Class 3000 Forged Carbon Steel Socket Weld Reducer Inserts


TYPE 1


TYPE 2

Sizes marked with * not covered by MSS SP-79

| Pipe Size | Type | K | A | SD | B | OD | SL | Wt. Ea. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1/4 $\times 1 / 8$ * | 1 | 0.380 | 0.750 | 0.540 | 0.430 | 0.750 | 0.560 | 0.40 |
| $3 / 8 \times 1 / 4$ | 1 | 0.380 | 0.750 | 0.675 | 0.565 | 0.875 | 0.560 | 0.07 |
| $3 / 8 \times 1 / 8$ * | 1 |  | 0.750 |  | 0.430 | 0.875 | 0.560 | 0.07 |
| 1/2 $\times 3 / 8$ | 1 | 0.380 | 0.810 | 0.840 | 0.700 | 1.062 | 0.620 | 0.20 |
| 1/2 $\times 1 / 4$ | 1 |  | 0.810 |  | 0.565 | 0.875 | 0.620 | 0.13 |
| 1/2 $\times 1 / 8$ * | 2 |  | 0.810 |  | 0.430 | --- | --- | 0.15 |
| $3 / 4 \times 1 / 2$ | 1 | 0.380 | 0.880 | 1.050 | 0.865 | 1.250 | 0.690 | 0.25 |
| $3 / 4 \times 3 / 8$ | 2 |  | 0.620 |  | 0.700 | --- | --- | 0.18 |
| $3 / 4 \times 1 / 4$ | 2 |  | 0.690 |  | 0.565 | --- | --- | 0.20 |
| $3 / 4 \times 1 / 8$ * | 2 |  | 0.690 |  | 0.430 | --- | -- | 0.22 |
| $1 \times 3 / 4$ | 1 | 0.500 | 0.940 | 1.315 | 1.075 | 1.500 | 0.750 | 0.35 |
| $1 \times 1 / 2$ | 2 | 0.380 | 0.620 |  | 0.865 | --- | --- | 0.36 |
| $1 \times 3 / 8$ | 2 |  | 0.690 |  | 0.700 | -- | --- | 0.40 |
| $1 \times 1 / 4$ | 2 |  | 0.750 |  | 0.565 | --- | --- | 0.44 |
| 1 $\times 1 / 8$ * | 2 |  | 0.750 |  | 0.430 | --- | --- | 0.48 |
| 1-1/4 $\times 1$ | 1 | 0.500 | 1.000 | 1.660 | 1.340 | 1.875 | 0.810 | 0.65 |
| 1-1/4 $\times 3 / 4$ | 2 |  | 0.690 |  | 1.075 | --- | --- | 0.62 |
| 1-1/4 $\times 1 / 2$ | 2 | 0.380 | 0.750 |  | 0.865 | --- | --- | 0.65 |
| 1-1/4 $\times 3 / 8$ | 2 |  | 0.810 |  | 0.700 | --- | --- | 0.68 |
| 1-1/4 $\times 1 / 4$ | 2 |  | 0.880 |  | 0.565 | --- | --- | 0.72 |
| 1-1/4 $\times 1 / 8$ * | 2 |  | 0.880 |  | 0.430 | --- | --- | --- |
| 1-1/2 1 1-1/4 | 1 | 0.500 | 1.120 | 1.900 | 1.685 | 2.188 | 0.880 | 0.75 |
| 1-1/2 $\times 1$ | 2 |  | 0.690 |  | 1.340 | --- | --- | 0.75 |
| 1-1/2 $\times 3 / 4$ | 2 |  | 0.750 |  | 1.075 | --- | --- | 0.83 |
| 1-1/2 $\times 1 / 2$ | 2 | 0.380 | 0.810 |  | 0.865 | --- | --- | 0.90 |
| 1-1/2 $\times 3 / 8$ | 2 |  | 0.880 |  | 0.700 | --- | --- | 0.95 |
| 1-1/2 $\times 1 / 4^{*}$ | 2 |  | 0.880 |  | 0.565 | --- | --- | 0.95 |
| 1-1/2 $\times 1 / 8^{*}$ | 2 |  | 0.880 |  | 0.430 | -- | --- | 0.95 |
| 2 $\times 1-1 / 2$ | 1 | 0.500 | 1.250 | 2.375 | 1.925 | 2.500 | 1.000 | 0.93 |
| 2×1-1/4 | 2 |  | 0.810 |  | 1.685 | --- | --- | 1.30 |
