



## Installation Instructions

# Stainless Steel *Roto Link*



### Procedure:

- ① In preparation for joining the two ends of the chain, cut off and discard any loose pieces.
- ② Slide one “hook” of the RotoLink through both loops on the small end of the chain then work the remaining hook through both loops of the chain.
- ③ With RotoLink now in place on the chain, slide it to the large end of the chain as shown.
- ④ Connect the two ends of the chain by hooking the small end of the RotoLink to the large end of the link on the other end of the chain.
- ⑤ Using either a vise grip or channel lock, squeeze both hooks of the RotoLink into “closed” position. ***THE TWO ENDS OF THE CHAIN ARE NOW SECURELY CONNECTED FORMING ONE CONTINUOUS LOOP.***

### Caution:

- ① ***DO NOT EXCEED*** the working load limit.
- ② ***DO NOT USE*** for overhead lifting or hoisting.
- ③ ***DO NOT USE*** if chain or components are distorted or worn.
- ④ ***MISUSE*** can result in serious bodily injury or property damage.
- ⑤ Ensure that the Roto Link size being used matches the corresponding chain size.
- ⑥ All chain wheel and chain installations, regardless of age, must be regularly inspected as part of the user's Safety/Maintenance Procedures.

### Working Load Limits:

- #2 Chain: 155 lbs.
- 1/0 Chain: 265 lbs.
- 4/0 Chain: 485 lbs.
- 5/0 Chain: 580 lbs.

