

**STEP 1:**

A standard screw gun with a depth sensitive nosepiece should be used to install Tekes. For optimal fastener performance, the screw gun should be a minimum of 4 amps and have an RPM range of 0-2500.

**STEP 2:**

Adjust the screw gun nosepiece to properly seat the fastener.

**STEP 3:**

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.

**STEP 4:**

The fastener is fully seated when the head is flush with the work surface.

**STEP 5:**

Overdriving may result in torsional failure of the fastener or strip out of the substrate.

**STEP 6:**

The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.