

SUBMERSIBLE SEWAGE PUMP W/ CUTTER PLATE

Series: *Roto-Blade* CUT1003 / CUT1004 10 HP / 1750 RPM Discharge: 4"



LIQUID TEMPERATURE 104 °F (40 °C) continuous.

VOLUTE Cast iron ASTM A-48 class 30.

MOTOR HOUSING Cast iron ASTM A-48 class 30.

IMPELLER

Cast iron ASTM A-48 class 30. Unique tungsten carbide tipped impeller and high chrome serrated cutter plate for slicing of solids.

SUCTION PLATE Ductile iron.

SHAFT AISI 410 series stainless steel.

HARDWARE Stainless steel.

O-RINGS Buna-N. Last update: 04/20/2021 **PAINT** Air dry enamel, water based.

SEAL

Design: double mechanical, oil lubricated. **Material:** silicon carbide outboard, carbon ceramic inboard seal, with stainless steel hardware.

CORD ENTRY

40 ft of neoprene cord STOW, UL, 10 AWG x 4C (for 230 V), 12 AWG x 4C (for 460 V), sealed against moisture.

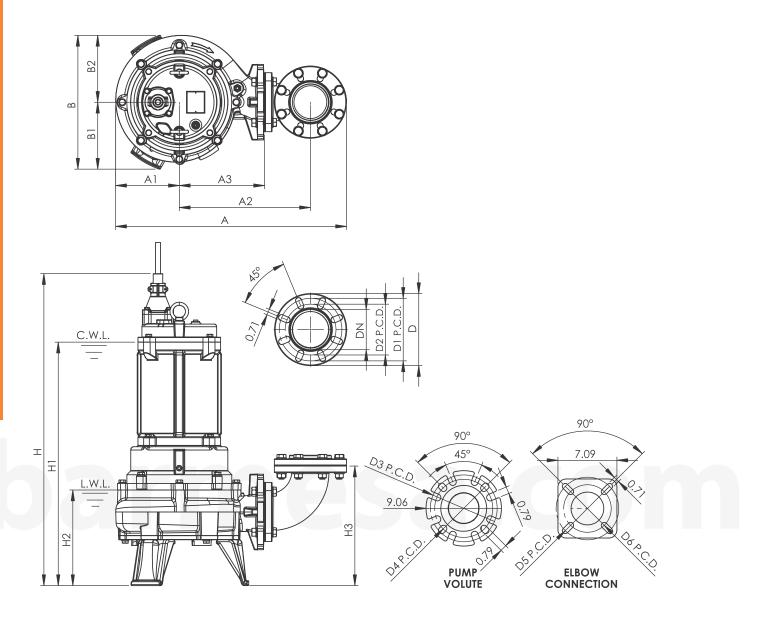
BEARINGS Ball, single row and oil lubricated.

MOTOR

Three phase, 230 & 460 V, 1750 RPM, 60 Hz. Airfilled watertight, built-in overload, IP68 protection and class Binsulation.

ACCESSORIES Includes discharge elbow.

OPTIONAL EQUIPMENT Slide rail coupling (QL-100). **SPECIFICATIONS**



C.W.L.: Continuous Running Water Level L.W.L.: Lowest Running Water Level (Most effective motor heat dissipation when fully submerged)

PIPE CONECTION TYPE									
PT	NPT								

Α	A1	A2	A3	В	B 1	B2	DN	D	D1
27.8	7.7	15.8	10.2	16.1	8.1	8.1	4	8.7	7.5

D2	D3	D4	D5	D6	Н	H1	H2	H3	WT
6.1	7.5	6.9	7.5	5.7	37.5	29.3	11.5	14.4	363

- Dimensions in inches.

- Weight in pounds, without the cable.

IMPORTANT!

- 1. Never use this pump to handle explosive liquids.
- 2. This pump is not approved to be used in swimming pools, recreational installations or any application where human contact may be common.



PERFORMANCE CURVE Submersible Sewage Pump with Cutter Plate Series: **Roto-Blade**

MODEL	CUT1003 / CUT1004									RATED		
FREQUENCY	60 Hz								HEAD	52.5 ft	16 m	
DISCHARGE				4 IN0	CHES /	CAPACITY	235 GPM 900 LPM					
OUTPUT		10 HP / 7.5 kW								POLE / RPM	4 P / 1750 RPM	
PHASE/VOLTAGE	3Ø	208 V	220 V	230 V	380 V	400 V	440 V	460 V	-	START METHOD	DIRECT ON LINE	
F.L.A.	Α	28.8	27.6	26.6	15.6	15.5	13.7	13.6	-	INSULATION CLASS	CLASS B	

