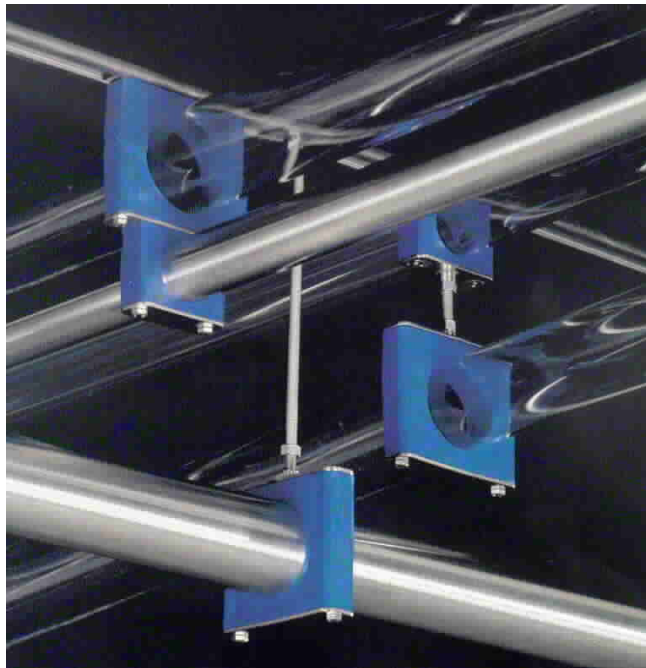


BEHRINGER®

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APPLIED TECHNOLOGIES
Indianapolis • Chicago • San Juan
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800-800-8464

BEHRINGER PIPE CLAMPS SANITARY SERIES

Range 1/4" to 8"



BEHRINGER®

17 Ridge Road, Branchville, NJ 07826

Tel.: (973) 948-0226 • Fax (973) 948-2562

www.behringersystems.com • email: cserv@behringersystems.com

Manufactured in U.S.A.

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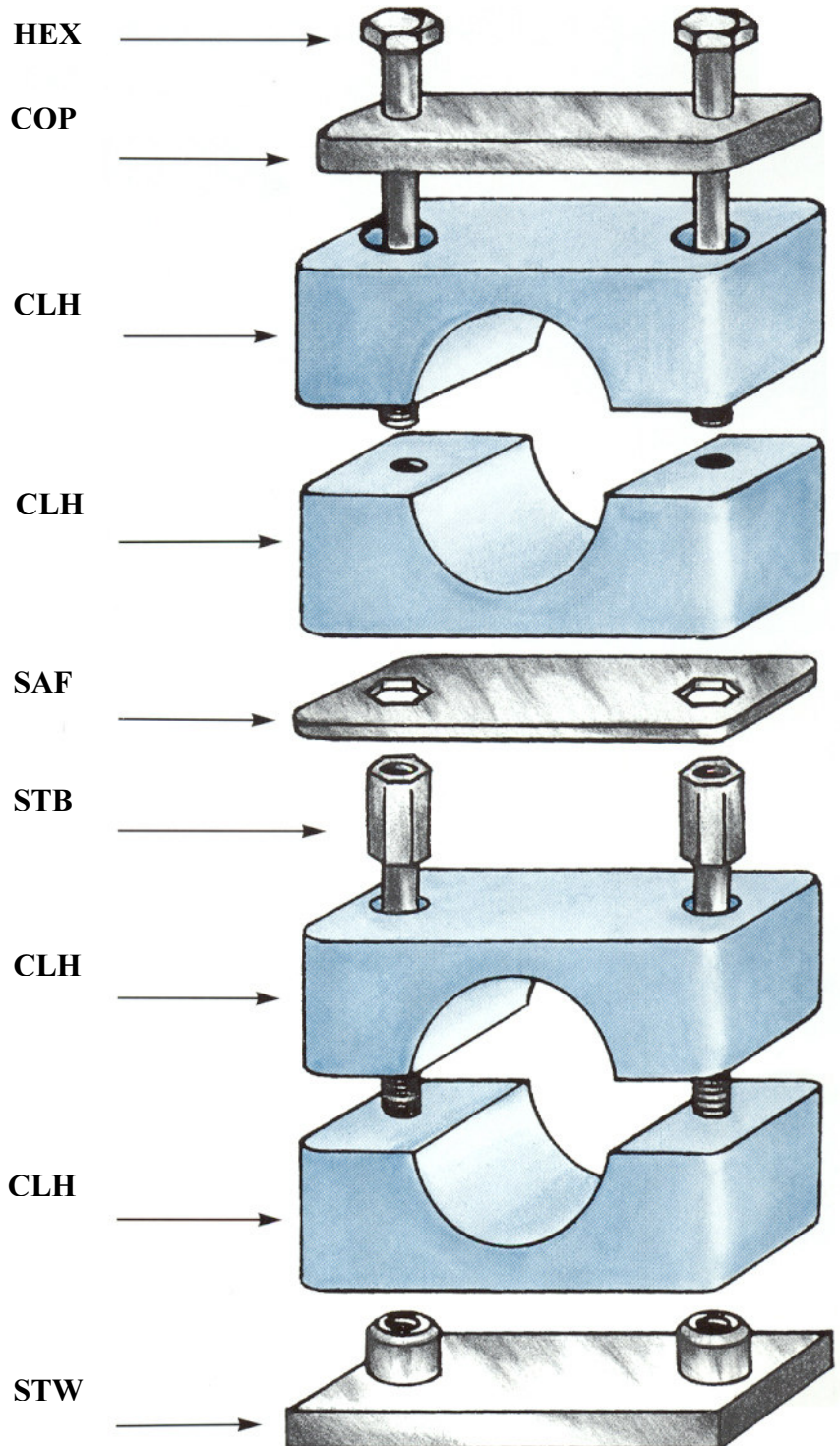
BEHRINGER PIPE AND TUBE SUPPORTS EASY TO USE MAINTENANCE FREE

