

OPERATION AND PARTS MANUAL



MODEL FS AND FSN FLEXSHAFTS MODEL 900HD~2600HD VIBRATOR HEADS

Revision #1 (02/28/19)


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THIS MANUAL MUST ACCOMPANY THE EQUIPMENT AT ALL TIMES.

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SILICOSIS/RESPIRATORY WARNINGS

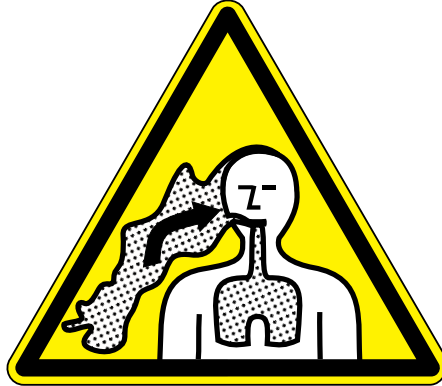
 **WARNING**



SILICOSIS WARNING

Grinding/cutting/drilling of masonry, concrete, metal and other materials with silica in their composition may give off dust or mists containing crystalline silica. Silica is a basic component of sand, quartz, brick clay, granite and numerous other minerals and rocks. Repeated and/or substantial inhalation of airborne crystalline silica can cause serious or fatal respiratory diseases, including silicosis. In addition, California and some other authorities have listed respirable crystalline silica as a substance known to cause cancer. When cutting such materials, always follow the respiratory precautions mentioned above.

 **WARNING**



RESPIRATORY HAZARDS

Grinding/cutting/drilling of masonry, concrete, metal and other materials can generate dust, mists and fumes containing chemicals known to cause serious or fatal injury or illness, such as respiratory disease, cancer, birth defects or other reproductive harm. If you are unfamiliar with the risks associated with the particular process and/or material being cut or the composition of the tool being used, review the material safety data sheet and/or consult your employer, the material manufacturer/supplier, governmental agencies such as OSHA and NIOSH and other sources on hazardous materials. California and some other authorities, for instance, have published lists of substances known to cause cancer, reproductive toxicity, or other harmful effects.

Control dust, mist and fumes at the source where possible. In this regard use good work practices and follow the recommendations of the manufacturers or suppliers, OSHA/NIOSH, and occupational and trade associations. Water should be used for dust suppression when wet cutting is feasible. When the hazards from inhalation of dust, mists and fumes cannot be eliminated, the operator and any bystanders should always wear a respirator approved by NIOSH/MSHA for the materials being used.

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NOTICE

Specifications and part numbers are subject to change without notice.

PARTS ORDERING PROCEDURES

Ordering parts has never been easier! Choose from three easy options:

Effective:
January 1st, 2006



Order via Internet (Dealers Only):

Order parts on-line using Multiquip's SmartEquip website!

- View Parts Diagrams
- Order Parts
- Print Specification Information



If you have an MQ Account, to obtain a Username and Password, E-mail us at: **parts@multiquip.com**.

To obtain an MQ Account, contact your District Sales Manager for more information.

Goto www.multiquip.com and click on

Order Parts to log in and save!

Use the **internet** and qualify for a **5% Discount** on *Standard orders* for all orders which include complete part numbers.*

Note: Discounts Are Subject To Change



Order via Fax (Dealers Only):

All customers are welcome to order parts via Fax.

Domestic (US) Customers dial:

1-800-6-PARTS-7 (800-672-7877)

Fax your order in and qualify for a **2% Discount** on *Standard orders* for all orders which include complete part numbers.*

Note: Discounts Are Subject To Change



Order via Phone: Domestic (US) Dealers Call:
1-800-427-1244

Non-Dealer Customers:

Contact your local Multiquip Dealer for parts or call 800-427-1244 for help in locating a dealer near you.



International Customers should contact their local Multiquip Representatives for Parts Ordering information.

When ordering parts, please supply:

- ☐ Dealer Account Number
- ☐ Dealer Name and Address
- ☐ Shipping Address (if different than billing address)
- ☐ Return Fax Number
- ☐ Applicable Model Number
- ☐ Quantity, Part Number and Description of Each Part

☐ Specify Preferred Method of Shipment:

- ☒ UPS/Fed Ex
- ☒ Priority One
- ☒ Ground
- ☒ Next Day
- ☒ Second/Third Day
- ☒ DHL
- ☒ Truck

NOTICE

All orders are treated as *Standard Orders* and will ship the same day if received prior to 3PM PST.

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SAFETY INFORMATION

DO NOT operate or service the equipment before reading the entire manual. Safety precautions should be followed at all times when operating this equipment. Failure to read and understand the safety messages and operating instructions could result in injury to yourself and others.



SAFETY MESSAGES

The four safety messages shown below will inform you about potential hazards that could injure you or others. The safety messages specifically address the level of exposure to the operator and are preceded by one of four words: **DANGER**, **WARNING**, **CAUTION** or **NOTICE**.

SAFETY SYMBOLS



DANGER

Indicates a hazardous situation which, if not avoided, **WILL** result in **DEATH** or **SERIOUS INJURY**.



WARNING

Indicates a hazardous situation which, if not avoided, **COULD** result in **DEATH** or **SERIOUS INJURY**.



CAUTION

Indicates a hazardous situation which, if not avoided, **COULD** result in **MINOR** or **MODERATE INJURY**.

NOTICE

Addresses practices not related to personal injury.

Potential hazards associated with the operation of this equipment will be referenced with hazard symbols which may appear throughout this manual in conjunction with safety messages.

Symbol	Safety Hazard
	Burn hazards
	Electric shock hazards

PERSONAL SAFETY



CAUTION

- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.



- Use personal protective equipment. Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries..



- Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.
- Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- **DO NOT** overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.
- If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

SAFETY INFORMATION

GENERAL POWER TOOL SAFETY WARNINGS

⚠ WARNING

- Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.
- Save all warnings and instructions for future reference.



NOTICE

- The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

WORK AREA SAFETY

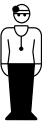
- Keep work area clean and well lit. Cluttered or dark areas invite accidents.
- **DO NOT** operate power tools in **explosive atmospheres**, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.
- **ALWAYS** clear the work area of any debris, tools, etc. that would constitute a hazard while the equipment is in operation.
- No one other than the operator is to be in the working area when the equipment is in operation.
- **DO NOT** use the equipment for any purpose other than its intended purposes or applications.

NOTICE

- This equipment should only be operated by trained and qualified personnel 18 years of age and older.
- Whenever necessary, replace nameplate, operation and safety decals when they become difficult read.
- Manufacturer does not assume responsibility for any accident due to equipment modifications. Unauthorized equipment modification will void all warranties.
- **NEVER** use accessories or attachments that are not recommended by Multiquip for this equipment. Damage

to the equipment and/or injury to user may result.

- **ALWAYS** know the location of the nearest **fire extinguisher**.
- **ALWAYS** know the location of the nearest **first aid kit**.
- **ALWAYS** know the location of the nearest phone or **keep a phone on the job site**. Also, know the phone numbers of the nearest **ambulance, doctor** and **fire department**. This information will be invaluable in the case of an emergency.



FLEXSHAFT SAFETY

⚠ DANGER

- **ALWAYS** wear rubber insulated gloves and boots when holding the flexshaft during operation. The possibility of electrocution exists causing equipment damage and severe bodily harm even death!

⚠ DANGER

- If applicable, periodically check insulation resistance as referenced in maintenance section. The possibility of electrocution exists causing equipment damage and severe bodily harm even death!

⚠ WARNING

- **NEVER** attempt to run the core outside the casing assembly for any reason.

⚠ CAUTION

- **DO NOT** carry plugged-in motor with finger on the switch.
- **NEVER** carry the motor by the cord. Use the carrying handle.
- **ALWAYS** check the vibrator motor for loosened hardware such as nuts and bolts before starting.
- Keep the cord from heat, oil, and sharp objects.
- **DO NOT** overload the motor. It will do a better and safer job at the rate for which it was designed.

SAFETY INFORMATION

- **DO NOT** expose vibrator motor to rain.
- **DO NOT** use vibrator motor in damp or wet locations without proper electrical circuits.
- **ALWAYS** keep clear of rotating or moving parts while operating the vibrator motor.
- **NEVER** leave the machine unattended while running.
- **ALWAYS** disconnect the motor from the power source when not in use, before servicing, and when changing flexible shafting and vibrator heads.
- Allow the vibrator motor to cool before servicing. Contact with hot components can cause serious burns.
- Before each use, **ALWAYS** check the motor to make certain that there are no damaged parts and that all parts function properly (such as switch, cord housing). If any damage or malfunctioning parts are found, have them repaired or replaced by an authorized service facility.



