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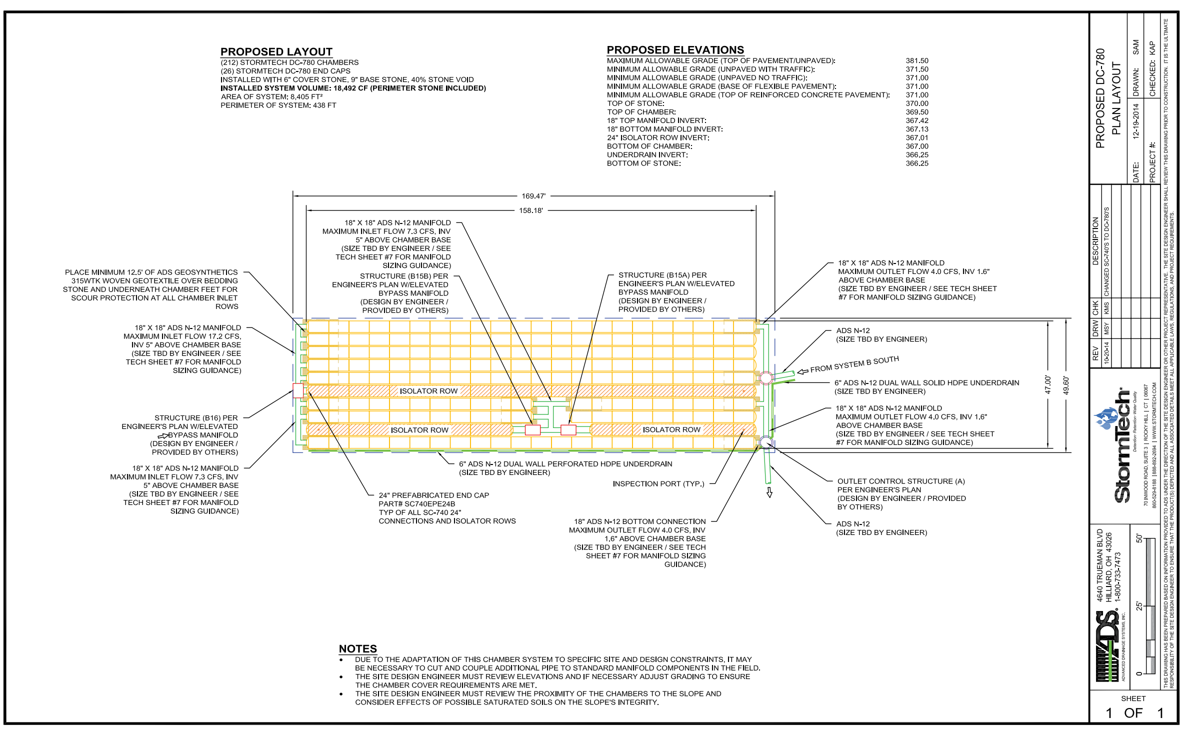
*** For MC-3500 and MC-4500 designs, please refer to the MC-3500/MC-4500 Design Manual.**

The StormTech Technical Services Department assists design professionals in specifying StormTech storm water systems. This assistance includes the layout of chambers to meet the engineer's volume requirements and the connections to and from the chambers. The Technical Department can also assist converting and cost engineering projects currently specified with ponds, pipe, concrete and other manufactured storm water detention/retention products. Please note that it is the responsibility of the design engineer to ensure that the chamber bed layout meets all design requirements and is in compliance with applicable laws and regulations governing this project.



This manual is exclusively intended to assist engineers in the design of subsurface stormwater systems using StormTech chambers.

1.0 Introduction

1.1 INTRODUCTION

StormTech stormwater management systems allow storm water professionals to create more profitable, environmentally sound developments. Compared with other subsurface systems, StormTech systems offer lower overall installed cost, superior design flexibility and enhanced performance. Applications include commercial, residential, agricultural and highway drainage.

StormTech has invested over $10 million and many years in the development of StormTech chambers. These innovative products exceed the rigorous requirements of the standards governing the design of thermoplastic structures.

1.2 THE GOLD STANDARD IN STORMWATER MANAGEMENT

The advanced designs of StormTech chambers were created by implementing an aggressive research, development, design and manufacturing protocol. StormTech chamber products establish the new gold standard in stormwater management through:

- Collaborations with experts in the field of buried plastic structures and polyolefin materials
- The development and utilization of new testing methods and proprietary test methods
- The use of thermoformed prototypes to verify engineering models, perform in-ground testing and install observation sites
- The investment in custom-designed, injection molding equipment
- The utilization of polypropylene and polyethylene as manufacturing materials
- The design of molded-in features not possible with traditional thermoformed chambers

Section 3.0 of this design manual, Structural Capabilities, provides a detailed description of the research, development and design process.

Many of StormTech's unique chamber features can benefit a site developer, stormwater system designer, and installer. Where applicable, StormTech Product Specifications are referenced throughout this design manual. If StormTech's unique product benefits are important to a stormwater system design, consider including the applicable StormTech Product Specifications on the site plans. This can prevent substitutions with inferior products. Refer to Section 14.0, *StormTech Product Specifications*.

1.3 PRODUCT QUALITY AND DESIGN TO INTERNATIONAL STANDARDS

StormTech chambers are designed to meet the full scope of design requirements of Section 12.12 of the AASHTO LRFD Bridge Design Specifications and produced to the requirements of the American Society of Testing Materials (ASTM) International specifications F2418 (polypropylene chambers) and F2922 (polyethylene chambers).

StormTech chambers provide the full AASHTO safety factors for live loads and permanent earth loads. The two ASTM standards mentioned previously are linked to the AASHTO LRFD Bridge Design Specifications Section 12.12 design standard. Both ASTM standards require that the safety factors included in the AASHTO guidance are achieved as a prerequisite to meeting either ASTM F2418 or ASTM F2922. StormTech chambers are also designed in accordance with ASTM F2787, "Standard Practice for Structural Design of Thermoplastic Corrugated Wall Stormwater Collection Chambers" which provides specific guidance on how to design thermoplastic chambers in accordance with AASHTO Section 12.12. These standards provide both the assurance of product quality and safe structural design.

For non-proprietary specifications for public bids that ensure high product quality and safe design, consider including the specification in Section 15.0 Chamber Specifications for Contract Documents.

1.4 TECHNICAL SUPPORT FOR PLAN REVIEWS

StormTech's in-house technical support staff is available to review proposed plans that incorporate StormTech chamber systems. They are also available to assist with plan conversions from existing products to StormTech. Not all plan sheets are necessary for StormTech's review. Required sheets include plan view sheet(s) with design contours, cross sections of the stormwater system including catch basins and drainage details.

When specifying StormTech chambers it is recommended that the following items are included in project plans: StormTech chamber system General Notes, applicable StormTech chamber illustrations and StormTech chamber system Product Specifications. These items are available in various formats and can be obtained by contacting StormTech at **1-860-529-8188** or may be downloaded at **www.stormtech.com**.

StormTech's plan review is limited to the sole purpose of determining whether plans meet StormTech chamber systems' minimum requirements. **It is the ultimate responsibility of the design engineer to assure that the stormwater system's design is in full compliance with all applicable laws and regulations.** StormTech products must be designed and installed in accordance with StormTech's minimum requirements.

SEND PLANS TO:

E-mail: info@stormtech.com.

2.1 PRODUCT APPLICATIONS
StormTech chamber systems may function as stormwater detention, retention, first-flush storage, or some combination of these. The StormTech chambers can be used for commercial, municipal, industrial, recreational, and residential applications especially for installations under parking lots and commercial roadways.

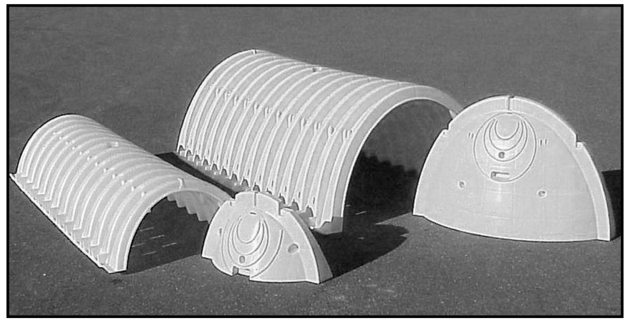
One of the key advantages of the StormTech chamber system is its design flexibility. Chambers may be configured into beds or trenches of various sizes or shapes. They can be centralized or decentralized, and fit on nearly all sites. Chamber lengths enhance the ability to develop on both existing and pre-developed projects. The systems can be designed easily and efficiently around utilities, natural or man-made structures and any other limiting boundaries.

2.2 CHAMBERS FOR STORMWATER DETENTION
Chamber systems have been used effectively for storm water detention for over 15 years. A detention system temporarily holds water while it is released at a defined rate through an outlet. While some infiltration may occur in a detention system, it is often considered an environmental benefit and a storage safety factor. Over 70% of StormTech's installations are non-watertight detention systems. There are only a few uncommon situations where a detention system might need to limit infiltration: the subgrade soil's bearing capacity is significantly affected by saturation such as with expansive clays or karst soils, and; in sensitive aquifer areas where the depth to groundwater does not meet local guidelines. Adequate pretreatment could eliminate concerns for the latter case. A thermoplastic liner may be considered for both situations to limit infiltration.

