



RGPS- SERIES Models with Input Rates from 50,000 to 150,000 BTU/HR [15 to 44 kW]



# 80% A.F.U.E.† UPFLOW/ HORIZONTAL GAS FURNACES

The Rheem Value Series line of upflow/horizontal gas furnaces are designed for utility rooms, closets, alcoves, or attics. Because of the model's low-profile 34 inch [864 mm] height, the upflow model can also be used to satisfy most applications that traditionally call for a horizontal furnace.

The design is certified by CSA International.

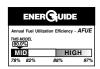
#### **Features**

- Unique solid door design leads to quiet operation.
- Patented heat exchanger, constructed of both stainless and aluminized steel for the maximum in corrosion resistance.
- Low profile "34 inch" [864 mm] design is lighter and easier to handle, and leaves room for optional equipment.
- Convertible from upflow to horizontal left or right without field conversion.
- Left or right side gas and electric inlet connections allow quick and simple change.
- Direct spark ignition with remote sense, features a integrated board with an electronic air cleaner hookup.
- Prepaint galvanized steel cabinet.
- A slow-open gas valve and a specially designed draft inducer motor make it one of the quietest furnaces on the market today.
- Grab-holes in doors to aid in easy door removal and replacement.

A variety of cooling coils and plenums designed to use with Rheem Value Series gas furnaces are available as optional accessories.

†A.F.U.E. (Annual Fuel Utilization Efficiency) calculated in accordance with Department of Energy test procedures.





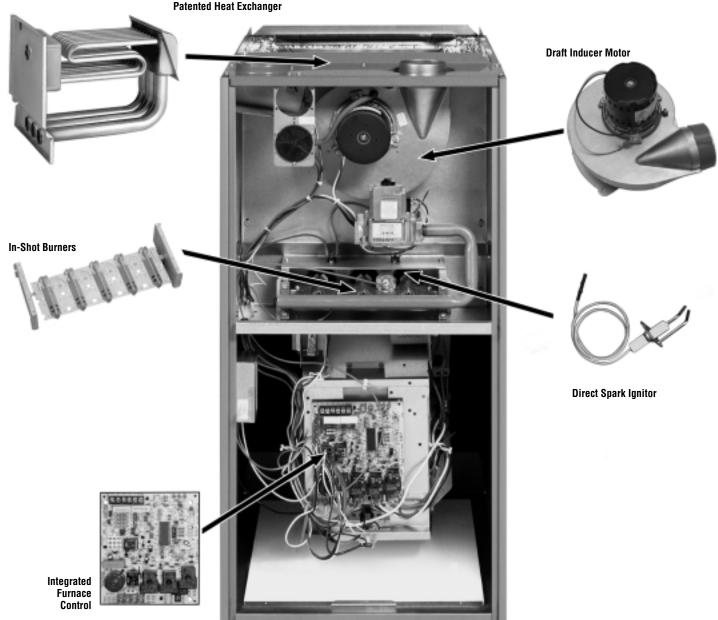








# RHEEM 80% UPFLOW/HORIZONTAL GAS FURNACE



#### STANDARD EQUIPMENT

Completely assembled and wired; induced draft; pressure switch; redundant main gas control; blower compartment door safety switch; solid state time on/time off blower control; limit control; manual shut-off valve, pressure regulator for natural and L.P. (propane) gas; transformer; direct drive multi-speed blower motor. Furnaces are equipped with cooling/heating relay and transformer (40VA) ready for air conditioning applications. (Please note: a thermostat is not included as standard equipment.) Flame sensor diagnostics.

#### **OPTIONAL EQUIPMENT**

Twinning Kit

Side and bottom filter frame assembly. Return air cabinet for all sizes.

NOTE: Furnace is not listed for use with fuels other than natural or L.P. (propane) gas.

The complete terms of limited and other warranties are available at our sales office, or through local installer.

All models can be converted by a qualified Rheem distributor or local service dealer to use L.P. (propane) gas without changing burners. Factory approved kits must be used to convert from natural to L.P. (propane) gas and may be ordered as optional accessories from a Rheem parts distributor.

