

### **BEFORE YOU BEGIN**

We recommend consulting a professional if you are unfamiliar with installing bathroom fixtures and plumbing. Signature Hardware accepts no liability for any damage to the floor, walls, plumbing, or personal injury during installation.

Observe all local plumbing and building codes.

Unpack and inspect the tub for any damage. If any damage is found, contact our Customer Relations team at 1.866.855.2284

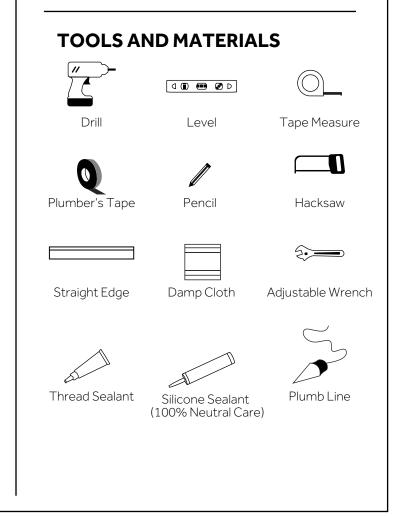
#### **GETTING STARTED**

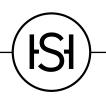
- Ensure that you have gathered all of the required materials that are needed for the installation.
- Ensure that your bathroom floor is adequately supported, and the finished floor is level.
- Keep the plumbing connections around the tub easily accessible for any future maintenance that may be necessary.

### PLANNING

Use the tubs's PDF specification sheet as a reference when planning your layout. The specification sheet can be found and downloaded from the product page on our website.

Because the tub specification measurements are approximate and slight variations may occur, we highly recommend performing any rough-in procedures with the tub on site. For on-site rough-in information, go to the appropriate drain installation section.



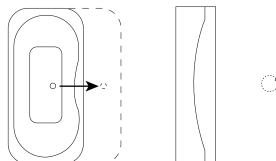


#### INSTALLATION

Proceed to the appropriate drain configuration to complete rough-in and installation.

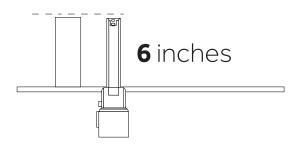
#### TUB AND DRAIN WITHOUT OVERFLOW

1. Set the tub in the desired installation location and mark the drain hole location on the floor.

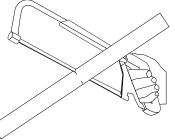




2. Move the tub away from the installation location so that the plumbing can be installed. The drain pipe should extend approximately 6" above the finished floor.

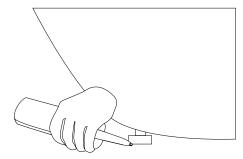


3. When the floor is finished, measure and cut the drain pipe to the appropriate length depending on he type of drain being used, and the distance from the floor to the drain hole.

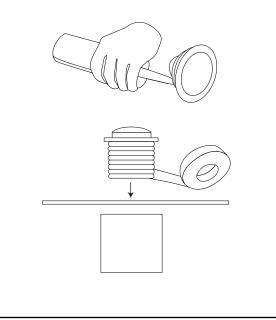


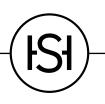
4. Carefully set the tub in position and adjust the tub feet as necessary until level. Once level, apply a generous bead of silicone on the bottom of the feet. This will prevent the tub from shifting after installation.

**Tip:** Plan for the bottom of the tub to sit approximately 1/8" above the finished floor so that the weight of the tub, water, and bather are fully supported by the tub feet rather than the tub walls.

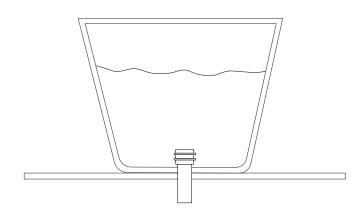


5. Apply 100% neutral cure silicone sealant to the underside of the drain flange and thread it through the tub and into the drain pipe. Apply thread sealant or plumber's tape to the threaded connection to ensure a water-tight seal. Tighten by hand. Wipe away any excess sealant using a damp cloth.

