

QUADRA-POWR®X SPRING-DIAPHRAGM ROTARY ACTUATORS

Exclusively developed for quarter-turn valve service, spring-diaphragm actuators provide safe reliable operation even when minimal supply pressures are available. Yet they are capable of operating at pressures as high as 100 psi (7 bar).

These units can be operated by air, gas, water, oil, or other supply media compatible with the ductile iron/carbon steel casing of the actuator and the Buna-N diaphragm reinforced with polyamide fabric.

Quadra-Powr torque outputs range from 11 to 587 FT•LBS (15 to 796 N•m), depending on actuator selection and available supply pressure.

FEATURES

Mechanical Lockout Option

- Allows the actuator to be locked in the spring failure mode.
- Designed to meet the intent of OSHA requirements for mechanical lock-outs.

Adjustable Travel Stops for Both Open and Closed Positions

- Allow the actuator to be adjusted both fully open as well as fully closed.
- Also available is an option for a 100% adjustable stop in the pressure stroke direction.

High Cycle-Life Design

- Rolling diaphragm design, along with new one-piece diaphragm retainer and UHMW Polyethylene bearing, assures extremely long cycle-life.
- Low-friction operation provides exceptionally smooth actuation.

Broad Supply Range

- Unlike most spring-diaphragm actuators, the Quadra-Powr can be operated at 100 psi (7 bar).
- Actuators are available with four different spring ranges for 20 psi, 40 psi, 60 psi, and 80 psi (1.3, 2.8, 4.1 & 5.5 bar) supply pressures.

Low Friction Bearings

- Acetal-lined stainless steel backed bearings offer a low coefficient of friction that allows virtually all of



the available torque to be delivered directly to the output shaft.

- Keeps the actuator as small as possible while delivering hundreds of thousands of smooth cycles.
- UHMW Polyethylene bearing fully guides the diaphragm retainer through stroke of actuator, ensuring smooth operation and low friction.

Completely Field Reversible

- Fail-open or fail-close operation can be quickly changed in the field by simply inverting the actuator. Top and bottom mounting pads are identical.
- Springs are pre-loaded in a self-contained cartridge for safer handling and easier maintenance.

Corrosion Resistant

- Zinc phosphate epoxy based primer coat and UV resistant polyurethane top coat provide durability and protection in corrosive atmospheres.
- All stainless steel external fasteners.
- A "Wet Conditions Kit" available for extreme environments.

Low Maintenance

- Lubricated at the factory. No further lubrication is required.

Easily Fitted with a Variety of Accessories

- Wide range of optional accessories and control devices, which include direct-mount sandwich manual overrides, limit switches, position indicators, two-stage flow controllers, positioning and programmable cycling controllers, are available to satisfy virtually all automatic valve requirements.

SPECIFICATIONS

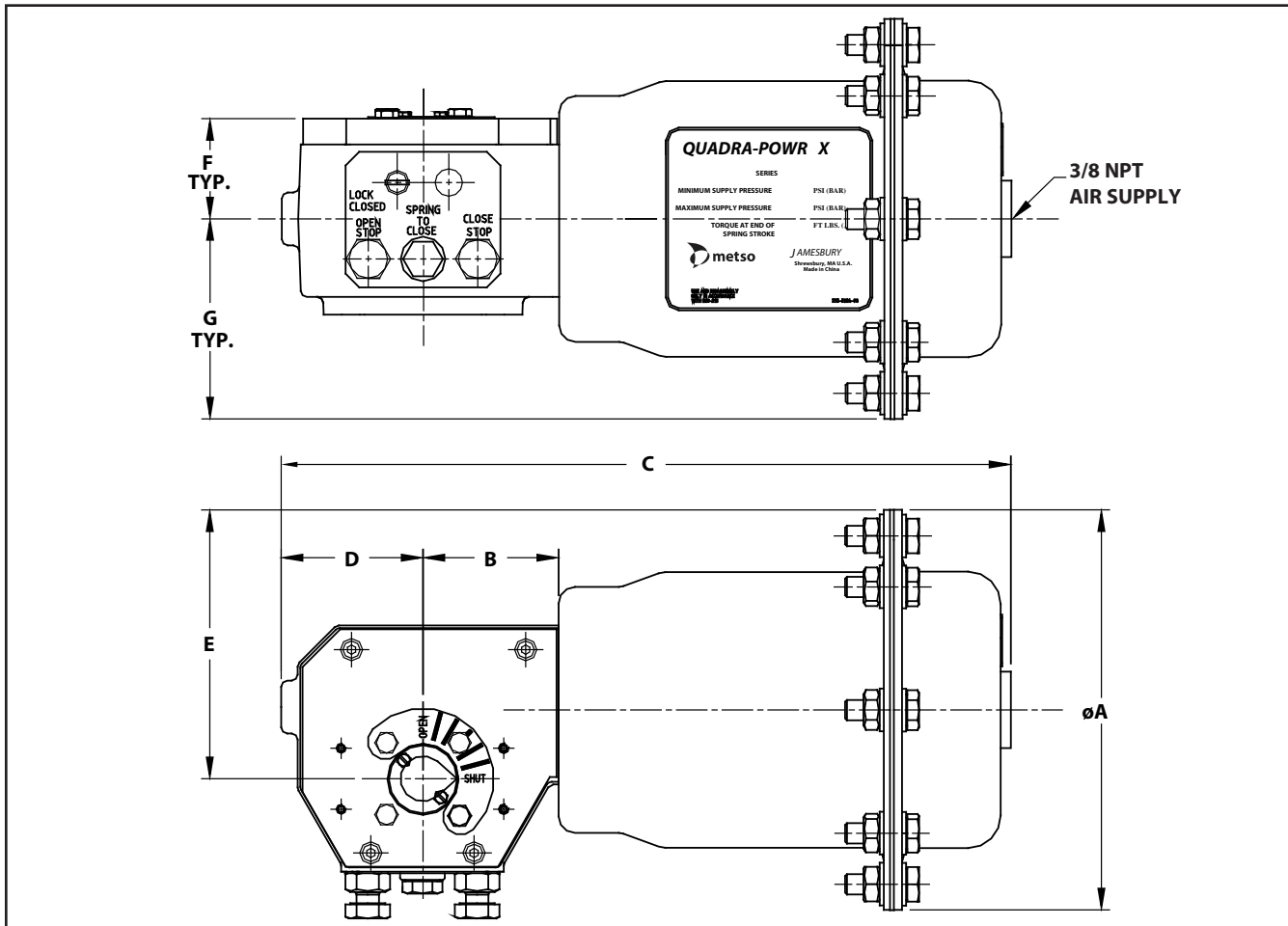
Maximum Operating Pressure: 100 psi (7 bar)
Temperature Rating: -20° to +150°F
 (-29°C to +66°C)
Rotation Adjustment: -5° to +5° and 85° to 95°
Supply Media: Air, water, mineral-based hydraulic fluid.