Engineering, plant and maintenance personnel appreciate the Behringer Clamps rugged construction, simplicity and clean design. Behringer clamp components can be quickly and effectively secured and are virtually maintenance free. Our modular clamp design assures greater flexibility in assembly, adjustment and stacking, as well as an endless variety of application configurations to suit every need.

Standard hardware is 304 grade stainless steel. Type 316 grade stainless is available as well as electro-zinc plated carbon steel upon request.

Our injection-molded clamp halves have outstanding physical properties. They offer excellent dielectrical and acoustical insulating properties. Molded from Santoprene (and FDA regulated thermoplastic rubber) or Polypropylene, our clamp halves offer a wide range of thermal properties, (-22°F to 212°F for PP; -40°F to 302°F for SP). Santoprene has excellent resistance to a broad range of food such as milk, beer, wine, vinegar and beverage syrups. Behringer Santoprene clamp halves also offer resistance to salt water, oils as well as most acids, alkalis and other chemical solutions.

All clamp halves in our Sanitary Series incorporate a "smooth bore" contact surface between clamp and tube diameter. This concept was developed to prevent bacteria from harboring in any recesses. Behringer's Standard, Twin and Heavy Series Pipe Supports offer ribbed contact surfaces for greater clamping pressures. Standard, Twin and Heavy Series Clamp Halves are also offered with stainless steel hardware aluminum inserts for high temperature applications and accommodate pipe and tube diameters ranging from 1/4" O.D. thru 30" O.D. (Please contact Behringer® for additional information.)



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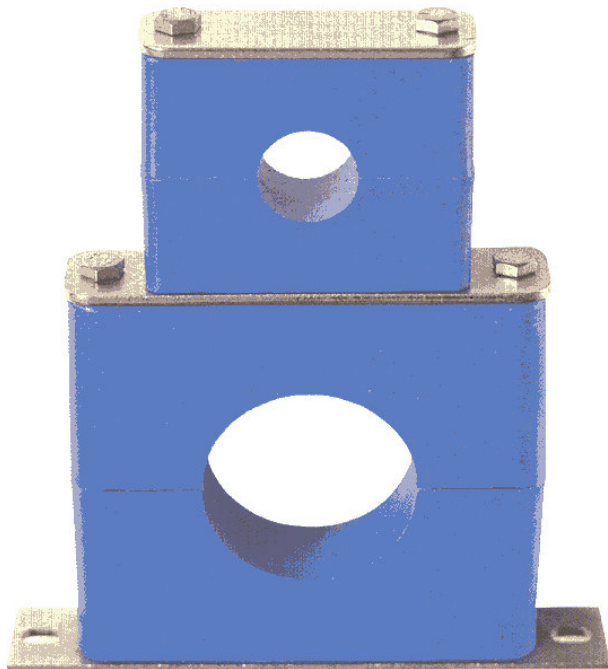


FIG 1: Transfer Plate allows vertical stacking of Behringer clamps to be easily accomplished for clamps of the same or different group sizes. Stacking bolts are used for clamps of the same group while a transfer plate connects clamps of different groups.