NOTICE

- Secure forms. Make sure the form work is well made and braced to withstand the stresses made by vibration.
- Keep vibrator motor clean for better and safer operation.
- **ALWAYS** store equipment properly when it is not being used. Equipment should be stored in a clean, dry location out of the reach of children and unauthorized personnel.
- Use only factory-authorized replacement parts.
- Store idle vibrator motor. When not in use, motor should be stored in a dry, safe storage area.

ELECTRICAL SAFETY

⚠ CAUTION

- Power tools must match the outlet. **NEVER** modify the plug in any way. **DO NOT** use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- **DO NOT** expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- **DO NOT** abuse power cord. **NEVER** use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tool in a damp location is unavoidable, use a residual current device (RCD), or Ground fault circuit interrupter (GFCI) protected supply. Use of an RCD or GFCI reduces the risk of electric shock.
- When applicable, use a protection wiring device, such as a Ground Fault Circuit Interrupter, for the protection of personnel.
- Operate electric motor only at the specified voltage indicated on the nameplate.
- **DO NOT** spray water onto electric motor.
- **DO NOT** yank the cord to disconnect it from the receptacle. Grasp the plug itself to disconnect it.
- **ALWAYS** make sure the ON/OFF switch on the electric motor is in the OFF position when not in use and before inserting the power plug into an AC receptacle.
- Before plugging the motor into a power source, **ALWAYS** remove any wrenches or other tools from the motor, shaft, and head that were used for assembly.

SPECIFICATIONS

Table 1. FS Series Flexible Shafts

Model#	Length ft. (m)	Weight lb (kg)
FS3	3 (0.9)	5 (2.3)
FS7	7 (2.1)	11 (4.9)
FS10	10 (3)	16 (7.2)
FS12	12 (3.7)	18 (8)
FS14	14 (4.3)	20 (9)
FS21	21 (6.4)	28 (12.7)

Table 2. FSN Series Flexible Shafts

Model#	Length ft. (m)	Weight lb (kg)
FSN2	2 (0.6)	3 (1.3)
FSN7	7 (2.1)	6 (2.9)
FSN10	10 (3)	9 (4.0)
FSN12	12 (3.7)	10 (4.8)
FSN14	14 (4.3)	11 (5.1)
FSN21	21 (6.4)	18 (8.3)

Table 3. Maximum Flexible Shaft Lengths

Flexible Shaft	Max Shaft Length ft (m)	Vibrator Head	Motor
FSN	21 (6.4)	900HD, 1000HD	CV1/BPX
FS	28 (8.5)	1400HD, 1700HD	CV2/BPX
FS	21 (6.4)*	2100HD	CV2/BPX
FS	35 (10.7)*	1400HD, 1700HD, 2100HD, 2600HD	CV3/BPX/G55H

* Requires Shaft Coupler P/N FSC

Table 4. Vibrator Heads

Model	Diameter in (mm)	Length in (cm)	Weight lb (kg)	Required Shaft	Required Motor
900HD	7/8 (22)	14 1/2 (37)	2.1 (1)	FSN	CV1/BPX
1000HD	1 1/16 (27)	13 7/8 (35)	2.8 (1.3)	FSN	CV1/BPX
1400HD	1 3/8 (35)	15 1/4 (39)	5.2 (2.4)	FS	CV2/CV3/BPX/G55H
1700HD	1 11/16 (43)	15 (38)	6.4 (2.9)	FS	CV2/CV3/BPX/G55H
2100HD	2 1/8 (54)	13 1/4 (34)	9.4 (4.3)	FS	CV2/CV3/BPX/G55H
2600HD	2 5/8 (67)	13 1/4 (34)	13.4 (6.1)	FS	CV3/BPX/G55H

Table 5. Drive Motors (Electric/Gasoline)

Model#	Amps	Voltage/Frequency	HP (kW)	RPM	Required Shaft	Type
CV1A	10	115 VAC 50/60 Hz	1 (1.2)	16,000	FSN	Electric
CV2A	15	1150 VAC 50/60 Hz	2 (1.8)	18,000	FS	Electric
CV2B	7.5	230 VAC 50/60 Hz	2 (1.8)	18,000	FS	Electric
CV3A	20	115 VAC 50/60 Hz	3 (2.4)	19,250	FS	Electric
CV3B	10	230 VAC 50/60 Hz	3 (2.4)	19,250	FS	Electric
G55H	N/A	N/A	4.8 (3.6)	3,600	FS	Gasoline
BPX	N/A	N/A	2.1 (1.6)	7,000	FS, FSN	Gasoline

NOTICE

Vibration techniques, vibrator head placement and spacing as referenced in the "General Information" and "Operation" sections of this manual is only to be ***used as a guideline***. Multiquip assumes no responsibility for vibrator operating techniques referenced in this manual.

The consolidation of concrete has many mitigating factors that must be considered such as slump, mix, depth of vibrator, vibrator spacing, vibration time, vibration frequency, temperature. All of these factors must be considered when the consolidation (vibration) of concrete is required.

GENERAL INFORMATION

Multiquip's flex-shafts vibrator heads are designed to work in medium to high slump concrete. Typical applications include small pours, slabs driveways, stem walls and footings.

Typical shaft lengths range from 2 to 21 feet (0.6 to 6.4 meters). See Table 3 for the various recommended shaft lengths.

Vibrating steel heads are attached to one end of the flex-shaft. These heads generate a vibration via an eccentric rotor that consolidates the concrete by removing air pockets. The round head design allows for the transmission of vibration in all directions.

There are 6 different steel head sizes that range from $\frac{7}{8}$ to $2\frac{5}{8}$ inches in diameter. Typical vibration frequency for these vibrating heads range from 9,200 to 12,150 VPM with 1-inch slump when using electric motors.

WHY VIBRATE CONCRETE

To ensure optimum strength and durability, vibration of fresh concrete is an important requirement. Vibration or compaction is the principal method for consolidation of concrete.

CONSOLIDATION

Consolidation eliminates pockets of aggregate and air bubbles maximizing strength, eliminating surface voids. Vibrators consolidate concrete by transmitting shock waves which allow the aggregate to float freely while pushing lighter trapped air up and out of the concrete mix.

A properly consolidated concrete pour will display a thin line of mortar appearing along the form near the vibrator and the coarse aggregate has been dispersed evenly throughout the pour and is not visible.

VIBRATION TIME

Vibration time depends on frequency. The higher the frequency, the less vibration time is required for the job.

VIBRATION RANGE

Vibration range (Figure 1) can be defined as "Area of Influence". This area of influence (vibrating radius) is the distance from the center of the vibrator to the outer most edge.

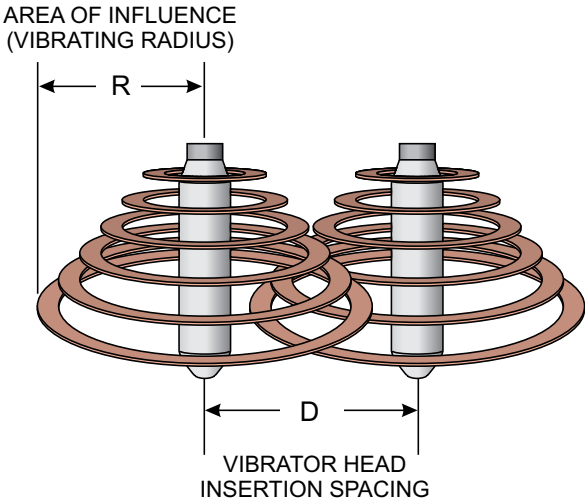


Figure 1. Vibrator Radius/Spacing

Table 6 shows the vibration radius and spacing for a given vibrator head diameter.