For L.P. (propane) operation, refer to Conversion Kit Index Form.

NOTE: For natural and L.P. (propane) gas models, standard hot surface ignition is 100% safety lockout type.

### WARNING

THIS FURNACE IS NOT APPROVED
OR RECOMMENDED
FOR USE IN MOBILE HOMES

# PHYSICAL DATA AND SPECIFICATIONS

MODEL NUMBERS RGPS- SERIES	05EAUER 05NAUER	07EAMER 07NAMER	07EAMGR 07NAMGR	10EAMER	10EBRGR	10EBRJR 10NBRJR	12EARJR	15EARJR
Input-BTU/Hr [kW] @	50,000 [15]	75,000 [22]	75,000 [22]	100,000 [29]	100,000 [29]	100,000 [29]	125,000 [37]	150,000 [44]
Heating Capacity BTU/Hr [kW] ①	41,000 [12]	60,000 [18]	60,000 [18]	80,000 [23]	80,000 [23]	80,000 [23]	99,000 [29]	119,000 [35]
Heat Ext. Static Pressure [kPa]	.10 [.025]	.12 [.029]	.12 [.029]	.15 [.037]	.15 [.037]	.15 [.037]	.20 [.05]	.20 [.05]
Blower (D x W) [mm]	11 x 6 [279 x 152]	11 x 7 [279 x 178]	11 x 7 [279 x 178]	11 x 7 [279 x 178]	11 x 10 [279 x 254]	11 x 10 [279 x 254]	11 x 10 [279 x 254]	11 x 10 [279 x 254]
Motor H.PSpeed- PSC Type [W]	<sup>1</sup> / <sub>2</sub> -4-PSC [373]	<sup>1</sup> / <sub>2</sub> -3-PSC [373]	<sup>3</sup> /4-3-PSC [560]	<sup>3</sup> /4-3-PSC [560]	<sup>3</sup> /4-3-PSC [560]			
Motor Full Load Amps	6.8	5.8	7.9	7.1	7.9	9.5	9.5	9.5
Heating Speed	Med-Low	Med	Med	Med	Med	Low	Low	Low
Cooling Speed	High	High	High	High	High	Med	Med	Med
Cooling CFM @ .5" E.S.P. (Nominal) [L/s]	1200 [566]	1200 [566]	1600 [755]	1200 [566]	1845 [871]	2060 [922]	2115 [998]	2080 [982]
Max. E.S.P. (In. W.C.) [kPa]	0.5 [.12]	0.5 [.12]	0.5 [.12]	0.5 [.12]	0.5 [.12]	0.5 [.12]	0.5 [.12]	0.5 [.12]
Temperature Rise Range °F [°C]	25-55 [13.9-30.6]	35-65 [19.4-36.1]	25-55 [13.9-30.6]	45-75 [250-41.7]	30-60 [16.7-33.3]	30-60 [16.7-33.3]	35-65 [19.4-36.1]	50-80 [27.8-44.4]
Max. Outlet Air Temp. °F [°C]	155 [68.3]	165 [73.8]	155 [68.3]	190 [87.7]	170 [76.6]	170 [76.6]	180 [82.2]	190 [87.7]
Approx. Shipping Weight (Lbs.) [kg]	85 [39]	105 [48]	105 [48]	115 [52]	120 [54]	120 [54]	140 [63]	150 [68]
Standard Filter (In.) [mm]	15 <sup>3</sup> / <sub>4</sub> x 25 [400 x 635]	15 <sup>3</sup> / <sub>4</sub> x 25 [400 x 635]	15 <sup>3</sup> / <sub>4</sub> x 25 [400 x 635]	15 <sup>3</sup> / <sub>4</sub> x 25 [400 x 635]	19 <sup>1</sup> / <sub>4</sub> x 25 [489 x 635]	19 <sup>1</sup> / <sub>4</sub> x 25 [489 x 635]	22 <sup>3</sup> / <sub>4</sub> x 25 [578 x 635]	22 <sup>3</sup> /4 x 25 [578 x 635]
Return Air Cabinets (Opt.) RXGR- Filter Size [mm]	C14B (2) 12 x 16 [305 x 406]	C17B (2) 12 x 16 [305 x 406]	C17B (2) 12 x 16 [305 x 406]	C17B (2) 12 x 16 [305 x 406]	C21B (2) 20 x 16 [508 x 406]	C21B (2) 20 x 16 [508 x 406]	C24B (2) 24 x 16 [610 x 406]	C24B (2) 24 x 16 [610 x 406]
AFUE-H.S.I. Models ①	80.0%	80.0%	80.0%	80.0%	80.0%	80.0%	80.0%	80.0%

