

Hot Water Re-circulation Systems

AKINGTRONG

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Problem

Heated water cools rapidly in domestic hot water distribution pipes, even when properly insulated. When hot water is desired, the common practice is to run cooled water down the drain until hot water reaches the tap. A typical family of four can waste over 90 hours and 12,000 gallons of sanitized water per year while waiting for hot water at the tap.

Solution

Armstrong Astro 2 Hot Water Re-circulation systems automatically circulate water through domestic hot water distribution pipes. This helps to ensure that everyone in the household has 'instant' hot water at the tap when they need it, while also helping to conserve water and save water heating energy costs. Models equipped with an aquastat save even more energy.

Benefits

Comfort: Stable hot water temperature at the tap **Convenience:** Instant hot water access when needed **Conservation:** Saves sanitized water

Cost: One gallon of sanitized water can cost up to 2.5 cents **Compliance:** NSF 372 certified.

NSF-372 Meets building code requirements (where applicable). Complies with section 116875 of the California Health and Safety Code and Vermont Act 193. (Lead content of all wetted surfaces is 0.25% or less.)

Technical data

Power connection: 6.0 ft (1.8 m) power cord, molded duplex plug with ground

Environment: Indoor use only

Max. working pressure: 150 psi (1034 kPa)

Ambient temperature: 39°F(4°C) to 104°F(40°C)

Max. water temperature: 230°F (110°C)

Low temperature switchpoint¹: 85°F(29°C) ± 10%

High temperature switchpoint¹: $105^{\circ}F(40^{\circ}C) \pm 10\%$

Clock/timer: 12 hour analog clock with AM/PM indication **Timer settings:** Individual mechanical toggle for each 15 minute interval in the 24 hour cycle

Manual override: Three position slide switch; ON/AUTO/OFF

NOTE:

1 High/low temperature switchpoints are as measured on pipe surface with the Aquastat (TA models only).



Astro 2 Re-circulation system advantages: Efficiency breakthrough

• System components are compact, rugged, quiet and reliable

• Typical household can save over 12,000 gallons of water per year

24 hour analog timer

- Ensures availability of hot water when needed
- Saves money by re-circulating water only during normal usage hours

Aquastat

- Signals circulator to operate only when the water has cooled
- When the water has reached optimal temperature, the circulator is shut off to save energy

Fits unique system requirement

• Customize flow to meet individual system needs with the 3 speed switch

Complete Astro 2 system

- Single product to source
- •No electrician required for installation

Model selection*

MODEL	LENGTH OF PIPE FROM THE DHW TANK TO THE FURTHEST FIXTURE
ASTRO 220SSU TA/T/LC	Up to 60 ft (18.2 m)
ASTRO 225BS/225SSU TA/T/LC	60 to 100 ft (18.2 to 30.5 m)
ASTRO 230SS TA/T/LC	100 to 150 ft (30.5 to 45.7 m)
ASTRO 250SS TA/T/LC	150 to 250 ft (45.7 to 76.2 m)

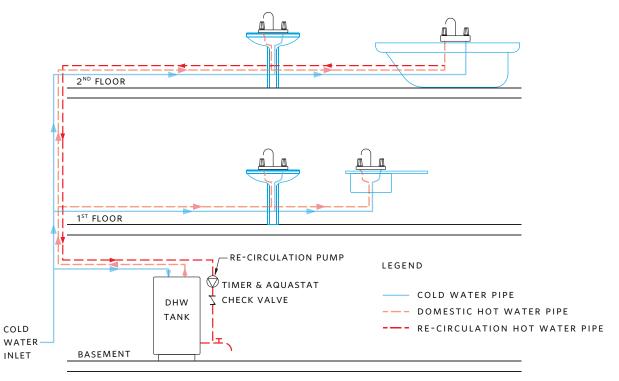
*Above table applies to hot water re-circulation systems in residential buildings with 1 kitchen and 2 bathrooms. For residential applications with more than 2 bathrooms, choose the next largest size of circulator.

Armstrong Hot Water Re-circulation Systems

How It Works

In normal operation, the Astro 2 automatically starts re-circulating water throughout the hot water distribution system whenever the timer enables activation. The timer can be set for one or more activation periods per day. An activation period consists of up to 96, 15 minute intervals. The timer includes manual on and off overrides to normal automatic operation. Astro 2 TA models are equipped with an Aquastat, intended for use on metallic piping. The Aquastat enables operation (or manual on operation) only when the sensed water temperature is below $85^{\circ}F$ ($25^{\circ}C$). Once activated, the circulator operates until either the water temperature reaches $105^{\circ}F$ ($41^{\circ}C$), or the current timed activation period ends.