Table 6. Vibrating Radius/Insertion Spacing			
Vibrating HD. Model	Vibrator HD. Dia. in. (mm)#	Vibration Radius (R)	Vibrator Spacing (D)
900HD	$\frac{7}{8}$ (22)	4 (102)	6 (152)
1000HD	$1\frac{1}{16}$ (27)	5.5 (140)	8.25 (210)
1400HD	$1\frac{3}{8}$ (35)	8 (203)	12 (305)
1700HD	$1\frac{11}{16}$ (43)	12 (305)	18 (457)
2100HD	$2\frac{1}{8}$ (54)	14 (356)	21 (533)
2600HD	$2\frac{5}{8}$ (67)	18 (457)	27 (686)

NOTICE

Radius (area of influence **R**) and vibrator head spacing (**D**) are expressed in inches/millimeters. Radius and distance values expressed in Table 6 are only to be used as a general guide. Values are subject to change.

NOTICE

Vibrator head spacing distance (**D**) is calculated by multiplying the vibrating head radius (area of influence) by 1.5.

GENERAL INFORMATION

When determining which head to choose it is important to access the application. Mainly what are the dimensions of the application. Select the vibrator head based on its radiating radius characteristics. Reference Table 6.

Select the vibrating head that covers the largest possible area without excessive overkill. This will allow for more efficient productivity. General rule of thumb is **DO NOT** select a vibrator head which has a vibration radius of more than twice the width of the form.

Example:

If the form width is 9 inches (229 mm) the selected vibrator head radius should not exceed an 18 inch (457 mm) radius.

In this example the 2600HD vibrator head would be the recommended choice. Reference Table 6 and Figure 2.

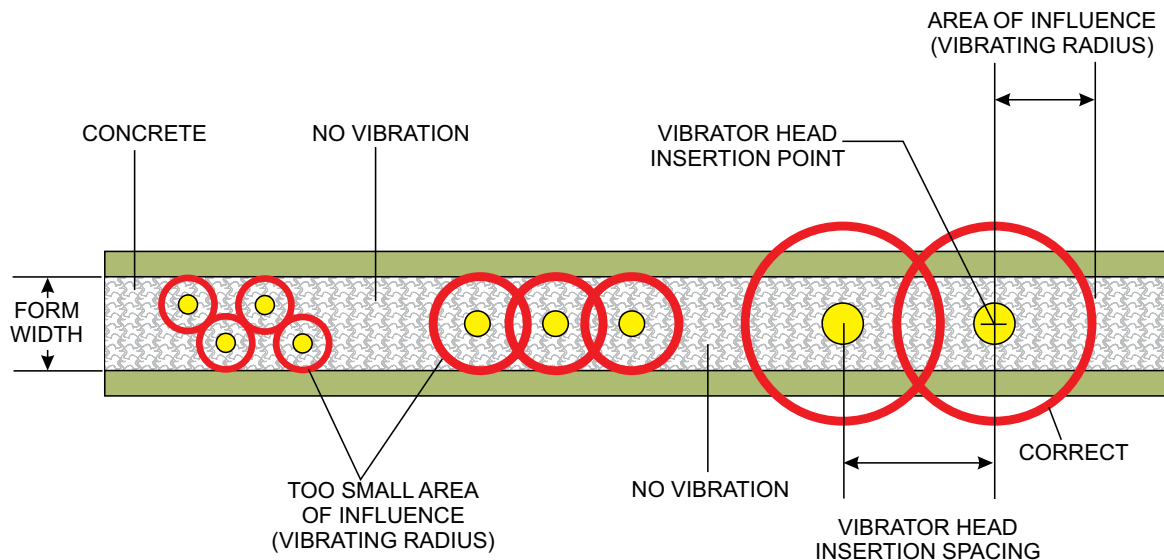


Figure 2. Head Selection

ATTACHING VIBRATOR HEAD TO FLEXIBLE SHAFT

1. Apply a ring of anaerobic sealant (Loctite™ No. 271) to flexshaft threads as shown in Figure 3.
2. Insert coupler into flexshaft as shown in Figure 3.
3. Attach vibrator head onto flexshaft as shown in Figure 3.
4. Use a wrench and tighten vibrator head securely to flexshaft. Threads are left-handed.

NOTICE

All flexshaft cores have been lubricated (greased) at the factory and are ready for use.

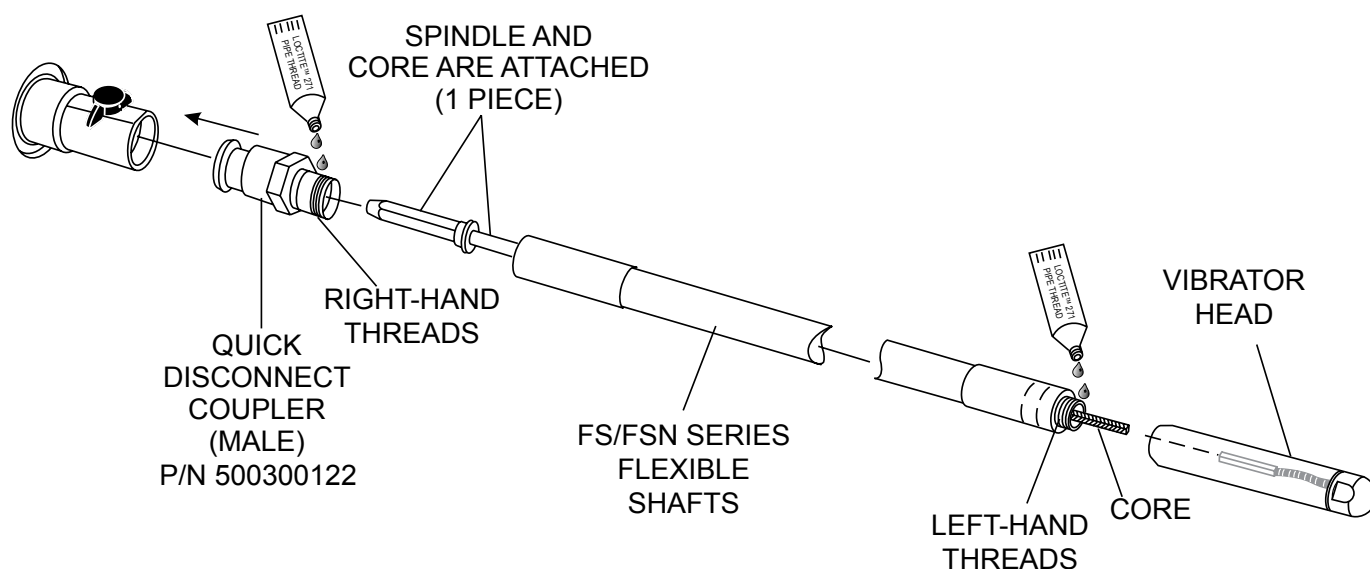


Figure 3. Attaching Vibrator Head to Flexible Shaft

NOTICE

FS/FSN series flexshafts do not require a spindle. Spindle is permanently attached to the wire core.

ATTACHING FLEXSHAFT TO DRIVE MOTOR

1. Pull upward on drive motor quick disconnect knob. Insert coupler-end of flext-shaft into drive motor housing. Reference Figure 4.
2. Make sure flexshaft has been seated securely. Release drive motor quick disconnect knob.

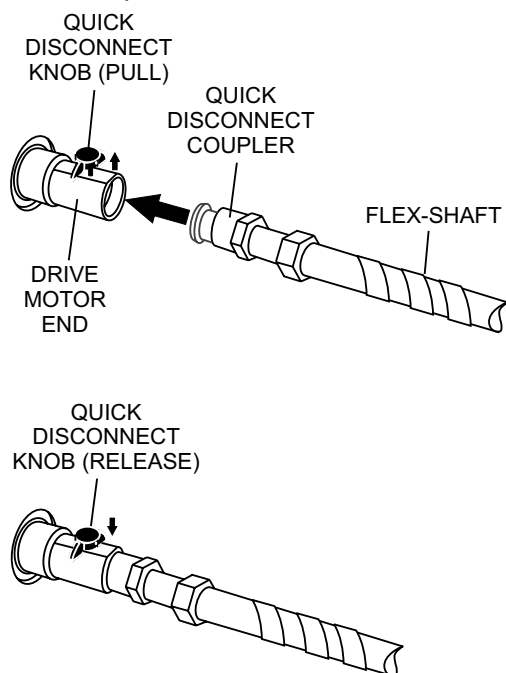


Figure 4. QD Coupler Connection

INSTALLING FSC SHAFT COUPLER

The FSC shaft coupler allows for the extension of the FS Series flexible shafts. Maximum extension length shall not exceed 35 ft (10.6 meters).