***Note:** Actual times may vary with the application. Larger size solenoid pilot valves are available for faster operating speeds. Consult the factory for details.

Air Volume Requirements

Actuator Series	Total Volume in. ³	Swept Volume in. ³	Approx. Operating Speed sec.*		Effective Diaphragm Area - in. ²
			Air Stroke	Spring Stroke	
QPX1	63	38	2	2	17
QPX2	96	66	3	3	24
QPX3	191	133	5	1-1/2	38
QPX4	368	265	10	4	60
QPX5	715	531	3	2	96

Actuator Series	Total Volume liters	Swept Volume liters	Approx. Operating Speed sec.*		Effective Diaphragm Area - cm. ²
			Air Stroke	Spring Stroke	
QPX1	1.03	0.62	2	2	110
QPX2	1.57	1.08	3	3	155
QPX3	3.13	2.18	5	1-1/2	245
QPX4	6.03	4.34	10	4	387
QPX5	11.72	8.70	3	2	619



Actuator	Approximate Dimensions - inches								Approx. Wt. lb.
	A	B	C	D	E	F K Drive	F M Drive	G	
QPX1	7.75	2.45	13.31	2.05	5.58	1.68	1.68	3.88	24
QPX2	8.98	3.00	16.93	3.58	6.14	2.05	2.05	4.49	42
QPX3	10.79	3.11	20.47	4.69	7.48	2.20	2.20	5.39	72
QPX4	12.60	3.54	23.31	5.51	8.98	2.42	2.94	6.30	117
QPX5	15.04	4.33	28.37	6.30	10.87	3.02	3.54	7.52	235

Actuator	Approximate Dimensions - mm								Approx. Wt. kg
	A	B	C	D	E	F K Drive	F M Drive	G	
QPX1	197	62	338	52	142	43	43	99	11
QPX2	228	75	430	91	156	52	52	114	19
QPX3	274	79	520	119	190	56	56	137	33
QPX4	320	90	592	140	228	61	75	160	53
QPX5	382	110	721	160	276	77	90	191	107

ACTUATOR SELECTION

To select an actuator for a particular valve and service, first determine the maximum operating torque of the valve from the applicable bulletin. Then refer to the appropriate mode of operation of the actuator in the torque output

tables below and on the next page and select an actuator that will, at the available supply pressure, provide a torque output equal or greater than the operating torque for the valve.

