

Technical Services: Tel: (800) 381-9312 / Fax: (800) 791-5500 www.tyco-fire.com

Grinnell Grooved Fire Protection Products Grooved Fittings

General Description



See Fire Protection Submittal Sheet for Pressure Rating and Listing/Approval Information

The grooved fittings provide an economical and efficient method of changing direction, adding an outlet, reducing, or capping grooved piping systems. Grooved fittings are available in durable ductile iron or fabricated steel as indicated.

Note: Figure 510S and 519S fittings are special short radius fittings with smaller center to end dimensions than standard grooved fittings. Depending on the size and coupling used, there may be interferences at the bolt pads that require repositioning of the coupling orientation. The use of flange adapters is not recommended with Figures 510S and 519S fittings. Contact Tyco Fire Products for details.

WARNING

The Fittings described herein must be installed and maintained in compliance with this document, as well as with the applicable standards of the National Fire Protection Association, in addition to the standards of any other authorities having jurisdiction. Failure to do so may impair the performance of this device.

The owner is responsible for maintaining their fire protection system and devices in proper operating condition. The installing contractor or sprinkler manufacturer should be contacted with any questions.

Technical Data

Approvals:

UL, FM, ULC, VdS, and LPCB; Note: See Fire Protection Submittal Sheet for exact Listing / Approval information.

Material:

Cast: Figures: 201, 210, 219, 250, 260, 501, 510, 519, 510DE, 501S, 510S and 519S -Ductile iron conforming to ASTM A-536, Grade 65-45-12

Fabricated Steel: Figures 391, 392, 393, 312, 313, 321, 327, 341 and 350 - Carbon Steel, (Sizes 1¹/4" - 6" are Schedule 40); (Sizes 8" - 12" are Schedule 30),

conforming to ASTM A-53 Grade B

Protective Coatings:

- Non-lead orange paint
- · Fire brigade red (optional) non-lead paint
- Hot dipped galvanized conforming to ASTM A-153

Ordering Procedure

When placing an order, indicate the full product name. Please specify the quantity, figure number, wall thickness, and size.

Grinnell Grooved Piping Products, valves, accessories and other products are available throughout the U.S., Canada, and internationally, through a network of distribution centers. You may write directly or call 215-362-0700 for the distributor nearest you.

Care and Maintenance

The owner is responsible for the inspection, testing, and maintenance of their fire protection system and devices in accordance with the applicable standards of the National Fire Protection Association (e.g., NFPA 25), in addition to the standards of any authority having jurisdiction. The installing contractor or product manufacturer should be contacted relative to any questions. Any impairment must be immediately corrected. It is recommended that automatic sprinkler systems be inspected, tested, and maintained by a qualified Inspection Service.

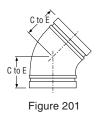
Limited Warranty

Products manufactured by Tyco Fire Products are warranted solely to the original Buyer for ten (10) years against defects in material and workmanship when paid for and properly installed and maintained under normal use and service. This warranty will expire ten (10) years from date of shipment by Tyco Fire Products. No warranty is given for products or components manufactured by companies not affiliated by ownership with Tyco Fire Products or for products and components which have been subject to misuse, improper installation, corrosion, or which have not been installed, maintained, modified or repaired in accordance with applicable Standards of the National Fire Protection Association (NFPA), and/or the standards of any other Authorities Having Jurisdiction. Materials found by Tyco Fire Products to be defective shall be either repaired or replaced, at Tyco Fire Products' sole option. Tyco Fire Products neither assumes, nor authorizes any person to assume for it, any other obligation in connection with the sale of products or parts of products. Tyco Fire Products shall not be responsible for sprinkler system design errors or inaccurate or incomplete information supplied by Buyer or Buyer's representatives.

IN NO EVENT SHALL TYCO FIRE PRODUCTS BE LIABLE, IN CONTRACT, TORT, STRICT LIABILITY OR UNDER ANY OTHER LEGAL THEORY, FOR INCIDENTAL, INDIRECT, SPECIAL OR CONSEQUENTIAL DAMAGES, INCLUDING BUTNOT LIMITED TO LABOR CHARGES, REGARDLESS OF WHETHER TYCOFIRE PRODUCTS WAS INFORMED ABOUT THE POSSIBILITY OF SUCH DAMAGES, AND IN NO EVENT SHALL TYCO FIRE PRODUCTS' LIABILITY EXCEED AN AMOUNT EQUAL TO THE SALES PRICE.