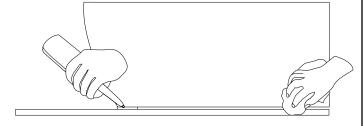




6. Fill the tub with water to check for any leaks from the connections. Verify that the drain is working properly.

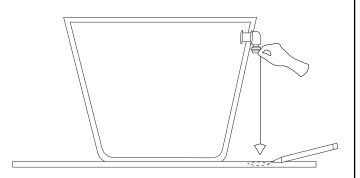


7. Finish your installation by running a bead of silicone sealant around the base of the tub where it meets the floor. Wipe away any excess sealant with a damp cloth.

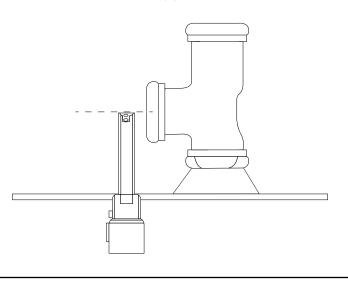


#### TUB AND DRAIN WITH OVERFLOW

1. Set the tub in the desired installation location and drop a plumb line from the center of the overflow hole to the floor. This will determine your drain location. Mark the drain hole location on the floor.



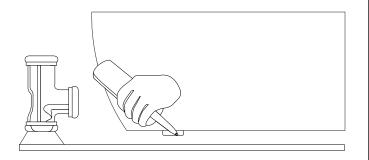
2. Move the tub away from the installation location so that the plumbing can be installed. Place the drain pipe at the appropriate height for the waste and overflow piping. To determine this, you will need to temporarily fit your drain pipe into the tub and measure from the floor to the center of the drain pipe.





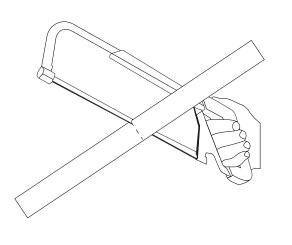
3. Carefully set the tub back into position and adjust the tub feet as necessary until level. Once level, apply a generous bead of silicone on the bottom of the feet. This will prevent the tub from shifting after installation.

**Tip:** Plan for the bottom of the tub to sit approximately 1/8" above the finished floor so that the weight of the tub, water, and bather are fully supported by the tub feet rather than the tub walls.

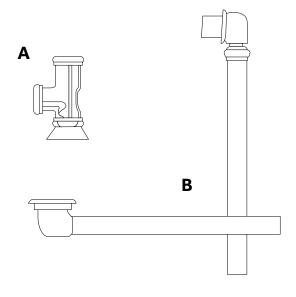


4. Next you will need to trim your drain and overflow pipes to the appropriate sizes. Steps 5-8 will walk you through.

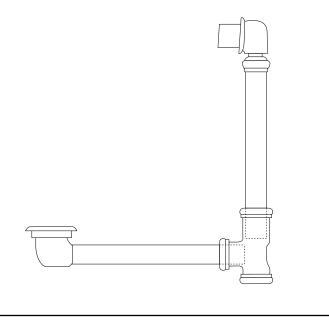
5. To trim the drain and overflow pipes appropriately, you will need to temporarily fit the overflow and drain assemblies to the tub.



6. The overflow tee (A) will be attached at the points where the drain pipes intersect (B).



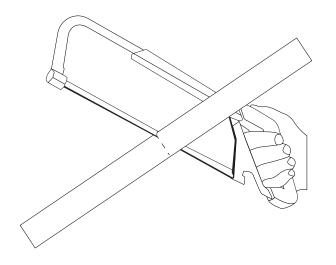
7. Measure and mark each pipe so that the end of the pipe reaches at least a little bit over halfway into the overflow tee.



