

Design Specifications DSB27X Revision 08

DESCRIPTION

The BiRotor Plus[™] meter is a volumetric flow measuring device designed for the accurate measurement of petroleum liquids in a variety of applications. This double case meter combines the rugged durability and long service life of the traditional BiRotor meter with the improved accuracy and pulse output associated with today's most sophisticated devices.

Utilizing single or dual outputs, with two non-wetted pickoffs mounted 90° electrically out of phase, the BiRotor Plus complies with API Level B pulse output standards. Output signals are amplified and shaped by a preamplifier mounted directly on the meter for transmission to accessories such as totalizing counters, digital readout devices, provers and other control equipment and instrumentation.

Typical applications includes loading/unloading, batching, blending and inventory control of petroleum products where accuracy and repeatability are the deciding factors in meter selection. It is recommended for loading and unloading tankers, railcars or trucks, pipelines, aircraft refueling, and general purpose flow measurement.

DESIGN FEATURES

- Double case construction avoids loss of calibration due to changes in pressure or temperature
- New rotor profile provides high resistance to air slugs and entrained solids
- No metal-to-metal contact
- Dual pulse output meets Level B pulse security described in API manual, Chapter 5.5.4.4.
- Explosion proof amplifier housing
- Single or dual pulse output non-wetted pickoffs
- Reduced number of parts reduces maintenance requirements.
- · Variety of readout instrumentation available
- Horizontal or vertical mounting
- Class I, Division 1, Group C & D, NEMA 4X, UL, cUL, ATEX, Eexd IIBT6, NTEP, CRN (Canada) and Industry Canada (Canada), OMIL
- Bi-Directional flow capability (Consult Factory)
- Capable of operating @ 400 cst. max viscosity

SUPERIOR PERFORMANCE

Linearity:

±0.10% over 13:1 flow range (3") ±0.075% or better over 30:1 flow range (4") Repeatability: ±0.01% Premimum Linearity of less than 0.075% available (4" only) (Consult Factory)

Pick-off Temperature

Standard: -20 to 180°F (-29 to 82°C)



MATERIALS OF CONSTRUCTION

Housing: Carbon Steel Measuring Unit End Plates: Cast Aluminum Rotors: Cast Aluminum, Hard Anodized Rotor Shafts: 17-4 ph Stainless Steel Rotor Bearings: Stainless Steel Ball Bearings O-Rings: Viton Standard (Other elastomers available)

SPECIFICATIONS - Electrical

Dual channel preamplifier Single or dual, non-wetted, reluctance pick-offs **Preamplifier Performance** Inputs Supply Voltage: 10 to 30 Vdc Sensor Type: Reluctance Type: Sine Wave Amplitude: 40 mV peak to peak minimum Outputs Powered Pulse Output Type: Square Wave Frequency Range: 0 to 5 kHz Amplitude : 0 to 5 V 1 kOhm interval pull-ups, 20 mA max. Variable Voltage Output Type: Square Wave Frequency Range: 0 to 5 kHz. Amplitude: 0 to Supply Voltage 1 kOhm internal pull-ups, 70 mA max. Open Collector Output (Per Channel) Type: Square Wave Frequency Range: 0 to 5 kHz. Max. Voltage: 30 Vdc Max. Current: 125 mA Max. Power: 0.5 watts Temperature: -20 to 180°F (-29 to 82°C)

METER SPECIFICATIONS

Model	Size		Standard Flow range				Extended flow range				Nominal K factor	
			Min		Мах		Min		Max		Nominal	
	inch	mm	USGPM	L/MIN	USGPM	L/MIN	USGPM	L/MIN	USGPM	L/MIN	Per USG	Per Liter
B27X	3	80	43	163	425	1610	30	114	550	2080	160	43
B28X	4	100	70	245	700	3030	33	125	1000	3785	92	24

Note: Extended max flow is for intermittent usage of 5 hours or less per 24 hour period

K-Factor - Nominal

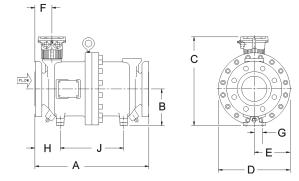
3" Model B271 & B274; 159 pulses/gallon (42 pulses/liter) 4" Model B281 & B284; 96 pulses/gallon (25 pulses/liter) Note: K-Factor will vary for each meter

ACCESSORIES

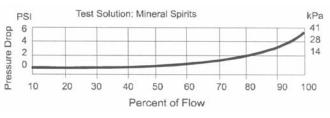
Electronic Register

The BiRotor Plus is compatible with most electronic monitoring and measurement systems.

DIMENSIONS - (For Certified Dimension Prints -Consult Factory



TYPICAL PRESSURE DROP CURVE



ORDERING INFORMATION

When ordering, please specify product to be metered, product viscosity, product temperature range, rate of flow, operating

SHIPPING WEIGHT AND VOLUME (APPROX.)

Model	Size	Unit	Weight		
	3" ANSI 150#	LB	193		
B27X	DN80 PN16	KG	88		
DZ/A	3" ANSI 300#	LB	200		
	DN80 PN 40	KG	91		
	4" ANSI 150#	LB	293		
B28X	DN100 PN16	KG	133		
DZÖÄ	4" ANSI 300#	LB	300		
	DN100 PN40	KG	136		

Model	Size	Unit	A	В	С	D	E	F	G	н	J
B27X	3" ANSI 150#	inch	16-3/4	6	14-5/8	11-1/2	5-3/4	2-5/8	1-3/8	3-5/8	9-19/32
		mm	425	152	372	292	146	67	35	92	242
	DN80 PN16	inch	16-3/4	6	14-5/8	11-1/2	5-3/4	2-5/8	1-3/8	3-5/8	9-19/32
		mm	425	152	372	292	146	67	35	92	242
	3" ANSI 300#	inch	17-1/8	6	14-5/8	11-1/2	5-3/4	2-13/16	1-3/8	3-13/16	9-19/32
		mm	435	152	372	292	146	72	35	97	242
	DN80 PN 40	inch	17-1/8	6	14-5/8	11-1/2	5-3/4	2-13/16	1-3/8	3-13/16	9-19/32
		mm	435	152	372	292	149	72	35	97	242
	4" ANSI 150#	inch	20	6-5/8	16	13	6-1/2	2-3/4	1-1/2	4-1/4	11-1/2
		mm	508	168	406	330	165	70	38	108	292
	DN100 PN16	inch	20	6-5/8	16	13	6-1/2	2-3/4	1-1/2	4-1/4	11-1/2
B28X		mm	508	168	406	330	165	70	38	108	292
	4" ANSI 300#	inch	20-5/8	6-5/8	16	13	6-1/2	3-1/16	1-1/2	4-9/16	11-1/2
		mm	524	168	406	330	165	78	38	116	292
	DN100 PN40	inch	20-5/8	6-5/8	16	13	6-1/2	3-1/16	1-1/2	4-9/16	11-1/2
		mm	524	168	406	330	165	78	38	116	292

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