NOTES: All models are 115V, 60HZ, 1 Ph. Gas connection size for all models is 1/2" [12 mm] N.P.T.

# MODEL IDENTIFICATION—UPFLOW/HORIZONTAL MODELS

<u>R</u>	<u>G</u>	<u>P</u>	<u>s</u>	_	071	<u>E</u>	<u>A</u>	<u>M</u>	G	<u>R</u>
Rheem	Gas Furnace	P = Upflow/ Horizontal Multi- Positional Tier III	Design Series <b>S</b> = 2nd Design Series	Electric Ignition 05E 07E 10E 12E 15E	Electric	Input BTU/HR [kW] 50,000 [15] 75,000 [22] 100,000 [28] 125,000 [37] 150,000 [44]	Variations <b>A</b> = Standard Cabinet <b>B</b> = Wide Cabinet	Blower Designation [mm]  U = 11 x 6 [279 x 152]  M = 11 x 7 [279 x 178]  R = 11 x 10 [279 x 254]	Heating & Cooling Designation E = 1100-1300(3R) G = 1500-1700(4R) J = 1900-2100(5R)	Fuel  R = Natural Gas - CSA - United States & Canada (North American)

<sup>[ ]</sup> Designates Metric Conversions

# **GENERAL TERMS OF LIMITED WARRANTY**

Rheem will furnish a replacement for any part of this product which fails in normal use and service within the applicable period stated, in accordance with the terms of the limited warranty.

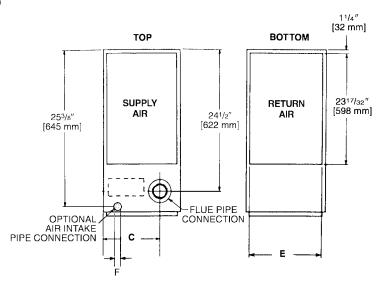
Gas Heat Exchanger Limited Warranty ......Twenty (20) Years Conditional Parts\* (Registration Required) ......Ten (10) Years

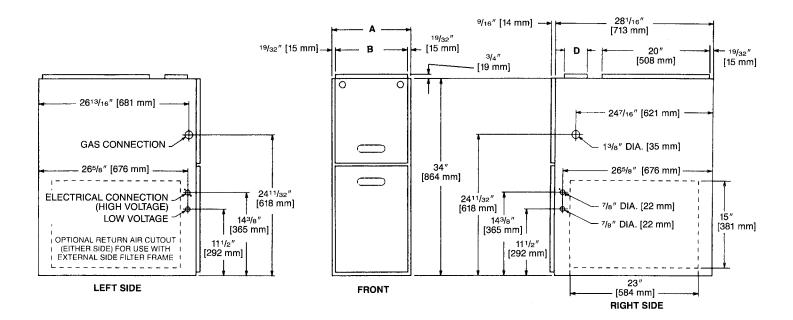
① In accordance with D.O.E. test procedures.

② See Conversion Kit Index Form for high altitude derate.

<sup>\*</sup>For Complete Details of the Limited Warranty, Including Applicable Terms and Conditions, See Your Local Installer or Contact the Manufacturer for a Copy.

