

D U C T M A T E

# PROtack/PROtack HV



## Duct Liner Adhesive



### Premium Quality

- Excellent wet tack
- Fire retardant
- Moisture resistant
- Exceptional coverage
- Manufactured by S.M.W.I.A. Local 12
- Will not web
- Good dry time
- Wipes clean with water
- Qualifies for LEED EQ. Credit 4.1
- Antimicrobials & Fungicides added to prevent mold growth



# PROtack/PROtack HV

**Duct Liner  
Adhesive**

## DESCRIPTION

PROtack/HV is a high viscosity, premium quality, water based duct liner adhesive specifically formulated for spray and roller coating applications.

## BASIC USE

PROtack /HV is used to bond fibrous duct liner insulation to galvanized duct work, seal cut edges of fiberglass insulation, bond kraft backed foil covering to fiberglass and urethane flat stock or pipe insulation, and bond multiple layers of fibrous insulation board.

## SPECIAL CHARACTERISTICS

U.L. Classified

Fire retardant, moisture resistant

Will not web

Water cleanup of tools and equipment

Qualifies for LEED EQ, Credit 4.1

## PACKAGING INFORMATION

Part No.	Description	Quantity & Weights
PROTACK1	Black	(4) 1 Gal pail @ 37 lbs/cs
PROTACK5	Black	(1) 5 Gal pail @ 45 lbs/pail
PROTACK54	Black	(1) 54 Gal drum @ 494 lbs/drum
PROTACK1W	White	(4) 1 Gal pail @ 37 lbs/cs
PROTACK5W	White	(1) 5 Gal pail @ 37 lbs/pail
PROTACK54W	White	(1) 54 Gal drum @ 494 lbs/drum
PROTACKHV	High Viscosity – Black	(4) 1 Gal pail @ 37 lbs/cs
PROTACKHV5	High Viscosity – Black	(1) 5 Gal pail @ 54 lbs/pail
PROTACKHV54	High Viscosity – Black	(1) 54 Gal drum @ 494 lbs/drum
PROTACKHV5W	High Viscosity – White	(1) 5 Gal pail @ 37 lbs/pail

## LIMITED PRODUCT WARRANTY

Manufacturer is not liable for consequential incidental or special damages. There are no statutory or implied warranties including the warranties of fitness for a particular purpose and merchantability. There are no warranties other than as set forth below and factory neither assumes nor authorizes any person to assume any liability or other obligation in connection with PROtack.

PROtack is warranted to be free from any and all defects in material and workmanship at the time of shipment from our factory. If material is shown to be defective at the time of shipment from our factory, manufacturer will at its sole option, replace or issue credit for the original purchase price only. Manufacturer does not guarantee the results from the use of PRO tack because of the extreme differences in surface textures of coated material and the possibility of structural movement or externally caused damages.

## TECHNICAL INFORMATION

BASE:	Synthetic Latex
COLOR:	Black (Dries Gray) White (Dries Clear)
TYPE:	Water
WEIGHT PER GALLON:	9.5 ± 0.5 Lbs.
SOLIDS:	44 ± 2%
VISCOSITY:	Protack 1500 CPS ProtackHV 2500 CPS
APPLICATION TEMPERATURE:	40°F TO 90°F
STORAGE TEMPERATURE:	40°F TO 90°F
OPEN TIME:	10-20 minutes, depending on temperature, humidity, and application thickness
FLAMMABILITY:	None
FLASH POINT:	No flash to boiling
COVERAGE:	Approximately 500 ft. <sup>2</sup> /gal, (13 mtr. <sup>2</sup> /hr.) depending on application technique
FREEZE THAW STABILITY:	5 cycles
SHELF LIFE:	(Unopened containers) 1 year
PACKAGING:	available in 1, 5 or 54 gallons

## SPECIAL CHARACTERISTICS

Can be applied by brush, roller, standard spray equipment, or roller coated. May be applied to either the galvanized steel or the fibrous insulation. All steel and/or foil surfaces should be free from all dirt, oil, and grease. For best results adhesive should not be thinned.



ADHESIVES  
SURFACE BURNING CHARACTERISTICS

PROtack Duct Liner Adhesive applied to inorganic reinforced cement board.

Flame Spread 0 Smoke Developed 0

Test as applied on two 2" wide strips 8" on center (coverage 16 percent of the exposed test sample area) at a coverage rate of 400 sq. ft. per gal. Flash point of finished sealant, closed cup. No flash to boiling.

52XF



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