Temperature Measurement Digest





Process Grade Bimetal Thermometers

TI.30, TI.50, TI.31, TI.51, TI.32, TI.52

WIKA process grade bimetal thermometers are suitable for nearly every direct-reading thermometer application. Their durable construction and finish ensure reliable readings and longlasting service. The superior quality of the WIKA Type 30, 31, 32, 50, 51, and 52 is reflected in the 7-year warranty.

Size:	3", 5"
Case & stem:	304SS standard, 316SS
	wetted parts (stem) optional
Stem lengths:	21/2" to 72" (consult factory for longer
	stems)
Accuracy:	+/-1.0% of span ASME B40.3 Grade A
Scale:	dual °F/°C; single °F or °C
Ranges:	-100°F(-70°C) to 1000°F(500°C), in dual
	scale F&C, Fahrenheit only or Celsius only

See Data Sheets TI.30, TI.50 TI.32, TI.51, TI.32, TI.52 for options



Twin-Temp[™] Thermometers

TT.30, TT.32, TT.50, TT.52, TT.80, TT.82

WIKA's unique Twin-Temp[™] thermometers combine the accuracy, reliability and easy-to-read dial of a bimetal thermometer with the precision readout and data acquisition of a thermocouple or RTD sensor. The Twin-Temp[™] provides two temperatures from one insertion point.

Size: Case and stem:	3", 5" (5" not available on solar digital) 304SS standard, 316SS wetted parts (stem) optional
Stem lengths:	2-1/2" to 48" configurable with thermocouple, 4" to 48" configurable with RTD, and 2-1/2" to 24" configurable, solar digital.
Accuracy:	+/- 1.0% of span for each sensor
Scale:	dual °F/°C; single °F or °C
Ranges:	-100°F (-70°C) to 550°F (260°C)
Thermocouple:	type K grounded thermocouple standard types J, E and T available.
RTD:	100 Ohm thin film platinum
	DIN curve .00385 Ohm/Ohm/C)
Options:	Dampened Movement, 4-20 mA transmitter, and Terminal block.



See Data Sheets TT.30, TT.50 TT.32, TT.51, TT.32, TT.52 for options

Gas Actuated Thermometers

TI.R45, TI.R60

WIKA gas actuated dial thermometers are easy-to-read and provide excellent performance throughout their ranges. They are excellent when extremely accurate temperature readings are needed from remote locations.



Size:	41⁄2", 6"	
Case connection:	front flange, back flange, u-clamp, phenolic turret, direct reading adjustable angle	
Capillary lengths:	to 99'	
Ranges:	-320°F(-200°C) to	
	1200°F(650°C)	
Accuracy:	+/-1% of full range span	

See Data Sheets TI.R45, TI.R60 for options



Solar Industrial Thermometer

TI.D01

WIKA's solar industrial thermometer is an excellent alternative to industrial-glass thermometers. It offers fast, accurate, easy-to-read temperature indications. Retro-fit design is a drop-in replacement for glass thermometers.

Range: Accuracy: Sensor: Lux Rating: -50/300°F (-50/150°C) 1% of reading 1° glass passivated thermistor 10 Lux (one foot candle)

See Data Sheet TI.D01 for options



Vapor Actuated Thermometers

TI.V20, TI.V25, TI.V35, TI.V45

Where critical measurement is within a limited range, a WIKA vapor actuated thermometer is ideal. Rugged and reliable, these instruments are well-suited for refrigeration, drying ovens, and plating applications.



Size: 2", 21 Connection: plain, Capillary lengths: up to Ranges: -40°F Accuracy: +/-19 full sc Options: copportions

2", 2½", 3½", 4½" plain, threaded union, thermowell up to 99' -40°F(-40°C) to 350°F(176°C) +/-1% scale division, full scale copper bulb, capillary & braided armor; or stainless steel bulb, capillary stainless steel interlocking armor available

Industrial Glass Thermometer

TI.701, TI.901, TI.61102, TI.61104, TI.62102, TI.62104

WIKA's industrial glass thermometers offer easy-to-read temperature measurement in tough applications. Their molded housings offer excellent rigidity and impact resistance, and the glass tube is mounted to resist shock. The blue spirit fill provides mercury-free temperature measurement.