# **UPFLOW DIMENSIONS**





#### UPFLOW DIMENSIONS AND CLEARANCE TO COMBUSTIBLE MATERIAL (INCHES) [mm]

MODEL		В	С	D	E	F	REDUCED CLEARANCE (IN.) [mm]						
RGPS-	А						LEFT SIDE	RIGHT SIDE	BACK	ТОР	FRONT	VENT	SHIP. WGTS. (LBS.) [Kg]
05	14 [356]	1227/32 [326]	105/8 [270]	1	111/2 [292]	17/8 [48]	0	4 [102] ②	0	1 [25]	3 [76]	6 [152] ③	85 [38.6]
07	171/2 [445]	1611/32 [415]	123/8 [314]	1	15 [381]	21/2 [64]	0	3 [76] ②	0	1 [25]	3 [76]	6 [152] ③	105 [47.6]
10EA	17 <sup>1</sup> / <sub>2</sub> [445]	16 <sup>11</sup> /32 [415]	12 <sup>3</sup> /8 [314]	1	15 [381]	21/2 [64]	0	3 [76] ②	0	1 [25]	3 [76]	6 [152] ③	115 [52.2]
10BRGR & 10EBRJR	21 [533]	19 <sup>27</sup> / <sub>32</sub> [504]	14 <sup>1</sup> /8 [359]	1	18 <sup>1</sup> / <sub>2</sub> [470]	21/2 [64]	0	0	0	1 [25]	3 [76]	6 [152] ③	120 [54.4]
12	241/2 [622]	2311/32 [593]	15 <sup>7</sup> /8 [403]	1	22 [559]	21/2 [64]	0	0	0	1 [25]	3 [76]	6 [152] ③	140 [63.5]
15	241/2 [622]	2311/32 [593]	15 <sup>7</sup> /8 [403]	1	22 [559]	21/2 [64]	0	0	0	1 [25]	3 [76]	6 [152] ③	150 [68]

NOTES:  $\odot$  May require a 3" [76 mm] to 4" [102 mm] or 3" [76 mm] to 5" [127 mm] adapter.

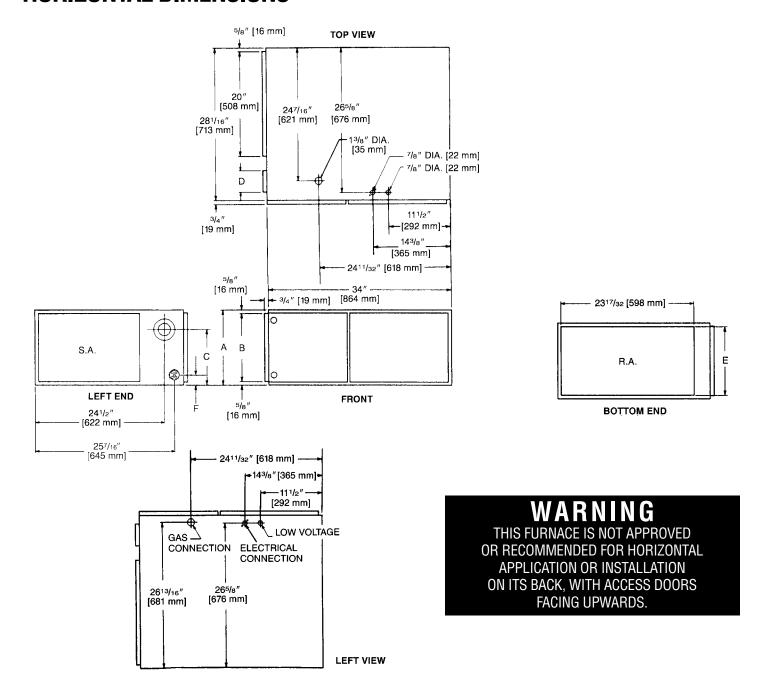
Furnaces must be vented in accordance with the National Fuel Gas Code, ANSI Z223.1 and/or Can/CGA-B149 Installation Codes and in accordance with local codes.

#### [ ] Designates Metric Conversions

② May be 0" [0 mm] with type B vent.

<sup>3</sup> May be 1" [25 mm] with type B vent.

