

Flaring Tools



PRECISION RATCHETING FLARE TOOLS

- Through a wall thickness of 0.035" (0.9 mm).
- Ratcheting handle reduces effort required especially in confined areas
- Improves productivity
- Eccentrically mounting, hardened steel flaring cone
- Handle clutch releases when flare is complete to iron and smooth flare
- Produces 45° flare in sizes from 1/8" - 3/4"

Model 445R

Catalog No.	Model No.	Type	Sizes (in.)	Weight	
				lb.	kg
42153	445R	45° SAE Flares	1/4, 3/8, 1/2, 5/8, 3/4	3 3/10	1.5
83037	458R	45° SAE Flares	1/8, 3/16, 1/4, 5/16, 3/8, 1/2, 5/8, 3/4	3 9/10	1.77
70677	456R	45° R410A Flares	1/4, 5/16, 3/8, 1/2, 5/8, 3/4	3 1/2	1.6



345 MANUAL FLARE TOOLS

- Model 345 is a precision designed tool for producing 45° flares in soft copper, brass, aluminum and mild steel tubing.
- A hardened, smooth cone provides fast, 45° flares either single or double lap.
- A single clamp screw allows easy clamping and removal of tubing.

Catalog No.	Model No.	Description	Sizes (in.)	Weight	
				lb.	kg
23332	345	45° SAE Flares	3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 5/8	2 3/4	1.2
23337	345-DL	45° SAE-(double flares)	Above w/adapters for double lap flares; 3/16, 1/4, 5/16, 3/8, 7/16, 1/2 O.D. Tubing	3	1.3
24797	345/150	45° SAE-(double flares)	No. 345 w/No. 150 Tubing Cutter and Case Kit	3 1/2	1.6
33927	345/150DL	45° SAE Flares	No. 345/DL w/No. 150 Tubing Cutter and Case Kit		
31597	-	-	3/16" Double Lap Adapter		
31602	-	-	1/4" Double Lap Adapter		
31607	-	-	5/16" Double Lap Adapter		
31612	-	-	3/8" Double Lap Adapter		
31617	-	-	1/2" Double Lap Adapter		
31502	-	Case Only	-		