Output Torques in FT•LBS for QPX Spring-Diaphragm Actuators at Specific Supply Pressures in psi																
Actuator	20 psi		30 psi		40 psi		50 psi		60 psi		70 psi		80 psi		90 psi	
	End of Air	End of Spring	End of Air	End of Spring	End of Air	End of Spring	End of Air	End of Spring	End of Air	End of Spring	End of Air	End of Spring	End of Air	End of Spring	End of Air	End of Spring
QPX1C									25	25	38	25				
QPX2A	23*	11														
QPX2B			11	38	32	38	56	38								
QPX2C									50	57	72	57				
QPX2D											47	74	70	74	93	74
QPX3A	54*	26														
QPX3B			19	76	65	76	110	76								
QPX3C									100	114	143	114				
QPX3D											93	146	138	146	184	146
QPX4B			40	153	130	153	223	153								
QPX4C									200	229	288	229				
QPX4D											189	294	281	294	372	294
QPX5B			79	305	260	305	445	305								
QPX5C									400	458	576	458				
QPX5D											376	587	560	587	743	587

* Can be used for direct control with 12 – 20 psi signal on valves with 8 and 18 FT•LBS maximum torque requirements, respectively.

Output Torques in N•m for QPX Spring-Diaphragm Actuators at Specific Supply Pressures in bar																
Actuator	1.3 bar		2 bar		2.8 bar		3.4 bar		4.1 bar		4.8 bar		5.5 bar		6.2 bar	
	End of Air	End of Spring	End of Air	End of Spring	End of Air	End of Spring	End of Air	End of Spring	End of Air	End of Spring	End of Air	End of Spring	End of Air	End of Spring	End of Air	End of Spring
QPX1C									34	34	52	34				
QPX2A	31*	15														
QPX2B			5	52	43	52	76	52								
QPX2C									68	77	98	77				
QPX2D											64	100	95	100	126	100
QPX3A	73*	35														
QPX3B			26	103	88	103	150	103								
QPX3C									136	155	194	155				
QPX3D											126	198	188	198	250	198
QPX4B			54	207	176	207	302	207								
QPX4C									271	311	391	311				
QPX4D											256	399	381	399	504	399
QPX5B			107	414	353	414	603	414								
QPX5C									542	621	781	621				
QPX5D											510	796	759	796	1008	796

*Can be used for direct control with a 0.8 – 1.3 bar signal on valves with 11 and 24 N•m maximum torque requirements, respectively.

Refer to the following bulletins for information on accessories for Quadra-Powr spring-diaphragm actuators:

Solenoid Pilot Valves

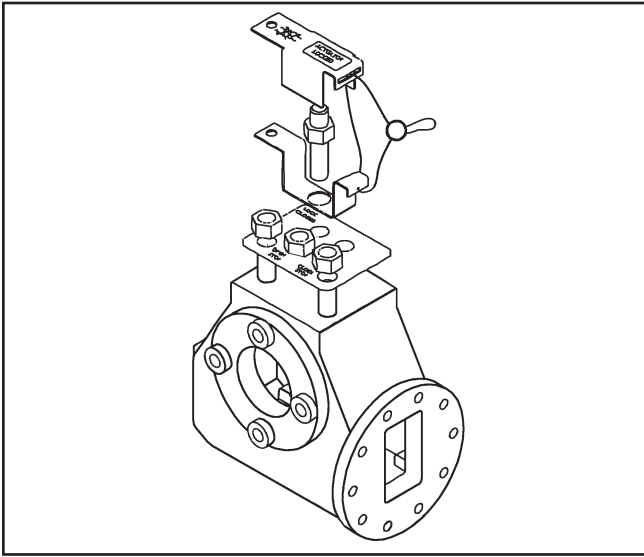
Bulletin A160-1

Actuator Orientation

For 3" ball valves and larger, Quadra-Powr actuators may be mounted on Jamesbury® valves in any of four 90° quadrants. For ball valves smaller than 3", consult factory. To maximize cycle life, the diaphragm casing can be mounted in the vertical position (pointing up) with the valve stem and actuator driver in the horizontal position. Standard spring orientation is "spring to close" unless otherwise specified.

ACTUATOR ACCESSORIES AND CONTROLS

CONSTRUCTION OPTIONS



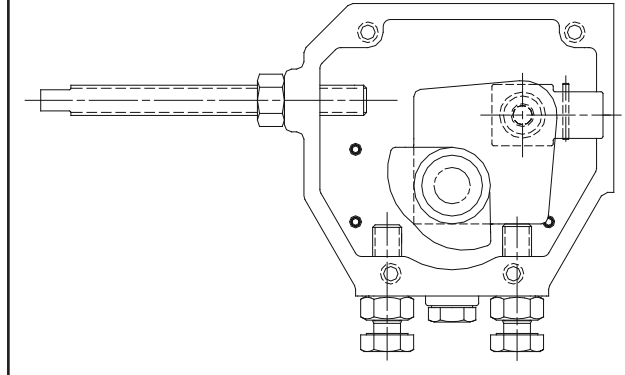
Mechanical Lockout Option

To comply with the intent of OSHA requirements for locking spring-driven actuators in the spring-driven position, every Quadra-Powr actuator can have the mechanical lockout option added to it. Design of the output shaft allows for locking the actuator in the spring-fail position. Actuators equipped with this option have a special lockout screw and a tamperproof cover attached to the housing of the actuator with a stainless steel wire. The lockout parts are readily available to permanently lock the actuator in place and padlock the locking device to prevent unwanted operation.