2.3 STONE POROSITY ASSUMPTION
A StormTech chamber system requires the application of clean, crushed, angular stone below, between and above the chambers. This stone serves as a structural component while allowing conveyance and storage of stormwater. Storage volume examples throughout this Design Manual are calculated with an assumption that the stone has an industry standard porosity of 40%. Actual stone porosity may vary. Contact StormTech for information on calculating storm water volumes with varying stone porosity assumptions.

2.4 CHAMBER SELECTION
Primary considerations when selecting between the SC-160LP, SC-310, SC-740 and DC-780 chambers are the depth to restrictive layer, available area for subsurface storage, cover height and outfall restrictions.

The StormTech SC-160LP chamber shown on page 4 is the smallest of the chamber family and has been optimized to fit in the shallowest of applications. This extra low profile chamber allows for storage of 1.01 ft^3/ft^2 ($0.3 m^3/m^2$) [minimum] of storage.



The SC-310 and SC-740 chambers and end plates.

StormTech systems can be integrated into retrofit and new construction projects.

The StormTech SC-310 chamber shown on page 6 is ideal for systems requiring low-rise and wide-span solutions. This low profile chamber allows the storage of large volumes, 1.3 ft^3/ft^2 (0.40 m^3/m^2) [minimum], at minimum depths.

Like the Stormtech SC-310, the StormTech SC-310-3 found on page 8 allows for a design option for sites with both limited cover and limited space. With only 3" of spacing between the chambers, the SC-310-3 still provides 1.3 ft^3/ft^2 (0.40 m^3/m^2) [minimum] of storage.

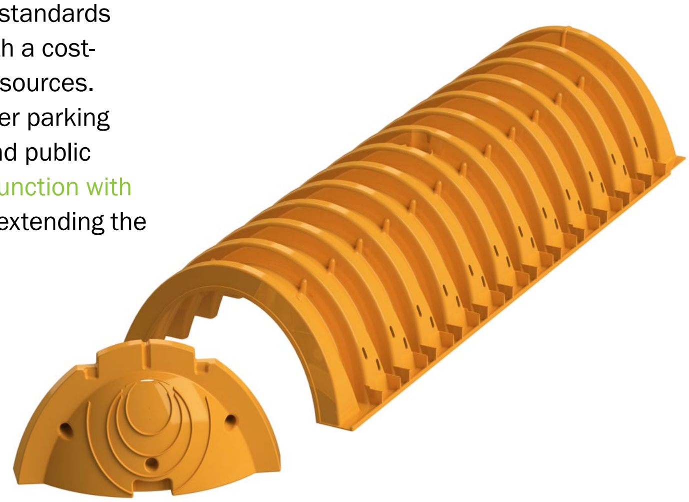
The StormTech SC-740 chamber shown on page 10 optimizes storage volumes in relatively small footprints. By providing 2.2 ft^3/ft^2 (0.67 m^3/m^2) [minimum] of storage, the SC-740 chambers can minimize excavation, backfill and associated costs.

The DC-780 chamber shown on page 12 has been developed for those applications which exceed the maximum 8 ft (2.44 m) burial depth of the SC-740 and SC-310 chambers. The DC-780 is a modified version of the SC-740 allowing it to reach a maximum burial depth of 12 ft (3.66 m). The design of the DC-780 chamber, like other StormTech chambers, is designed and manufactured in accordance with the AASHTO LRFD Bridge Design Specifications as well as ASTM F 2418 and ASTM F 2787 ensuring structural adequacy for deeper systems.

The end corrugations of the DC-780 chamber have not been modified in order to allow connections to the SC-740 chamber. This will allow hybrid systems utilizing both chambers in one system design.

StormTech SC-310 Chamber

Designed to meet the most stringent industry performance standards for superior structural integrity while providing designers with a cost-effective method to save valuable land and protect water resources. The StormTech system is designed primarily to be used under parking lots, thus maximizing land usage for private (commercial) and public applications. StormTech chambers can also be used in conjunction with Green Infrastructure, thus enhancing the performance and extending the service life of these practices.



StormTech SC-310 Chamber (not to scale)

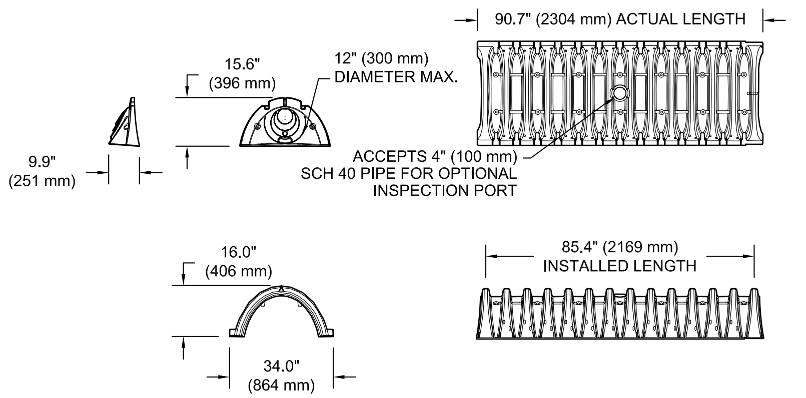
Nominal Chamber Specifications

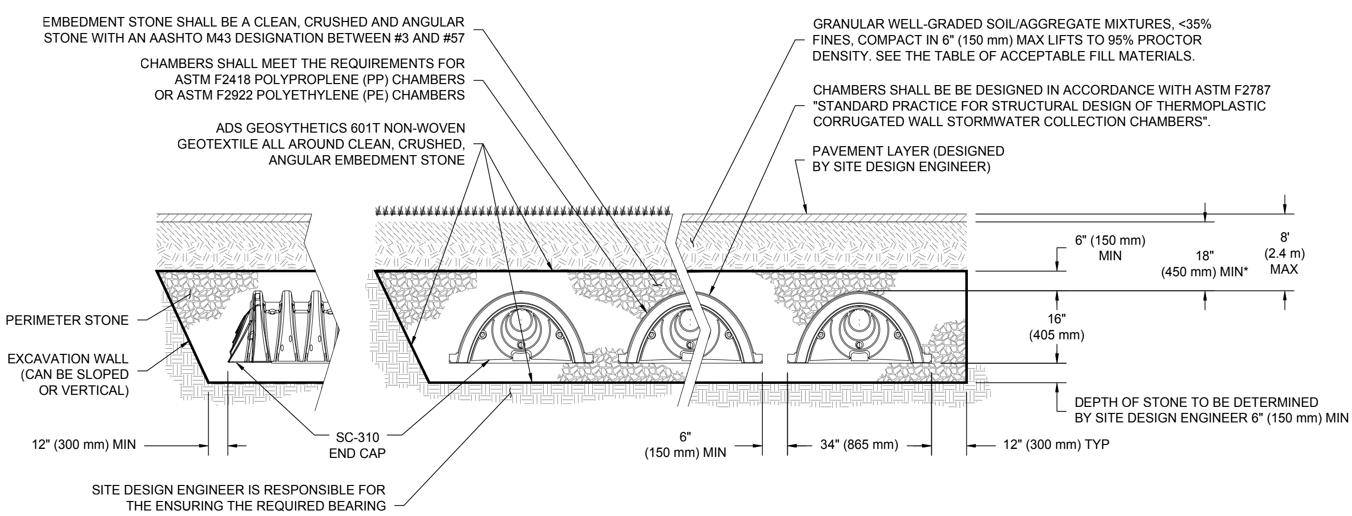
Size (L x W x H)	85.4” x 34.0” x 16.0” (2170 x 864 x 406 mm)
Chamber Storage	14.7 ft³ (0.42 m³)
Min. Installed Storage*	31.0 ft³ (0.88 m³)
Weight	37.0 lbs (16.8 kg)

*Assumes 6” (150 mm) stone above, below and between chambers and 40% stone porosity.

Shipping

- 41 chambers/pallet
- 108 end caps/pallet
- 18 pallets/truck





*MINIMUM COVER TO BOTTOM OF FLEXIBLE PAVEMENT. FOR UNPAVED INSTALLATIONS WHERE RUTTING FROM VEHICLES MAY OCCUR, INCREASE COVER TO 24" (600 mm).

THE INSTALLED CHAMBER SYSTEM SHALL PROVIDE THE LOAD FACTORS SPECIFIED IN THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS SECTION 12.12 FOR EARTH AND LIVE LOADS, WITH CONSIDERATION FOR IMPACT AND MULTIPLE VEHICLE PRESENCES.

StormTech®

SC-310 CUMLATIVE STORAGE VOLUMES PER CHAMBER

Assumes 40% Stone Porosity. Calculations are Based Upon a 6" (150 mm) Stone Base Under Chambers.