# HORIZONTAL DIMENSIONS



#### HORIZONTAL DIMENSIONS AND CLEARANCE TO COMBUSTIBLE MATERIAL (INCHES) [mm]

MODEL	REDUCED CL						D CLEAF	LEARANCE (IN.) [mm]					
RGPS-	A	В	С	D	E	F	LEFT SIDE	RIGHT SIDE	BACK	ТОР	FRONT	VENT	SHIP. WGTS. (LBS.) [Kg]
05	14 [356]	1227/32 [326]	105/8 [270]	1	111/2 [292]	17/8 [48]	0	4 [102] ②	0	1 [25]	3 [76]	6 [152] ③	85 [38.6]
07	171/2 [445]	1611/32 [415]	123/8 [314]	1	15 [381]	21/2 [64]	0	3 [76] ②	0	1 [25]	3 [76]	6 [152] ③	105 [47.6]
10EA	171/2 [445]	1611/32 [415]	123/8 [314]	1	15 [381]	21/2 [64]	0	3 [76] ②	0	1 [25]	3 [76]	6 [152] ③	115 [52.2]
10BRGR & 10EBRJR	21 [533]	19 <sup>27</sup> / <sub>32</sub> [504]	14 <sup>1</sup> /8 [359]	1	181/2 [470]	21/2 [64]	0	0	0	1 [25]	3 [76]	6 [152] ③	120 [54.4]
12	241/2 [622]	2311/32 [593]	15 <sup>7</sup> /8 [403]	1	22 [559]	21/2 [64]	0	0	0	1 [25]	3 [76]	6 [152] ③	140 [63.5]
15	241/2 [622]	2311/32 [593]	157/8 [403]	1	22 [559]	21/2 [64]	0	0	0	1 [25]	3 [76]	6 [152] ③	150 [68]

NOTES: ① May require a 3" [76 mm] to 4" [102 mm] or 3" [76 mm] to 5" [127 mm] adapter.

Furnaces must be vented in accordance with the National Fuel Gas Code, ANSI Z223.1 and/or Can/CGA-B149 Installation Codes and in accordance with local codes.

② May be 0" [0 mm] with type B vent.

<sup>3</sup> May be 1" [25 mm] with type B vent.

# **ACCESSORIES—UPFLOW**

#### INTERNAL FILTER RACK FOR BOTTOM

**OR SIDE RETURN: RXGF-DA\*** 

Each order contains (1) one box of 10 filter racks supplied without filters.

\*Filters available through PROSTOCK®.

SIDE RETURN FILTER RACK: RXGF-CA

BOTTOM RETURN FILTER RACK FOR

UPFLOW APPLICATION: RXGF-CB

FILTER RACK FILTER SIZES† INCHES [mm]								
MODEL RGPS-	RXGF-CA (SIDE)							
05, 07, 10EA	15 <sup>3</sup> / <sub>4</sub> x 25 [400 x 635]							
10EBRGR & 10EBRJR	15 <sup>3</sup> / <sub>4</sub> x 25 [400 x 635]							
12, 15	15 <sup>3</sup> / <sub>4</sub> x 25 [400 x 635]							

<sup>†</sup>Filter racks are shipped without filters.

#### RXPF-F01 and F02

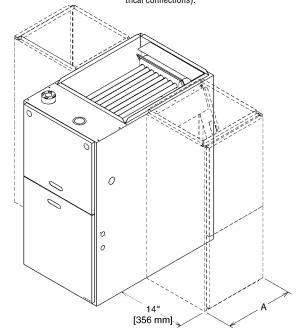
**FOSSIL FUEL KIT**—is for use with Rheem Value Series Heat Pumps and air furnaces. RXPF-F02 meets TVA requirements.

#### **RXGP-F03**

**TWINNING KIT**—is for parallel operation requirements.

#### ACCESSORY RETURN AIR CABINETS

Return Air Cabinets may be installed on either side application except RXGR-C24B (side application must be on side opposite gas and electrical connections).



THE RXGR-C24B MUST ONLY BE INSTALLED ON THE SIDE OPPOSITE THE GAS AND ELECTRICAL CONNECTIONS.