ORDER EXAMPLE: A 2" Tube stacked on a 3" Tube, mounted on Base Plate, Polypropylene Clamp Halves, SS304 Hardware.

NECESSARY COMPONENTS: 1 pc. COP-6-SS; 2 pcs. HEX-6-SS; 1 SET SB6200-PP; 1 pc. TRP-7-6-SS; 2 pcs. HEX-7-SS; 1 SET SB7300-PP; 1 pc. BAP-7-SS.

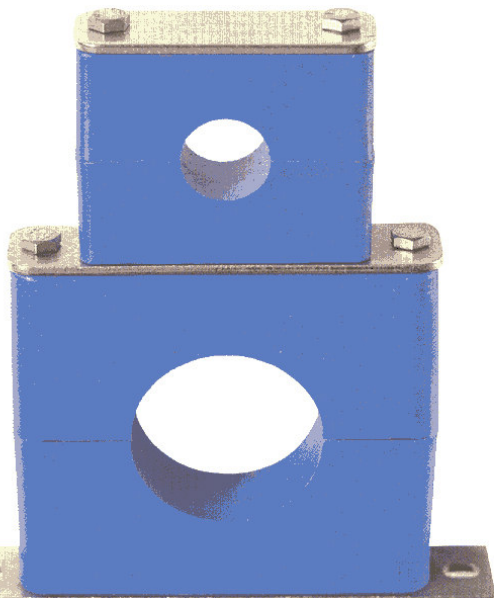


FIG 2: Hang Plate allows multiple suspension with an endless array of vertical arrangements. Behringer's modular design allows multiple pipes in ANY direction.

ORDER EXAMPLE:
3x3" Tubes, 1x2" Tube Offset;
Santoprene Clamp Halves,
SS304 Hardware.

**NECESSARY
COMPONENTS:**

1 pc. CMP-6-SS;
4 pcs. LCN-SS;
2 LENGTHS THR-SS;
1 pc. HAP-7-SS;
3 SETS SB7300-SP;
4 pcs. STB-7-SS;
2 pcs. SAF-7-SS;
1 pc. SWV-7-SS;
1 pc. HAP-6-SS;
1 SET SB6200-SP;
1 pc. COP-6-SS;
2 pcs. HEX-6-SS.



FIG 3: Ceiling mount is the simplest way to suspend pipe or tube while still allowing maximum flexibility in vertical adjustment and pipe direction.

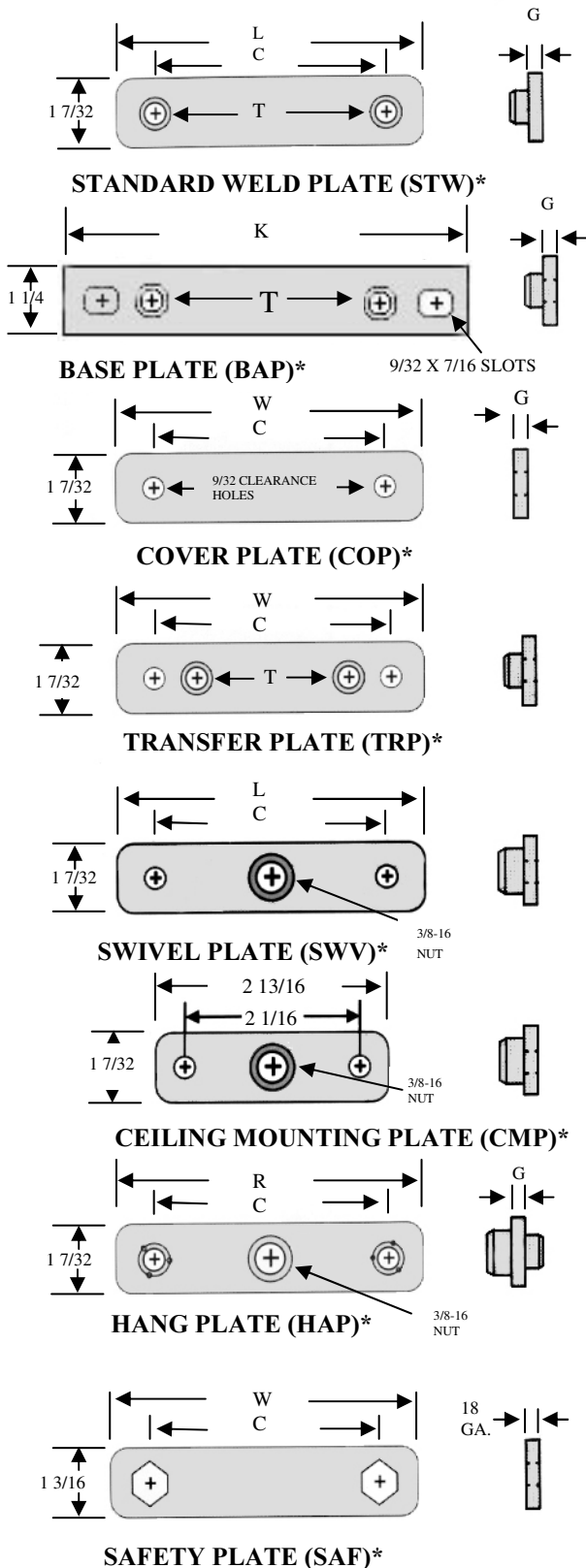
ORDER EXAMPLE: 2" ceiling mounted hung from Threaded Rod, Polypropylene Clamp Halves, SS316 Hardware.