Depth of Water in System Inches (mm)		Cumulative Chamber Storage ft³ (m³)	Total System Cumulative Storage ft³ (m³)
28 (711)	Stone Cover	14.70 (0.416)	31.00 (0.878)
27 (686)	Stone Cover	14.70 (0.416)	30.21 (0.855)
26 (680)	Stone Cover	14.70 (0.416)	29.42 (0.833)
25 (610)	Stone Cover	14.70 (0.416)	28.63 (0.811)
24 (609)	Stone Cover	14.70 (0.416)	27.84 (0.788)
23 (584)	Stone Cover	14.70 (0.416)	27.05 (0.766)
22 (559)		14.70 (0.416)	26.26 (0.748)
21 (533)		14.64 (0.415)	25.43 (0.720)
20 (508)		14.49 (0.410)	24.54 (0.695)
19 (483)		14.22 (0.403)	23.58 (0.668)
18 (457)		13.68 (0.387)	22.47 (0.636)
17 (432)		12.99 (0.368)	21.25 (0.602)
16 (406)		12.17 (0.345)	19.97 (0.566)
15 (381)		11.25 (0.319)	18.62 (0.528)
14 (356)		10.23 (0.290)	17.22 (0.488)
13 (330)		9.15 (0.260)	15.78 (0.447)
12 (305)		7.99 (0.227)	14.29 (0.425)
11 (279)		6.78 (0.192)	12.77 (0.362)
10 (254)		5.51 (0.156)	11.22 (0.318)
9 (229)		4.19 (0.119)	9.64 (0.278)
8 (203)		2.83 (0.081)	8.03 (0.227)
7 (178)		1.43 (0.041)	6.40 (0.181)
6 (152)	Stone Foundation	0	4.74 (0.134)
5 (127)	Stone Foundation	0	3.95 (0.112)
4(102)	Stone Foundation	0	3.16 (0.090)
3 (76)	Stone Foundation	0	2.37 (0.067)
2 (51)	Stone Foundation	0	1.58 (0.046)
1 (25)	Stone Foundation	0	0.79 (0.022)

Note: Add 0.79 ft³ (0.022 m³) of storage for each additional inch. (25 mm) of stone foundation.

Storage Volume Per Chamber ft³ (m³)

	Bare Chamber Storage ft³ (m³)	Chamber and Stone Foundation Depth in. (mm)		
		6 (150)	12 (300)	18 (450)
StormTech SC-310	14.7 (0.4)	31.0 (0.9)	35.7 (1.0)	40.4 (1.1)

Note: Assumes 6" (150 mm) of stone above chambers, 6" (150 mm) row spacing and 40% stone porosity.

Amount of Stone Per Chamber

ENGLISH TONS (yds³)	Stone Foundation Depth		
	6"	12"	18"
StormTech SC-310	2.1 (1.5 yd³)	2.7 (1.9 yd³)	3.4 (2.4 yd³)
METRIC KILOGRAMS (m³)	150 mm	300 mm	450 mm
StormTech SC-310	1,830 (1.1 m³)	2,490 (1.5 m³)	2,990 (1.8 m³)

Note: Assumes 6" (150 mm) of stone above, and between chambers.

Volume Excavation Per Chamber yd³ (m³)

	Stone Foundation Depth		
	6" (150 mm)	12" (300 mm)	18" (450 mm)
StormTech SC-310	2.9 (2.2)	3.4 (2.6)	3.8 (2.9)

Note: Assumes 6" (150 mm) of row separation and 18" (450 mm) of cover. The volume of excavation will vary as the depth of the cover increases.

2.0 Product Information

2.5 STORMTECH CHAMBERS

StormTech chamber systems have unique features to improve site optimization and reduce product waste. The SC-160LP, SC-310, SC-740, and DC-780 chambers can be cut at the job site in approximately 6.5” (165 mm) increments to shorten a chamber’s length. Designing and constructing chamber rows around site obstacles is easily accomplished by including specific cutting instructions or a well placed “cut to fit” note on the design plans. The last chamber of a row can be cut in any of its corrugation’s valleys. An end cap placed into the trimmed corrugation’s crest completes the row. The trimmed-off piece of a StormTech chamber may then be used to start the next row. See **Figure 4.**

To assist the contractor, StormTech chambers are molded with simple assembly instructions and arrows that indicate the direction in which to build rows. Rows are formed by overlapping the next chamber’s “Start End” corrugation with the previously laid chamber’s end corrugation. Two people can safely and efficiently form rows of chambers without complicated connectors, special tools or heavy equipment.
Product Specifications: 2.2, 2.4, 2.5, 2.9 and 3.2.

2.6 STORMTECH END CAPS

The StormTech end cap has features which make the chamber system simple to design, easy to build and more versatile than other products. StormTech end caps can be easily secured within any corrugation’s crest. A molded-in handle makes attaching the end cap a oneperson operation. Tools or fasteners are not required.

StormTech end caps are required at each end of a chamber row to prevent stone intrusion (two per row). The SC-740 and DC-780 end caps will accept up to a 24” (600 mm) HDPE inlet pipe. The SC-310 end cap will accept up to a 12” (300 mm) HDPE inlet pipe. The SC-160LP will accept either a 6” or 8” (150 mm or 200 mm) HDPE inlet Pipe. See **Figure 5**.
Product Specifications: 3.1, 3.2, 3.3 and 3.4

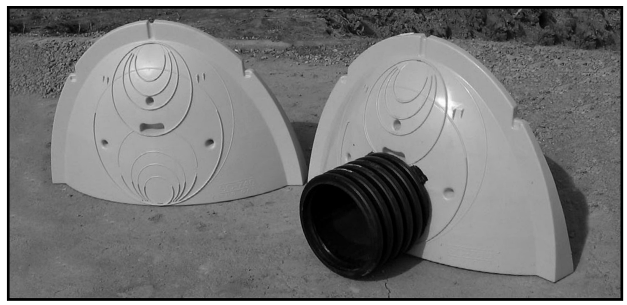
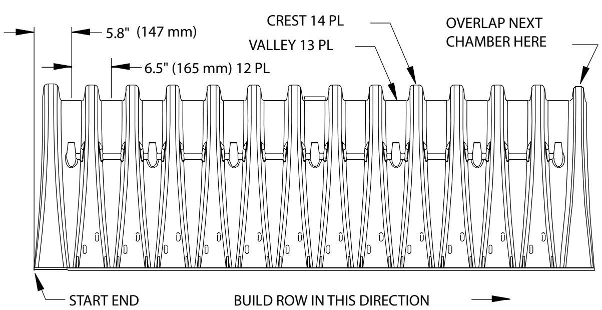
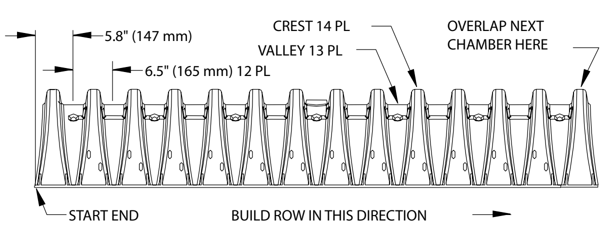


FIGURE 4 - Distance Between Corrugations (not to scale)

SC-740 Chamber



SC-310 Chamber



SC-160LP Chamber

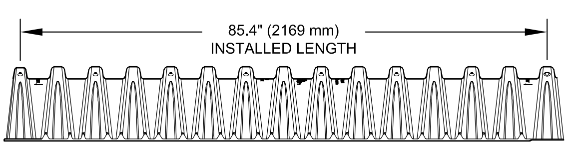
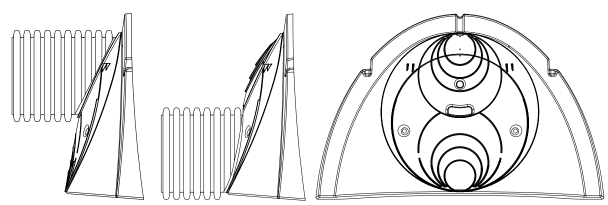


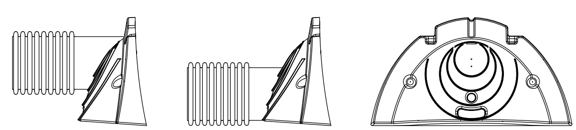
FIGURE 5 - Chamber End Caps (not to scale)

SC-740 / DC-780 End Cap



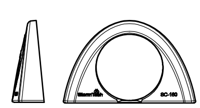
SC-740/DC-780 CHAMBER FABRICATED END CAP (TOP AND BOTTOM FEED)
PIPES SIZES RANGE FROM 6" (150 mm) TO 24" (600 mm)
(INVERTS VARY WITH PIPE SIZE)

SC-310 End Cap



SC-310 CHAMBER FABRICATED END CAP (TOP AND BOTTOM FEED)
PIPES SIZES RANGE FROM 6" (150 mm) TO 12" (300 mm)
(INVERTS VARY WITH PIPE SIZE)

SC-160LP End Cap



SC-160LP CHAMBER END CAP

3.0 Structural Capabilities

3.1 STRUCTURAL DESIGN APPROACH

When installed per StormTech's minimum requirements, StormTech products are designed to exceed American Association of State Highway and Transportation Officials (AASHTO) LRFD recommended design factors for Earth loads and Vehicular live loads. AASHTO Vehicular live loads (previously HS-20) consist of two heavy axle configurations, that of a single 32 (142 kN) kip axle and that of tandem 25 (111 kN) kip axles. Factors for impact and multiple presences of vehicles ensure a conservative design where structural adequacy is assumed for a wide range of street legal vehicle weights and axle configurations.

