



100 Royal Way
Temple, GA 30179
Phone (800) 520-6593

SPECIFICATION DATA SHEET

Date: 10/6/2009

MODEL No. 401, 402 Rectangular Duct and Wall Stack

DIMENSIONAL DATA

| Wall Stack: | | Rectangular Duct | |
|-------------|----|------------------|----|
| A | B | A | B |
| 3 1/4" | 10 | 8 | 8 |
| 3 1/4" | 12 | 8, 10 | 10 |
| 3 1/4" | 14 | 8, 10 | 12 |
| | | 8, 10 | 14 |
| | | 8, 10 | 16 |
| | | 8, 10 | 18 |
| | | 8, 10 | 20 |
| | | 8, 10 | 22 |
| | | 8, 10 | 24 |
| | | 8, 10 | 26 |
| | | 8, 10 | 28 |
| | | 8, 10 | 30 |

FABRICATION DATA

Material:

ASTM-A653 CS Type B Galvanized Steel,
G-30 Coating LFQ Chemical Treatment

Gauge: Total Dimension: A + B 4' & 5' Sections
8 X 14" & below 28GA
8 X 16" & above 26GA
All 8' Sections: 26GA

Lengths:

Wallstack 24", 30", 36", 48", 60", 96"
Duct 48", 60", 96"

Assembly:

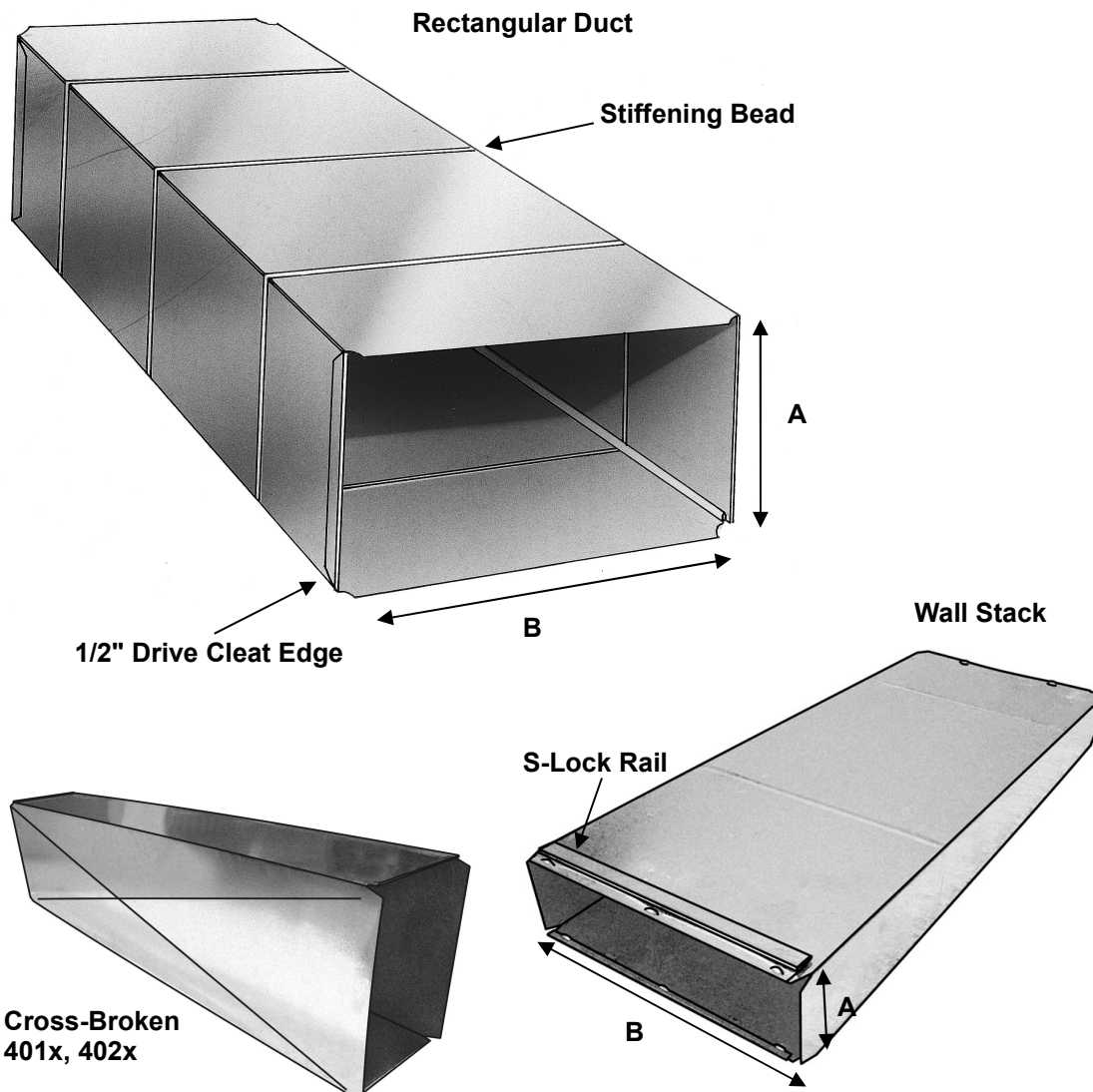
Button punch snaplock longitudinal seam.

FEATURES

S-locks and Drives are included with all rectangular duct

Packaging:

All Wallstack and Duct are sold 5 pieces per bundle.
Duct is also available boxed (402) sold 6 piece per box
Shipped in L-sections, ready for assembly.



Superior Quality, Superior Service, Superior Value.. that's the Royal Advantage