Scale:

Ranges: Accuracy: Fill: 7", 9" adjustable locking case and stem -40°F to 550°F +/-1% of full range span blue spirit fill (non-mercury)

TI.61102

See Data Sheets TI.V20, TI.V25, TI.V35, TI.V45 for options

See Data Sheet TI.701/TI.901, TI.61/TI.62 for options.

Industrial Grade Bimetal Thermometers

TI.20, TI.33, TI.34, TI.53, TI.54

WIKA's industrial grade bimetal thermometers are ideal for a weather resistant application or where tamper-proof thermometers are recommended. The WIKA Type 20, 33, 34, 53, 54 are warrantied for one year.



Size: 2", 3", 5" Case & stem: 304 stainless steel Stem lengths: 2½" to 24" Accuracy: (+/-) 1.0% of span ASME B40.3 Grade A Scale: dual °F/°C; single °F or °C Ranges: -100°F(-70°C) to 1000°F(500°C)

See Data Sheets TI.20, TI.33, TI.34, TI. 53, TI.54 for options



Industrial Thin Stem Thermometers

TI.T17, TI.T20

WIKA laboratory/thin stem thermometers deliver fast, extremely accurate readings. These thermometers are designed for laboratory and OEM applications.

Size:	1¾", 2"	TI.T20
Case & stem:	304 stainless steel	
Stem lengths:	5", 8", 12", 18"	
Window:	flat instrument glass	
Accuracy:	+/- 1.0% full scale value	
Scale:	dual °F/°C; single °F or °C	
Ranges:	-100°F (-70°C) to	
	750°F (300°C),	
	in dual scale F&C,	
	Fahrenheit only or	
	Celsius only	
External reset:	externally adjustable on	
	plain connection	
Options:	stem lengths, threaded	
	connections, scales and	
	dial markings, Lexan®	
	window, beaker clip, stem tip	

See Data Sheets TI.T17, TI.T20 for options

Thermowells

TW.TH, TW.SW, TW.FL, TW.VS, TW.SC

Thermowells for temperature instruments are recommended for all processes where measurement of a corrosive medium or media is under pressure or velocity. WIKA thermowells are available from a complete selection of base materials, as well as shields and coatings,



and in threaded, flanged, welded, and sanitary connections. WIKA thermowells are offered in .260" and .385" bores. WIKA sanitary thermowells meet the criteria for 3A sanitary standard 74-03 requirements. WIKA

also manufactures thermowell conversion kits to adapt different thermowells to new types of thermometers.

Process connections: Instrument connection: Shank configurations: Bore diameter: Materials:

Surface finish:

threaded, flanged, welded, sanitary 1/2" NPSM standard stepped, straight, tapered .260", .385" brass, AISI 304, AISI 316 (other materials available) brass: 60-100Ra; AISI 304 & AISI 316: 16-32Ra; sanitary AISI 304 & 316: 16-32Ra

See Data Sheets TW.TH, TW.SW, TW.FL, TW.VS, TW.SC for options

Solar Powered Digital Thermometer

TI.80, TI.82

Type:

WIKA's solar powered digital thermometers are ideal for pilot plants, R & D and industrial applications.

Size: Case & stem: Stem lengths: Window: Accuracy: Range: Sensor:

TI.82- adjustable angle 3" 304 stainless steel 1" to 36" glass, acrylic (+/-) 1% of scale -50/300°F or -50/100°C ceramic thermister requiring 35 lux to operate the 3-volt solar cell

TI.80 - back connected;

See Data Sheets TI.80, TI.82 for options.





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See Data Sheet TI.D01 for options



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Scale:

Ranges: Accuracy: Fill: 7", 9" adjustable locking case and stem -40°F to 550°F +/-1% of full range span blue spirit fill (non-mercury)

TI.61102

See Data Sheets TI.V20, TI.V25, TI.V35, TI.V45 for options

See Data Sheet TI.701/TI.901, TI.61/TI.62 for options.



Certified

For over 60 years, WIKA Instrument Corporation (WIKA) has continued to globally advance pressure gauge, sensor and temperature instrumentation technology and applications. In the United States, WIKA's operation utilizes state-of-the-art manufacturing technology and highly automated proprietary production equipment in its nearly quarter-millionsquare-foot facility in the metro Atlanta suburb of Lawrenceville, Georgia.





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