Computer models of the chambers under shallow and deep conditions were developed. Utilizing design forces from computer models, chamber sections were evaluated using AASHTO procedures that consider thrust and moment, and check for local buckling capacity. The procedures also considered the time-dependent strength and stiffness properties of polypropylene and polyethylene. These procedures were developed in a research study conducted by the National Cooperative Highway Research Program (NCHRP) for AASHTO, and published as NCHRP Report 438 Recommended LRFD Specifications for Plastic Pipe and Culverts. *Product Specifications: 2.12.*

StormTech does not recommend installing StormTech products underneath buildings or parking garages. When specifying the StormTech products in close proximity to buildings, it is important to ensure that the StormTech products are not receiving any loads from these structures that may jeopardize the long term performance of the chambers.

3.2 FULL SCALE TESTING

After developing the StormTech chamber designs, the chambers were subjected to rigorous full-scale testing. The test programs verified the predicted safety factors of the designs by subjecting the chambers to more severe load conditions than anticipated during service life. Capacity under live loads and deep fill was investigated by conducting tests with a range of cover depths. Monitoring of long term deep fill installations has been done to validate the long term performance of the StormTech products.

3.3 INDEPENDENT EXPERT ANALYSIS

StormTech worked closely with the consulting firm Simpson Gumpertz & Heger Inc. (SGH) to develop and evaluate the SC-160LP, SC-310, SC-740 and DC-780 chamber designs. SGH has world-renowned expertise in the design of buried drain age structures. The firm was the principal investigator for the NCHRP research program that developed the structural analysis and design methods adopted by AASHTO for thermoplastic culverts. SGH conducted design calculations and computer simulations of chamber performance under various installation and live load conditions. They worked with StormTech to design the full-scale test programs to verify the structural capacity of the chambers. SGH also observed all full-scale tests and inspected the chambers after completion of the tests. SGH continues to be StormTech's structural consultant.

4.1 FOUNDATION REQUIREMENTS

StormTech chamber systems and embedment stone may be installed in various native soil types. The subgrade bearing capacity and chamber cover height determine the required depth of clean, crushed, angular stone for the chamber foundation. The chamber foundation is the clean, crushed, angular stone placed between the subgrade soils and the feet of the chamber.

As cover height increases (top of chamber to top of finished grade) the chambers foundation requirements increase. Foundation strength is the product of the subgrade soils bearing capacity and the depth of clean, crushed, angular stone below the chamber foot. **Table 1** for the SC-160LP, **Table 2** for the SC-740 and SC-310, **Table 3** for the SC-310-3, and **Table 4** for the DC-780 specify the required minimum foundation depth for varying cover heights and subgrade bearing capacities.

4.2 WEAKER SOILS

For sub-grade soils with allowable bearing capacity less than 2000 pounds per square foot [(2.0 ksf) (96 kPa)], a geotechnical engineer should evaluate the specific conditions. These soils are often highly variable, may contain organic materials and could be more sensitive to moisture. A geotechnical engineer's recommendations may include increasing the stone foundation, improving the bearing capacity of the sub-grade soils through compaction, replacement, or other remedial measures including the use of geogrids. The use of a thermoplastic liner may also be considered for systems installed in subgrade soils that are highly affected by moisture. The project engineer is responsible for ensuring overall site settlement is within acceptable limits. A geotechnical engineer should always review installation of StormTech chambers on organic soils.

4.3 CHAMBER SPACING OPTION

No spacing is required between the SC-160LP chambers. StormTech requires a minimum of 6" (150 mm) clear spacing between the feet of chambers rows for the SC-310, SC-740 and DC-780 chambers. However, increasing the spacing between chamber rows may allow the application of StormTech chambers with either less foundation stone or with weaker subgrade soils. This may be a good option where a vertical restriction on site prevents the use of a deeper foundation. Contact StormTech's Technical Service Department for more information on this option. In all cases, StormTech recommends consulting a geotechnical engineer for subgrade soils with a bearing capacity less than 2.0 ksf (96 kPa).

TABLE 1 - SC-160LP Bearing Capacity Table

(Assumes no spacing)

Minimum Required Foundation Depth in Inches (mm)

Cover Hgt. ft. (m)	Minimum Bearing Resistance for Service Loads ksf (kPa)																		
	4.4-3.8 (211 to 182)	3.7 (177)	3.6 (172)	3.5 (168)	3.4 (163)	3.3 (158)	3.2 (153)	3.1 (148)	3.0 (144)	2.9 (139)	2.8 (134)	2.7 (129)	2.6 (124)	2.5 (120)	2.4 (115)	2.3 (110)	2.2 (105)	2.1 (101)	2.0 (95)
1.0 (0.31)	3 (75)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)
1.2 (0.46)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)
1.5 (0.46)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)
2.0 (0.61)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	6 (150)	6 (150)	6 (150)
2.5 to 9 (0.76 to 2.74)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)
9.5 (2.89)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	6 (150)
10.0 (3.05)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	3 (75)	6 (150)	6 (150)

NOTE: The design engineer is solely responsible for assessing the bearing resistance (allowable bearing capacity) of the subgrade soils and determining the depth of foundation stone. Subgrade bearing resistance should be assessed with consideration for the range of soil moisture conditions expected under a stormwater system.

4.0 Foundations for Chambers

TABLE 2 - SC-310 and SC-740 Minimum Required Foundation Depth in inches (millimeters)

Cover Hgt. ft. (m)	Minimum Required Bearing Resistance for Service Loads ksf (kPa)																					
	4.1 (196)	4.0 (192)	3.9 (187)	3.8 (182)	3.7 (177)	3.6 (172)	3.5 (168)	3.4 (163)	3.3 (158)	3.2 (153)	3.1 (148)	3.0 (144)	2.9 (139)	2.8 (134)	2.7 (129)	2.6 (124)	2.5 (120)	2.4 (115)	2.3 (110)	2.2 (105)	2.1 (101)	2.0 (96)
1.5 (0.46)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	12 (300)	12 (300)	12 (300)	15 (375)	15 (375)
2.0 (0.61)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	12 (300)	12 (300)	12 (300)	15 (375)	15 (375)	15 (375)
2.5 (0.76)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	12 (300)	12 (300)	12 (300)	15 (375)	15 (375)	15 (375)	18 (450)
3.0 (0.91)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	12 (300)	12 (300)	12 (300)	15 (375)	15 (375)	15 (375)	18 (450)	18 (450)
3.5 (1.07)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	12 (300)	12 (300)	12 (300)	12 (300)	15 (375)	15 (375)	18 (450)	18 (450)	21 (550)
4.0 (1.22)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	12 (300)	12 (300)	12 (300)	12 (300)	15 (375)	15 (375)	18 (450)	18 (450)	21 (550)
4.5 (1.37)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	12 (300)	12 (300)	12 (300)	12 (300)	15 (375)	15 (375)	18 (450)	18 (450)	21 (550)
5.0 (1.52)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	12 (300)	12 (300)	12 (300)	15 (375)	15 (375)	15 (375)	18 (450)	18 (450)	21 (550)
5.5 (1.68)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	12 (300)	12 (300)	12 (300)	12 (300)	15 (375)	15 (375)	15 (375)	18 (450)	18 (450)	21 (550)
6.0 (1.83)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	12 (300)	12 (300)	12 (300)	12 (300)	15 (375)	15 (375)	15 (375)	18 (450)	18 (450)	21 (550)	21 (550)
6.5 (1.98)	6 (150)	6 (150)	6 (150)	6 (150)	6 (150)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	12 (300)	12 (300)	12 (300)	15 (375)	15 (375)	15 (375)	18 (450)	18 (450)	18 (450)	21 (550)	24 (600)
7.0 (2.13)	6 (150)	6 (150)	6 (150)	6 (150)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	12 (300)	12 (300)	12 (300)	12 (300)	15 (375)	15 (375)	15 (375)	18 (450)	18 (450)	21 (550)	21 (550)	24 (600)
7.5 (2.30)	6 (150)	6 (150)	6 (150)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	12 (300)	12 (300)	12 (300)	12 (300)	12 (300)	15 (375)	15 (375)	15 (375)	18 (450)	18 (450)	21 (550)	21 (550)	24 (600)	27 (675)
8.0 (2.44)	6 (150)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	9 (230)	12 (300)	12 (300)	12 (300)	12 (300)	12 (300)	15 (375)	15 (375)	15 (375)	18 (450)	18 (450)	21 (550)	21 (550)	24 (600)	24 (600)	27 (675)

NOTE: The design engineer is solely responsible for assessing the bearing resistance (allowable bearing capacity) of the subgrade soils and determining the depth of foundation stone. Subgrade bearing resistance should be assessed with consideration for the range of soil moisture conditions expected under a stormwater system.

5.0 Cumulative Storage Volumes

Tables 4, 5, 6 and 7 provide cumulative storage volumes for the SC-160LP, SC-310, SC-740 and DC-780 chamber systems. This information may be used to calculate a detention/retention system's stage storage volume. A spreadsheet is available at **www.stormtech.com** in which the number of chambers can be input for quick cumulative storage calculations.
Product Specifications: 1.1, 2.2, 2.3, 2.4, and 2.6

Table 4 - SC-160LP Cumulative Storage Volumes Per Chamber
Assumes 40% Stone Porosity. Calculations are Based Upon a 4" (100 mm) Stone Base Under the Chambers.