THE FOREGOING WARRANTY IS MADE IN LIEU OF ANY AND ALL OTHER WARRANTIES EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

Figures 201, 210, 219, and 260



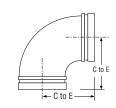


Figure 210

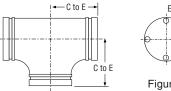




Figure 260

Figure 219

Friction Resistance*								
(Expressed as Equivalent Straight Pipe) Elbow Tee Size 90° 45° Branch Run								
Size	90°							
Inches	Feet	Feet	Feet	Feet				
mm	Meters	Meters	Meters	Meters				
11/4	1.9	1.0	4.8	1.9				
42.4	0.6	0.3	1.5	0.6				
1½ 48.3	2.3 <i>0.7</i>	1.2 0.4	5.8 <i>1.8</i>	2.3 <i>0.7</i>				
40.3	3.2	1.6	8.0	3.2				
60.3	1.0	0.5	2.5	1.0				
21/2	3.9	2.0	9.8	3.9				
73.0	1.2	0.6	3.0	1.2				
76.1mm	4.1 <i>1.2</i>	2.1 <i>0.6</i>	10.3 <i>3.1</i>	4.1 <i>1.2</i>				
3	4.9	2.4	12.2	4.9				
88.9	1.5	0.7	3.7	1.5				
108.0mm	6.5 <i>2.0</i>	3.3 1.0	16.3 <i>5.0</i>	6.5 <i>2.0</i>				
4	6.5	3.3	16.3	6.5				
114.3	2.0	1.0	5.0	2.0				
133.0mm	8.0	4.0	20.0	8.0				
133.0mm	2.4	1.2	6.1	2.4				
139.7mm	8.0	4.1	20.0	8.0				
	2.4	1.3	6.1	2.4				
5 141.3	8.2 <i>2.5</i>	4.1 <i>1.3</i>	20.5 <i>6.3</i>	8.2 <i>2.5</i>				
	2.5 9.5	4.8	23.8	2.5 9.5				
159.0mm	2.9	1.4	7.2	2.9				
165.1mm	9.5	4.8	23.8	9.5				
6	<i>2.9</i> 9.9	1.4 5.0	7.2 24.8	<i>2.9</i> 9.9				
6 168.3	9.9 <i>3.0</i>	5.0 <i>1.5</i>	24.8	9.9 <i>3.0</i>				
	13.1	6.6	32.8	13.1				
216.3mm	4.0	2.0	10.0	4.0				
8 219.1	13.1 <i>4.0</i>	6.6 <i>2.0</i>	32.8 10.0	13.1 <i>4.0</i>				
10	16.5	8.3	41.3	16.5				
273.0	5.0	2.5	12.6	5.0				
12 <i>323.4</i>	19.9 <i>6.1</i>	9.9 <i>3.0</i>	49.7 <i>15.1</i>	19.9 <i>6.1</i>				
020.4	0.1	0.0	10.1	0.1				