RETURN AIR CABINETS	A IN. [mm]	FILTER SIZE IN. [mm]				
RXGR-C14B	14 [356]	(2) 12 x 16 [305 x 406]				
RXGR-C17B	17 <sup>1</sup> /2 [445]	(2) 12 x 16 [305 x 406]				
RXGR-C21B	21 [533]	(2) 20 x 16 [508 x 406]				
RXGR-C24B	241/2 [622]	(2) 24 x 16 [610 x 406]				

#### **WARNING: IMPORTANT NOTICE**

A SOLID METAL BASE PLATE (SEE TABLE) MUST BE IN PLACE WHEN THE FURNACE IS INSTALLED WITH SIDE AIR RETURN DUCTS. FAILURE TO INSTALL A BASE PLATE COULD CAUSE PRODUCTS OF COMBUSTION TO BE CIRCULATED INTO THE LIVING SPACE AND CREATE POTENTIALLY HAZABDOUS CONDITIONS.

FURNACE WIDTH IN. [mm]	SOLID BOTTOM KIT NO.	BASE Plate No.	BASE PLATE SIZE IN. [mm]		
14 [356]	RXGB-D14	AE-61874-01	115/8 x 239/16 [295 x 598]		
171/2 [445]	RXGB-D17	AE-61874-02	151/8 x 239/16 [384 x 598]		
21 [533]	RXGB-D21	AE-61874-03	185/8 x 239/16 [473 x 598]		
241/2 [622]	RXGB-D24	AE-61874-04	255/8 x 239/16 [651 x 598]		

#### **FOR HIGH ALTITUDES:**

HIGH ALTITUDE OPTION CODE: U.S. & Canada -

None required for high altitudes.

HIGH ALTITUDE CONVERSION KITS: U.S. & Canada -

None required for high altitudes.

#### **80+ HIGH ALTITUDE INSTRUCTIONS**

**CAUTION:** Always follow National Fuel Gas Code (NFGC) guidelines when converting for high altitudes.

High altitude option codes are not required for these models. However, the burner orifice size needs to be recalculated and verified at elevations above 2000 ft. See Installation Instructions for more information.

**NOTE:** For Canadian installations only, an optional derate (manifold gas pressure reduction) method may be used to adjust the furnace for altitude. See Installation Instructions for more information. This optional method may **NOT** be used for U.S. installations.

#### [ ] Designates Metric Conversions

A 1" [25.4 mm] filter may be used.

<sup>\*</sup> Designates "E" or "N".