Depth of Water in System Inches (mm)	Cumulative Chamber Storage ft³ (m³)	Total System Cumulative Storage ft³ (m³)
22 (559)	6.85 (0.194)	14.98 (0.424)
21 (533)	6.85 (0.194)	14.49 (0.410)
20 (508)	Stone 6.85 (0.194)	14.00 (0.396)
19 (483)	Cover 6.85 (0.194)	13.50 (0.382)
18 (457)	6.85 (0.194)	13.01 (0.368)
17 (432)	6.85 (0.194)	12.51 (0.354)
16 (406)	6.85 (0.194)	12.02 (0.340)
15 (381)	6.80 (0.193)	11.49 (0.325)
14 (356)	6.67 (0.189)	10.92 (0.309)
13 (330)	6.38 (0.181)	10.25 (0.290)
12 (305)	5.94 (0.168)	9.49 (0.269)
11 (279)	5.40 (0.153)	8.67 (0.246)
10 (254)	4.78 (0.135)	7.81 (0.221)
9 (229)	4.10 (0.116)	6.91 (0.196)
8 (203)	3.36 (0.095)	5.97 (0.169)
7 (178)	2.58 (0.073)	5.01 (0.142)
6 (152)	1.76 (0.050)	4.02 (0.114)
5 (127)	0.89 (0.025)	3.01 (0.085)
4 (102)	0 (0)	1.98 (0.056)
3 (76)	Stone 0 (0)	1.48 (0.042)
2 (51)	Foundation 0 (0)	0.99 (0.028)
1 (25)	0 (0)	0.49 (0.014)

Note: Add 0.49 ft³ (0.014 m³) of storage for each additional inch (25 mm) of stone foundation.

Table 5 - SC-310 Cumulative Storage Volumes Per Chamber
Assumes 40% Stone Porosity. Calculations are Based Upon a 6" (150 mm) Stone Base Under the Chambers.

Depth of Water in System Inches (mm)	Cumulative Chamber Storage ft³ (m³)	Total System Cumulative Storage ft³ (m³)
28 (711)	14.70 (0.416)	31.00 (0.878)
27 (686)	14.70 (0.416)	30.21 (0.855)
26 (680)	Stone 14.70 (0.416)	29.42 (0.833)
25 (635)	Cover 14.70 (0.416)	28.63 (0.811)
24 (610)	14.70 (0.416)	27.84 (0.788)
23 (584)	14.70 (0.416)	27.05 (0.766)
22 (559)	14.70 (0.416)	26.26 (0.748)
21 (533)	14.64 (0.415)	25.43 (0.720)
20 (508)	14.49 (0.410)	24.54 (0.695)
19 (483)	14.22 (0.403)	23.58 (0.668)
18 (457)	13.68 (0.387)	22.47 (0.636)
17 (432)	12.99 (0.368)	21.25 (0.602)
16 (406)	12.17 (0.345)	19.97 (0.566)
15 (381)	11.25 (0.319)	18.62 (0.528)
14 (356)	10.23 (0.290)	17.22 (0.488)
13 (330)	9.15 (0.260)	15.78 (0.447)
12 (305)	7.99 (0.227)	14.29 (0.425)
11 (279)	6.78 (0.192)	12.77 (0.362)
10 (254)	5.51 (0.156)	11.22 (0.318)
9 (229)	4.19 (0.119)	9.64 (0.278)
8 (203)	2.83 (0.081)	8.03 (0.227)
7 (178)	1.43 (0.041)	6.40 (0.181)
6 (152)	0	4.74 (0.134)
5 (127)	0	3.95 (0.112)
4 (102)	Stone 0	3.16 (0.090)
3 (76)	Foundation 0	2.37 (0.067)
2 (51)	0	1.58 (0.046)
1 (25)	0	0.79 (0.022)

Note: Add 0.79 ft³ (0.022 m³) of storage for each additional inch (25 mm) of stone foundation.

7.0 Inletting the Chambers

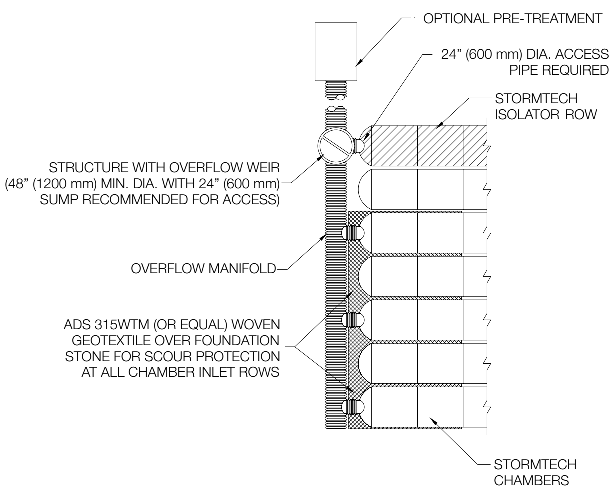
The design flexibility of a StormTech chamber system includes many inletting possibilities. Contact StormTech's Technical Service Department for guidance on designing an inlet system to meet specific site goals.

7.1 TREATMENT TRAIN

A properly designed inlet system can ensure good water quality, easy inspection and maintenance, and a long system service life. StormTech recommends a treatment train approach for inletting an underground stormwater management system under a typical commercial parking area. Treatment train is an industry term for a multi-tiered water quality network. As shown in **Figure 7**, a StormTech recommended inlet system can inexpensively have tiers of treatment upstream of the StormTech chambers:

Tier 1 – Pre-treatment (BMP)
Tier 2 - StormTech Isolator® Row
Tier 3 - Enhanced Treatment (BMP)

Figure 7 - Typical StormTech Treatment Train Inlet System



7.2 PRE-TREATMENT (BMP) – TREATMENT TIER 1

In some areas pre-treatment of the stormwater is required prior to entry into a stormwater system. By treating the stormwater prior to entry into the system, the service life of the system can be extended, pollutants such as hydrocarbons may be captured, and local regulations met. Pre-treatment options are often described as a Best Management Practice or simply a BMP.

Pre-treatment devices differ greatly in complexity, design and effectiveness. Depending on a site's characteristics and treatment goals, the simple, least expensive pretreatment solutions can sometimes be just as effective as the complex systems. Options include a simple deep sumped manhole with a 90° bend on its outlet, baffle boxes, swirl concentrators, and devices that combine these processes. Some of the most effective pretreatment options combine engineered site grading with vegetation such as bio-swales or grassy strips.

The type of pretreatment device specified as the first level of treatment up-stream of a StormTech chamber system can vary greatly throughout the country and from site-to-site. It is the responsibility of the design engineer to understand the water quality requirements and design a stormwater treatment system that will satisfy local regulators and follow applicable laws. A design engineer should apply their understanding of local weather conditions, site topography, local maintenance requirements, expected service life, etc. to select an appropriate stormwater pre-treatment system.

7.3 STORMTECH ISOLATOR ROW – TREATMENT TIER 2

StormTech has a patented technique to inexpensively enhance Total Suspended Solids (TSS) removal and provide easy access for inspection and maintenance. The StormTech Isolator Row is a row of standard StormTech chambers surrounded with appropriate filter fabrics and connected to a manhole for easy access. This application basically creates a filter/detention basin that allows water to egress through the surrounding filter fabric while sediment is trapped within. It may be best to think of the Isolator Row as a first-flush treatment device. First-Flush is a term typically used to describe the first 1/2" to 1" (13-25 mm) of rainfall or runoff on a site. The majority of stormwater pollutants are carried in the sediments of the firstflush, therefore the Isolator Row is an effective component of a treatment train.

The StormTech Isolator Row should be designed with a manhole with an overflow weir at its upstream end. The diversion manhole is multi-purposed. It can provide access to the Isolator Row for both inspection and maintenance and acts as a diversion structure. The manhole is connected to the Isolator Row with a short length of 8" (200mm) pipe for the SC-160LP chambers, 12" (300 mm) pipe for the SC-310 chamber and 24" (600 mm) pipe for the SC-740 and DC-780 chambers. These pipes are connected to the Isolator Row with an 8" (200mm) precored end cap for the SC-160LP, a 12" (300 mm) fabricated end cap for the SC-310 chamber and a 24" (600 mm) fabricated end cap for the SC-740 and DC-780 chambers. The overflow weir typically has its crest set between the top of the chamber and its midpoint. This allows storm water in excess of the Isolator Row's storage/conveyance capacity to bypass into the chamber system through the downstream manifold system.

