

Heavy-Duty Pipe Cutter Replacement Wheels



Always use genuine RIDGID® cutter wheels. These wheels are precision-machined from high-grade steel and are engineered for long life and maximum cutting accuracy.

Pipe Cutters (Original Product) Model				Catalog No.	32810	32820	32830	32840	32850	32870	32880	32895	68650	69982	32900/42878	74207	360	42370	73162	74227	74685	83080	83085	74700	83145	83150	74710	83165	83170	42390/4617	58657	764	26212					
				Model No.	1A	2/2A	3S	4S	6S	42A	44S	202	206	226	246/238-P	276	360	42AS	424CI	466C	466S	466HWS	468C	468S	468HWS	472C	472S	472HWS	820/364	732	764							
Cutter Wheels	Catalog No.	Model No.	Standard Pack	Blade Exp.																																		
	33220	E-109	1	.360																															Cast Iron			
	44185	E-1032	6	.450								▲						▲													●	●			Steel Pipe & Ductile Iron			
	44190	E-1032S	6	.450								▲						▲												▲	▲				S.S. Pipe			
	33135	E-1962	1	.265			▲	▲			▲										●	▲	▲	●	▲	▲	●	▲	▲						Grey Cast Iron			
	33225	E-2632	1	.244																		●													Cast Iron			
	83140	E-3186	1	.680																		▲	▲	▲	▲	▲	▲	▲	▲	▲						Steel & Ductile Iron HW		
	75557	E-4266	4	.665																		▲	▲	●	▲	▲	●	▲	▲	●						Heavy Wall Steel		
	75572	E-2267	4	.400																		▲	●													Cast & Ductile Iron		
	33105	F-3	6	.312	▲	▲					●	▲						▲													▲	▲				Steel & Ductile Iron		
	33110	F-3S	6	.312	▲	▲					▲	▲						▲													▲	▲				S.S. Pipe		
	33115	F-119	1	.132	▲	▲					▲	▲						▲													▲	▲					Grey Cast Iron	
	33125	F-229	6	.411			▲	▲				●										▲	▲	▲	▲	▲	▲	▲	▲	▲					●		Steel & Ductile Iron	
	33130	F-229S	6	.411			▲	▲				▲										▲	▲	▲	▲	▲	▲	▲	▲	▲					▲		S.S. Pipe	
	75567	F-366	4	.375																	●	▲															Steel Pipe	
	33145	F-367	1	.470								●																										Steel & Ductile Iron
	33150	F-367-S	1	.470								▲																										S.S. Pipe
	33155	F-383	1	.265								▲																										Grey Cast Iron
	33100	F-514	6	.312	●	●					▲		●						●													▲	▲					Steel & Ductile Iron
33120	F-515	6	.411				●	●			▲										▲	▲	▲	▲	▲	▲	▲	▲	▲							▲	Steel & Ductile Iron	
75562	F-546	4	.433																		▲	●	▲	▲	●	▲	▲	●	▲								Steel Pipe	

● Denotes Cutter Wheels furnished with original product. ▲ Denotes alternate Cutter Wheel.

Machine	Cutter	Standard Wheel
300 / 300 Compact	360	33100
535 / 535A	820	44185
1822-1	364	44185
1224	764	33125
1215	732	33100
1210	354	33105

Power Threading Machines

MODEL 535 AUTOMATIC THREADING MACHINE (CONTINUED)

Catalog No.	Model No.	Description	Die Head	RPM	Voltage	Frequency	Phase	Motor Type	Amp Draw	Power	Weight	
					V	Hz			A		lb.	kg
93287	535	½" - 2" NPT Hammer Chuck Machine	811A	36	115	50 - 60	1	Universal	15	½ HP	260	117.9
96497		Hammer Chuck Machine Only - No Die Head or Dies	-	36	115	50 - 60	1	Universal	15	½ HP	245	111.1
96502		½" - 2" NPT Hammer Chuck Machine	811A	54	115	50 - 60	1	Universal	20	½ HP	260	117.9
96507			811A	36	230	50 - 60	1	Universal	7.5	½ HP		

Machines Listed as 1/2-2" include Standard Equipment. Machine Only includes Standard Equipment less all Die Heads and Dies.

All machines have 50/60 Hz Universal 1/2 HP single-phase motors.

Note: NPT Dies are for NPT Die Heads only. BSPT Dies are for BSPT Die Heads only.

Please use Catalog Item Numbers when ordering. Use High Speed Dies for machines of 45 or more RPM.

Standard Equipment

Catalog No. Model No.	Description	93287 535	96497 535	96502 535	96507 535
42365	REAMER, 341				
42390	Wheel-Type Cutter				
44185	Wheel, Cutter E1032				
46015	Key, Hex 5/32				
46030	Key, Hex 3/16				
47745	Dies, Univ. ½-¾ NPT				
47750	Dies, Univ. 1-2 NPT				
70835	Nu-Clear Oil				
97065	NPT Die Head Quick-Open R.H.				

Accessories

Catalog No.	Model No.	Description	Weight	
			lb.	kg
16723	-	Drive Link Assembly for High Clearance Carriage	12	5.5
42405	844	Drive Bar for 141	5 ¾	2.6
42415	768	Drive Link Assembly for 141	2 ½	1.1
51005	819	Nipple Chuck Complete, ½" - 2" NPT	10 ½	4.8
84537	816	⅛" - ¾" Semi-Automatic Die Head	13	5.9
42365	341	341 Reamer	6 ¾	3.2
42390	820	Wheel-Type Cutter	8 ½	3.9
58007	-	Machine stand adapter bracket for 535's built before 1996	17	7.7
96517	MJ-1	535M Left Hand Threading Kit	3 ½	1.6
97365	-	Insert Set f/Plas. Coated Pipe	½	0.2
84532	817	½" - 2" Semi-Automatic Die Head	13	5.9

Stands

Catalog No.	Model No.	Description	Weight	
			lb.	kg
92457	100A	Universal Leg & Tray Stand	75	34.5
92462	150A	Universal Wheel & Tray Stand	103	46.7
92467	200A	Universal Wheel & Cabinet Stand	104	47.2



No. 100A



No. 150A



No. 200A with Steel Cabinet

STEEL CABINET

- 17-gauge steel walls and welded construction.
- Two internal and one external storage shelves.
- Oversized bi-fold door with steel clasp.
- Cut-outs for power cord and foot switch storage.
- Two drain plugs for easy cleaning.



See page 4.12