All standard QPX actuators are shipped with all open mounting and accessory holes filled with fasteners. This reduces the possibility of “standing water” to enter into the driver housing. But in extremely moist environments, water can still potentially make its way inside the unit. In fact, all spring return actuators are subject to this. Every time a QPX strokes air inside the actuator (on the non-pressure side of the diaphragm) is pushed outside via the breather. This is due to the decreasing volume and differential pressures that are present. In contrast, when the actuator returns on the spring stroke the exact opposite happens- air must be pulled inside the actuator, and in a humid environment, taking along moisture with it. To block off all openings in the actuator would stop the oper-

A fusible plug option is available for all Quadra-Powr actuators to allow for automatic closing or opening of the valve in the event of a fire or excessive environmental temperature. The standard plug is designed to melt when the tem-

100% Adjustable Stop Option - Air Stroke Only



When limiting the rotation of the air stroke of a Quadra-Powr actuator, a factory installed 100% adjustable stop option can be added. In the spring-to-close mode this option limits the opening stroke only; in the spring-to-open mode it limits the closing stroke only. The stop screw for this option is located in the housing end of the actuator.

Wet Conditions (Tropicalization) Kit

ation, as this “breathing” needs to happen for a spring-return diaphragm actuator to function.

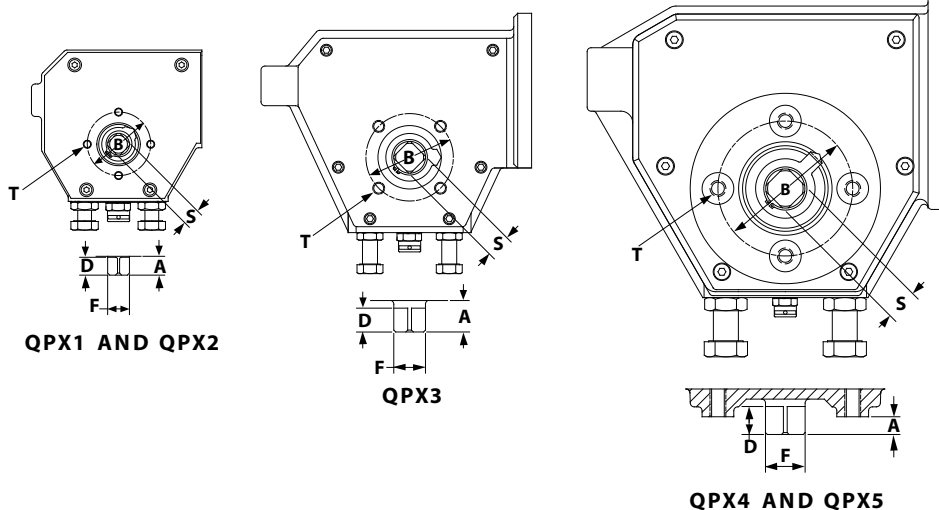
The only realistic way to eliminate all moisture from getting inside the actuator is to regulate the air that is being transferred in and out of the actuator. This can be done with an accessory called the Tropicalization kit. This accessory kit takes exhaust air from the solenoid valve or positioner (clean dry air) and re-directs it into the housing in place of the breather fitting. This air is dumped inside the housing during the spring stroke, thus keeping a positive pressure in the housing, and keeping out atmospheric air (and moisture). This kit should be considered in any application where excessive moisture exists.

Fusible Plug

perature reaches an approximate level of 165°F (74°C). This releases the air from the diaphragm case and rotates the valve to its fail-closed or fail-open position. To order a fusible plug kit specify LK3116.

MOUNTING DIMENSIONS

Jamesbury Mount - Male Drive



Approximate Dimensions - inches

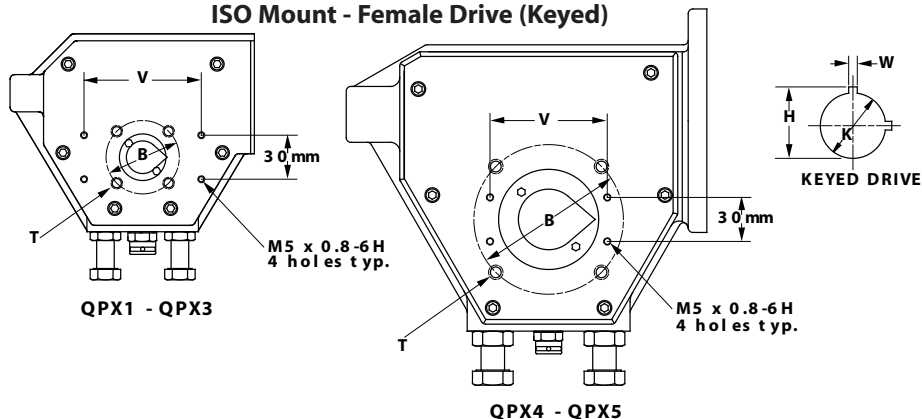
Actuator	B Bolt Circle	T Thread Size	S Square	A	D	F
QPX1	2	1/4-20unc-2B	0.55	0.60-0.65	0.55	0.69
QPX2	2	1/4-20unc-2B	0.55	0.60-0.65	0.55	0.69
QPX3	3	3/8-16unc-2B	0.75	0.94-1.04	0.75	0.98
QPX4	4.25	1/2-13unc-2B	1.00	0.46-0.63	0.88	1.23
QPX5	4.25	1/2-13unc-2B	1.00	0.46-0.63	0.88	1.23