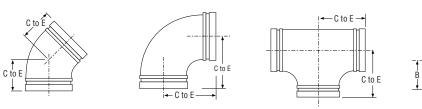
	Figure 201 Figure 210 Figure 219							
	Figu	Ire 201 Elbow	Figu	re 210 Elbow		re 219 ee	Figure 260‡ End Cap	
						ee Appx. Wt.		
Nominal	Inches	Appx. Wt. Lbs.	Inches	Appx. Wt. Lbs.	Inches	Lbs.	Inches	Appx. Wt. Lbs.
Size	mm	Kg.	mm	Kg.	mm	Kg.	mm	Kg.
	1.75	0.9	2.75	1.0	2.75	1.4	0.88	0.4
1 ¹ /4"	44.5	0.9	69.9	0.5	69.9	0.6	22.4	0.4
	1.75	1.1	2.75	1.2	2.75	1.8	0.88	0.2
1 ¹ /2"	44.5	0.5	69.9	0.5	69.9	0.8	22.4	0.0
	2.00	1.8	3.25	2.0	3.25	2.7	0.88	0.9
2"	50.8	0.8	82.6	0.9	82.6	1.2	22.4	0.4
	2.25	2.2	3.75	3.0	3.75	5.8	0.88	0.9
2 ¹ /2"	57.2	1.0	95.3	1.4	95.3	2.6	22.4	0.4
	2.25	2.2	3.75	3.0	3.75	5.8	0.94	1.1
76.1mm	57.2	1.0	95.3	1.4	95.3	2.6	23.9	0.5
0"	2.50	3.5	4.25	4.5	4.25	7.0	0.88	1.1
3"	63.5	1.6	108.0	2.0	108.0	3.2	22.4	0.5
100.0	2.88	5.5	4.75	8.5	4.75	11.5		
108.0mm	73.0	2.5	120.7	3.9	120.7	5.2	-	-
4"	3.00	5.2	5.00	8.5	5.00	11.8	1.00	2.6
4	76.2	2.4	127.0	3.9	127.0	5.4	25.4	1.2
133.0mm	3.25	7.7	5.25	11.3	5.25	10.6	-	-
133.0000	82.6	3.5	133.4	5.1	133.4	4.8		
139.7mm	3.25	7.7	5.50	11.3	5.50	15.3	0.92	4.7
139.711111	82.6	3.5	139.7	5.1	139.7	6.9	23.4	2.1
5"	3.25	8.5	5.50	13.5	5.50	17.0	1.00	5.0
5	82.6	3.9	139.7	6.1	139.7	7.7	25.4	2.3
159.0mm	3.50	12.0	6.00	14.6	6.00	13.9	-	- I
100.011111	88.9	5.4	152.4	6.6	152.4	6.3		
165.1mm	3.50	12.0	6.50	18.5	6.50	26.0	1.00	7.5
	88.9	5.4	165.1	8.4	165.1	11.8	25.4	3.4
6"	3.50	12.0	6.50	18.5	6.50	26.0	1.00	7.5
	88.9	5.4	165.1	8.4	165.1	11.8	25.4	3.4
216.3mm	4.25	23.0	7.75	36.5	7.75	45.0	-	- 1
	108.0	10.4	196.9	16.6	196.9	20.4	1.10	10.0
8"	4.25	23.0 <i>10.4</i>	7.75	36.5	7.75	45.0	1.19	12.8 <i>5.8</i>
	<i>108.0</i> 4.75	31.0	196.9	16.6	196.9	20.4 72.1	<i>30.2</i> 1.25	20.0
10"	4.75	14.1	9.00 <i>228.6</i>	60.0 <i>27.2</i>	9.00 <i>228.6</i>	32.7	31.8	20.0
	5.25	40.0	10.00	67.0	10.00	92.5	1.25	<i>9.1</i> 36.0
12"	5.25 133.4	40.0	254.0	30.4	254.0	92.5 42.0	31.8	36.0 16.3
	155.4	10.1	204.0	30.4	204.0	42.0	51.0	10.5

‡ - Available with tapped plugs, contact Tyco Fire & Building Products.

For reducing tees and branches, use the value that is corrosponding to the branch size. Example: for 8" x 8" x 2" tee, the branch value 2" is 8.0 feet.

