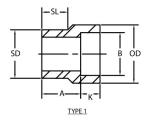
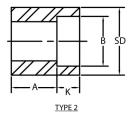
## Class 3000 Forged Carbon Steel Socket Weld Reducer Inserts

**ASTM A105, MSS SP-79** 







Sizes marked with \* not covered by MSS SP-79

| Dina Cina                       | Time      | V     | •              | CD          |                | OD          | CI          | 14/4 Fo         |
|---------------------------------|-----------|-------|----------------|-------------|----------------|-------------|-------------|-----------------|
| Pipe Size<br>1/4 x 1/8 *        | Type<br>1 | 0.380 | 0.750          | SD<br>0.540 | 0.430          | OD<br>0.750 | SL<br>0.560 | Wt. Ea.<br>0.40 |
| 3/8 x 1/4                       | 1         | 0.380 | 0.750          | 0.540       | 0.430          | 0.730       | 0.560       | 0.40            |
| 3/8 x 1/8 *                     | 1         | 0.380 | 0.750          | 0.675       | 0.430          | 0.875       | 0.560       | 0.07            |
| 1/2 x 3/8                       | 1         |       | 0.810          |             | 0.700          | 1.062       | 0.620       | 0.20            |
| 1/2 x 1/4                       | 1         | 0.380 | 0.810          | 0.840       | 0.565          | 0.875       | 0.620       | 0.13            |
| 1/2 x 1/8 *                     | 2         |       | 0.810          |             | 0.430          |             |             | 0.15            |
| 3/4 x 1/2                       | 1         |       | 0.880          |             | 0.865          | 1.250       | 0.690       | 0.25            |
| 3/4 x 3/8                       | 2         | 1     | 0.620          | 1.050       | 0.700          |             |             | 0.18            |
| 3/4 x 1/4                       | 2         | 0.380 | 0.690          |             | 0.565          |             |             | 0.20            |
| 3/4 x 1/8 *                     | 2         |       | 0.690          |             | 0.430          |             |             | 0.22            |
| 1 x 3/4                         | 1         | 0.500 | 0.940          |             | 1.075          | 1.500       | 0.750       | 0.35            |
| 1 x 1/2                         | 2         | 0.380 | 0.620          | 1.315       | 0.865          | -           |             | 0.36            |
| 1 x 3/8                         | 2         |       | 0.690          |             | 0.700          | -           |             | 0.40            |
| 1 x 1/4                         | 2         |       | 0.750          |             | 0.565          |             |             | 0.44            |
| 1 x 1/8 *                       | 2         |       | 0.750          |             | 0.430          |             |             | 0.48            |
| 1-1/4 x 1                       | 1         | 0.500 | 1.000          | 1.660       | 1.340          | 1.875       | 0.810       | 0.65            |
| 1-1/4 x 3/4                     | 2         |       | 0.690          |             | 1.075          |             |             | 0.62            |
| 1-1/4 x 1/2                     | 2         | 0.380 | 0.750          |             | 0.865          |             |             | 0.65            |
| 1-1/4 x 3/8                     | 2         |       | 0.810          |             | 0.700          |             |             | 0.68            |
| 1-1/4 x 1/4                     | 2         |       | 0.880          |             | 0.565          |             |             | 0.72            |
| 1-1/4 x 1/8 *                   | 2         |       | 0.880<br>1.120 |             | 0.430          | 2.188       | 0.000       | 0.75            |
| 1-1/2 x 1-1/4<br>1-1/2 x 1      | 1<br>     | 0.500 | 0.690          |             | 1.685<br>1.340 | 2.100       | 0.880       | 0.75<br>0.75    |
| 1-1/2 x 3/4                     | 2         |       | 0.750          |             | 1.075          |             |             | 0.73            |
| 1-1/2 x 1/2                     | 2         |       | 0.810          | 1.900       | 0.865          |             |             | 0.90            |
| 1-1/2 x 3/8                     | 2         | 0.380 | 0.880          |             | 0.700          |             |             | 0.95            |
| 1-1/2 x 1/4 *                   | 2         |       | 0.880          |             | 0.565          |             |             | 0.95            |
| 1-1/2 x 1/8 *                   | 2         |       | 0.880          |             | 0.430          |             |             | 0.95            |
| 2 x 1-1/2                       | 1         | 0.500 | 1.250          | 2.375       | 1.925          | 2.500       | 1.000       | 0.93            |
| 2 x 1-1/4                       | 2         |       | 0.810          |             | 1.685          |             |             | 1.30            |
| 2 x 1                           | 2         |       | 0.880          |             | 1.340          |             |             | 1.40            |
