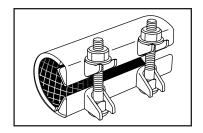
## INSTALLATION PROCEDURE Ford Style FSC Snap Clamps



## PREPARATION:

1. Scrape the pipe to remove as much dirt and corrosion as possible so the surface is smooth.

## **INSTALLATION:**

- 1. Back off the nuts to the ends of the bolts, but do not remove them. Separate the clamp.
- 2. Center the clamp gasket over the area that needs repaired. Make sure the clamp gasket extends well past the damaged area.
- 3. Relocate the bolt heads securely into their receiving lugs. Tighten <sup>3</sup>/<sub>8</sub>" bolts (Snap Clamp sizes <sup>1</sup>/<sub>2</sub>" thru 1<sup>1</sup>/<sub>2</sub>") to 25 ft. lbs. of torque, <sup>7</sup>/<sub>16</sub>" bolts (Snap Clamp sizes 2" and up) to 35 ft. lbs. of torque.
- 4. Pressure test for leaks before backfilling.

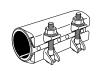


**The Ford Meter Box Co., Inc.** 775 Manchester Avenue, P.O. Box 443, Wabash, Indiana, USA 46992-0443 Telephone: 219/563-3171 FAX: 1-800-826-3487 Overseas FAX: 219/563-0167 http://www.fordmeterbox.com

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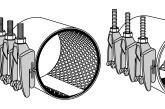
The Q assures you that the Ford Repair Clamp is manufactured to the highest standard of excellence.

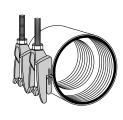






FS<sub>1</sub>





Wrap Clamp

Snap Clamp

F1

**FIBC** 

**FCC** 

FORD

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