





Figure 7044 Branch Outlet

The Gruvlok Fig. 7044 Branch Outlet is for the direct connection of sprinkler heads, drop nipples and/or gauges. The branch outlet provides an economical, quick, and easy outlet at any location along a pipe. Specially engineered to conform to the pipe OD, the Fig. 7044 provides a leak tight reliable seal in both positive pressure and vacuum conditions. The maximum working pressure for all sizes is 175 PSI (12.1 bar).

Material Specifications:

• Housing:

Ductile Iron conforming to ASTM-A536, Grade 65-45-12

Coatings:

Black

U-bolt & Nuts:

Plated U-bolt conforming to ASTM A307 with plated hex nuts to ASTM A563.

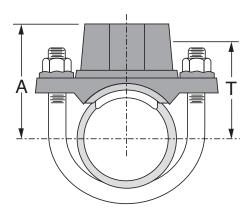
Gaskets:

Properties as designated by ASTM D-2000.

Grade E Type A

Service Temperature Range: -40°F to +150°F Recommended for water service, dilute acids, alkalies, salts and many chemical services not involving hydrocarbons, oils or gases.

NOT FOR USE WITH HYDROCARBONS.



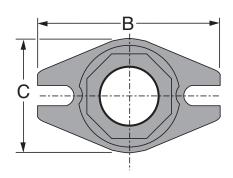


Figure 7044 Branch Outlet										
Nominal Size	Pipe OD	Hole Diameter		Dimensions				Specified Torque		
		Min. Dia.	Max. Dia.	А	В	С	Take-out T	Min.	Max.	Approx. Wt. Each
In./DN(mm)	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	FtLbs./N-M		Lbs./Kg
1¼ x ½	1.660 x 0.840	13/16	11/4	21/16	3½	27/32	13/8	27	33	0.8
32 x 15	42.4 x 21.3	30	32	53	89	56	35	37	45	0.4
11/4 x 3/4	1.660 x 1.050	1 3⁄16	11/4	21/16	3½	2 ⁷ / ₃₂	1%	27	33	0.8
32 x 20	42.4 x 26.7	30	32	53	89	56	35	37	45	0.4
1½ x 1	1.660 x 1.315	1 ³ ⁄ ₁₆	11/4	2 ³ / ₁₆	31/2	2 ⁷ / ₃₂	1½	27	33	0.9
32 x 25	42.4 x 33.7	30	32	56	89	56	38	37	45	0.4
1½ x ½	1.900 x 0.840	1 ³ ⁄ ₁₆	11/4	2 5/32	3½	2 ⁷ / ₃₂	1%	27	33	0.8
40 x 15	48.3 x 21.3	30	32	55	89	56	35	37	45	0.4
1½ x ¾	1.900 x 1.050	1 3⁄16	11/4	2 5/32	3½	2 ⁷ / ₃₂	1%	27	33	0.8
40 x 20	48.3 x 26.7	30	32	55	89	56	35	37	45	0.4
1½ x 1	1.900 x 1.315	13/16	11/4	29/32	3½	2 ⁷ / ₃₂	1½	27	33	0.9
40 x 25	48.3 x 33.7	30	32	58	89	56	38	37	45	0.4
2 x ½	2.375 x 0.840	1 3⁄16	11/4	21/2	37/8	2 ⁷ / ₃₂	1%	27	33	0.8
50 x 15	60.3 x 21.3	30	32	64	98	56	42	37	45	0.4
2 x 3/4	2.375 x 1.050	1 ¾16	11/4	21/2	37/8	2 ⁷ / ₃₂	15%	27	33	0.8
50 x 20	60.3 x 26.7	30	32	64	98	56	42	37	45	0.4
2 x 1	2.375 x 1.315	1 3⁄16	11/4	25/8	37/8	2 ⁷ / ₃₂	13/4	27	33	0.9
50 x 25	60.3 x 33.7	30	32	67	98	56	45	37	45	0.4
2½ x ½	2.875 x 0.840	1 3⁄16	11/4	211/16	43/8	2 ⁷ / ₃₂	2	27	33	0.8
65 x 15	73.0 x 21.3	30	32	69	111	56	51	37	45	0.4
2½ x ¾	2.875 x 1.050	1 ³ ⁄ ₁₆	11/4	211/16	43/8	2 ⁷ / ₃₂	2	27	33	0.9
65 x 20	73.0 x 26.7	30	32	69	111	56	51	37	45	0.4
2½ x 1	2.875 x 1.315	1 3⁄16	11/4	2 ¹³ / ₁₆	43/8	2 ⁷ / ₃₂	21/8	27	33	1.0
65 x 25	73.0 x 33.7	30	32	72	111	56	54	37	45	0.5

Not for use in copper systems.

Installation & Assembly - Fig. 7044 Branch Outlet

ALWAYS USE A GRUVLOK LUBRICANT FOR PROPER BRANCH OUTLET ASSEMBLY. Thorough lubrication of the gasket is essential to prevent pinching and possible damage to the gasket.



Check & lubricate gasket
Drill the appropriate size hole in
the pipe and remove burrs. Visually
inspect the gasket seating for surface
defects which may prevent gasket
sealing. Lubricate one side of the gasket with Gruvlok® lubricant and place
it in the fitting.



Casket Installation
Lubricate the exposed side of the gasket with Gruvlok® lubricant.



Align the gasket and fitting above the pipe hole.



Housing Assembly
Attach the U-bolt from the other side and fasten the nuts finger tight.



Tighten Nuts

Making sure the fitting is properly located over the pipe hole, Tighten the nuts alternatively to a recommended torque of 27 to 33 Lbs.-Ft. (37 to 45 N-M).



6 Assembly is completed



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