| 2 x 3/4                         | 2         |       | 0.940          |             | 1.075          |             |             | 1.52            |
| 2 x 1/2                         | 2         | 0.380 | 1.000          |             | 0.865          |             |             | 1.59            |
| 2 x 3/8 *                       | 2         |       | 1.000          |             | 0.700          |             |             | 1.69            |
| 2 x 1/4 *                       | 2         |       | 1.000          |             | 0.565          |             |             | 1.80            |
| 2 x 1/8 *                       | 2         | 0.500 | 1.000          |             | 0.430          |             | 4 500       | 1.90            |
| 2-1/2 x 2                       | 1         | 0.620 | 1.810          |             | 2.416          | 3.000       | 1.500       | 1.60            |
| 2-1/2 x 1-1/2<br>2-1/2 x 1-1/14 | 2         |       | 1.380<br>1.440 |             | 1.925<br>1.685 |             |             | 1.70<br>1.80    |
| 2-1/2 x 1-1/14<br>2-1/2 x 1     | 2         |       | 1.500          |             | 1.340          |             |             | 1.90            |
| 2-1/2 x 3/4                     | 2         | 0.500 | 1.560          | 2.875       | 1.075          |             |             | 2.00            |
| 2-1/2 x 1/2 *                   | 2         |       | 1.560          |             | 0.865          |             |             | 2.10            |
| 2-1/2 x 3/8 *                   | 2         |       | 1.560          |             | 0.700          |             |             | 2.10            |
| 2-1/2 x 1/4 *                   | 2         |       | 1.560          |             | 0.565          |             |             |                 |
| 2-1/2 x 1/8 *                   | 2         |       | 1.560          |             | 0.430          |             |             |                 |
| 3 x 2-1/2                       | 1         | 0.620 | 1.500          |             | 2.916          | 3.625       | 1.250       | 2.95            |
| 3 x 2                           | 2         | 0.620 | 1.000          |             | 2.416          |             |             | 3.40            |
| 3 x 1-1/2                       | 2         | 0.500 | 1.120          |             | 1.925          |             |             | 3.00            |
| 3 x 1-1/4                       | 2         |       | 1.190          | 3.500       | 1.685          |             |             | 2.60            |
| 3 x 1                           | 2         |       | 1.250          |             | 1.340          |             |             | 2.30            |
| 3 x 3/4 *                       | 2         |       | 1.250          | 2.550       | 1.075          |             |             | 2.20            |
| 3 x 1/2 *                       | 2         |       | 1.250          |             | 0.865          |             |             | 2.40            |
| 3 x 3/8 *                       | 2         |       | 1.250          |             | 0.700          |             |             |                 |
| 3 x 1/4 *                       | 2         |       | 1.250          |             | 0.565          |             |             |                 |
| 3 x 1/8 *                       |           |       | 1.250          |             | 0.430          |             |             | 6.25            |
| 4 x 3<br>4 x 2-1/2              | 2         | 0.620 | 1.310<br>1.500 | 4.500       | 3.545<br>2.916 |             |             | 6.25<br>6.50    |
| 4 x 2-1/2<br>4 x 2              | 2         |       | 1.500          |             | 2.416          |             |             | 6.80            |
| 4 x 1-1/2                       | 2         |       | 1.620          |             | 1.925          |             |             | 7.00            |
| 4 x 1-1/4                       | 2         |       | 1.690          |             | 1.685          |             |             | 7.20            |
| 4 x 1 *                         | 2         |       | 1.690          |             | 1.340          |             |             | 7.40            |
| 4 x 3/4 *                       | 2         |       | 1.690          |             | 1.075          |             |             |                 |
| 4 x 1/2 *                       | 2         |       | 1.690          |             | 0.865          |             |             |                 |
| 4 x 3/8 *                       | 2         |       | 1.690          |             | 0.700          |             |             |                 |
| 4 x 1/4 *                       | 2         |       | 1.690          |             | 0.565          |             |             |                 |
| 4 x 1/8 *                       | 2         | 1     | 1.690          |             | 0.430          |             |             |                 |

**0.430** --- -- --- For Use With Schedule 40 or 80 Pipe