NECESSARY COMPONENTS: 1 pc. CMP-SS316; 2 pcs. LCN-SS316; THR-SS316; HAP-7-SS316; 1 set SB72375-PP; 1 pc. COP-7-SS316; 2 pcs. HEX-7-SS316.

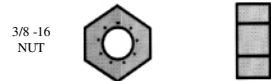
Behringer Weld Plates incorporate a U.S. and Foreign Patented technique for attaching the weld nut to the weld plate and assuring consistent and uniform torque and pull resistance. U.S. Patent No. 4,281,786.

Behringer's new Sanitary Series Pipe Support System incorporates a U.S. and Foreign Patented technique for supporting plastic pipe with non-cutting smooth surface clamping seats. U.S. Patent No. 4,442,990

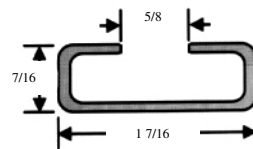
ORDERING COMPONENTS



STACKING BOLT (STB)*



LOCK NUT (LCN)



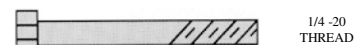
RAIL CHANNEL (RAL-1)



RAIL CLAMPING NUT (RCN-1)



THREADED ROD (THR)



HEX BOLT (HEX)*

NOTES

- * SPECIFY GROUP NO.
- GROUP #8 INCORPORATES 3/16" TOP AND BOTTOM PLATE MATERIAL THICKNESS AT 1 1/2" WIDE WITH 3/8 -16 MOUNTING BOLTS; 5/8 - 11 HANG THREAD.
- GROUPS #8 & #9 CANNOT BE STACKED OR RAIL MOUNTED.
- GROUP #9 INCORPORATES 3/8" TOP AND BOTTOM PLATE MATERIAL THICKNESS AT 1 3/4" WIDE WITH 5/8 - 11 MOUNTING BOLTS.



SANITARY SERIES TUBE/PIPE HANGER ORDERING GUIDE

Ordering Code: SB — 6 200 - PP - COP - HAP - 304S/S

Smooth Bore _____

G = Thermal Expansion Guide _____

Group Size _____

3
6
7
7A
8
9

Tube or Pipe Diameter _____
("A" dimension on chart)

Clamp Insert Material _____
PP = Polypropylene
SP = Santoprene
NN = UHMW (Group 8 & 9 Only)