This shaft extension coupler is only to be used on FS series flexible shafts.

1. Install FSC shaft coupler as shown in Figure 5.

NOTICE

All FS Series flexible shafts are supplied with a quick disconnect (QD) coupler. This coupler is not required for flex shaft extension.

2. Apply anaerobic sealant as required. Tighten FSC coupler securely.

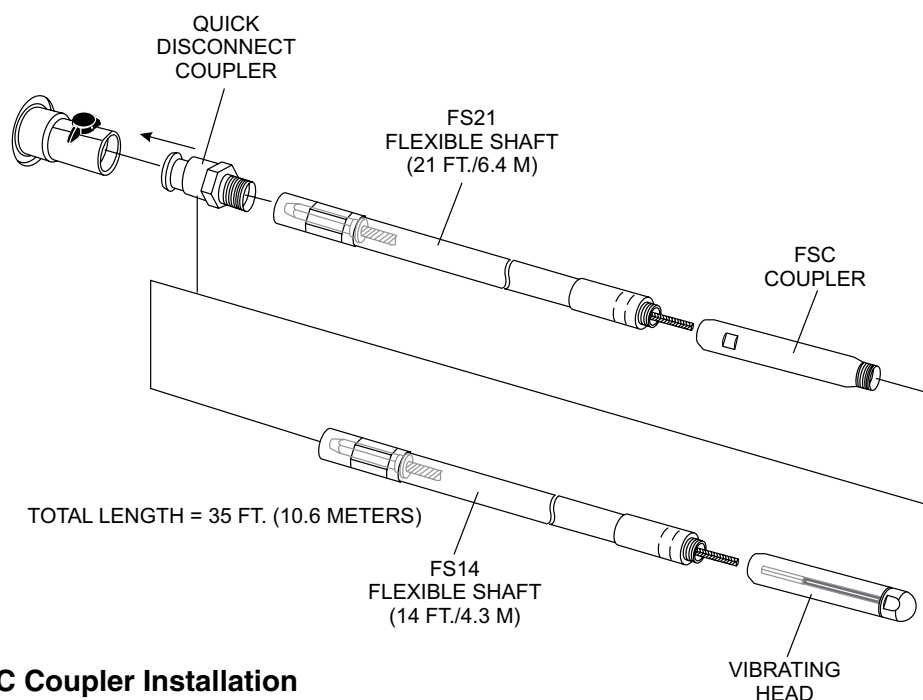


Figure 5. FSC Coupler Installation

OPERATION

Before connecting any of the flexible shafts referenced in this manual, please read any and all operating instructions relating to the drive motor associated with the flexible shaft.

Using the wrong drive motor can adversely affect the performance of the flexshaft/vibrating head. Selecting too large a flexshaft/vibrating head combination will overload the motor and cause excessive wear.

1. Hold vibrator head above concrete pour when starting drive motor. This will prevent the vibrator head from bouncing on hard surfaces which could damage the bearings.
2. Keep flexshaft (Figure 6) straight as possible when operating. Sharp bends increase the load on the core and drive motor, which will result in early core failure and possible damage to the drive motor.

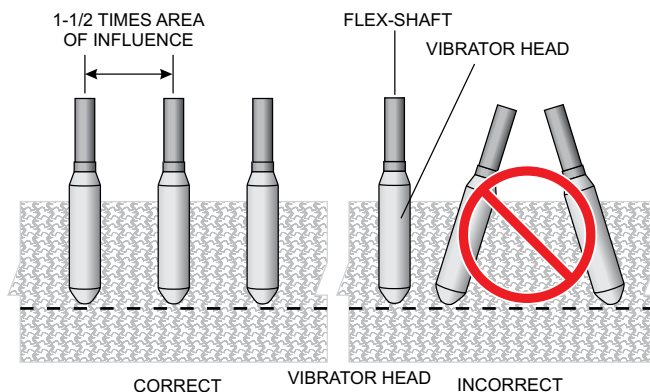


Figure 6. Vibrator Head Insertion

3. Completely immerse the vibrator head quickly into the concrete mix at a vertical rate of about one foot per second (0.3 meters/second). Vibrate concrete for about 5 to 15 seconds for wet mixes. For stiff mixes vibrate 2-3 minutes.
4. Stop vibration of concrete mix when concrete has a level, glossy surface and there are no breaking air bubbles.
5. Slowly lift the head out of the mix using an up and down movement. This slight up and down movement will close the hole formed by the vibrator.

6. When lifting the head out of the concrete, withdraw slowly at a rate of about 3 sec./ft. Using this technique will avoid the re-trapping of air.
7. When near the top of the mix, withdraw the vibrator quickly.
8. Re-insert vibrator into mix according to the "area of influence" See Figure 6. Establish a symmetrical overlapping pattern for inserting and removing the vibrator head.
9. If concrete is poured in layers, allow vibrator to pass within 3 to 6 inches (76 to 152 mm.) into next layer to ensure the knitting of the two layers. The complete bonding of layers will prevent "lift lines" when forms are removed.

NOTICE

DO NOT use vibrator to move concrete laterally. This will cause segregation of the concrete. Use a shovel or similar device to spread the concrete.

FLEXSHAFT LUBRICATION (100 HOURS)

1. Using a bench vice and wrench, remove coupler from flexshaft as shown in Figure 7. Please note threads are **right-handed** on this side of the flexshaft (drive motor end).
2. Heat should be applied to the threads to break down the anaerobic sealant. Applying heat will help prevent possible damage to threads.
3. Next, using a wrench and bench vise if necessary, remove flexible shaft from vibrator head as shown in Please note threads are **left-handed** on this side of the flexshaft (vibrator end).
4. Pull the wire core out from casing. Using a clean soft cloth wipe the grease off as it is pulled from the casing. Wipe clean.

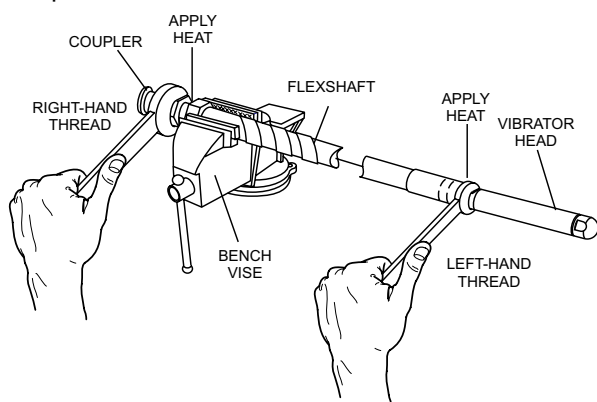


Figure 7. Removing Wire Core

5. Inspect the core for broken wires, permanent set or other damage such as an area that indicates high wear or having overheated. If any of these conditions exist replace flexible shaft.
6. Use the core to push a cleaning patch through the casing to remove any old grease or foreign matter that may have accumulated inside the casing.

NOTICE

DO NOT use solvents to clean casing. Applying solvents to the core or casing may cause grease (lubricant) to breakdown, resulting in damage to the flexshaft.

7. Thoroughly clean wire core (Figure 8) if it is being reused. A wire brush may be required to remove hardened residue.

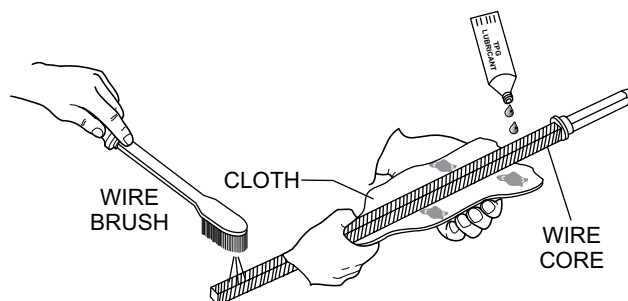


Figure 8. Cleaning Wire Core

8. Apply a light amount of DuBois "TPG" lubricant (Figure 8) or a good grade bearing grease to the entire length of the wire core.

NOTICE

DO NOT force casing full of grease. A tightly packed casing will load the drive motor which could lead to overheating.

9. Reinstall wire core back into casing. When re-attaching coupler and vibrator head to flexshaft, clean mating threads with an anaerobic sealant primer. Allow primer to dry for several minutes.
10. Also apply a ring of anaerobic sealant (Loctite™ No. 271) to the middle of the casing ferrule threads.
11. Screw the vibrator head back onto flexshaft casing. Wait one hour before using.
12. Apply anaerobic sealant to coupler threads. Insert coupler back into flexshaft. Tighten securely. Wait one hour before using.

