## PIPE TOOLS & VISES SINCE 1896

## **Valve Operator Instructions**

VOKU700PD VOKUCLUTCH

## Instructions

Clutch fits into Power Drives made for R12+ or 12R Dropheads. VOKUCLUTCH fits: REED CPDWW and 700PD power drives, RIDGID® 700 power drive, Milwaukee® 2874-22HD and 2874-20 M18 FUEL™ pipe threaders, DeWalt® DCE700X2 and DCE700X2K FLEXVOLT® 60V cordless pipe threader.

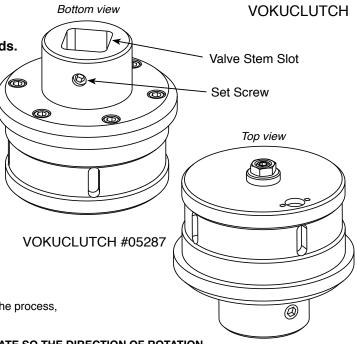
- The purpose of the Safety Clutch is to protect the operator and prevent valve or other equipment damage by limiting the amount of operating torque that can be applied.
- 1. Clutch is factory preset to approximately 150 ft-lbs.
- 2. Insert the VOKUCLUTCH #05287 Safety Clutch into the power drive.
- Mount the tool onto the valve stem and begin turning the valve.The clutch can be secured to the stem using the set screw in the clutch.
- 4. If the clutch slips, it has reached the torque limit.

*NOTE:* The #05287 features an adjustable torque option. For full details on the process, refer to REED Technical Bulletin #55277.

WARNING: THIS TOOL PRODUCES A HIGH AMOUNT OF TORQUE. OPERATE SO THE DIRECTION OF ROTATION IS AWAY FROM THE OPERATOR, OPERATE THE TOOL USING BOTH HANDS, AND MAINTAIN SECURE FOOTING.

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