Friction resistance for all elbows and tees except Figures 510S and 519S. *

Figures 501, 510, 519 and 510DE



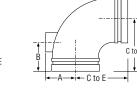


Figure 501

Figure 510

Figure 519

Figure 510DE

_		ıre 501 Elbow		re 510 Elbow		re 519 ee	Figure 510DE 90° Drain Elbow			
Nominal Size	Inches	Appx. Wt. Lbs.	Inches	Appx. Wt. Lbs.	Inches	Appx. Wt. Lbs.	C to E Inches	A Inches	Inches	Appx. Wt. Lbs.
1 ¹ /4"	<i>mm</i> 1.75 <i>44.5</i>	Kg. 0.9 0.4	mm 2.75 69.9	<u>Kg.</u> 1.0 <i>0.5</i>	mm 2.75 69.9	<u>Kg.</u> 1.4 0.6				Kg. -
1 ¹ /2"	1.75 <i>44.5</i>	1.1 <i>0.5</i>	2.75 <i>69.9</i>	1.2 <i>0.5</i>	2.75 <i>69.9</i>	1.8 <i>0.8</i>	-	-	-	-
2"	2.00 <i>50.8</i>	1.8 <i>0.8</i>	3.25 <i>82.6</i>	2.0 <i>0.9</i>	3.25 <i>82.6</i>	2.7 1.2	-	-	-	-
2 ¹ / ₂ "	2.25	2.2	3.75	3.0	3.75	5.8	3.75	2.00	2.75	2.7
	<i>57.2</i>	1.0	<i>95.3</i>	1.4	<i>95.3</i>	<i>2.6</i>	<i>95.3</i>	<i>50.8</i>	<i>69.9</i>	1.2
3"	2.50	3.5	4.25	4.5	4.25	7.0	4.25	2.34	2.75	3.7
	<i>63.5</i>	<i>1.6</i>	108.0	<i>2.0</i>	108.0	<i>3.2</i>	108.0	<i>59.4</i>	<i>69.9</i>	1.7
4"	3.00	5.2	5.00	8.5	5.00	11.8	5.00	2.85	2.75	7.0
	<i>76.2</i>	<i>2.4</i>	127.0	<i>3.9</i>	127.0	<i>5.4</i>	1 <i>27.0</i>	<i>72.4</i>	<i>69.9</i>	<i>3.2</i>
5"	3.25	8.5	5.50	13.5	5.50	17.0	5.50	3.38	2.75	13.0
	<i>82.6</i>	<i>3.9</i>	1 <i>39.7</i>	<i>6.1</i>	1 <i>39.7</i>	7.7	<i>139.7</i>	<i>85.9</i>	<i>69.9</i>	<i>5.9</i>
6"	3.50	12.0	6.50	18.5	6.50	26.0	6.50	3.92	2.75	13.4
	<i>88.9</i>	<i>5.4</i>	<i>165.1</i>	<i>8.4</i>	1 <i>65.1</i>	11.8	1 <i>65.1</i>	<i>99.6</i>	<i>69.9</i>	<i>6.1</i>
8"	4.25	23.0	7.75	36.5	7.75	45.0	7.75	4.95	2.75	26.3
	108.0	10.4	196.9	<i>16.6</i>	196.9	<i>20.4</i>	1 <i>96.9</i>	125.7	<i>69.9</i>	11.9

Figures 501S, 510S and 519S

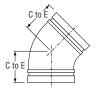
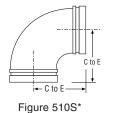


Figure 501S



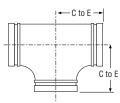


Figure 519S*

	Figure 501S			re 510S	Figure 519S		
	45° Elbow			Elbow	Tee		
Nominal	C to E	Appx Wt.	C to E	Appx. Wt.	C to E	Appx. Wt.	
Size	Inches	Lbs.	Inches	Lbs.	Inches	Lbs.	
Size	тт	Kg.	тт	Kg.	тт	Kg.	
2"	2.00	1.8	2.75	1.5	2.75	2.1	
2	50.8	0.8	69.9	0.7	69.9	1.0	
01/ #	2.25	2.2	3.00	2.2	3.00	3.0	
2 ¹ /2"	57.2	1.0	76.2	1.0	76.2	1.4	
70.1	2.25	2.2	3.00	2.3	3.00	3.1	
76.1mm	57.2	1.0	76.2	1.0	76.2	1.4	
3"	2.50	3.5	3.38	3.0	3.38	4.1	
3	63.5	1.6	85.9	1.3	85.9	1.9	
4"	3.00	5.2	4.00	5.6	4.00	7.7	
4	76.2	2.4	101.6	2.6	101.6	3.5	
139.7mm	3.25	7.7	4.88	8.6	4.88	12.0	
139.7 mm	82.6	3.5	124.0	3.9	124.0	5.4	
5"	3.25	8.5	4.88	8.8	4.88	12.0	
5	82.6	3.9	124.0	3.9	124.0	5.4	
165.1mm	3.50	12.0	5.50	11.00	5.50	15.0	
105.1mm	88.9	5.4	139.7	5.0	139.7	6.8	
6"	3.50	12.0	5.50	11.2	5.50	15.2	
0	88.9	5.4	139.7	5.1	139.7	6.9	
8"	4.25	23.0	6.88	23.4	6.88	31.2	
0	108.0	10.4	174.8	10.6	174.8	14.2	

*Note: Figure 510S and 519S fittings are special short radius fittings with smaller center to end dimensions than standard grooved fittings. Depending on the size and coupling used, there may be interferences at the bolt pads which requires repositioning of the coupling orientation. The use of flange adapters is not recommended with Figures 510S and 519S fittings. Contact Tyco Fire Products for details.