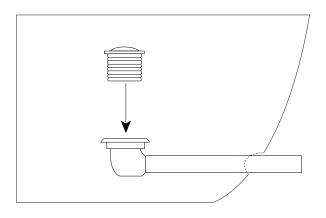
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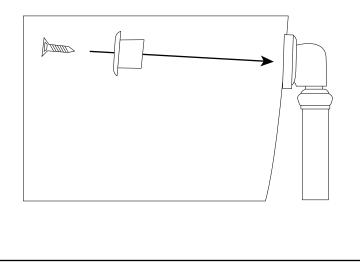
8. Remove the drain and overflow assembly from the tub, and trim the pipes at the marked locations with a hacksaw. Make sure that the blade is suitable for cutting metal.



9. Apply thread sealant or plumber's tape to the threaded ends of all pipes prior to assembly. If two pipes arrive attached, be sure to take them apart and do the same. Do not apply any tape or sealant to any compression fittings. Follow steps 10-13 for drain assembly instructions. 10. Apply 100% neutral cure silicone sealant to the underside of the drain flange and thread it through the tub and into the drain pipe. Apply thread sealant or plumber's tape to the threaded connection to ensure a water-tight seal. Tighten by hand. Wipe away any excess sealant using a damp cloth.



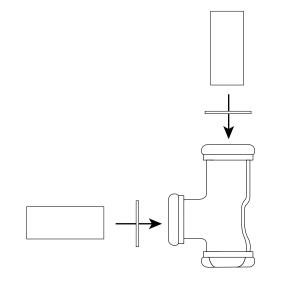
11. Install the overflow assembly with the beveled washer, overflow plate, mounting screw (provided) and any other washers or rubber sealing gaskets included. Apply a bead of silicone sealant to the underside of the flange. If your tub came with a 'Press and Seal' overflow, the pop-up flange will be used in place of the overflow plate and screw.



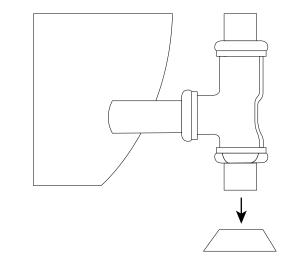
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12. Attach the waste and overflow tee to the overflow assembly and shoe assembly with sealing washers and slip nuts. The beveled end of the sealing washer should face the tee.

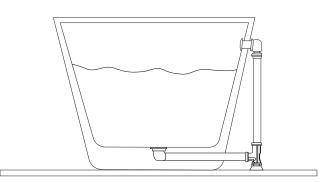


13. Attach the drain tube and flange to the waste and overflow tee with the sealing washer and slip nut. The beveled end of the sealing washer should face the tee.

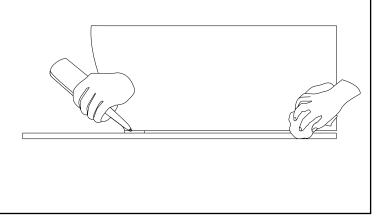


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14. When your tub is in place and all connections have been made, fill the tub with water to check for any leaks from the connections. Verify that the drain and overflow are working properly.



15. Finish your installation by running a bead of tub and tile caulk around the base of the tub where it meets the floor. Wipe away any excess caulk with a damp cloth.





#### CLEANING AND MAINTENANCE

Wash your tub using a gentle soap, such as dishwashing liquid, and warm water. Do not use any abrasive cleaning pads or materials. We recommend the use of a soft sponge or microfiber washcloth. Vinegar can be used to remove hard water buildup and mildew. Rinse with warm water and dry with a clean, soft cloth. To maintain the glossy tub finish, we recommend buffing your tub every three months with white polishing compound.

#### SCRATCH REMOVAL

1. Using a damp sponge, wash the area with warm water and dish washing liquid. Rinse thoroughly with warm water.

2. Do not use any type of abrasive cleaning pads or chemicals. Read the labels on your cleaners to be sure they are gentle enough to be used on your acrylic tub.

3. Apply circular, even strokes to the scratched area using dampened 800 and 1200 grit sandpaper.

4. Wipe the area clean with a damp sponge and rinse thoroughly.

5. Apply an acrylic polishing compound and water with a soft, clean cloth. Rub in a circular motion to polish and buff the area.

6. Wipe off any excess residue and rinse the tub with warm water. Dry the surface with a clean, soft cloth.

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