Typical domestic hot water distribution with re-circulation

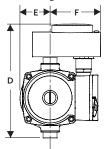


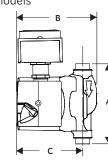
Dimensions

MODEL			с	D		
Astro 2 sweat models	5.00 (127)	5.00 (127)	4.00 (102)	7.06 (180)	1.75 (45)	3.13 (80)
Astro 2 union models	6.00 (152)	5.00 (127)	4.00 (102)	7.75 (197)	1.75 (45)	3.13 (80)
Astro 2 flanged models	6.38 (162)	8.19 (208)	6.19 (157)	8.19 (208)	1.75 (45)	3.50 (90)

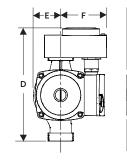
NOTE: All dimensions are in inches (mm)

Astro 225BS sweat models

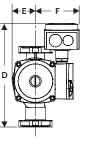




Astro 22055U/2255SU union models

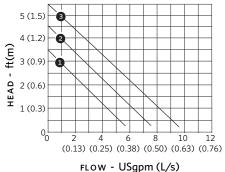


Astro 230ss/250ss flanged models

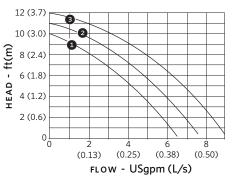


Performance curves

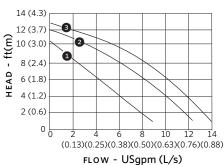
ASTRO 220SSU



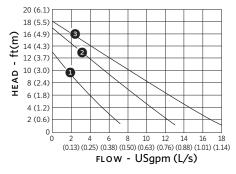




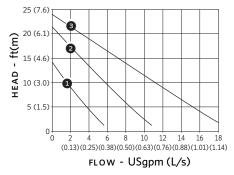
ASTRO 225SSU



ASTRO 230SS FLANGED



ASTRO 250SS FLANGED



Pump with 24 hour timer, aq	uastat and line cord			
ASTRO 220SSU050S-TA*	110223-140	Sweat	1⁄2"	
ASTRO 220SSU075S-TA*	110223-141	Sweat	3⁄4"	
ASTRO 225BSO5OS-TA	110223-142	Sweat	1/2"	
ASTRO 225BS075S-TA	110223-143	Sweat	3⁄4"	
ASTRO 220SSU-TA	110223-144	NPSM union	11⁄4"	
ASTRO 225SSU-TA	110223-145	NPSM union	11⁄4"	
ASTRO 230SS-TA	110223-148	2 bolt flange		
ASTRO 250SS-TA	110223-149	2 bolt flange		
Pump with 24 hour timer and	l line cord			
ASTRO 220SSU050S-T*	110223-240	Sweat	1/2"	
ASTRO 220SSU075S-T*	110223-241	Sweat	3⁄4"	
ASTRO 225BSO5OS-T	110223-242	Sweat	1/2"	
ASTRO 225BS075S-T	110223-243	Sweat	3⁄4"	
ASTRO 220SSU-T	110223-244	NPSM union	1¼"	
ASTRO 225SSU-T	110223-245	NPSM union	11⁄4"	
ASTRO 230SS-T	110223-248	2 bolt flange		
ASTRO 250SS-T	110223-249	2 bolt flange		
Pump with line cord				
ASTRO 220SSU050S-LC*	110223-340	Sweat	1/2"	
ASTRO 220SSU075S-LC*	110223-341	Sweat	3⁄4"	
ASTRO 225BSO5OS-LC	110223-342	Sweat	1/2"	
ASTRO 225BS075S-LC	110223-343	Sweat	3⁄4"	
ASTRO 220SSU-LC	110223-344	NPSM union	1¼"	
ASTRO 225SSU-LC	110223-345	NPSM union	11⁄4"	
ASTRO 230SS-LC	110223-348	2 bolt flange		
ASTRO 250SS-LC	110223-349	2 bolt flan	ge	

*Union pump with sweat hardware kit.

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