Friction Resistance 501S, 510S & 519S (Expressed as Equivalent Straight Pipe)									
	Elb		Τe	е					
Size	90°	45°	Branch	Run					
Inches	Feet	Feet	Feet	Feet					
mm	Meters	Meters	Meters	Meters					
2	3.2	1.6	8.0	3.2					
60.3	1.0	0.5	2.5	1.0					
21/2	3.9	2.0	9.8	3.9					
73.0	1.2	0.6	3.0	1.2					
76.1mm	4.1	2.1	10.3	4.1					
70.1mm	1.2	0.6	3.1	1.2					
3	4.9	2.4	12.2	4.9					
88.9	1.5	0.7	3.7	1.5					
4	6.5	3.3	16.3	6.5					
114.3	2.0	1.0	5.0	2.0					
139.7mm	8.0	4.1	20.0	8.0					
133.7 mm	2.4	1.3	6.1	2.4					
5	8.2	4.1	20.5	8.2					
141.3	2.5	1.3	6.3	2.5					
165.1mm	9.5	4.8	23.8	9.5					
103.1mm	2.9	1.4	7.2	2.9					
6	9.9	5.0	24.8	9.9					
168.3	3.0	1.5	7.6	3.0					
8	13.1	6.6	32.8	13.1					
219.1	4.0	2.0	10.0	4.0					

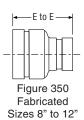
Figures 250 and 350



Figure 250 Cast



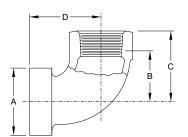
Figure 350 Fabricated Sizes 3" to 6"



	Figures 250 and 350 Concentric Reducer - Groove x Groove								
Nominal Size Inches	E to E Inches mm	Appx. Wt. Lbs. <i>Kg.</i>	Nominal Size Inches	E to E Inches mm	Appx. Wt. Lbs. <i>Kg.</i>	Nominal Size Inches	E to E Inches mm	Appx. Wt. Lbs. <i>Kg.</i>	
*2 x 1¼	2.50 <i>63.5</i>	1.0 <i>0.5</i>	*139.7mm x 3	3.50 <i>88.9</i>	4.2 1.9	*6 x 5	4.00 <i>101.6</i>	5.8 <i>2.6</i>	
*2 x 1½	2.50 <i>63.5</i>	1.3 <i>0.6</i>	*139.7mm x 4	3.50 <i>88.9</i>	4.4 2.0	8 x 2	5.00 1 <i>27.0</i>	12.2 5.5	
*2½ x 2	2.50 <i>63.5</i>	1.2 <i>0.5</i>	5 x 1½	3.50 <i>88.9</i>	4.6 <i>2.1</i>	8 x 2½	5.00 1 <i>27.0</i>	12.1 <i>5.5</i>	
*76.1mm x 1½	2.50 <i>63.5</i>	1.5 <i>0.7</i>	5 x 2	3.50 <i>88.9</i>	4.6 <i>2.1</i>	8 x 3	5.00 <i>127.0</i>	12.0 <i>5.5</i>	
*76.1 _{mm} x 2	2.50 <i>63.5</i>	1.6 <i>0.8</i>	5 x 2½	3.50 <i>88.9</i>	4.5 <i>2.0</i>	8 x 4	5.00 <i>127.0</i>	11.9 <i>5.4</i>	
3 x 1¼	2.50 <i>63.5</i>	1.3 <i>0.6</i>	5 x 3	3.50 <i>88.9</i>	4.4 2.0	8 x 5	5.00 <i>127.0</i>	11.3 <i>5.1</i>	
3 x 1½	2.50 <i>63.5</i>	1.3 <i>0.6</i>	*5 x 4	3.50 <i>88.9</i>	4.5 <i>2.0</i>	8 x 6	5.00 <i>127.0</i>	10.8 <i>4.9</i>	
*3 x 2	2.50 <i>63.5</i>	1.3 <i>0.6</i>	*165.1mm x 3	4.00 101.6	5.5 <i>2.5</i>	10 x 4	6.00 <i>152.4</i>	21.9 <i>10.0</i>	
*3 x 2½	3.00 <i>76.2</i>	1.5 <i>0.7</i>	*165.1mm x 4	4.00 101.6	6.0 <i>2.7</i>	10 x 5	6.00 <i>152.4</i>	21.6 <i>9.8</i>	
*3 x 76.1mm	3.00 <i>76.2</i>	2.0 <i>0.9</i>	*165.1mm x 139.7mm	4.00 101.6	5.6 <i>2.5</i>	10 x 6	6.00 <i>152.4</i>	21.1 <i>9.6</i>	
4 x 1 ¹ / ₄	3.00 <i>76.2</i>	2.2 1.0	*6 x 2	4.00 <i>101.6</i>	6.0 <i>2.7</i>	10 x 8	6.00 <i>152.4</i>	19.5 <i>8.9</i>	
4 x 1½	3.00 <i>76.2</i>	2.3 <i>1.0</i>	6 x 2½	4.00 101.6	6.0 <i>2.7</i>	12 x 4	7.00 <i>177.8</i>	28.0 <i>12.7</i>	
*4 x 2	3.00 <i>76.2</i>	2.3 <i>1.0</i>	*6 x 76.1mm	4.00 101.6	6.0 <i>2.7</i>	12 x 6	7.00 <i>177.8</i>	30.0 <i>13.6</i>	
*4 x 2½	3.00 <i>76.2</i>	2.3 <i>1.0</i>	6 x 3	4.00 101.6	6.0 <i>2.7</i>	12 x 8	7.00 177.8	28.0 <i>12.7</i>	
*4 x 76.1mm	3.00 <i>76.2</i>	3.2 1.5	*6 x 4	4.00 <i>101.6</i>	5.9 <i>2.7</i>	12 x 10	7.00 <i>177.8</i>	33.0 <i>15.0</i>	
4 x 3	3.00 <i>76.2</i>	2.6 <i>1.2</i>	*6 x 139.7mm	4.00 101.6	6.3 <i>2.9</i>				