Approximate Dimensions - mm

Actuator	B Bolt Circle	T Thread Size	S Square	A	D	F
QPX1	51	1/4-20unc-2B	14	15-17	14	18
QPX2	51	1/4-20unc-2B	14	15-17	14	18
QPX3	76	3/8-16unc-2B	19	24-26	19	25
QPX4	108	1/2-13unc-2B	25	12-16	22	31
QPX5	108	1/2-13unc-2B	25	12-16	22	31

DIMENSIONS

ISO Mount - Female Drive (Keyed)



Approximate Dimensions

Actuator	Actuator/Accessory Mounting Dimensions			Key Dimensions				
	B	T	V	K	H		W	
	Bolt Circle mm	Thread Size	Namur/VDI/VDE 3845	Key Diameter mm	inches	mm	inches	mm
QPX1	50	M6	80	15	0.67	17	0.19	4.8
QPX2	70	M8	80	20	0.89	23	0.19	4.8
QPX3	70	M8	80	35	1.56	40	0.38	9.6
QPX4	102	M10	80	40	1.75	45	0.38	9.6
QPX5	125	M12	80	40	1.75	45	0.38	9.6

Manual Override

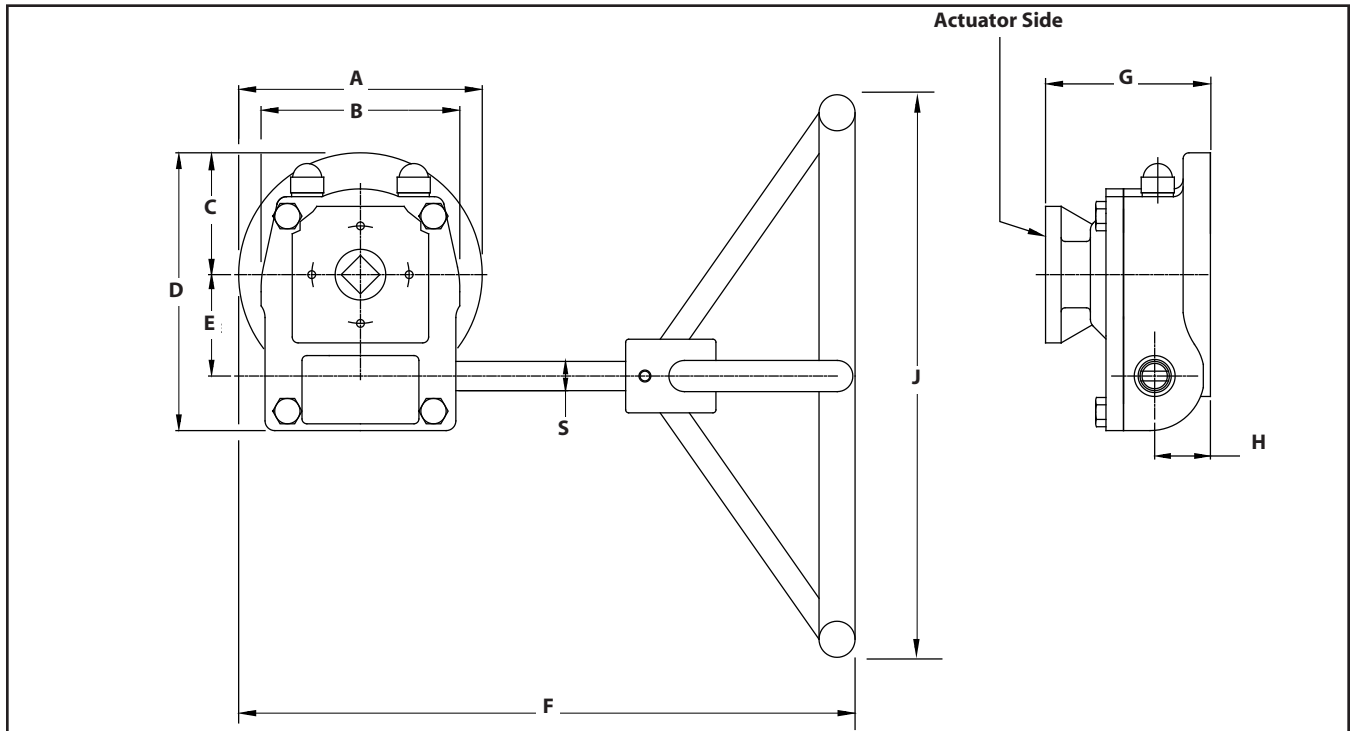
A manual override is available for QPX actuators. It consists of a manual gear actuator mounted between the actuator and the valve. The device is normally disengaged from the shaft. When required, the manual override can cycle the actuator with ease (only in the pressure stroke direction), aided by the high-reduction ratio of the gear unit.