VIBRATOR HEAD LUBRICATION (300 HOURS)

1. Using a wrench, remove vibrator tip (Figure 9) from vibrator head body. Have a cloth handy to catch any spilled oil.

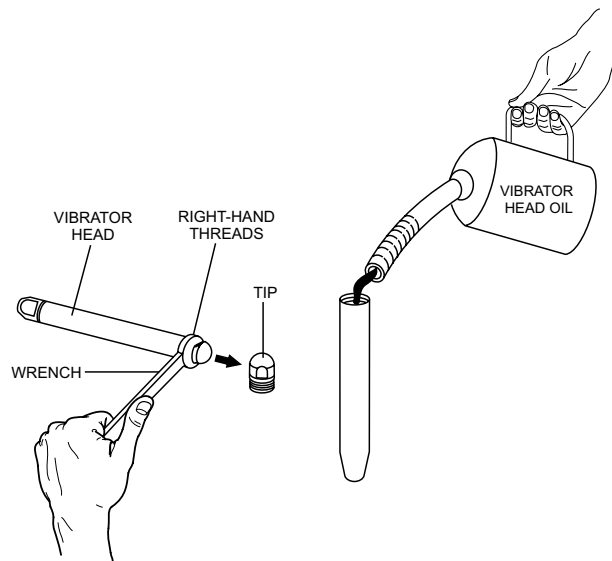


Figure 9. Adding Oil (Vibrator Head)

2. Drain old oil from vibrator head body (casing). Place oil in a suitable container. **DO NOT** pour oil on the ground.

NOTICE

Dispose used vibrator head oil in accordance with city, local and state environmental guidelines.

3. Fill vibrator head body with SAE 15 or AW MV ISO 46 type oil or equivalent.
4. **DO NOT** fill head body beyond capacity. Reference Table 7.

NOTICE

DO NOT overfill. Too much oil in the vibrator head will overload the drive motor.

Table 7. Vibrator Head Oil Capacity

Vibrating HD. Model	Oil Capacity. oz. (ml)#	Vibrating HD. Model	Oil Capacity. oz. (ml)#
900HD	0.5 (15)	1700HD	0.75 (22)
1000HD	0.5 (15)	2100HD	1 (30)
1400HD	0.5 (15)	2600HD	1.5 (44)

VIBRATOR HEAD WEAR (300 HOURS)

1. Periodically measure the outside diameter (Figure 10) of the vibrator head casing.

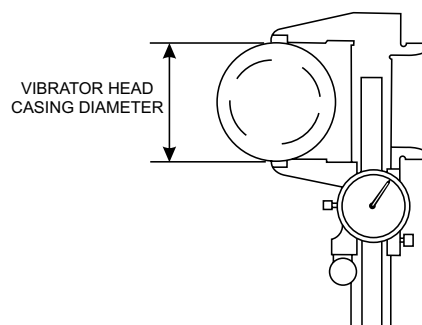


Figure 10. Vibrator Head Diameter

2. Replace vibrator head if it is not within minimum wear tolerances as specified in Table 8.

Table 8. Vibrator Head Wear Diameter

Vibrator Head	Vibrator Head Dia. in. (mm)#	Vibrator Head Min Wear Dia. in. (mm)
900HD	$\frac{7}{8}$ (22.22)	$\frac{13}{16}$ (20.62)
1000HD	$1\frac{1}{16}$ (26.98)	1 (25.4)
1400HD	$1\frac{3}{8}$ (34.92)	$1\frac{1}{4}$ (31.75)
1700HD	$1\frac{11}{16}$ (42.86)	$1\frac{9}{16}$ (39.67)
2100HD	$2\frac{1}{8}$ (53.97)	$1\frac{7}{8}$ (47.62)
2600HD	$2\frac{5}{8}$ (66.67)	$2\frac{1}{4}$ (57.15)

Table 9. Generator Troubleshooting

Symptom	Possible Problem	Solution
Flexshaft Binding	Flexshaft kinked?	Straighten out flexshaft.
	Defective flexshaft?	Replace flexshaft.
	Too much grease in flexshaft casing?	Relube flexshaft.
Leaking Vibrator Head	Too much oil in head casing?	Fill head casing to recommended level.
	Head bearings/seals defective?	Replace vibrator head.

EXPLANATION OF CODE IN REMARKS COLUMN

The following section explains the different symbols and remarks used in the Parts section of this manual. Use the help numbers found on the back page of the manual if there are any questions.

NOTICE

The contents and part numbers listed in the parts section are subject to change **without notice**. Multiquip does not guarantee the availability of the parts listed.

SAMPLE PARTS LIST

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	12345	BOLT	1	INCLUDES ITEMS W/%
2%		WASHER, 1/4 IN.		NOT SOLD SEPARATELY
2%	12347	WASHER, 3/8 IN. ...	1	MQ-45T ONLY
3	12348	HOSE	A/R	MAKE LOCALLY
4	12349	BEARING	1	S/N 2345B AND ABOVE

NO. Column

Unique Symbols — All items with same unique symbol (@, #, +, %, or >) in the number column belong to the same assembly or kit, which is indicated by a note in the “Remarks” column.

Duplicate Item Numbers — Duplicate numbers indicate multiple part numbers, which are in effect for the same general item, such as different size saw blade guards in use or a part that has been updated on newer versions of the same machine.

NOTICE

When ordering a part that has more than one item number listed, check the remarks column for help in determining the proper part to order.

PART NO. Column

Numbers Used — Part numbers can be indicated by a number, a blank entry, or TBD.

TBD (To Be Determined) is generally used to show a part that has not been assigned a formal part number at the time of publication.

A blank entry generally indicates that the item is not sold separately or is not sold by Multiquip. Other entries will be clarified in the “Remarks” Column.

QTY. Column

Numbers Used — Item quantity can be indicated by a number, a blank entry, or A/R.

A/R (As Required) is generally used for hoses or other parts that are sold in bulk and cut to length.

A blank entry generally indicates that the item is not sold separately. Other entries will be clarified in the “Remarks” Column.

REMARKS Column

Some of the most common notes found in the “Remarks” Column are listed below. Other additional notes needed to describe the item can also be shown.

Assembly/Kit — All items on the parts list with the same unique symbol will be included when this item is purchased.

Indicated by:

“INCLUDES ITEMS W/(unique symbol)”

Serial Number Break — Used to list an effective serial number range where a particular part is used.

Indicated by:

“S/N XXXXX AND BELOW”

“S/N XXXX AND ABOVE”

“S/N XXXX TO S/N XXX”

Specific Model Number Use — Indicates that the part is used only with the specific model number or model number variant listed. It can also be used to show a part is NOT used on a specific model or model number variant.

Indicated by:

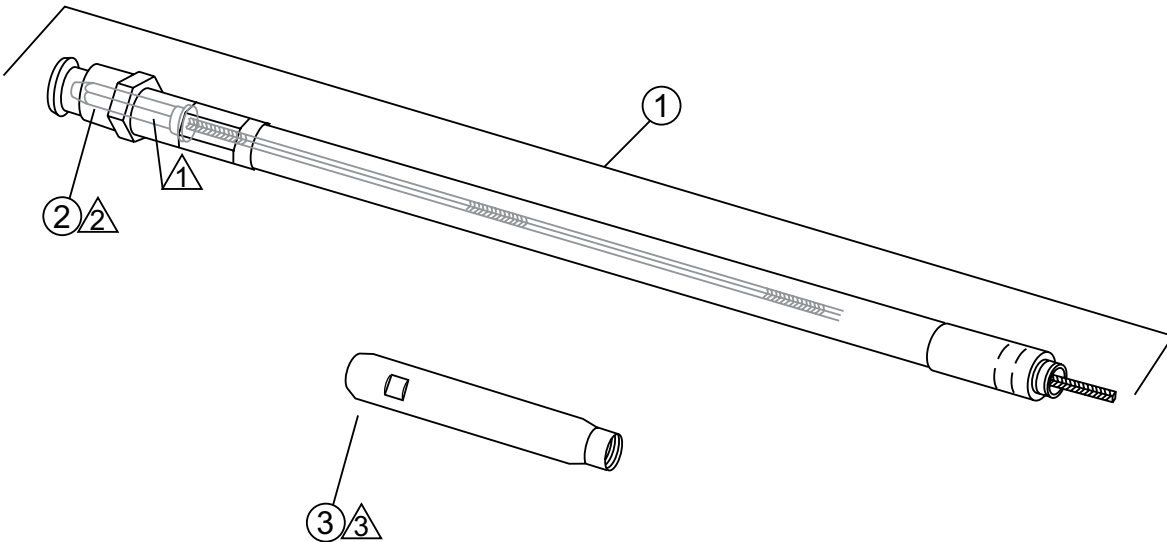
“XXXXX ONLY”

“NOT USED ON XXXX”

“Make/Obtain Locally” — Indicates that the part can be purchased at any hardware shop or made out of available items. Examples include battery cables, shims, and certain washers and nuts.

