



General Purpose Liquid Soft Soldering Flux

- Good for soldering copper, brass, nickel, carbon steel, stainless steel, and other metals.
- Excellent across a broad range of base metals, solders and temperatures
- Aggressively removes oxide coatings and other impurities
- Use for soft soldering
- Recommended soldering range: 200-650°F (93-345°C).
- Conforms to IPC ANSI J-STD-004, Type INH1.
- RoHS compliant

WOR PROD NO	DESCRIPTION	WEIGHT		CARTON
		OZ.	G.	QTY.
331928	General Purpose Liquid Soft Solder Flux - USA	4	113	6
334052	General Purpose Liquid Soft Solder Flux - CANADA	4	113	6



High Activity, Stainless Steel Liquid Soldering Flux

- Excellent for use on Stainless Steel, Monel, High-Chrome Alloys, Inconel, Nickel, Copper, Brass, Ferrous Alloys and many more metals. It is not recommended for Aluminum and Magnesium
- Added bi-fluoride element increases etching ability
- Excellent across a broad range of base metals, solders and temperatures
- Aggressively removes oxide coatings and other impurities
- Provides excellent capillary actions
- Recommended soldering range: 200-800°F (95-425°C).
- RoHS compliant

WOR PROD NO	DESCRIPTION	WEIGHT		CARTON
		OZ.	G.	QTY.
331929	Stainless Steel Liquid Flux - USA	4	113	6
334053	Stainless Steel Liquid Flux - CANADA	4	113	6

BRAZING FLUX



Silver Brazing Paste Flux

- General purpose brazing paste flux
- Brazes copper, brass, nickel, carbon steel, stainless steel, and precious metals.
- Residues are water soluble
- Brush cap dispenser included
- Appropriate filler metals: BAg, BCuP AWS A5.31-91, Type FB3A
- Recommended brazing range: 1000-1600°F (540-870°C).
- RoHS compliant
- Conforms to MS 3410; AWS A5.31-91, Type FB3A; and Federal Specification 0-F-499, Type B

WOR PROD NO	DESCRIPTION	WEIGHT		CARTON
		OZ.	G.	QTY.
331932	Silver Brazing Paste Flux	6	170	6