Note:

The spring return override is available with the Jamesbury brand male square drive actuators only. These units can only be field mounted with a new valve/actuator linkage. Please refer to Section AV of the Linkage Book for the proper mounting kit.



DIMENSIONS



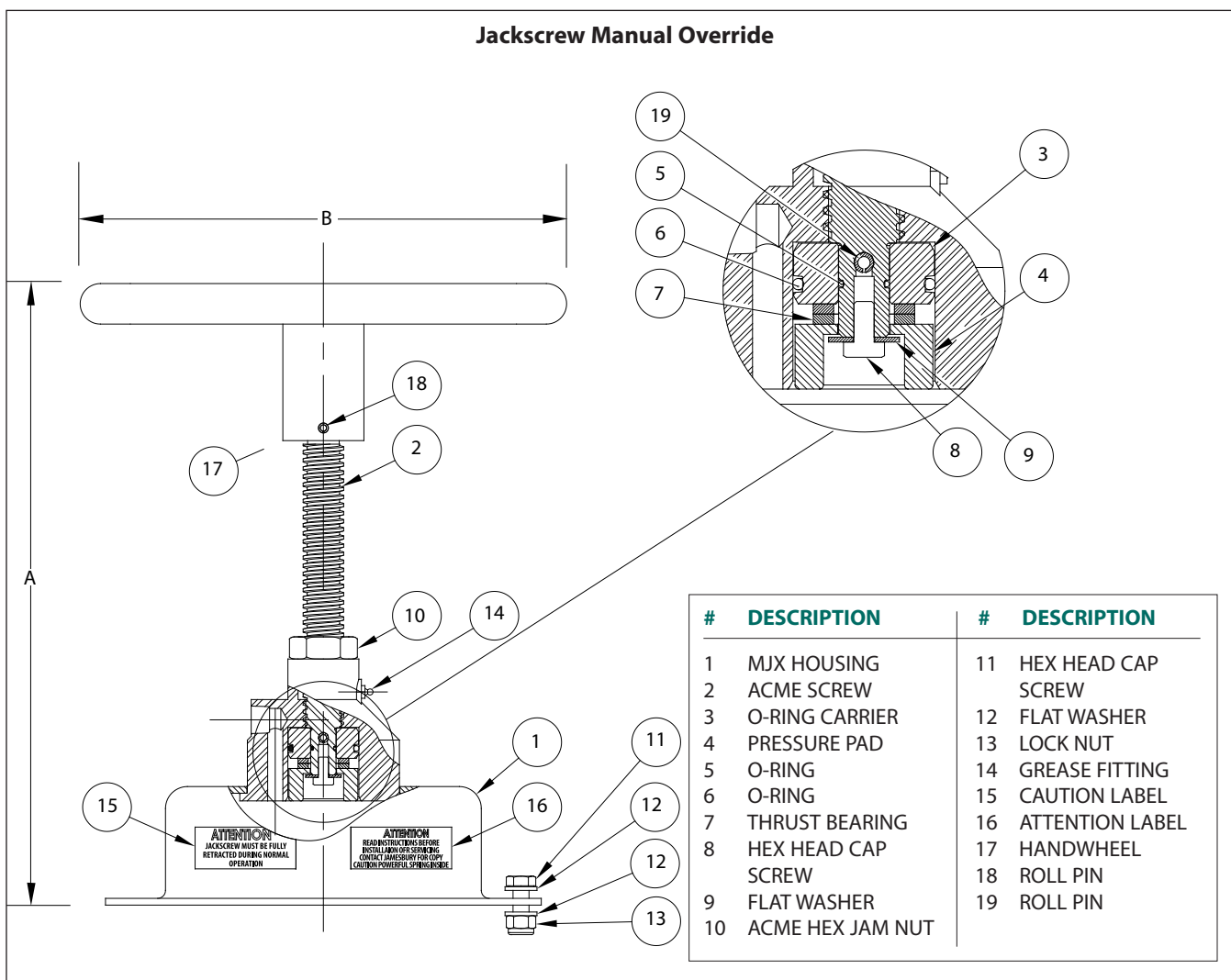
Approximate Dimensions - Inches

QPX Actuator Model	Declutchable Override Kit	A	B	C	D	E	F	G	H	J	S	Override Approx. Weight lbs
QPX1/M	SRO-1	4.92	4.02	2.46	5.61	2.05	11.60	3.33	1.13	7.87	0.59	13
QPX 2/M	SRO-2	5.43	5.43	3.27	7.40	2.80	13.83	5.31	1.59	11.81	0.79	26
QPX3/M	SRO-3	7.87	6.89	3.94	8.90	3.39	15.96	5.16	1.65	19.69	0.79	40
QPX4/M	SRO-4	7.87	6.89	3.94	8.90	3.39	15.17	5.16	1.65	15.75	0.79	40
QPX5/M	SRO-5	11.22	11.22	5.61	12.70	5.12	20.86	6.89	2.17	23.62	0.98	95

