45° BENDS

MOLDED FOR YOUR INDUSTRY





INTEGRITYFUSION.COM

TOLL FREE 1-888-770-6330

45° BENDS

The difference **MOLDED** Makes

Molded 45 elbows from Integrity Fusion Products offer performance, availability, and value that eliminate the need for fabricated fittings.

The molded difference includes:

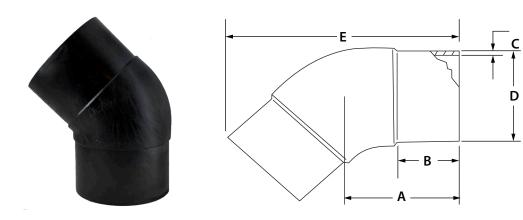
- No inner fusion beads
- Fully Pressure Rated
- Wall thickness remains consistent
 throughout

IntegriFuse fittings are manufactured from 100% Virgin Resin with black high density bimodal polyethylene copolymer designed for use in, but not limited to, potable water, natural gas, industrial, landfill, oil & gas, and mining applications.

All IntegriFuse fittings meet ASTM-D2513 & ASTM-D3261 requirements.

All butt fusion, electrofusion, and transition fittings meet AWWA C-901/C-906, NSF-61, and NSF-372. IntegriFuse fittings are manufactured with resin having a material designation code of PE 3408, PE3608, PE 4710, and PE 100. FM Approved.

Integrity Fusion Products, Inc. 270 Parkade Court Peachtree City, GA 30269 Phone 770.632.7530 | Fax 770.632.7540 www.IntegrityFusion.com Call Toll Free at 888.770.6330





SDR 9 (Standard Dimension Ratio) 255 PSI (Working Pressure at 73.4° F)

| Nominal Size | А | В | С | D | Е | Weight | ltem Code | Notes |
|--------------|-------|-------|--------|--------|--------|-----------|-----------|--------|
| 2″ IPS | 3.23″ | 2.64″ | 0.264″ | 2.375″ | 6.38″ | 0.4 lbs. | 100004 | FM 250 |
| 3″ IPS | 4.72″ | 3.86″ | 0.389″ | 3.500″ | 9.33″ | 1.4 lbs. | 100008 | FM 250 |
| 4″ IPS | 5.31″ | 4.21″ | 0.500″ | 4.500″ | 10.63″ | 2.6 lbs. | 100012 | FM 250 |
| 6″ IPS | 6.89″ | 5.35″ | 0.736″ | 6.625″ | 14.09″ | 7.2 lbs. | 100016 | FM 250 |
| 8″ IPS | 8.46″ | 6.54″ | 0.958″ | 8.625″ | 17.48″ | 14.6 lbs. | 100020 | FM 250 |

SDR 7 (Standard Dimension Ratio) 335 PSI (Working Pressure at 73.4° F)

| Nominal Size | A | В | С | D | E | Weight | Item Code | Notes |
|--------------|-------|-------|--------|--------|--------|-----------|-----------|--------|
| 2″ IPS | 3.23″ | 2.64″ | 0.339″ | 2.375″ | 6.38″ | 0.5 lbs. | 100003 | FM 335 |
| 3″ IPS | 4.72″ | 3.86″ | 0.500″ | 3.500″ | 9.33″ | 1.7 lbs. | 100007 | FM 335 |
| 4″ IPS | 5.31″ | 4.21″ | 0.643″ | 4.500″ | 10.63″ | 3.2 lbs. | 100011 | FM 335 |
| 6″ IPS | 6.89″ | 5.35″ | 0.946″ | 6.625″ | 14.09″ | 8.7 lbs. | 100015 | FM 335 |
| 8″ IPS | 8.46″ | 6.54″ | 1.232″ | 8.625″ | 17.48″ | 17.9 lbs. | 100019 | FM 335 |

DIPS

IPS

SDR 11 (Standard Dimension Ratio) 200 PSI (Working Pressure at 73.4° F)

| Nominal Size | А | В | С | D | E | Weight | Item Code | Notes |
|--------------|--------|-------|--------|--------|--------|-----------|-----------|--------|
| 4" DIPS | 6.05″ | 4.10″ | 0.436″ | 4.800″ | 12.00″ | 3.2 lbs. | 100025 | FM 200 |
| 6" DIPS | 7.16″ | 5.10″ | 0.627″ | 6.900″ | 14.56″ | 7.94 lbs. | 100026 | FM 200 |
| 8" DIPS | 8.32″ | 5.20″ | 0.823″ | 9.050″ | 17.56″ | 17.4 lbs. | 100027 | FM 200 |
| 10" DIPS | 11.58″ | 5.20″ | 0.823″ | 9.050″ | 16.33″ | 19.8 lbs. | 100131 | FM 200 |
| 12" DIPS | 11.58″ | 5.20″ | 0.823″ | 9.050″ | 16.33″ | 19.8 lbs. | 100131 | FM 200 |