Specifying and installing proper geotextiles is essential for efficient operation and to prevent damage to the system during the JetVac maintenance process. In a typical configuration, two strips of woven geotextile that meet AASHTO M288 Class 1 requirements are required between the chambers and the stone foundation. This strong filter fabric traps sediments and protects the stone base during maintenance. A strip of non-woven AASHTO M288 Class 2 geotextile is draped over the Isolator chamber row. This 6-8 oz. (217-278 g/m2) nonwoven

StormTech®

7.6 OTHER INLET OPTIONS

While the three-tiered treatment train approach is the recommended method of inletting StormTech chambers for typical under-commercial parking applications, there are other effective inlet methods that may be considered. For instance, Isolator Rows, while adding an inexpensive level of confidence, are not always necessary. A header system with fewer inlets can be designed to further minimize the cost of a StormTech system. There may be applications where stormwater pre-treatment may not be necessary at all and the system can be inlet directly from the source. Contact StormTech's Technical Service Department to discuss inlet options.

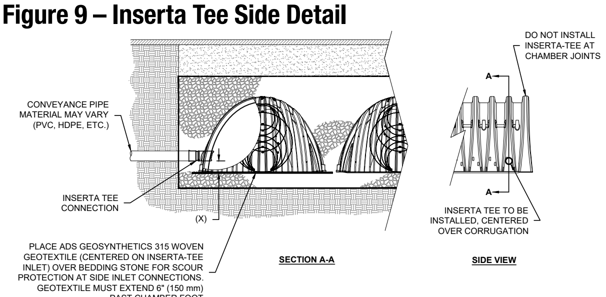
7.7 LATERAL FLOW RATES

The embedment stone surrounding the StormTech chambers allows the rapid conveyance of stormwater between chamber rows. Stormwater will rise and fall evenly within a bed of chambers. A single StormTech SC-740 chamber is able to release or accept stormwater at a rate of at least 0.5 cfs (14.2 l/s) through the surrounding stone.

7.8 INLETTING PERPENDICULAR TO A ROW OF CHAMBERS WITH INSERTA TEE

There is an easy, inexpensive method to perpendicularly inlet a row of chambers. Simply connect the inlet directly to the chamber with an Inserta Tee. Figure 9 shows a typical detail along with the standard sizes offered for each chamber model.

Figure 9 – Inserta Tee Side Detail



CHAMBER	MAX DIAMETER OF INSERTA TEE	HEIGHT FROM BASE OF CHAMBER (X)
SC-310	6" (150 mm)	4" (100 mm)
SC-740	10" (250 mm)	4" (100 mm)
DC-780	10" (250 mm)	4" (100 mm)
INSERTA TEE FITTINGS AVAILABLE FOR SDR 26, SDR 35, SCH 40 IPS GASKETED & SOLVENT WELD, N-12, HP STORM, C-900 OR DUCTILE IRON		

NOTE:
PART NUMBERS WILL VARY BASED ON INLET PIPE MATERIALS. CONTACT STORMTECH FOR MORE INFORMATION.

NOTE: SIDE INSERTA TEES CANNOT BE USED ON SC-160LP CHAMBERS.

7.9 MAXIMUM INLET PIPE VELOCITIES TO PREVENT SCOURING OF THE STONE FOUNDATION

The primary function of the inlet manifold is to convey and distribute flows to a sufficient number of rows in the chamber bed such that there is ample conveyance capacity to pass the peak flows without creating an unacceptable backwater condition in upstream piping or scour the foundation stone under the chambers.

Manifolds are connected to the end caps either at the top or bottom of the end cap. High inlet flow rates from either connection location produce a shear scour potential of the foundation stone. Inlet flows from top inlets also produce impingement scour potential. Scour potential is reduced when standing water is present over the foundation stone. However, for safe design across the wide range of applications, StormTech assumes minimal standing water at the time the design flow occurs.

To minimize scour potential, StormTech recommends the installation of woven scour protection fabric at each inlet row. This enables a protected transition zone from the concentrated flow coming out of the inlet pipe to a uniform flow across the entire width of the chamber for both top and bottom connections. Allowable flow rates for design are dependent upon: the elevation of inlet pipe, foundation stone size and scour protection. An appropriate scour protection geotextile is installed from the end cap to at least 10.5' (3.2 m) for the SC-310, SC- 740 and DC 780 chambers for both top and bottom feeding inlet pipes.

See StormTech's Tech Sheet #7 for guidance on manifold sizing. ADS's Technical Services department can also assist with sizing inlet manifolds for the StormTech chamber systems.

Table 9A – Standard Distances from Base of Chamber to Invert of Inlet and Outlet Manifolds on StormTech End Caps

SC-160LP END CAPS			
PIPE DIA.	INV. (IN)	INV. (FT)	INV. (MM)
6" (150mm)	0.66	0.05	16
8" (200mm)	0.80	0.07	20
8" (200mm) Cored	0.96	0.08	24

SC-310 END CAPS				
	PIPE DIA.	INV. (IN)	INV. (FT)	INV. (MM)
TOP	6" (150 mm)	5.8	0.48	146
	8" (200 mm)	3.5	0.29	88
	10" (250 mm)	1.4	0.12	37
BOTTOM	6" (150 mm)	0.5	0.04	12
	8" (200 mm)	0.6	0.05	15
	10" (250 mm)	0.7	0.06	18
	12" (750 mm)	0.9	0.08	24

SC-740 / DC-780 ENDCAPS				
	PIPE DIA.	INV. (IN)	INV. (FT)	INV. (MM)
TOP	6" (150 mm)	18.5	1.54	469
	8" (200 mm)	16.5	1.38	421
	10" (250 mm)	14.5	1.21	369
	12" (300 mm)	12.5	1.04	317
	15" (375 mm)	9	0.75	229
	18" (450 mm)	5	0.42	128
BOTTOM	6" (150 mm)	0.5	0.04	12
	8" (200 mm)	0.6	0.05	15
	10" (250 mm)	0.7	0.06	18
	12" (750 mm)	1.2	0.10	30
	15" (900 mm)	1.3	0.11	34
	18" (1050 mm)	1.6	0.13	40
	24" (1200 mm)	0.1	0.01	3

See StormTech's Tech Sheet #7 for manifold sizing guidance

10.0 System Sizing

For quick calculations, refer to the Site Calculator on StormTech's website at **www.stormtech.com**.

10.1 SYSTEM SIZING

The following steps provide the calculations necessary to size a system. If you need assistance determining the number of chambers per row or customizing the bed configuration to fit a specific site, call StormTech's Technical Services Department at **1-888-892-2694**.

1) Determine the amount of storage volume (V_s) required.

It is the design engineer's sole responsibility to determine the storage volume required by local codes.

TABLE 10 - Storage Volume Per Chamber

	Bare Chamber Storage	Chamber and Stone Foundation Depth in. (mm)		
	ft³ (m³)	6 (150)	12 (300)	18 (450)
SC-160LP	6.85 (0.19)	15.0 (0.42)	17.9 (0.51)	20.9 (0.59)
SC-310	14.7 (0.4)	31.0 (0.9)	35.7 (1.0)	40.4 (1.1)
SC-740	45.9 (1.3)	74.9 (2.1)	81.7 (2.3)	88.4 (2.5)
	ft³ (m³)	9 (230)	12 (300)	18 (450)
DC-780	46.2 (1.3)	78.4 (2.2)	81.8 (2.3)	88.6 (2.5)

Note: Assumes 40% porosity for the stone plus the chamber volume.

2) Determine the number of chambers (C) required.

To calculate the number of chambers needed for adequate storage, divide the storage volume (V_S) by the volume of the selected chamber, as follows:
C = V_S / Volume per Chamber

3) Determine the required bed size (S).

To find the size of the bed, multiply the number of chambers needed (C) by either:

StormTech SC-160LP
bed area per chamber = 14.8 ft² (1.3 m²)

StormTech SC-310
bed area per chamber = 23.7 ft² (2.2 m²)

StormTech SC-740 / DC-780
bed area per chamber = 33.8 ft² (3.1 m²)

S = (C x bed area per chamber) +
[1 foot (0.3 m) x bed perimeter in feet (meters)]
NOTE: It is necessary to add one foot (0.3 m) around the perimeter of the bed for end caps and working space.

4) Determine the amount of clean, crushed, angular stone (Vst) required.

TABLE 11 – Amount of Stone Per Chamber

	Stone Foundation Depth		
ENGLISH tons (yd³)	6"	12"	18"
SC-160LP	1.2 (0.9)	1.6 (1.2)	1.9 (1.4)
SC-310	2.1 (1.5)	2.7 (1.9)	3.4 (2.4)
SC-740	3.8 (2.8)	4.6 (3.3)	5.5 (3.9)
METRIC kg (m³)	150 mm	300 mm	450 mm
SC-160LP	1088 (0.7)	1452 (0.9)	1724 (1.0)
SC-310	1830 (1.1)	2490 (1.5)	2990 (1.8)
SC-740	3450 (2.1)	4170 (2.5)	4490 (3.0)
ENGLISH tons (yd³)	9"	12"	18"
DC-780	4.2 (3.0)	4.7 (3.3)	5.6 (3.9)
METRIC kg (m³)	230 mm	300 mm	450 mm
DC-780	3810 (2.3)	4264 (2.5)	5080 (3.0)

Note: Assumes 6" (150 mm) of stone above, and between chambers. For SC-310, SC-740 and DC-780 Chambers only.

To calculate the total amount of clean, crushed, angular stone required, multiply the number of chambers (C) by the selected weight of stone from **Table 11**.
NOTE: Clean, crushed, angular stone is also required around the perimeter of the system.