Top Plate _____
COP = Cover Plate

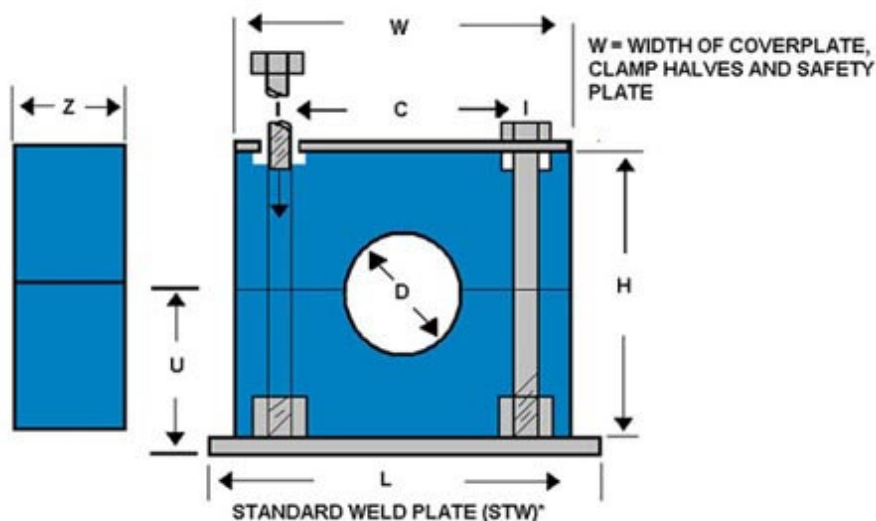
Mounting Plate _____
STW = Weld Plate
BAP = Base Plate
HAP = Hang Plate

Hardware Material _____
ZINC = Zinc Plated Carbon Steel
304S/S = 304 Stainless Steel
316S/S = Stainless Steel

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GROUP NO.	NOM SIZE	PLASTIC PART NO.	A	D	W	H	C	L	U	K	Z	R	T	B
3	1/4 T	SB3025-**	025	.250	1.88	1.38	1.30	2.06	.81	3.50	1.19	1.98	1/4-20	3/8-16
	3/8 T	SB 30375-**	0375	.375										
	1/2 T	SB3050-**	050	.500										
	3/4 T	SB3075-**	075	.750										
	1/2 P	SB30840-**	0840	.840										
	1 T	SB310-**	100	1.000										
6	1/4 T	SB6025-**	025	.250	3.34	2.63	2.60	3.37	1.44	4.88	1.19	3.47	1/4-20	3/8-16
	3/8 T	SB60375-**	0375	.375										
	1/2 T	SB6050-**	050	.500										
	5/8 T	SB60625-**	0625	.625										
	3/4 T	SB6075-**	075	.750										
	1/2 P	SB60840-**	0840	.840										
	7/8 T	SB60875-**	0875	.875										
	1 T	SB6100-**	100	1.000										
	3/4 P	SB61050-**	1050	1.050										
	1 1/4 T	SB6125-**	125	1.250										
	1 P	SB61315-**	1315	1.315										
	1 1/2 T	SB6150-**	150	1.500										
	1 1/4 P	SB61660-**	1660	1.660										
	1 1/2 P	SB61900-**	1900	1.900										
7	2 T	SB7200-**	200	2.000	5.00	4.38	4.25	5.03	2.31	6.50	1.19	5.50	1/4-20	3/8-16
	2 P	SB72375-**	2375	2.375										
	2 1/2 T	SB7250-**	250	2.500										
	2 1/2 P	SB72875-**	2875	2.875										
	3 T	SB7300-**	300	3.00										
	3 1/2 T-3 P	SB7350-**	350	3.500										
7A	4 T	SB7A400-**	400	4.000	5.77	4.80	4.95	5.77	2.54	-	1.19	5.75	1/4-20	3/8-16
8	6 T	SB8600-NN	600	6.000	8.88	7.65	7.75	9.50	4.01	-	1.50	9.5	3/8-16	5/8-11
9	8 T	SB9800-NN	800	8.000	12.50	10	10.44	14.50	5.38	-	1.75	-	5/8-11	-

** INSERT MATERIAL; PP = POLYPROPYLENE; SP = SANTOPRENE; NN = UHMW



NOTES:

1. WHEN ORDERING STEEL HARDWARE SPECIFY GROUP NO. THEN -SS FOR TYPE 304 STAINLESS; -SS316 FOR TYPE 316 STAINLESS OR ONLY GROUP NO. FOR PLATED HARDWARE (SEE ORDERING EX.)
2. RAL-1 AND THR (THREADED ROD) COME IN 6Ft. LENGTHS.
3. SANITARY CLAMPS CAN ALSO BE ADAPTED TO UNI-STRUT CHANNEL.
4. CONTACT FACTORY FOR ADDITIONAL INFORMATION.
5. CUSTOM DIAMETERS AVAILABLE UPON REQUEST.

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Behringer® clamps are approved for class 100 clean room installations. High purity installations.