# **BLOWER PERFORMANCE DATA—UPFLOW MODELS**

MODEL NUMBER RGPS-	BLOWER SIZE	MOTOR H.P.	BLOWER SPEED	CFM [L/s] AIR DELIVERY External Static Pressure Inches [kpa] water column							
SERIES	[mm]	[W]	SPEED	.1 [.02]	.2 [.05]	.3 [.07]	.4 [.10]	.5 [.12]	.6 [.15]	.7 [.17]	
05EAUER 05NAUER	11 x 6 [279 x 152]	1/2 [373]	LOW MED-LO MED-HI HIGH	675 [319] <b>950 [448]</b> 1115 [526] 1270 [599]	655 [309] <b>930 [439]</b> 1090 [514] 1250 [590]	635 [300] <b>905 [427]</b> 1070 [505] 1225 [578]	610 [288] <b>880 [415]</b> 1040 [491] 1200 [566]	585 [276] <b>860 [406]</b> 1015 [479] 1165 [550]	555 [262] <b>830 [392]</b> 985 [465] 1130 [533]	520 [245] <b>800 [380]</b> 945 [446] 1085 [512]	
07EAMER 07NAMER	11 x 7 [279 x 178]	1/2 [373]	LOW <b>MED</b> HIGH	1093 [563] <b>1241 [586]</b> 1393 [657]	1066 [503] <b>1212 [572]</b> 1359 [642]	1039 [490] <b>1183 [558]</b> 1326 [626]	1008 [476] <b>1150 [543]</b> 1293 [610]	977 [461] <b>1118 [528]</b> 1259 [594]	941 [444] <b>1076 [508]</b> 1214 [573]	905 [427] <b>1033 [487]</b> 1169 [552]	
07EAMGR 07NAMGR	11 x 7 [279 x 178]	1/2 [373]	LOW <b>MED</b> HIGH	1245 [588] <b>1555 [734]</b> 1810 [854]	1220 [576] <b>1515 [715]</b> 1755 [828]	1195 [564] <b>1475 [696]</b> 1705 [805]	1165 [550] <b>1435 [677]</b> 1645 [776]	1135 [536] <b>1395 [658]</b> 1585 [748]	1105 [522] <b>1350 [637]</b> 1530 [722]	1065 [503] <b>1300 [614]</b> 1470 [694]	
10EAMER	11 x 7 [279 x 178]	1/2 [373]	LOW <b>MED</b> HIGH	1050 [496] <b>1220 [576]</b> 1410 [665]	1040 [491] <b>1195 [564]</b> 1380 [651]	1030 [486] <b>1160 [547]</b> 1345 [635]	990 [467] <b>1140 [538]</b> 1300 [614]	960 [453] <b>1105 [522]</b> 1255 [592]	920 [434] <b>1065 [503]</b> 1205 [569]	890 [420] <b>1020 [481]</b> 1150 [543]	
10EBRGR	11 x 10 [279 x 254]	1/2 [373]	LOW <b>MED</b> HIGH	1295 [611] <b>1645 [776]</b> 2045 [965]	1275 [602] <b>1615 [762]</b> 2000 [944]	1250 [590] <b>1580 [746]</b> 1955 [923]	1225 [578] <b>1550 [732]</b> 1905 [899]	1195 [564] <b>1510 [713]</b> 1845 [871]	1165 [550] <b>1465 [691]</b> 1785 [842]	1135 [536] <b>1425 [673]</b> 1720 [812]	
10EBRJR 10NBRJR	11 x 10 [279 x 254]	3/4 [559]	LOW MED HIGH	<b>1645</b> [ <b>776</b> ] 2045 [965] 2320 [1095]	<b>1615</b> [ <b>762</b> ] 2000 [944] 2260 [1067]	<b>1580 [746]</b> 1955 [923] 2200 [1038]	<b>1550 [732]</b> 1905 [899] 2130 [1005]	<b>1510 [713]</b> 1845 [871] 2060 [972]	<b>1465 [691]</b> 1785 [842] 1985 [937]	<b>1425 [673]</b> 1720 [812] 1910 [901]	
12EARJR	11 x 10 [279 x 254]	3/4 [559]	LOW MED HIGH	<b>1645</b> [ <b>776</b> ] 2050 [967] 2365 [1116]	<b>1635</b> [ <b>772</b> ] 2015 [951] 2310 [1090]	<b>1615</b> [ <b>762</b> ] 1980 [934] 2250 [1062]	<b>1590 [750]</b> 1935 [913] 2185 [1031]	<b>1560 [736]</b> 1885 [890] 2115 [998]	<b>1520 [717]</b> 1835 [866] 2035 [960]	<b>1470 [694]</b> 1775 [838] 1950 [920]	
15EARJR	11 x 10 [279 x 254]	3/4 [559]	LOW MED HIGH	<b>1620</b> [ <b>765</b> ] 2010 [949] 2340 [1104]	<b>1595</b> [ <b>753</b> ] 1985 [937] 2275 [1074]	<b>1570 [741]</b> 1960 [925] 2215 [1045]	1545 [729] 1915 [904] 2145 [1012]	<b>1515 [715]</b> 1850 [873] 2080 [982]	<b>1480 [698]</b> 1800 [850] 2010 [949]	<b>1440 [680]</b> 1730 [816] 1940 [916]	

Note: Recommended blower speeds are in bold.

[ ] Designates Metric Conversions

Before proceeding with installation, refer to installation instructions packaged with each model, as well as complying with all Federal, State, Provincial, and Local codes, regulations, and practices.

Rheem Heating, Cooling and Water Heating

P.O. Box 17010, Fort Smith, AR 72917