“Not Sold Separately” — Indicates that an item cannot be purchased as a separate item and is either part of an assembly/kit that can be purchased, or is not available for sale through Multiquip.

FS SERIES FLEXIBLE SHAFTS ASSY.



NOTE:

- ① SPINDLE IS PART OF CORE.
- ② QUICK-DISCONNECT (QD) COUPLER IS INCLUDED WITH ITEM 1.
- SHAFT LENGTHS EXCEEDING 21 FT. (6.4 M) REQUIRE A SHAFT
- ③ EXTENSION COUPLER P/N FSC. MAXIMUM SHAFT EXTENSION SHALL NOT EXCEED 35 FT. (10.6 M).

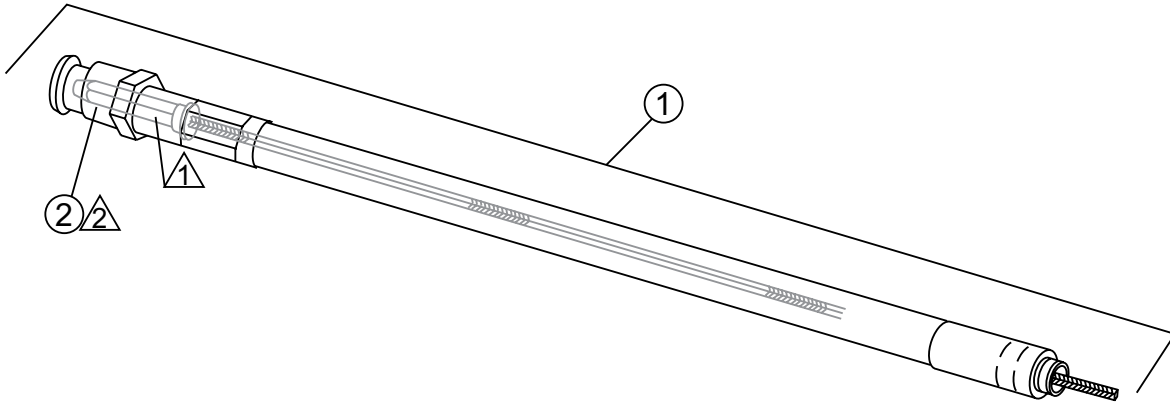
FS SERIES FLEXIBLE SHAFTS ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	FS3	FLEXSHAFT 36" (.914 M)	1.....	INCLUDES ITEM W/ #
1	FS7	FLEXSHAFT 84" (2.1 M)	1.....	INCLUDES ITEM W/ #
1	FS10	FLEXSHAFT 120" (3.0 M)	1.....	INCLUDES ITEM W/ #
1	FS12	FLEXSHAFT 144" (3.6 M)	1.....	INCLUDES ITEM W/ #
1	FS14	FLEXSHAFT 168" (4.2 M)	1.....	INCLUDES ITEM W/ #
1	FS21	FLEXSHAFT 252" (6.4 M)	1.....	INCLUDES ITEM W/ #
2#	500300122	COUPLER, QUICK DISCONNECT	1	
3	FSC	COUPLER, SHAFT EXTENSION	1	

NOTICE

Item 1 to be used with drive motors as listed in Table 3.

FSN SERIES FLEXIBLE SHAFTS ASSY.



NOTE:

△ 1 SPINDLE IS PART OF CORE.

QUICK-DISCONNECT (QD)
△ 2 COUPLER IS INCLUDED WITH
ITEM 1.

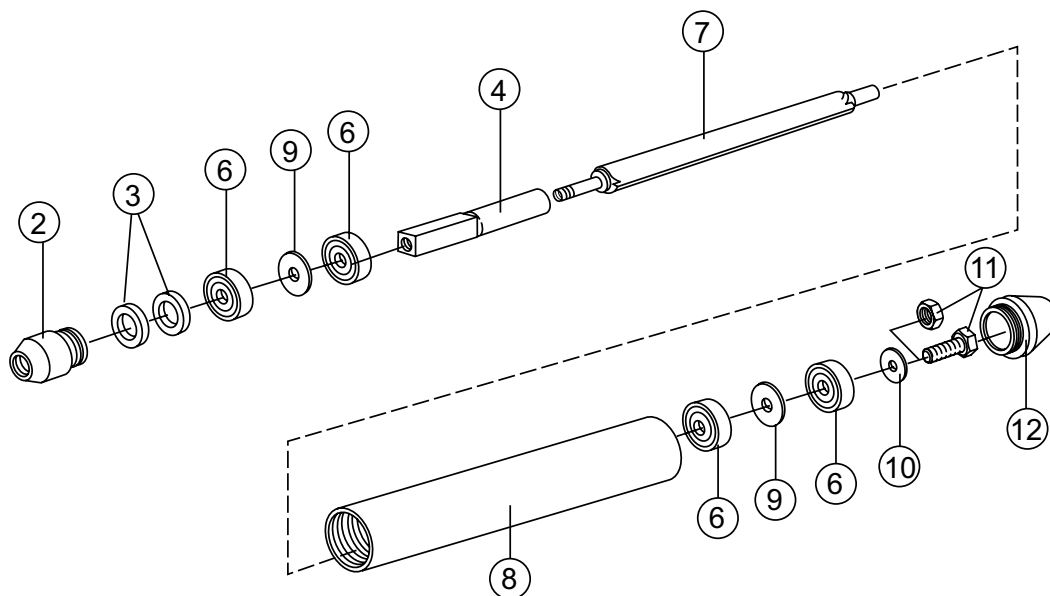
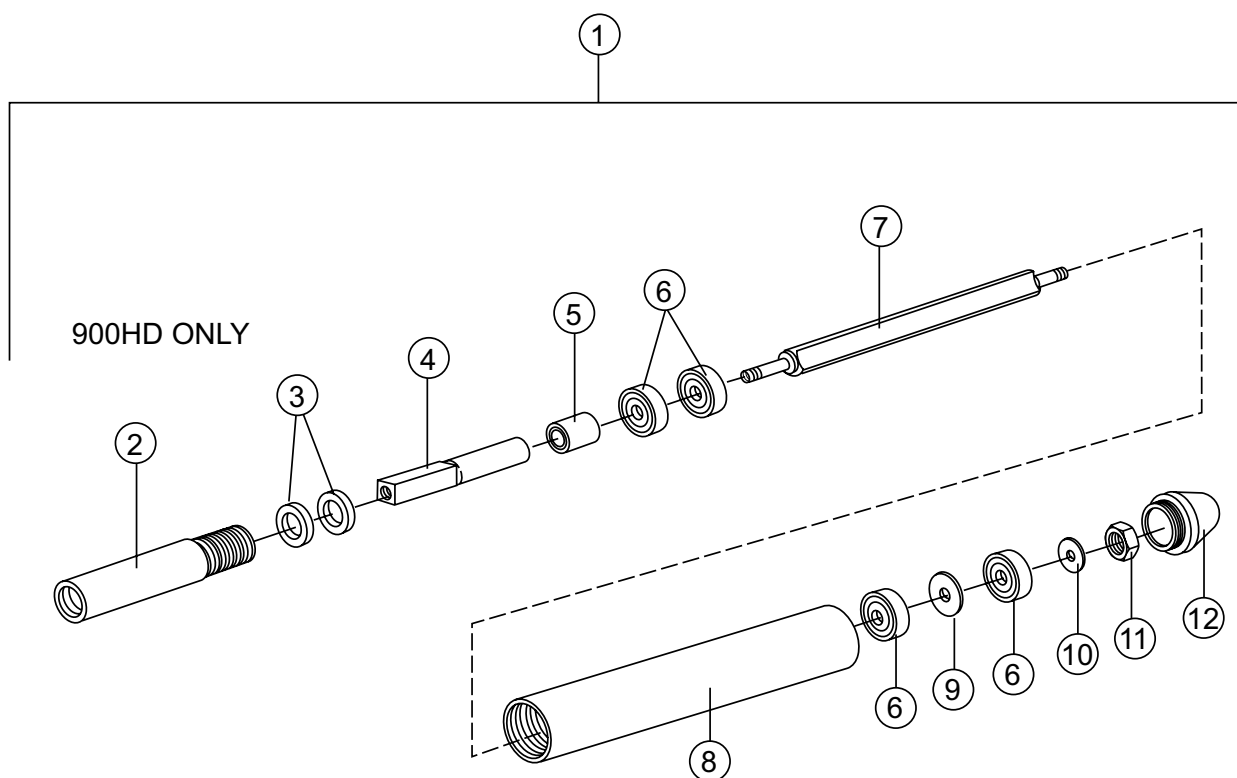
FSN SERIES FLEXIBLE SHAFTS ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	FSN2	FLEXSHAFT 24" (0.6 M)	1.....	INCLUDES ITEM W/ #
1	FSN7	FLEXSHAFT 84" (2.1 M)	1.....	INCLUDES ITEM W/ #
1	FS10	FLEXSHAFT 120" (3.0 M)	1.....	INCLUDES ITEM W/ #
1	FS12	FLEXSHAFT 144" (3.6 M)	1.....	INCLUDES ITEM W/ #
1	FS14	FLEXSHAFT 168" (4.2 M)	1.....	INCLUDES ITEM W/ #
1	FS21	FLEXSHAFT 252" (6.4 M)	1.....	INCLUDES ITEM W/ #
2#	500300122	COUPLER, QUICK DISCONNECT	1	