| $2 \times 1$ | 2 |  | 0.880 |  | 1.340 | --- | --- | 1.40 |
| $2 \times 3 / 4$ | 2 |  | 0.940 |  | 1.075 | --- | --- | 1.52 |
| 2×1/2 | 2 | 0.380 | 1.000 |  | 0.865 | --- | --- | 1.59 |
| 2×3/8* | 2 |  | 1.000 |  | 0.700 | --- | --- | 1.69 |
| 2×1/4* | 2 |  | 1.000 |  | 0.565 | --- | --- | 1.80 |
| 2×1/8* | 2 |  | 1.000 |  | 0.430 | --- | --- | 1.90 |
| 2-1/2 $\times 2$ | 1 | 0.620 | 1.810 | 2.875 | 2.416 | 3.000 | 1.500 | 1.60 |
| 2-1/2 $\times 1-1 / 2$ | 2 | 0.500 | 1.380 |  | 1.925 | --- | --- | 1.70 |
| 2-1/2 $\times 1-1 / 14$ | 2 |  | 1.440 |  | 1.685 | --- | --- | 1.80 |
| 2-1/2 ${ }^{\text {d }} 1$ | 2 |  | 1.500 |  | 1.340 | --- | --- | 1.90 |
| 2-1/2 $\times 3 / 4$ | 2 |  | 1.560 |  | 1.075 | --- | --- | 2.00 |
| 2-1/2 $\times 1 / 2$ * | 2 |  | 1.560 |  | 0.865 | --- | --- | 2.10 |
| 2-1/2 $\times 3 / 8^{*}$ | 2 |  | 1.560 |  | 0.700 | --- | --- | 2.10 |
| 2-1/2 $\times 1 / 4^{*}$ | 2 |  | 1.560 |  | 0.565 | --- | --- | --- |
| 2-1/2 $\times 1 / 8^{*}$ | 2 |  | 1.560 |  | 0.430 | --- | -- | --- |
| $3 \times 2-1 / 2$ | 1 | 0.620 | 1.500 | 3.500 | 2.916 | 3.625 | 1.250 | 2.95 |
| $3 \times 2$ | 2 |  | 1.000 |  | 2.416 | --- | --- | 3.40 |
| $3 \times 1-1 / 2$ | 2 | 0.500 | 1.120 |  | 1.925 | --- | --- | 3.00 |
| $3 \times 1-1 / 4$ | 2 |  | 1.190 |  | 1.685 | --- | --- | 2.60 |
| $3 \times 1$ | 2 |  | 1.250 |  | 1.340 | --- | --- | 2.30 |
| 3×3/4* | 2 |  | 1.250 |  | 1.075 | --- | --- | 2.20 |
| 3×1/2* | 2 |  | 1.250 |  | 0.865 | --- | --- | 2.40 |
| 3 x $3 / 8$ * | 2 |  | 1.250 |  | 0.700 | --- | --- | --- |
| $3 \times 1 / 4$ * | 2 |  | 1.250 |  | 0.565 | --- | --- | --- |
| 3×1/8* | 2 |  | 1.250 |  | 0.430 | --- | -- | --- |
| $4 \times 3$ | 2 | 0.620 | 1.310 | 4.500 | 3.545 | --- | -- | 6.25 |
| $4 \times 2-1 / 2$ | 2 |  | 1.500 |  | 2.916 | --- | --- | 6.50 |
| $4 \times 2$ | 2 |  | 1.500 |  | 2.416 | --- | --- | 6.80 |
| $4 \times 1-1 / 2$ | 2 | 0.500 | 1.620 |  | 1.925 | --- | --- | 7.00 |
| $4 \times 1-1 / 4$ | 2 |  | 1.690 |  | 1.685 | --- | --- | 7.20 |
| $4 \times 1$ * | 2 |  | 1.690 |  | 1.340 | --- | --- | 7.40 |
| $4 \times 3 / 4$ * | 2 |  | 1.690 |  | 1.075 | -- | --- | --- |
| 4×1/2* | 2 |  | 1.690 |  | 0.865 | --- | -- | --- |
| 4×3/8* | 2 |  | 1.690 |  | 0.700 | --- | --- | --- |
| 4×1/4* | 2 |  | 1.690 |  | 0.565 | --- | --- | --- |
| $4 \times 1 / 8^{*}$ | 2 |  | 1.690 |  | 0.430 | --- | --- | --- |

For Use With Schedule 40 or 80 Pipe