Approximate Dimensions - mm

QPX Actuator Model	Declutchable Override Kit	A	B	C	D	E	F	G	H	J	S	Override Approx. Weight kg
QPX1/M	SRO-1	125	102	62	142	52	295	85	29	200	15	6
QPX 2/M	SRO-2	138	138	83	188	71	351	135	40	300	20	12
QPX3/M	SRO-3	200	175	100	226	86	405	131	42	508	20	18
QPX4/M	SRO-4	200	175	100	226	86	385	131	42	400	20	18
QPX5/M	SRO-5	285	285	142	323	130	530	175	55	600	25	43

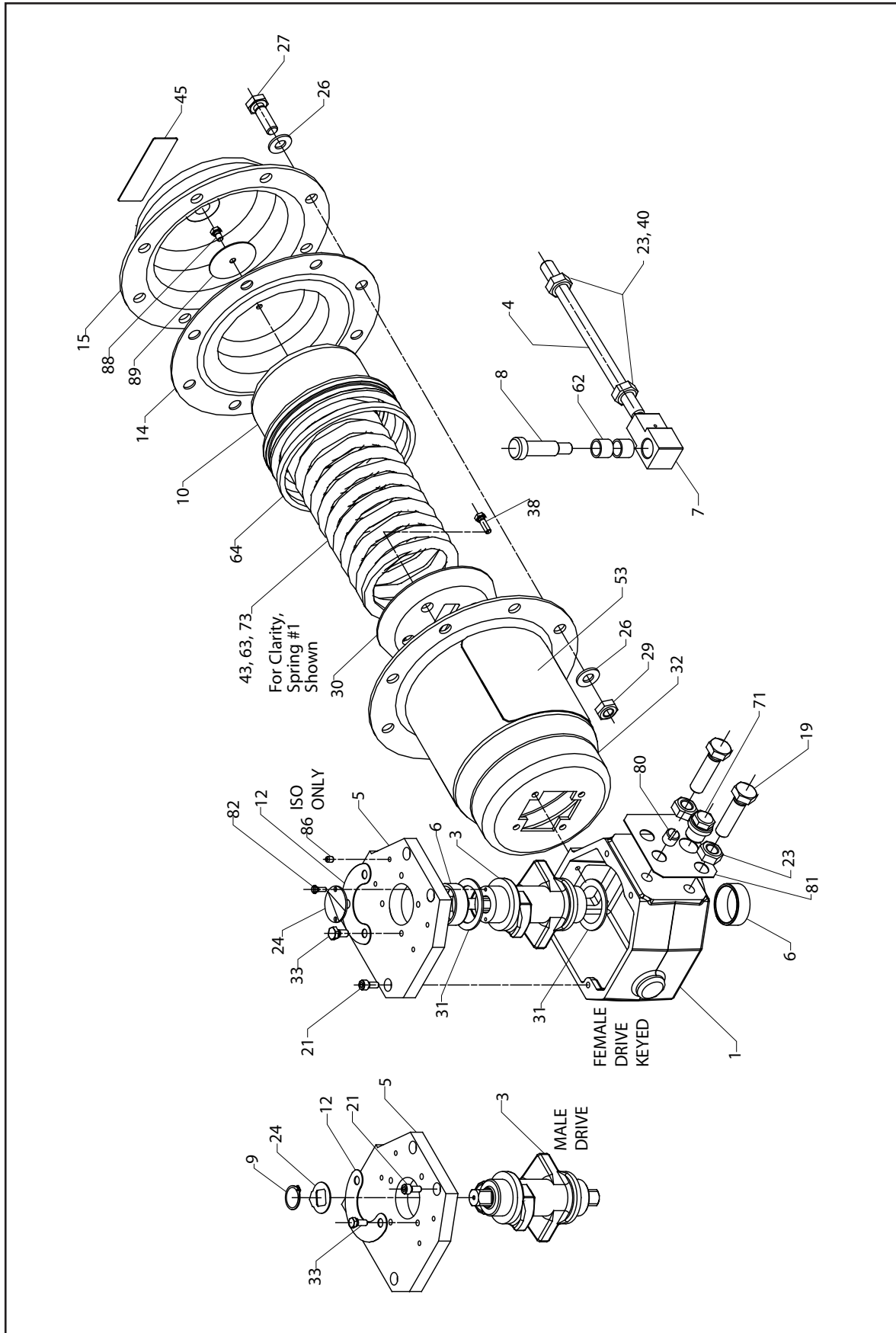
Jackscrew Manual Override: A jackscrew device is available on the QPX1, 2, 3, 4 and 5 actuators. When the handwheel of this device is turned, force is exerted on the diaphragm plate, compressing the actuator spring and operating the valve in the direction of the air stroke.



