



Clamp Fittings



Stainless Steel Flow Control Equipment for the
Food, Beverage, Dairy, Cosmetics, Biotechnology,
Pharmaceutical and Electronics Processing Industries

Clamp Fittings

Top Line has been supplying high quality stainless steel products to the dairy, food, beverage, pharmaceutical and other process industries for 50 years. Our commitment to fine craftsmanship, responsible service and realistic pricing has led to our company's successive years of growth.

Top Line specializes in stainless steel materials – types 304, 316, and "L grades". In addition, Top Line can also manufacture fittings in other material grades upon request.

Our modern, well-equipped manufacturing facilities are staffed by our skilled and dedicated craftsmen. Consistently meeting important tolerances and finish specifications is of primary concern to us. Before any products leave our plant they are subjected to rigid quality assurance checks.

Top Line should always be considered your first choice for both standard and custom fabricated stainless steel products.

Top Line precision crafted Clamp Fittings provide fast, sanitary and secure connections. Polished fittings meet or exceed FDA and 3A regulatory standards.

Clamp Fittings Specifications

- Size Range: 1" OD through 4" OD
- Materials: 304 (Stock No. Prefix 32)
316L (Stock No. Prefix 38)
- Finish: No. 7 – ID and OD (standard)
No. 5 – OD only (special)
No. 3 – ID only (special)
No. 1 – unpolished (special)

Polish specifications: 3A fittings meet or exceed 180 grit ID (32Ra) and 150 grit OD.

Ordering Specifications

- Specify:
- Quantity
 - Size
 - Product Description
 - Stock Number
 - Material Type
 - Polish Requirements

Example

Quantity	Size	Product Description	Stock Number	Material Type	Polish
↓	↓	↓	↓	↓	↓
<u>3 Each</u>	<u>2"</u>	<u>2CMP-90°</u>	<u>32720-7</u>	<u>Type 304</u>	<u>No. 7</u>
<u>3 Each</u>	<u>2"</u>	<u>2CMP-90°</u>	<u>38720-7</u>	<u>Type 316</u>	<u>No. 7</u>

LIMITED WARRANTY

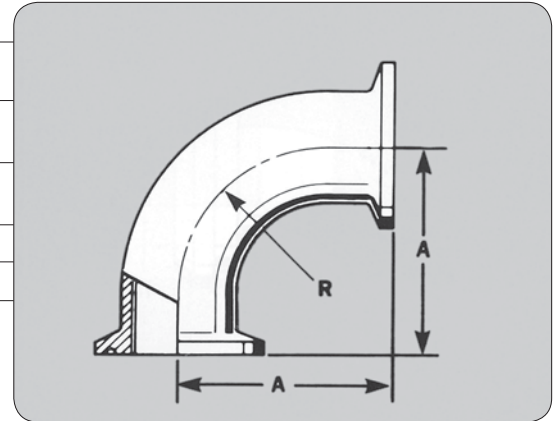
Top Line Process Equipment Company products are warranted to be free of defects in material or workmanship for a period of one year from date of shipment. Warranty covers those Top Line products used in an approved installation and maintained in strict accordance with recognized standard industry practice. If, after properly authorized return, Top Line determines that products are defective, Top Line may at its option, repair or replace such defective products. Top Line shall not be liable for consequential, indirect or incidental damages. The above warranty is in lieu of all other warranties, expressed or implied.

*Styles and dimensions are subject to change without notice.



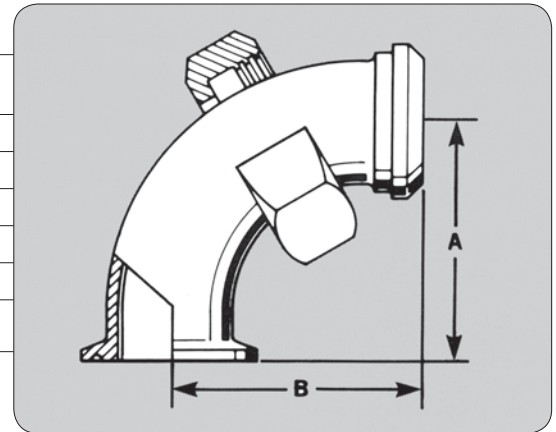
2CMP 90° ELL (3A)

