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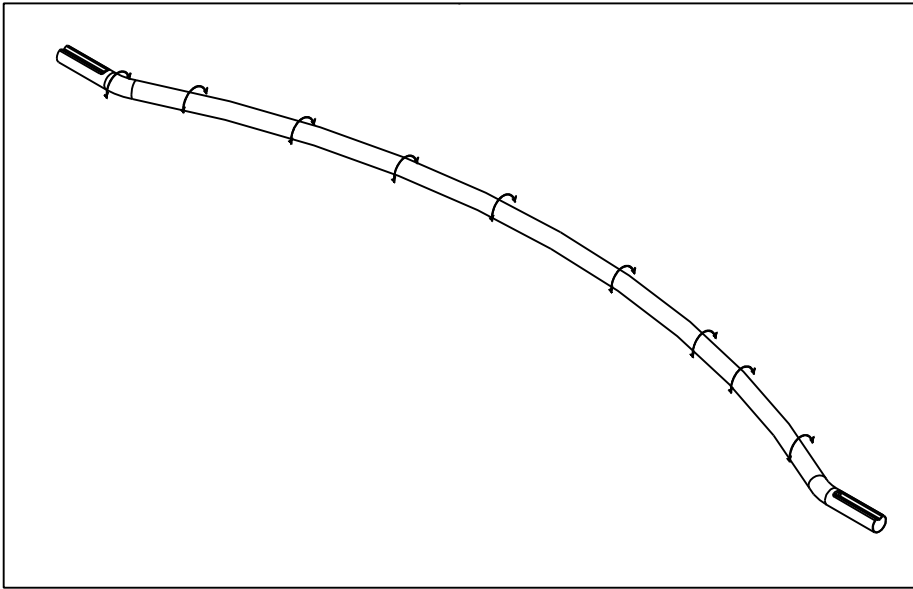
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NOTES:

- (N1) 1. RAW METAL PARTS SHALL BE PURCHASED EXTERIOR POLISHED AND BUFFED. FOR MATERIAL SPECIFICATIONS SEE PS-E.001. FOR FINISH SPECIFICATIONS SEE SOP-Q.001 AND PS-Q.007.
- (N2) 2. UNDIMENSIONED PART FEATURES SHALL COMPLY WITH 3D CAD DATA TO MAINTAIN DESIGN INTENT.
- (N3) 3. AESTHETIC DIMENSION SHALL COMPLY WITH PS-E.002 TO MAINTAIN DESIGN INTENT.
- 4. THREAD MASKING SHALL COMPLY WITH SOP-F.002.
- (N5) 5. ← → INDICATES STROKE DIRECTION FOR SATIN FINISHES ONLY.
- 6. DO NOT POLISH OR SATIN THIS SURFACE.
- 7. PARTS WITH WETTED SURFACE AREA NOTED WITHIN THE ATTRIBUTES FIELD MUST MEET TOXICITY REQUIREMENTS (SEE PS-E.001 SECTION 4.0).
- 8. MASK THIS SURFACE PRIOR TO COPPERPLATE, POWDER COAT OR LACQUER.
- (N9) 9. COLOR BUFF POLISH CHROME FINISHED PARTS

ATTRIBUTES	
TOTAL SURFACE AREA(in ²)	377.785
PLATED SURFACE AREA(in ²)	194.617
WETTED SURFACE AREA(in ²)	N/A
WEIGHT LB. (G)	1.616 LB. (733 G.)
VOLUME(in ³)	5.652



ZONE	REV	DESCRIPTION	DATE	APPROVED
-	E	EN-2854	02/13/15	J.M
-	D	EN-1122-A	06/06/09	J.M
-	C	EN-1122	06/05/09	J.M
-	B	EN-1122	02/03/09	J.M
-	A	EN-1122	01/08/09	J.M
-	-	EN-1122	10/24/08	J.M

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TESTING	-	-	-	UNITS ARE: INCHES [MM]
ASSEMBLY	-	NEXT ASSY	USED ON	TOLERANCES ARE:
PLATING	-	APPLICATION		FRACTIONS DECIMALS ANGLES
POLISHING	-	REMOVE ALL BURRS AND SHARP EDGES		±1/64" .X ±.1 ±1°
MACHINING	-	MATERIAL	SS 304	.XX ±.010
TOOLING FIXTURE #		FINISH	SEE NOTE 1	.XXX±.005
				(X.XXX) DENOTES CRITICAL DIMS. ALL THREADS ARE CRITICAL
				DRAWN JINSON 02/13/15
				CHECKED RK PA1 02/13/15
				APPROVED RAVINDRA 02/13/15

BRASSTECH		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED		ROD 5FT	
DWG NO. 1139CR5		REV E	
SCALE .100	REF. -	SHEET 1 OF 2	

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