NOTICE

Item 1 to be used with drive motors as listed in Table 3.

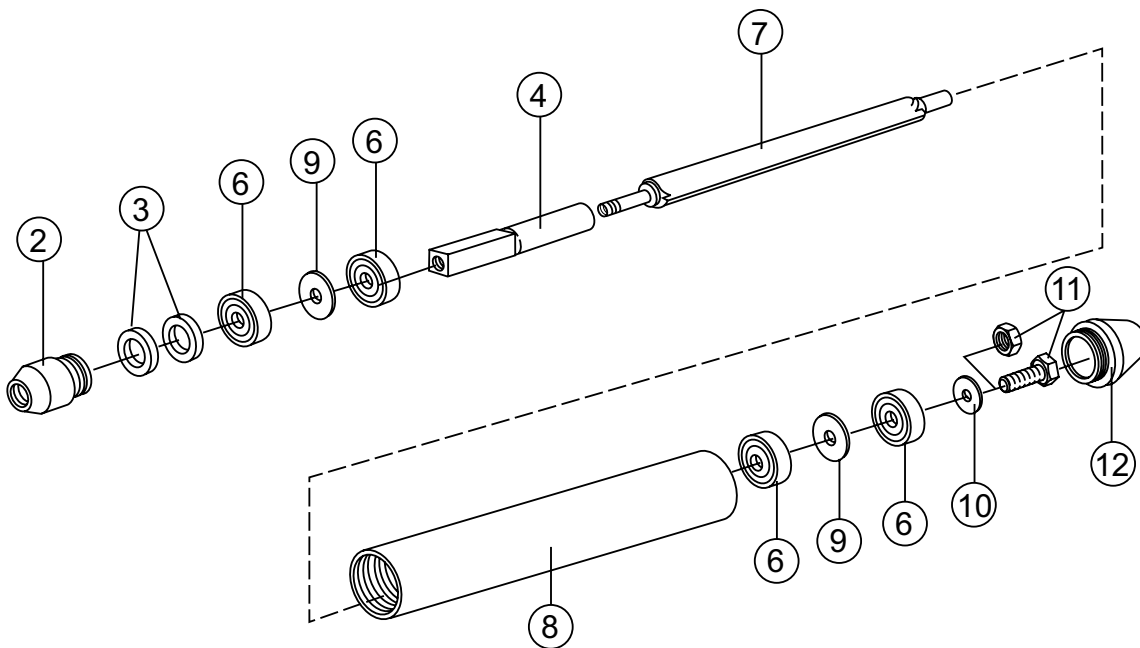
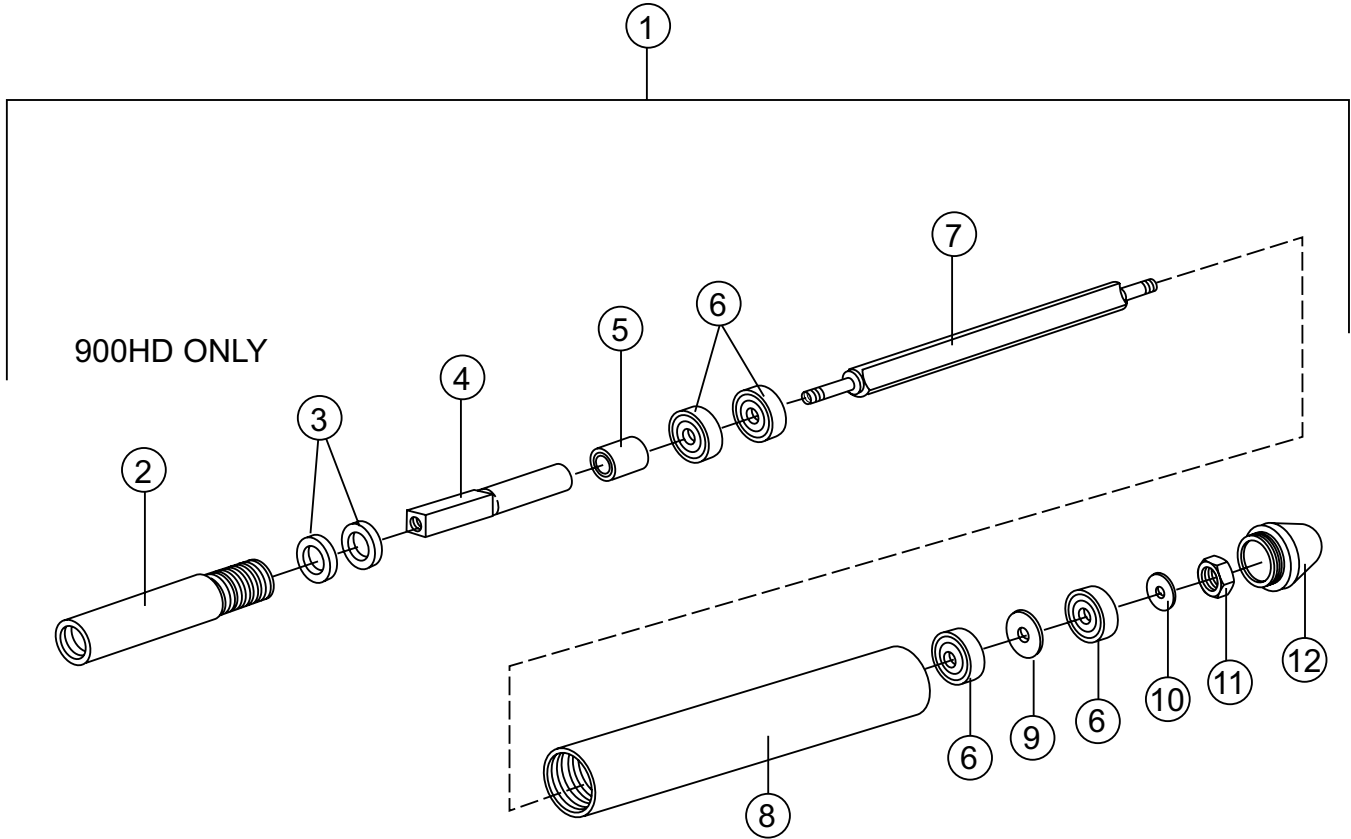
HD SERIES VIBRATOR STEEL HEADS ASSY.