SIZE (TUBE O.D.)	A	R	STOCK NO.
1	2	1-1/2	32710
1-1/2	2-3/4	2-1/4	32715
2	3-1/2	3	32720
2-1/2	4-1/4	3-3/4	32725
3	5	4-1/2	32730
4	6-5/8	6	32740



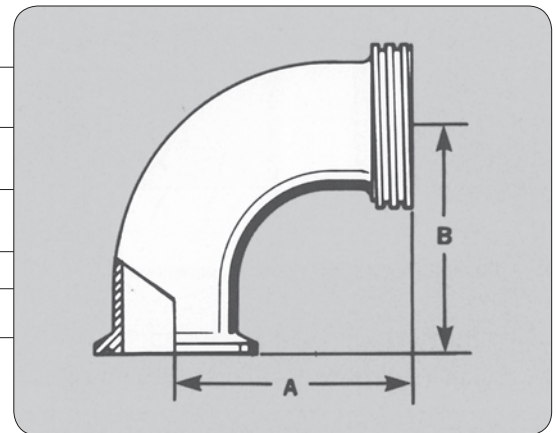
2FMP-14 90° SWEEP ELL (3A)

SIZE (TUBE O.D.)	A	B	STOCK NO.
1	2	2-3/16	327010
1-1/2	2-3/4	2-31/32	327015
2	3-1/2	3-23/32	327020
2-1/2	4-1/4	4-19/32	327025
3	5	5-13/32	327030
4	6-5/8	7-7/32	327040



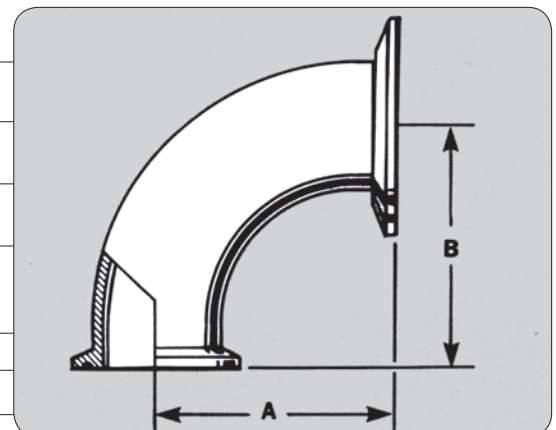
2FMP-15 90° SWEEP ELL (3A)

SIZE (TUBE O.D.)	A	B	STOCK NO.
1	2	1-7/8	327110
1-1/2	2-31/32	2-3/4	327115
2	3-23/32	3-1/2	327120
2-1/2	4-19/32	4-1/4	327125
3	5-13/32	5	327130
4	7-7/32	6-5/8	327140



2CMP-31MP 90° CONCENTRIC REDUCING ELL

SIZE (TUBE O.D.)	A	B	STOCK NO.
2 X 1	2	2	327220
2 X 1-1/2	2-3/4	2-3/4	327220A
2-1/2 X 1-1/2	2-3/4	2-3/4	327225
2-1/2 X 2	3-1/2	3-1/2	327225A
3 X 1-1/2	2-3/4	2-3/4	327230
3 X 2	3-1/2	3-1/2	327230A
3 X 2-1/2	4-1/4	4-1/4	327230B
4 X 2-1/2	4-1/4	4-1/4	327240
4 X 3	5	5	327240A



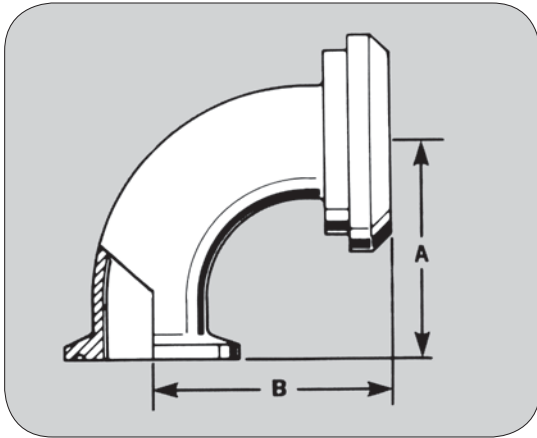
NOTE: 1" CLAMP FITTINGS USE 1-1/2" CLAMPS

