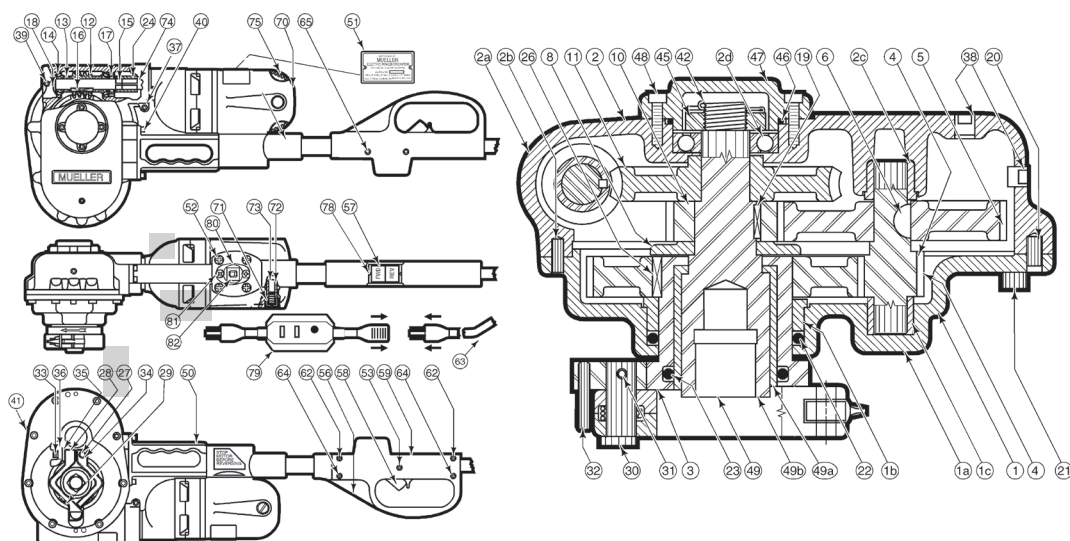


Rev. 8-13 Shaded area indicates changes



NOTE: These illustrations are for parts identification only. DO NOT use these illustrations for assembly or disassembly of machine. MUELLER CO. offers a machine repair service. Contact MUELLER® Customer Service Center for details.

TO ORDER SPECIFY, QUANTITY, PART NUMBER AND PART NAME (include catalog number and model number of power operator)

Item No.	Part Number	Part Name	Item No.	Part Number	Part Name	Item No.	Part Number	Part Name
1	83990	Cover complete	26	305539	Key	56*	508583	Handle assembly
1a	501383	Cover	27	501407	Drive arm-left	57	508548	Reversing switch
1b	501385	Feed yoke drive shaft bearing	28	501408	Drive arm-right	58*	505070	Trigger switch
1c	501384	Gear and shaft bearing	29	501393	Spring	59	508584	Handle cover
2	83989	Body complete	30	501400	Hinge shaft	60*	505071	Pawl-interlocking
2a	501383	Body	31	501144	Hinge shaft pin	61*	505068	Ring-clinch
2b	501986	Alignment pins (2)	32	500702	Stop pin	62	505066	Fillister head screw (2)
2c	501381	Gear and shaft bearing	33	501415	Eyebolt	63*	502568	Cord set
2d	501382	Thrust bearing	34	501412	Eyebolt shaft	64*	505066	Fillister head screw (2)
3	83987	Feed yoke drive shaft complete	35	501394	Washer	65	508550	Reversing switch mounting screw (2)
4	40850	Shaft and gear	36	94341	Wing nut	66*	505064	Self tapping pan head screw (2)
5	40852	Large shaft gear	37	92741	Motor clamp	67*	505024	Fillister head screw-Phillips
6	98223	Key	38	41435	Oil level plug	68	508549	Reversing switch bracket
8	501402	Washer	39	97763	Socket head set screw	69	508581	Reversing switch washer
10	40851	Main shaft gear	40*	305103	Motor holding cap screws (4)	70	502570	Motor assembly
11	505373	Worm wheel	41	508585	Name plate	71	505006	Cap-brush holder
12	501403	Worm	42	90377	Cotter pin	72	505080	Brush holder
13	501395	Spacer (2)	44	501401	Flat washer	73	505005	Brush-motor
14	501406	Thrust bearing (2)	45	501397	Drive shaft nut	74	508586	Spindle-tool
15	501404	Worm shaft	46	45374	O-ring	75	505296	Inspection hole cap
16	305537	Worm shaft key	47	501396	Cover cap	76*	52661	Round head drive screw (2)
17	501416	Worm shaft oil seal	48	301149	Cover cap screws (4)	77	52661	Round head drive screw (2)
18	501398	Thrust plug cap	49	89784	Drive shaft complete	78	508569	Reversing switch mounting screw
19	305535	Square key	49a	501387	Drive shaft bearing	79	311834	Ground fault interruptor
20	501391	Rim gasket	49b	505372	Drive shaft	80	538128	Circuit breaker housing
21	305105	Rim cap screws (8)	50*	505375	Motor mount and handle tube	81	313032	Pan head screws (2)
22	40855	Feed yoke drive shaft seal	51	505376	Name plate	82	313033	Circuit breaker
23	302846	Drive shaft seal	52*	305852	Flat head screw-Phillips (4)		311793	Wooden crate
24	501989	Coupler	53	505067	Flat head screw (2)	*	581262	Indicates all parts furnished with handle
25	40849	Feed tube gear	55	508582	Reversing switch lock nut	-	-	-