Note: Sizes marked with an asterisk (*) are only available in Figure 250 Cast. Sizes without an asterisk are only available in Figure 350 Fabricated.

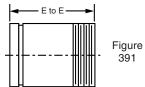
ADA CAP®

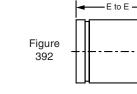


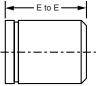
Pipe			Nominal Dimensions					
	0	O.D.	Takeout	Cente	r to End	Net		
Size Inches	Outlet NPT* Inches	A Inches <i>mm</i>	B Inches <i>mm</i>	C Inches <i>mm</i>	D Inches <i>mm</i>	Wt. Lbs. <i>Kg.</i>		
	1/2		1.25 <i>31.8</i>	1.75 <i>44.5</i>	1.89 <i>48.0</i>	0.77 <i>0.3</i>		
1 ¹ / ₂	3/4	1.900 <i>48.3</i>	1.25 <i>31.8</i>	1.75 <i>44.5</i>	1.89 <i>48.0</i>	0.77 <i>0.3</i>		
	1		1.37 <i>34.8</i>	2.00 <i>50.8</i>	2.02 <i>51.3</i>	0.88 <i>0.4</i>		
	¹ / ₂	2.375 <i>60.3</i>	1.25 <i>31.8</i>	1.75 <i>44.5</i>	1.89 <i>48.0</i>	0.92 <i>0.4</i>		
2	3/4		1.25 <i>31.8</i>	1.75 <i>44.5</i>	1.89 <i>48.0</i>	0.92 <i>0.4</i>		
	1		1.37 <i>34.8</i>	2.00 <i>50.8</i>	2.02 <i>51.3</i>	1.06 <i>0.5</i>		
	¹ / ₂		1.47 <i>37.3</i>	1.97 <i>50.0</i>	1.89 <i>48.0</i>	1.28 <i>0.6</i>		
2 ¹ / ₂	3/4	2.875 <i>73.0</i>	1.47 <i>37.3</i>	1.97 <i>50.0</i>	1.89 <i>48.0</i>	1.28 <i>0.6</i>		
	1		1.37 <i>34.8</i>	2.00 <i>50.8</i>	2.02 <i>51.3</i>	1.50 <i>0.7</i>		

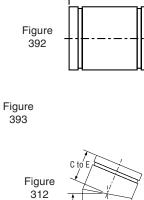
* ISO-7 threaded outlets are available upon request.