ELBOWS & TEES

CLAMP FITTINGS

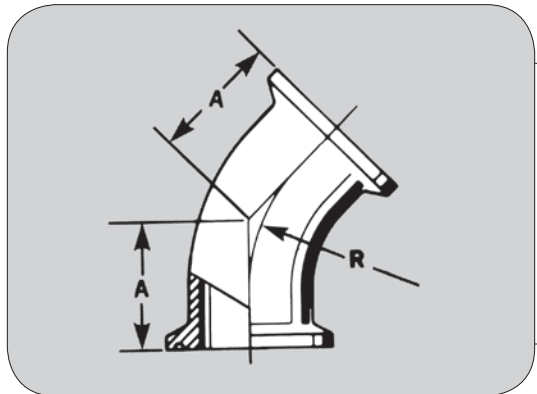


2FMP-31MP 90° ELL(3A)



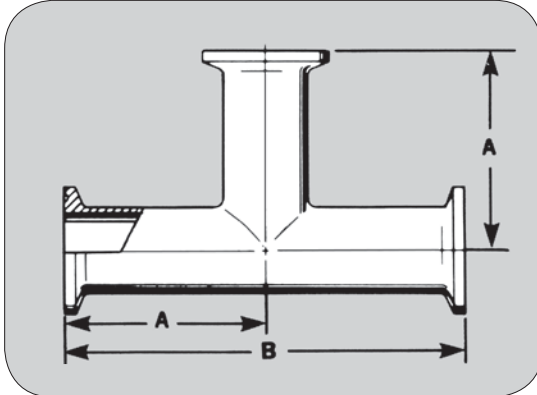
SIZE (TUBE O.D.)	A	B	STOCK NO.
2 X 1	2	1-9/16	327420
2 X 1-1/2	2-3/4	2-5/16	327420A
2-1/2 X 1-1/2	2-3/4	2-5/16	327425
2-1/2 X 2	3-1/2	3-1/16	327425A
3 X 1-1/2	2-3/4	2-5/16	327430
3 X 2	3-1/2	3-1/16	327430A
3 X 2-1/2	4-1/4	3-13/16	327430B
4 X 2-1/2	4-1/4	3-13/16	327440
4 X 3	5	4-9/16	327440A

2KMP 45° ELL (3A)



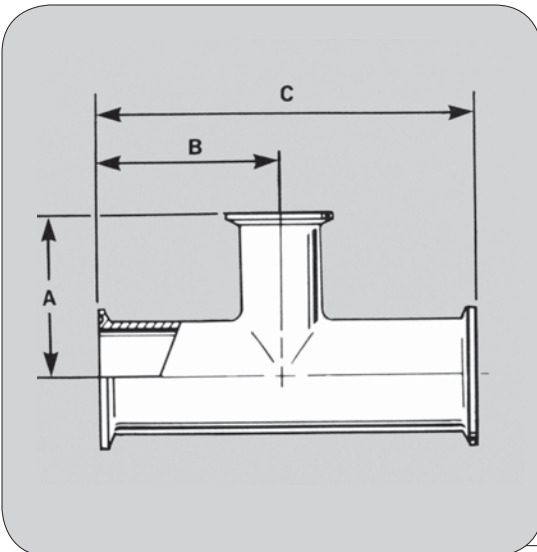
SIZE (TUBE O.D.)	A	R	STOCK NO.
1	1-1/8	1-1/2	32810
1-1/2	1-7/16	2-1/4	32815
2	1-3/4	3	32820
2-1/2	2-1/16	3-3/4	32825
3	2-3/8	4-1/2	32830
4	3-1/8	6	32840

7MP TEE (3A)