5) Determine the volume of excavation (Ex) required.
6) Determine the area of filter fabric (F) required.

TABLE 12 – Volume of Excavation Per Chamber

	Stone Foundation Depth yd³ (m³)		
	6" (150 mm)	12" (300 mm)	18" (450 mm)
SC-160LP	1.5 (1.1)	1.8 (1.3)	2.1 (1.5)
SC-310	2.9 (2.2)	3.4 (2.6)	3.8 (2.9)
SC-740	5.5 (4.2)	6.2 (4.7)	6.8 (5.2)
	9" (230 mm)	12" (300 mm)	18" (450 mm)
DC-780	5.9 (4.5)	6.3 (4.8)	6.9 (5.3)

Note: Assumes 6" (150 mm) of separation between chamber rows (no spacing for the SC-160LP) and 18" (450 mm) of cover. The volume of excavation will vary as the depth of the cover increases.

Each additional foot of cover will add a volume of excavation of 1.3 yds³ (1.0 m³) per SC-740 / DC-780, 0.9 yds3 (0.7 m3) per SC-310 chamber and 0.55 yds³ (0.4m³) per SC-160LP chamber.

The bottom and sides of the bed and the top of the embedment stone must be covered with ADS 601 (or equal) a non-woven geotextile (filter fabric). The area of the sidewalls must be calculated and a 2 foot (0.6 m) overlap must be included where two pieces of filter fabric are placed side-by-side or end-to-end. Geotextiles typically come in 15 foot (4.6 m) wide rolls.

7) Determine the number of end caps (E_c) required.

Each row of chambers requires two end caps.
E_c = number of rows x 2

Figure 18 – Under Drain Detail

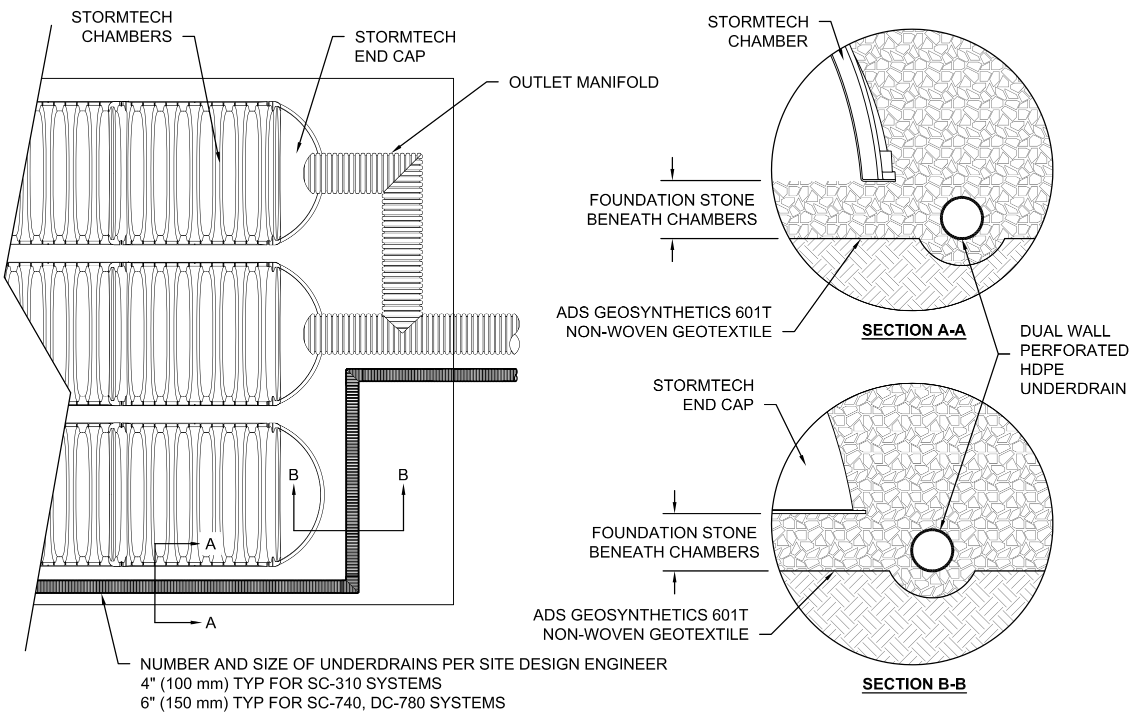
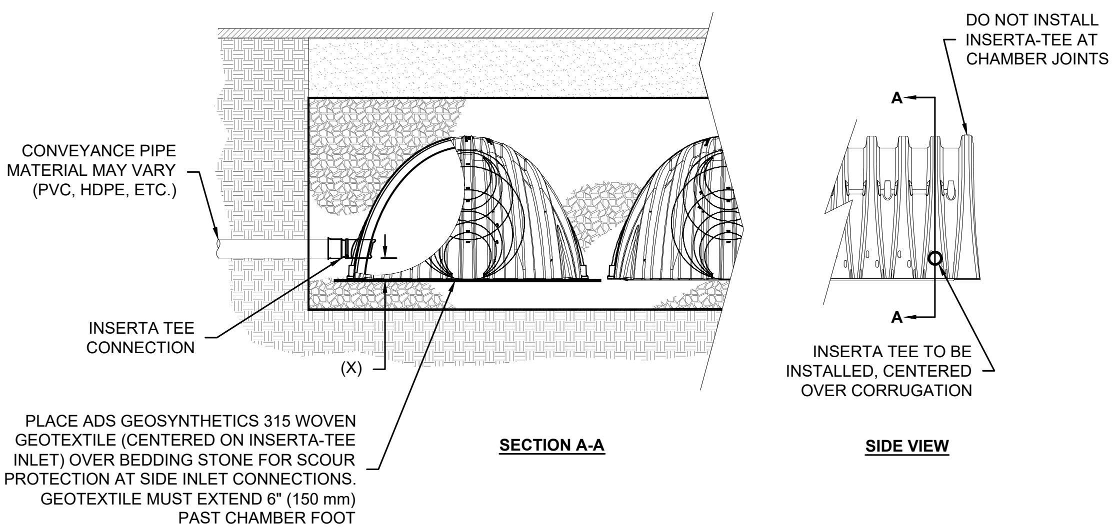


Figure 19 – INSERTA TEE Side Detail



CHAMBER	MAX DIAMETER OF INSERTA TEE	HEIGHT FROM BASE OF CHAMBER (X)
SC-310	6" (150 mm)	4" (100 mm)
SC-740	10" (250 mm)	4" (100 mm)
DC-780	10" (250 mm)	4" (100 mm)
INSERTA TEE FITTINGS AVAILABLE FOR SDR 26, SDR 35, SCH 40 IPS GASKETED & SOLVENT WELD, N-12, HP STORM, C-900 OR DUCTILE IRON		

NOTE:
PART NUMBERS WILL VARY BASED ON INLET PIPE MATERIALS.
CONTACT STORMTECH FOR MORE INFORMATION.

NOTE: SIDE INSERTA TEES CANNOT BE USED ON SC-160LP CHAMBERS.

13.0 General Notes

1. StormTech ("StormTech") requires installing contractors to use and understand StormTech's latest Installation Instructions prior to beginning system installation.

2. Our Technical Services Department offers installation consultations to installing contractors. Contact our Technical Service Representatives at least 30 days prior to system installation to arrange a preinstallation consultation. Our representatives can then answer questions or address comments on the StormTech chamber system and inform the Installing contractor of the minimum installation requirements before beginning the system's construction. Call **860-529-8188** to speak to a Technical Service Representative or visit **www.stormtech.com** to receive a copy of our Installation Instructions.

3. StormTech's requirements for systems with pavement design (asphalt, concrete pavers, etc.): Minimum cover for the SC-740, DC-780 and SC-310 chambers is 18" (457 mm) not including pavement; Minimum cover for the SC-160LP chamber is 14" (350 mm); Maximum cover for the SC-740 and SC-310 chambers is 96" (2.4 m) including pavement design; Maximum cover for the SC-160LP chamber is 10' (3.0 m); Maximum cover for the DC-780 chamber is 12' (3.6 m) including pavement design. For installations that do not include pavement, where rutting from vehicles may occur, minimum required cover is 24" (610 mm), maximum cover is as stated above.

4. The contractor must report any discrepancies with the bearing capacity of the chamber foundation materials to the design engineer.

5. AASHTO M288 Class 2 non-woven geotextile (filter fabric) must be used as indicated in the project plans.

6. Stone placement between chamber rows and around perimeter must follow instructions as indicated in the most current version of StormTech's Installation Instructions.

7. Backfilling over the chambers must follow requirements as indicated in the most current version of StormTech's Installation Instructions.

8. The contractor must refer to StormTech's Installation Instructions for a Table of Acceptable Vehicle Loads at various depths of cover. This information is also available at StormTech's website: **www.stormtech.com**. The contractor is responsible for preventing vehicles that exceed StormTech's requirements from traveling across or parking over the stormwater system. Temporary fencing, warning tape and appropriately located signs are commonly used to prevent unauthorized vehicles from entering sensitive construction areas.