Figures 391, 392, 393, 312 and 313

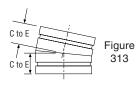






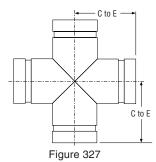


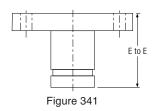
C to E



	Figur	oc 201				
	Figures 391, 392 and 393 Adapter Nipples			e 312 ' Elbow	Figure 313 11¹/₄° Elbow	
Nominal Size	E to E Inches mm	Appx. Wt. Lbs. <i>Kg.</i>	C to E Inches mm	Appx. Wt. Lbs. <i>Kg.</i>	C to E Inches mm	Appx. Wt. Lbs. <i>Kg.</i>
1 ¹ /4"	4.00	0.8	1.75	0.4	1.38	0.4
	<i>101.6</i>	<i>0.4</i>	<i>44.5</i>	<i>0.2</i>	<i>35.1</i>	<i>0.2</i>
1 ¹ / ₂ "	4.00	0.9	1.75	0.5	1.38	0.5
	<i>101.6</i>	<i>0.4</i>	<i>44.5</i>	<i>0.2</i>	<i>35.1</i>	<i>0.2</i>
2"	4.00	1.2	1.88	0.6	1.38	0.6
	101.6	<i>0.5</i>	<i>47.8</i>	<i>0.3</i>	<i>35.1</i>	<i>0.3</i>
2 ¹ /2"	4.00	1.9	2.00	0.7	1.50	1.1
	101.6	<i>0.9</i>	<i>50.8</i>	<i>0.3</i>	<i>38.1</i>	<i>0.5</i>
3"	4.00	2.5	2.25	1.4	1.50	1.2
	101.6	1.1	<i>57.2</i>	<i>0.6</i>	<i>38.1</i>	<i>0.5</i>
4"	6.00	5.5	2.63	2.4	1.75	2.2
	1 <i>52.4</i>	<i>2.5</i>	<i>66.8</i>	1.1	<i>44.5</i>	1.0
5"	6.00	7.4	2.88	4.1	2.00	3.3
	1 <i>52.4</i>	<i>3.4</i>	<i>73.2</i>	<i>1.9</i>	<i>50.8</i>	<i>1.5</i>
6"	6.00	9.5	3.13	5.6	2.00	4.6
	1 <i>52.4</i>	<i>4.3</i>	<i>79.5</i>	<i>2.5</i>	<i>50.8</i>	2.1
8"	6.00	14.2	3.88	11.1	2.00	8.7
	1 <i>52.4</i>	<i>6.4</i>	<i>98.6</i>	<i>5.0</i>	<i>50.8</i>	<i>3.9</i>
10"	8.00	27.0	4.38	14.0	2.13	9.1
	<i>203.2</i>	<i>12.2</i>	<i>11.3</i>	<i>6.4</i>	<i>54.1</i>	<i>4.1</i>
12"	8.00	33.0	4.88	22.0	2.25	16.7
	<i>203.2</i>	<i>15.0</i>	124.0	<i>10.0</i>	<i>57.2</i>	<i>7.6</i>

Figures 327 and 341





	Figur Cro	re 327 ss	Figure 341 150 lbs. Flange Adapter		
Nominal Size	C to E nches mm	Appx. Wt. Lbs. <i>kg.</i>	E to E Inches mm	Appx. Wt. Lbs. <i>kg.</i>	
1 ¹ /4"	2.75	2.0	4.00	2.8	
	<i>69.6</i>	<i>0.9</i>	<i>101.6</i>	<i>1.3</i>	
1 ¹ /2"	2.75	2.2	4.00	3.2	
	<i>69.9</i>	2.0	<i>101.6</i>	1.5	
2"	3.25	2.7	4.0	5.2	
	<i>82.6</i>	1.2	<i>101.6</i>	<i>2.4</i>	
2 ¹ / ₂ "	3.75	5.0	4.00	8.0	
	<i>95.3</i>	<i>2.3</i>	<i>101.6</i>	<i>3.6</i>	
3"	4.25	7.1	4.00	10.2	
	108.0	<i>3.2</i>	<i>101.6</i>	<i>4.6</i>	
4"	5.00	11.9	6.00	17.2	
	<i>127.0</i>	<i>5.4</i>	<i>152.4</i>	<i>7.8</i>	
5"	5.50	17.1	6.00	21.4	
	<i>139.7</i>	<i>7.8</i>	<i>152.4</i>	<i>9.7</i>	
6"	6.50	27.5	6.00	26.0	
	<i>165.1</i>	<i>12.5</i>	<i>152.4</i>	<i>11.8</i>	
8"	7.75	47.0	6.00	38.4	
	196.9	<i>21.3</i>	<i>152.4</i>	<i>17.4</i>	
10"	9.00	68.0	8.00	65.0	
	<i>228.6</i>	<i>30.8</i>	<i>203.2</i>	<i>29.5</i>	
12"	10.00	107.0	8.00	91.0	
	<i>254.0</i>	<i>48.5</i>	<i>203.2</i>	<i>41.3</i>	

