



1.0 PRODUCT DESCRIPTION

Available Sizes

- 3 – 36"/DN80 – DN900

Maximum Working Pressure

- Fitting maximum pressure ratings are equivalent to the pressure ratings of the coupling used to install them (See section 7.0 for Reference Materials).

Application

- Supplied with rigid radius grooves in accordance with ANSI/AWWA C-606
- Connects pipe, provides change in direction, and adapts sizes or components.

Pipe Material

- Ductile iron, gray iron

NOTES

- Fittings conform to ANSI A21.10/AWWA
- C-110 for center-to-end dimensions and AWWA C-153 or ANSI A21.10/AWWA C-110 for wall thickness.
- Fittings are available with flanged ends wherever grooved ends are shown.
- Linings include cement/mortar Type 2 (standard) and others. Fittings can readily be prepared for glass lining by others.
- Victaulic fittings shown have an end-to-end dimension tolerance of $\pm 1/8"$ in all sizes and styles.
- Victaulic can supply tapped fittings on order to ANSI B16.1 dimension locations. Specify fitting size, tap location by letter on order.
- Grooved end base 90° elbows and base tees are available with dimensions to ANSI B16.1.

2.0 CERTIFICATION/LISTINGS

Product designed and manufactured under the Victaulic Quality Management System, as certified by LPCB in accordance with ISO-9001:2008.

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

System No.		Location	
Submitted By		Date	

Spec Section		Paragraph	
Approved		Date	

3.0 SPECIFICATIONS – MATERIAL

Fitting:

Ductile iron conforming to ASTM A-536, Grade 65-45-12. Ductile iron conforming to ASTM A-395, grade 65-45-15 is available upon special request.

Fitting Coating: (specify choice)

- **Standard on request**

- Non-coated
- Alkyd-phenol primer
- Bituminous coating

- **Optional**

- Coal tar epoxy coating
- Cement/mortar lining – Type II
- Glass Lining
- Other linings available. Contact Victaulic.

NOTES

- Coatings are applied per manufacturer’s recommended mils.
- The standard black asphalt coating used on Victaulic cement lined AWWA size fittings is NSF 61 Listed.
- Cast surfaces will be provided with surface equivalent to SSPC-SP6 prior to coating unless specified otherwise.

4.0 DIMENSIONS

Elbows

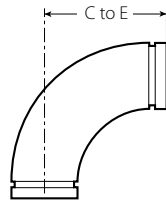
No. 100-C 90° Long Radius Elbow

No. 10-C 90° Elbow

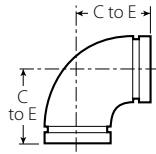
No. 11-C 45° Elbow

No. 12-C 22½° Elbow

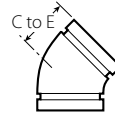
No. 13-C 11¼° Elbow



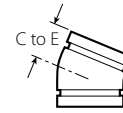
No. 100-C



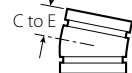
No. 10-C



No. 11-C



No. 12-C



No. 13-C

Size		No. 100-C 90° Long Radius Elbow		No. 10-C 90° Elbow		No. 11-C 45° Elbow		No. 12-C 22½° Elbow		No. 13-C 11¼° Elbow	
Nominal inches DN	Actual Outside Diameter inches mm	C to E inches mm	Approx. Weight (Each) lb kg	C to E inches mm	Approx. Weight (Each) lb kg	C to E inches mm	Approx. Weight (Each) lb kg	C to E inches mm	Approx. Weight (Each) lb kg	C to E inches mm	Approx. Weight (Each) lb kg
3 80	3.960 100.6	7.75 197	19.3 8.8	5.50 140	8.6 3.9	3.00 76	5.8 2.6	3.00 76	12.5 5.7	3.00 76	9.0 4.1
4 100	4.800 121.9	9.00 229	28.0 12.7	6.50 165	12.0 5.4	4.00 102	8.4 3.8	4.00 102	11.5 5.2	4.00 102	11.5 5.2
6 150	6.900 175.3	11.50 292	55.0 25.0	8.00 203	22.0 10.0	5.00 127	15.0 6.8	5.00 127	25.0 11.3	5.00 127	21.5 9.8
8 200	9.050 229.9	14.00 356	83.0 37.7	9.00 229	38.0 17.2	5.50 140	28.8 13.1	5.50 140	39.5 17.9	5.50 140	39.0 17.7
10 250	11.100 281.9	16.50 419	160.0 72.6	11.00 279	76.0 34.5	6.50 165	43.3 19.6	6.50 165	67.0 30.4	6.50 165	77.0 34.9
12 300	13.200 335.3	19.00 483	210.0 95.3	12.00 305	92.0 41.7	7.50 191	72.0 32.7	7.50 191	108.0 49.0	7.50 191	120.0 54.4
14 350	15.300 388.6	21.50 546	261.0 118.4	14.00 356	174.0 78.9	7.50 191	104.0 47.2	7.50 191	92.0 41.7	7.50 191	101.0 45.8
16 400	17.400 442.0	24.00 610	337.0 152.9	15.00 381	239.0 108.4	8.00 203	142.0 64.4	8.00 203	112.0 50.8	8.00 203	121.0 54.9
18 450	19.500 495.3	26.50 673	451.0 204.6	16.50 419	328.0 148.8	8.50 216	186.0 84.4	8.50 216	145.0 65.8	8.50 216	146.0 66.2
20 500	21.600 548.6	29.00 737	588.0 266.7	18.00 457	413.0 187.3	9.50 241	246.0 111.6	9.50 241	200.0 90.7	9.50 241	202.0 91.6
24 600	25.800 655.3	34.00 864	909.0 412.3	22.00 559	668.0 303.0	11.00 279	414.0 187.8	11.00 279	282.0 127.9	11.00 279	284.0 128.8
30 750	32.000 762.0	41.50 1054	2136.0 968.9	25.00 635	1002.0 454.4	15.00 381	720.0 326.6	15.00 381	681.0 308.9	15.00 381	699.0 317.1
36 900	38.300 914.4	49.00 1245	3120.0 1415.2	28.00 711	1608.0 729.4	18.00 457	1152.0 522.6	18.00 457	975.0 442.3	18.00 457	1124.0 509.8