SIZE (TUBE O.D.)	A	B	STOCK NO.
1	2-3/8	4-3/4	321110
1-1/2	2-3/4	5-1/2	321115
2	3-1/2	7	321120
2-1/2	3-1/2	7	321125
3	3-3/4	7-1/2	321130
4	4-1/2	9	321140

7RMP – REDUCING TEE (REDUCED SIZE ON BRANCH)

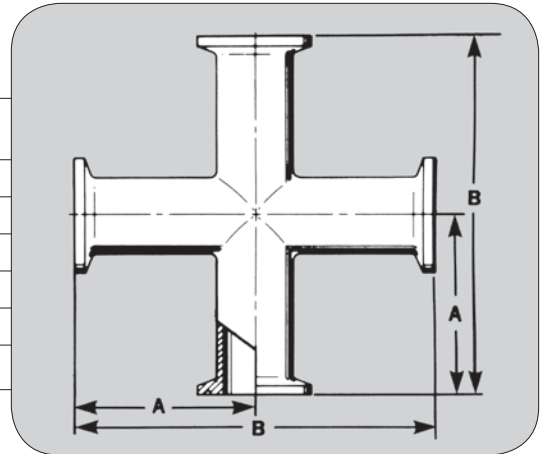


SIZE (TUBE O.D.)	A	B	C	STOCK NO.
1-1/2 X 1	1-7/8	2-5/32	5-1/8	321115R10
2 X 1	2-1/8	2-9/16	5-1/8	321120R10
2 X 1-1/2	2-13/32	2-9/16	5-1/8	321120R15
2-1/2 X 1	2-13/16	2-27/32	5-11/16	321125R10
2-1/2 X 1-1/2	2-13/16	3-27/32	5-11/16	321125R15
2-1/2 X 2	2-13/16	2-27/32	5-11/16	321125R20
3 X 1	3-1/16	3-3/32	6-3/16	321130R10
3 X 1-1/2	3-1/16	3-3/32	6-3/16	321130R15
3 X 2	3-1/16	3-3/32	6-3/16	321130R20
3 X 2-1/2	3-3/32	3-3/32	6-3/16	321130R25
4 X 1	4-7/8	4-1/16	8-1/8	321140R10
4 X 1-1/2	4-7/8	4-1/16	8-1/8	321140R15
4 X 2	4-7/8	4-1/16	8-1/8	321140R20
4 X 2-1/2	4-7/8	4-1/16	8-1/8	321140R25
4 X 3	4-7/8	4-1/16	8-1/8	321140R30

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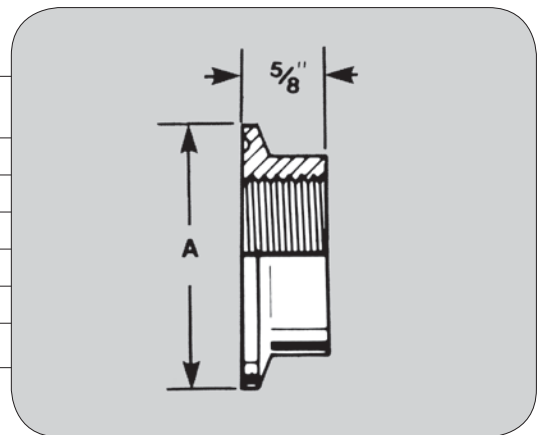
9MP CROSS (3A)

SIZE (TUBE O.D.)	A	B	STOCK NO.
1	2-3/8	4-3/4	3210110
1-1/2	2-3/4	5-1/2	3210115
2	3-1/2	7	3210120
2-1/2	3-1/2	7	3210125
3	3-3/4	7-1/2	3210130
4	4-1/2	9	3210140



23BMP THERMOMETER CAP

SIZE (TUBE O.D.)	A	STOCK NO.
1	1.984	329810B
1-1/2	1.984	329815B
2	2.516	329820B
2-1/2	3.047	329825B
3	3.579	329830B
4	4.682	329840B



NOTE: 1" TAPPED 1/2" NPT; ALL OTHERS 3/4" NPT