9. The contractor must apply erosion and sediment control measures to protect the stormwater system during all phases of site construction per local codes and design engineer's specifications.

10. STORMTECH PRODUCT WARRANTY IS LIMITED. Contact StormTech for warranty information.

14.0 StormTech Product Specifications

1.0 GENERAL

1.1 StormTech chambers are designed to control storm water runoff. As a subsurface retention system, StormTech chambers retain and allow effective infiltration of water into the soil. As a subsurface detention system, StormTech chambers detain and allow for the metered flow of water to an outfall.

2.0 CHAMBER PARAMETERS

2.1 The Chamber shall be injection molded of an impact modified polypropylene or polyethylene copolymer to maintain adequate stiffness through higher temperatures experienced during installation and service.

2.2 The nominal chamber dimensions of the StormTech SC-740 and DC-780 shall be 30.0" (762 mm) tall, 51.0" (1295 mm) wide and 90.7" (2304 mm) long. The nominal chamber dimensions of the StormTech SC-310 shall be 16.0" (406 mm) tall, 34.0" (864 mm) wide and 90.7" (2304 mm) long. SC-160LP shall be 12"(305mm) tall, 25" (635 mm) wide and 90.7" (2304mm) long. The installed length of a joined chamber shall be 85.4" (2169 mm).

2.3 The chamber shall have a continuously curved section profile.

2.4 The chamber shall be open-bottomed.

2.5 The chamber shall incorporate an overlapping corrugation joint system to allow chamber rows of almost any length to be created. The overlapping corrugation joint system shall be effective while allowing a chamber to be trimmed to shorten its overall length.

2.6 The nominal storage volume of all StormTech chambers includes the volume of the clean, crushed, angular stone with an assumed 40% porosity. The nominal storage volume of a joined StormTech SC-740 chamber shall be 74.9 ft^3 (2.1 m^3) per chamber when installed per StormTech's typical details. This equates to a storage volume per unit area of bed of 2.2 ft^3/ft^2 (0.67 m^3/m^2). The nominal storage volume of a joined StormTech DC-780 chamber shall be 78.4 ft^3 (2.2 m^3) per chamber when installed per StormTech's typical details. This equates to a storage volume per unit area of bed of 2.3 ft^3/ft^2 (0.70 m3/m2). The nominal storage volume of a joined StormTech SC-310 chamber shall be 31.0 ft^3 (0.88 m^3) per chamber when installed per StormTech's typical details. This equates to a storage volume per unit area of bed of 1.3 ft^3/ft2 (0.40 m^3/m^2). The nominal storage volume of a joined StormTech SC-160LP chamber shall be 15 ft^3 (0.42 m^3) per chamber when installed per StormTech's typical details. This equates to a storage volume per unit area of bed of 1.0 ft^3/ft^3 (0.30 m^3/m^3).

2.7 The SC-740 and SC-310 chambers shall have forty eight orifices penetrating the sidewalls to allow for lateral conveyance of water.

2.8 The chamber shall have two orifices near its top to allow for equalization of air pressure between its interior and exterior.

2.9 The chamber shall have both of its ends open to allow for unimpeded hydraulic flows and visual inspections down a row's entire length.

2.10 The chamber shall have 14 corrugations.

2.11 The chamber shall be analyzed and designed using AASHTO methods for thermoplastic culverts contained in the LRFD Bridge Design Specifications, 2nd Edition, including Interim Specifications through 2001. Design live load shall be the AASHTO design truck. Design shall consider earth and live loads as appropriate for the minimum to maximum specified depth of fill.

2.12 The chamber shall be manufactured in an ISO 9001:2000 certified facility.

3.0 END CAP PARAMETERS

3.1 The end cap shall be designed to fit into any corrugation of a chamber, which allows: capping a chamber that has its length trimmed; segmenting rows into storage basins of various lengths.

3.2 The end cap shall have saw guides to allow easy cutting for various diameters of pipe that may be used to inlet the system.

3.3 The end cap shall have excess structural adequacies to allow cutting an orifice of any size at any invert elevation.

3.4 The primary face of an end cap shall be curved outward to resist horizontal loads generated near the edges of beds.

3.5 The end cap shall be manufactured in an ISO 9001:2000 certified facility.

15.0 Chamber Specifications for Contract Documents

SC-160LP STORMTECH CHAMBER SPECIFICATIONS

1. Chambers shall be Stormtech SC-160LP.
2. Chambers shall be arch-shaped and shall be manufactured from virgin, impact-modified polypropylene copolymers.
3. Chambers shall meet the requirements of ASTM F2418-16A, "Standard Specification for Polypropylene (PP) Corrugated Wall Stormwater Collection Chambers"
4. Chamber rows shall provide continuous, unobstructed internal space with no internal supports that would impede flow or limit access for inspection.
5. The structural design of the chambers, the structural backfill, and the installation requirements shall ensure that the load factors specified in the AASHTO LRFD bridge design specifications, Section 12.12, are met for: 1) long-duration dead loads and 2) short-duration live loads, based on the AASHTO design truck with consideration for impact and multiple vehicle presences.
6. Chambers shall be designed, tested and allowable load configurations determined in accordance with ASTM F2787, "Standard Practice for Structural Design of Thermoplastic Corrugated Wall Stormwater Collection Chambers". Load configurations shall include: 1) instantaneous (<1 min) AASHTO design truck live load on minimum cover 2) maximum permanent (75-yr) cover load and 3) allowable cover with parked (1-week) aashto design truck.
7. Requirements for handling and installation:
    - To maintain the width of chambers during shipping and handling, chambers shall have integral, interlocking stacking lugs.
    - To ensure a secure joint during installation and backfill, the height of the chamber joint shall not be less than 1.5".
    - To ensure the integrity of the arch shape during installation, a) the arch stiffness constant as defined in section 6.2.8 of ASTM F2418 shall be greater than or equal to 400 lbs/in/in. And b) to resist softening during hot, sunny installation conditions, chambers shall be produced from light, reflective gold or yellow colors.
8. Only chambers that are approved by the site design engineer will be allowed. The chamber manufacturer shall submit the following upon request to the site design engineer for approval before delivering chambers to the project site:
    - A structural evaluation sealed by a registered professional engineer that demonstrates that the safety factors are greater than or equal to 1.95 for dead load and 1.75 for live load, the minimum required by ASTM F2787 and by AASHTO for thermoplastic pipe.
    - A structural evaluation sealed by a registered professional engineer that demonstrates that the load factors specified in the AASHTO IRFD bridge design specifications, Section 12.12, are met. The 50 year creep modulus data specified in ASTM F2418 must be used as part of the AASHTO structural evaluation to verify long-term performance.

Chambers and end caps shall be produced at an ISO 9001 certified manufacturing facility.

SC-310 STORMTECH CHAMBER SPECIFICATIONS

1. Chambers shall be Stormtech SC-310.
2. Chambers shall be arch-shaped and shall be manufactured from virgin, impact-modified polypropylene or polyethylene copolymers.
3. Chambers shall meet the requirements of ASTM F2922 (polethylene) or ASTM F2418-16A (polypropylene), "Standard Specification for Corrugated Wall Stormwater Collection Chambers"
4. Chamber rows shall provide continuous, unobstructed internal space with no internal supports that would impede flow or limit access for inspection.
5. The structural design of the chambers, the structural backfill, and the installation requirements shall ensure that the load factors specified in the AASHTO IRFD bridge design specifications, Section 12.12, are met for: 1) long-duration dead loads and 2) short-duration live loads, based on the AASHTO design truck with consideration for impact and multiple vehicle presences.
6. Chambers shall be designed, tested and allowable load configurations determined in accordance with ASTM F2787, "Standard Practice for Structural Design of Thermoplastic Corrugated Wall Stormwater Collection Chambers". Load configurations shall include: 1) instantaneous (<1 min) AASHTO design truck live load on minimum cover 2) maximum permanent (75-yr) cover load and 3) allowable cover with parked (1-week) AASHTO to design truck.
7. Requirements for handling and installation:
    - To maintain the width of chambers during shipping and handling, chambers shall have integral, interlocking stacking lugs.
    - To ensure a secure joint during installation and backfill, the height of the chamber joint shall not be less than 2".
    - To ensure the integrity of the arch shape during installation, a) the arch stiffness constant as defined in Section 6.2.8 of ASTM F2418 shall be greater than or equal to 400 lbs/in/in. And b) to resist softening during hot, sunny installation conditions, chambers shall be produced from light, reflective gold or yellow colors.
8. Only chambers that are approved by the site design engineer will be allowed. The chamber manufacturer shall submit the following upon request to the site design engineer for approval before delivering chambers to the project site:
    - A structural evaluation sealed by a registered professional engineer that demonstrates that the safety factors are greater than or equal to 1.95 for dead load and 1.75 for live load, the minimum required by ASTM F2787 and by AASHTO for thermoplastic pipe.
    - A structural evaluation sealed by a registered professional engineer that demonstrates that the load factors specified in the AASHTO LRFD bridge design specifications, Section 12.12, are met. The 50 year creep modulus data specified in ASTM F2418 must be used as part of the aashto structural evaluation to verify long-term performance.

Chambers and end caps shall be produced at an ISO 9001 certified manufacturing facility.