HD SERIES VIBRATOR STEEL HEADS ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
1	17302-505	VIBRATOR HEAD, STEEL 900HD.....	1.....	INCLUDES ITEMS W/#
1	16369-501	VIBRATOR HEAD, STEEL 1000HD.....	1.....	INCLUDES ITEMS W/\$
1	16316-501	VIBRATOR HEAD, STEEL 1400HD.....	1.....	INCLUDES ITEMS W/%
1	15699-505	VIBRATOR HEAD, STEEL 1700HD.....	1.....	INCLUDES ITEMS W/@
1	16301-501	VIBRATOR HEAD, STEEL 2100HD.....	1.....	INCLUDES ITEMS W/♣
1	16274-501	VIBRATOR HEAD, STEEL 2600HD.....	1.....	INCLUDES ITEMS W/♠
2#	26049-001	CASING ADAPTER	1	
2\$	16374-002	CASING ADAPTER	1	
2%	16326-001	CASING ADAPTER	1	
2@	16704-004	CASING ADAPTER	1	
2♣	16303-001	CASING ADAPTER	1	
2♠	16278-001	CASING ADAPTER	1	
3#	07001-056	SEAL	2	
3\$	07001-021	SEAL	2	
3%	07001-029	SEAL	2	
3@	07001-046	SEAL	2	
3♣	07001-057	SEAL	2	
3♠	07001-019	SEAL	2	
4#	26050-001	FITTING ADAPTER	1	
4\$	16375-001	FITTING ADAPTER	1	
4%	16327-001	FITTING ADAPTER	1	
5#	26055-001	SPACER	1	
6#	09189-002	BEARING	4	
6\$	10093-401	BEARING	4	
6%	19393-004	BEARING	4	
6@	19393-003	BEARING	4	
6♣	19393-001	BEARING	4	
6♠	19393-001	BEARING	4	
7#	11199-002	SPINDLE	1	
7\$	19484-001	SPINDLE	1	
7%	18871-001	SPINDLE	1	
7@	26900-001	SPINDLE	1	
7♣	18785-001	SPINDLE	1	
7♠	18809-001	SPINDLE	1	

HD SERIES VIBRATOR STEEL HEADS ASSY.



HD SERIES VIBRATOR STEEL HEADS ASSY.

<u>NO.</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY.</u>	<u>REMARKS</u>
8#	17303-002	HOUSING	1	
8\$	16371-001	HOUSING	1	
8%	16320-001	HOUSING	1	
8@	15700-001	HOUSING	1	
8♣	16305-001	HOUSING	1	
8♠	16279-001	HOUSING	1	
9#\$	11906-026	SHIM	2	
9%	11906-012	SHIM	2	
9@ ♣	11906-015	SHIM	2	
9♠	11906-020	SHIM	2	
10@ ♣	07030-006	WASHER, FLAT 3/8"	1	
10♠	07030-008	WASHER, FLAT 1/2"	1	
11#	08233-004	NUT, LOCK 1/4-20"	1	
11\$	08233-005	NUT, LOCK 5/16-18"	1	
11%	08297-006	NUT, LOCK 3/8-24"	1	
11@ ♣	06511-005	HHCS 3/8-24X5/8"	1	
11♠	06513-006	HHCS 1/2-20X3/4"	1	
12#	11204-001	TIP	1	
12\$	16368-001	TIP	1	
12%	16318-001	TIP	1	
12@	15705-001	TIP	1	
12♣	16302-001	TIP	1	
12♠	16277-001	TIP	1	

TERMS AND CONDITIONS OF SALE — PARTS

PAYMENT TERMS

Terms of payment for parts are net 30 days.

FREIGHT POLICY

All parts orders will be shipped collect or prepaid with the charges added to the invoice. All shipments are F.O.B. point of origin. Multiquip's responsibility ceases when a signed manifest has been obtained from the carrier, and any claim for shortage or damage must be settled between the consignee and the carrier.

MINIMUM ORDER

The minimum charge for orders from Multiquip is \$15.00 net. Customers will be asked for instructions regarding handling of orders not meeting this requirement.

RETURNED GOODS POLICY

Return shipments will be accepted and credit will be allowed, subject to the following provisions:

1. A Returned Material Authorization must be approved by Multiquip prior to shipment.
2. To obtain a Return Material Authorization, a list must be provided to Multiquip Parts Sales that defines item numbers, quantities, and descriptions of the items to be returned.
 - a. The parts numbers and descriptions must match the current parts price list.
 - b. The list must be typed or computer generated.
 - c. The list must state the reason(s) for the return.
 - d. The list must reference the sales order(s) or invoice(s) under which the items were originally purchased.
 - e. The list must include the name and phone number of the person requesting the RMA.
3. A copy of the Return Material Authorization must accompany the return shipment.
4. Freight is at the sender's expense. All parts must be returned freight prepaid to Multiquip's designated receiving point.

5. Parts must be in new and resalable condition, in the original Multiquip package (if any), and with Multiquip part numbers clearly marked.
6. The following items are not returnable:
 - a. Obsolete parts. (If an item is in the price book and shows as being replaced by another item, it is obsolete.)
 - b. Any parts with a limited shelf life (such as gaskets, seals, "O" rings, and other rubber parts) that were purchased more than six months prior to the return date.
 - c. Any line item with an extended dealer net price of less than \$5.00.
 - d. Special order items.
 - e. Electrical components.
 - f. Paint, chemicals, and lubricants.
 - g. Decals and paper products.
 - h. Items purchased in kits.
7. The sender will be notified of any material received that is not acceptable.
8. Such material will be held for five working days from notification, pending instructions. If a reply is not received within five days, the material will be returned to the sender at his expense.
9. Credit on returned parts will be issued at dealer net price at time of the original purchase, less a 15% restocking charge.
10. In cases where an item is accepted, for which the original purchase document can not be determined, the price will be based on the list price that was effective twelve months prior to the RMA date.
11. Credit issued will be applied to future purchases only.

PRICING AND REBATES

Prices are subject to change without prior notice. Price changes are effective on a specific date and all orders received on or after that date will be billed at the revised price. Rebates for price declines and added charges for price increases will not be made for stock on hand at the time of any price change.

Multiquip reserves the right to quote and sell direct to Government agencies, and to Original Equipment Manufacturer accounts who use our products as integral parts of their own products.

SPECIAL EXPEDITING SERVICE

A \$35.00 surcharge will be added to the invoice for special handling including bus shipments, insured parcel post or in cases where Multiquip must personally deliver the parts to the carrier.

LIMITATIONS OF SELLER'S LIABILITY

Multiquip shall not be liable hereunder for damages in excess of the purchase price of the item with respect to which damages are claimed, and in no event shall Multiquip be liable for loss of profit or good will or for any other special, consequential or incidental damages.

LIMITATION OF WARRANTIES

No warranties, express or implied, are made in connection with the sale of parts or trade accessories nor as to any engine not manufactured by Multiquip. Such warranties made in connection with the sale of new, complete units are made exclusively by a statement of warranty packaged with such units, and Multiquip neither assumes nor authorizes any person to assume for it any other obligation or liability whatever in connection with the sale of its products. Apart from such written statement of warranty, there are no warranties, express, implied or statutory, which extend beyond the description of the products on the face hereof.

Effective: February 22, 2006

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OPERATION AND PARTS MANUAL

HERE'S HOW TO GET HELP

PLEASE HAVE THE MODEL AND SERIAL
NUMBER ON-HAND WHEN CALLING

UNITED STATES

Multiquip Corporate Office

18910 Wilmington Ave.
Carson, CA 90746
Contact: mq@multiquip.com

Tel. (800) 421-1244
Fax (310) 537-3927

Service Department

(800) 421-1244
(310) 537-3700

Technical Assistance

(800) 478-1244 Fax: (310) 943-2238

MQ Parts Department

(800) 427-1244 Fax: (800) 672-7877
(310) 537-3700

Warranty Department

(800) 421-1244 Fax: (310) 943-2249
(310) 537-3700

CANADA

Multiquip

4110 Industriel Boul.
Laval, Quebec, Canada H7L 6V3
Contact: infocanada@multiquip.com

Tel: (450) 625-2244
Tel: (877) 963-4411
Fax: (450) 625-8664

UNITED KINGDOM

Multiquip (UK) Limited Head Office

Unit 2, Northpoint Industrial Estate, Tel: 0161 339 2223
Globe Lane, Fax: 0161 339 3226
Dukinfield, Cheshire SK16 4UJ
Contact: sales@multiquip.co.uk

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