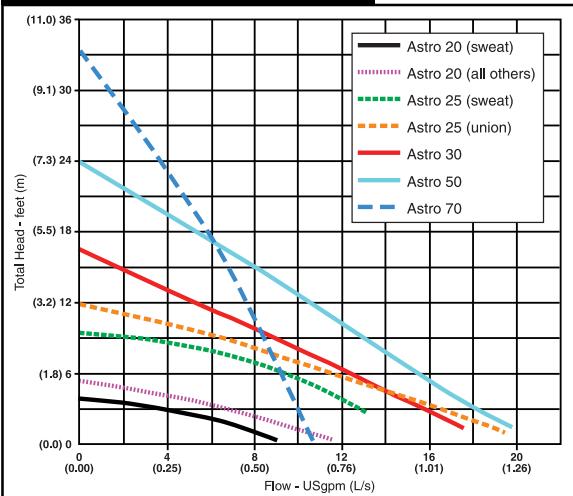
	A	B	C	D	E	F
All Astro Sweat Models	5.0 (127)	6.5 (165)	5.6 (142)	7.1 (180)	4.3 (110)	1.8 (46)
All Astro Union Models	5.0 (127)	5.3 (134)	4.4 (112)	6.3 (160)	3.4 (86)	1.8 (46)
Astro 20/30/50 Flanged	6.4 (162)	8.7 (221)	6.8 (173)	7.0 (178)	3.7 (93)	1.8 (46)
Astro 70 Flanged	6.4 (162)	5.8 (146)	4.4 (112)	7.0 (178)	3.4 (86)	2.1 (52)

Note: All dimensions are in inches (mm)

Model	Connection	Size	Cord	Timer	Aquastat	Electrical Data	Weight
Astro 20B050S-TA	Sweat	1/2"	✓	✓	✓	115 Vac, 60 Hz, 0.5 A, 1/25 hp	6.3 (2.9)
Astro 20B075S-TA	Sweat	3/4"	✓	✓	✓	115 Vac, 60 Hz, 0.5 A, 1/25 hp	6.3 (2.9)
Astro 25B050S-TA	Sweat	1/2"	✓	✓	✓	115 Vac, 60 Hz, 0.6 A, 1/25 hp	6.3 (2.9)
Astro 25B075S-TA	Sweat	3/4"	✓	✓	✓	115 Vac, 60 Hz, 0.6 A, 1/25 hp	6.3 (2.9)
Astro 20BU-TA	NPSM Union	1 1/4"	✓	✓	✓	115 Vac, 60 Hz, 0.5 A, 1/25 hp	6.8 (3.1)
Astro 25BU-TA	NPSM Union	1 1/4"	✓	✓	✓	115 Vac, 60 Hz, 0.6 A, 1/25 hp	6.8 (3.1)
Astro 20BF-TA	2-bolt Flange		✓	✓	✓	115 Vac, 60 Hz, 0.5 A, 1/25 hp	7.3 (3.1)
Astro 30B-TA	2-bolt Flange		✓	✓	✓	115 Vac, 60 Hz, 0.7 A, 1/25 hp	7.3 (3.1)
Astro 50B-TA	2-bolt Flange		✓	✓	✓	115 Vac, 60 Hz, 0.95 A, 1/20 hp	7.7 (3.6)
Astro 70B-TA	2-bolt Flange		✓	✓	✓	115 Vac, 60 Hz, 1.0 A, 1/20 hp	8.0 (3.7)
Astro 20B050S-T	Sweat	1/2"	✓	✓	---	115 Vac, 60 Hz, 0.5 A, 1/25 hp	6.3 (2.9)
Astro 20B075S-T	Sweat	3/4"	✓	✓	---	115 Vac, 60 Hz, 0.5 A, 1/25 hp	6.3 (2.9)
Astro 25B050S-T	Sweat	1/2"	✓	✓	---	115 Vac, 60 Hz, 0.6 A, 1/25 hp	6.3 (2.9)
Astro 25B075S-T	Sweat	3/4"	✓	✓	---	115 Vac, 60 Hz, 0.6 A, 1/25 hp	6.3 (2.9)
Astro 20BU-T	NPSM Union	1 1/4"	✓	✓	---	115 Vac, 60 Hz, 0.5 A, 1/25 hp	6.8 (3.1)
Astro 25BU-T	NPSM Union	1 1/4"	✓	✓	---	115 Vac, 60 Hz, 0.6 A, 1/25 hp	6.8 (3.1)
Astro 20BF-T	2-bolt Flange		✓	✓	---	115 Vac, 60 Hz, 0.5 A, 1/25 hp	7.3 (3.1)
Astro 30B-T	2-bolt Flange		✓	✓	---	115 Vac, 60 Hz, 0.7 A, 1/25 hp	7.3 (3.1)
Astro 50B-T	2-bolt Flange		✓	✓	---	115 Vac, 60 Hz, 0.95 A, 1/20 hp	7.7 (3.6)
Astro 70B-T	2-bolt Flange		✓	✓	---	115 Vac, 60 Hz, 1.0 A, 1/20 hp	8.0 (3.7)
Astro 20B050S-LC	Sweat	1/2"	✓	---	---	115 Vac, 60 Hz, 0.5 A, 1/25 hp	6.0 (2.7)
Astro 20B075S-LC	Sweat	3/4"	✓	---	---	115 Vac, 60 Hz, 0.5 A, 1/25 hp	6.0 (2.7)
Astro 25B050S-LC	Sweat	1/2"	✓	---	---	115 Vac, 60 Hz, 0.6 A, 1/25 hp	6.0 (2.7)
Astro 25B075S-LC	Sweat	3/4"	✓	---	---	115 Vac, 60 Hz, 0.6 A, 1/25 hp	6.0 (2.7)
Astro 20BU-LC	NPSM Union	1 1/4"	✓	---	---	115 Vac, 60 Hz, 0.5 A, 1/25 hp	6.5 (2.9)
Astro 25BU-LC	NPSM Union	1 1/4"	✓	---	---	115 Vac, 60 Hz, 0.6 A, 1/25 hp	6.5 (2.9)
Astro 20BF-LC	2-bolt Flange		✓	---	---	115 Vac, 60 Hz, 0.5 A, 1/25 hp	7.0 (3.2)
Astro 30B-LC	2-bolt Flange		✓	---	---	115 Vac, 60 Hz, 0.7 A, 1/25 hp	7.0 (3.2)
Astro 50B-LC	2-bolt Flange		✓	---	---	115 Vac, 60 Hz, 0.95 A, 1/20 hp	7.4 (3.4)
Astro 70B-LC	2-bolt Flange		✓	---	---	115 Vac, 60 Hz, 1.0 A, 1/20 hp	7.7 (3.5)

Note: All weights are in lbs. (kg)

PERFORMANCE CURVES



S. A. Armstrong Limited
23 Bertrand Avenue
Toronto, Ontario
Canada, M1L 2P3
T: (416) 755-2291
F (Main): (416) 759-9101

Armstrong Pumps Inc.
93 East Avenue
North Tonawanda, New York
U.S.A. 14120-6594
T: (716) 693-8813
F: (716) 693-8970

Armstrong Holden Brooke Pullen
Wenlock Way
Manchester
United Kingdom, M12 5JL
T: +44 (0) 1612 232223
F: +44 (0) 1612 209660

Page 2 of 2

© S. A. Armstrong Limited 2009