Jackscrew Specification					
Model	For Actuator Series	Max. input Torque* (ft-lbs)	Number of turns to fully compress spring	Approximate Dimensions (inches)	
				A	B
MJX-1	QPX-1	8	17	14.13	7.87
MJX-2	QPX-2	16	18	16.12	11.81
MJX-3	QPX-3	36	21	18.01	15.75
MJX-4	QPX-4	41	25	20.96	19.69
MJX-5	QPX-5	66	35	23.77	23.62

Jackscrew Specification					
Model	For Actuator Series	Max. input Torque* (N-m)	Number of turns to fully compress spring	Approximate Dimensions (Millimeters)	
				A	B
MJX-1	QPX-1	11	17	358.9	200
MJX-2	QPX-2	22	18	409.4	300
MJX-3	QPX-3	49	21	457.5	400
MJX-4	QPX-4	56	25	532.4	500
MJX-5	QPX-5	89	35	603.8	600

*Based on typical valve with 80-psi (5.5) bar actuator spring.



BILL OF MATERIALS AND PARTS LIST

No.	Part Description	Material	Unit Qty
1	Driver Housing	Ductile Iron	1
3	Driver Arm	Ductile Iron	1
4	Acuator Rod	Carbon Steel	1
5	Cover	Carbon Steel	1
6	Driver Arm Bearing	Stainless Steel w/Acetyl Lining	2
7	Clevis	Carbon Steel	1
8	Shoulderscrew	Carbon Steel	1
9	Retaining Ring	Stainless Steel	1
10	Diaphragm Retainer	Carbon Steel	1
12	Indicator Plate	Stainless Steel	1
14	Diaphragm w/Centering Hole	Nitrile/Polymide Fabric Blend	1
15	Diaphragm Casing	Carbon Steel	1
19	Hex Head Cap Screw	Stainless Steel	2
21	Socket Head Cap Screw	Stainless Steel	Varies
23	Hex Jam Nut	Stainless Steel	Varies
24	Indicator Pointer	Carbon Steel	1
26	Washer	Stainless Steel	Varies
27	Hex Head Cap Screw	Stainless Steel	Varies
29	Nylon Insert Lock Nut	Stainless Steel	Varies
30	Spring Retainer	Carbon Steel	1
31	Thrust Bearing	Nylon	2
32	Spring Housing	Carbon Steel	1
33	Hex Head Cap Screw	Stainless Steel	4
38	Hex Head Cap Screw	Carbon Steel	Varies
40	Hex Jam Nut	Carbon Steel	Varies
43, 63, 73	Compression Spring	Carbon Steel	1
45	Attention Plate	Mylar	1
53	Identification Tag	Mylar	1
62	Clevis Bearing	Stainless Steel w/Acetyl Lining	Varies
64	Bearing, Diaphragm Retainer	UHMW PE	1
71	Breather	Stainless Steel	1
80	Socket Head Cap Screw	Stainless Steel	1
81	Nameplate	Stainless Steel	1
88	Hex Head Cap Screw	Stainless Steel	1
89	Diaphragm Washer	Stainless Steel	1

HOW TO ORDER

To specify a Quadra-Powr actuator simply select the proper diaphragm size from the Torque Tables on page 3 and make a corresponding selection from each of the boxes below.

Actuator	Size	Spring	Driver		Options	
QPX	1	C	M	9/16" Male Square	-	Standard - No Entry
					AS	100% Adjustable Stop
			K15	15mm Female Key	-	Standard - No Entry
					AS	100% Adjustable Stop
QPX	2	A	M	9/16" Male Square	-	Standard - No Entry
					AS	100% Adjustable Stop
			K15	15mm Female Key	-	Standard - No Entry
					AS	100% Adjustable Stop
		B, C, D	M	9/16" Male Square	-	Standard - No Entry
					AS	100% Adjustable Stop
			K20	20mm Female Key	-	Standard - No Entry
					AS	100% Adjustable Stop
QPX	3	A, B, C, D	M	3/4" Male Square	-	Standard - No Entry
					AS	100% Adjustable Stop
			K35	35mm Female Key	-	Standard - No Entry
					AS	100% Adjustable Stop
QPX	4	B, C, D	M	1" Male Square	-	Standard - No Entry
					AS	100% Adjustable Stop
			K40	40mm Female Key	-	Standard - No Entry
					AS	100% Adjustable Stop
QPX	5	B, C, D	M	1" Male Square	-	Standard - No Entry
					AS	100% Adjustable Stop
			K40	40mm Female Key	-	Standard - No Entry
					AS	100% Adjustable Stop

EXAMPLE: QPX3D/M is 146 ft-lb (198 Nm), 80 psi spring return diaphragm actuator with 3/4" male square driver arm

Subject to change without prior notice.

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