Figure 321

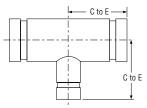


Figure 321

Figure 321 Reducing Tee								
Nominal	C to E	Appx. Wt.	Nominal	C to E	Appx. Wt.			
Size	Inches	Lbs.	Size	Inches	Lbs.			
Inches	тт	Kg.	Inches	mm	Kg.			
1½ x 1½ x 1¼	3.25	2.0	6 x 6 x 4	6.50	26.6			
1/2 A 1/2 A 1/4	82.6	0.9	0.0.0.4	165.1	12.1			
2 x 2 x 1 ¹ / ₂	3.25	2.7	6 x 6 x 5	6.50	27.0			
2 X 2 X 1 1/2	82.6	1.2	0 0 0 0 0 0	165.1	12.2			
01/ 01/ 11/	3.75	4.2	000	7.75	36.2			
2½ x 2½ x 1¼	95.3	1.9	8 x 8 x 2	196.9	16.4			
01/ 01/ 41/	3.75	4.2	000	7.75	36.5			
2½ x 2½ x 1½	95.3	1.9	8 x 8 x 3	196.9	16.6			
01/	3.75	4.3	00	7.75	36.6			
2½ x 2½ x 2	95.3	2.0	8 x 8 x 4	196.9	16.6			
	4.25	5.3		7.75	36.8			
3 x 3 x 1½	108.0	2.4	8 x 8 x 5	196.9	16.7			
	4.25	5.5		7.75	37.0			
3 x 3 x 2	108.0	2.5	8 x 8 x 6	196.9	16.8			
	4.25	5.8		9.00	57.1			
3 x 3 x 2½	108.0	2.6	10 x 10 x 2	228.6	25.9			
	5.00	9.8		9.00	57.4			
4 x 4 x 1¼	127.0	9.0 4.4	10 x 10 x 3	228.6	26.0			
	5.00	9.9			57.6			
4 x 4 x 1½	5.00 127.0	9.9 4.5	10 x 10 x 4	9.00 <i>228.6</i>	26.1			
4 x 4 x 2	5.00 1 <i>27.0</i>	10.1 <i>4.6</i>	10 x 10 x 5	9.00 <i>228.6</i>	57.8 <i>26.2</i>			
4 x 4 x 2½	5.00 1 <i>27.0</i>	10.3	10 x 10 x 6	9.00	58.0			
		4.7		228.6	26.3			
4 x 4 x 3	5.00	10.5	10 x 10 x 8	9.00	58.4			
	127.0	4.8		228.6	26.5			
5 x 5 x 2	5.50	14.5	12 x 12 x 3	10.00	80.2			
	139.7	6.6		254.0	36.4			
5 x 5 x 2½	5.50	14.8	12 x 12 x 4	10.00	80.5			
	139.7	6.7		254.0	36.5			
5 x 5 x 3	5.50	15.2	12 x 12 x 5	10.00	80.7			
	139.7	6.9		254.0	36.6			
5 x 5 x 4	5.50	15.8	12 x 12 x 6	10.00	80.9			
	139.7	7.2		254.0	36.7			
6 x 6 x 2	6.50	26.5	12 x 12 x 8	10.00	91.4			
	165.1	11.9		254.0	41.5			
$6 \times 6 \times 2^{1/2}$	6.50	26.5	12 x 12 x 10	10.00	91.8			
	165.1	12.0		254.0	41.6			
6 x 6 x 3	6.50	26.5						
	165.1	12.0						
1			-					

General Notes: It is the Designer's responsibility to select products suitable for the intended service and to ensure that pressure ratings and performance data is not exceeded. Always read and understand the installation instructions (IH-1000). Never remove any piping component or correct or modify any piping deficiencies without first depressurizing and draining the system. Material and gasket selection should be verified to be compatible for the specific application.

