FORM NO. G11-510 REV. 2 Supersedes Form No. G11-510 Rev. 1

GAS FURNACES





"Visit www.Rheem.com for complete details."

MINIMUM 95% A.F.U.E. 90 PLUS COMMUNICATING MODULATING UPFLOW GAS FURNACES EQUIPPED WITH THE COMFORT CONTROL² SYSTEM AND CONTOUR COMFORT CONTROL[®]

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The Rheem *Prestige Series*[™] 90 Plus High Efficiency line of upflow gas furnaces are designed for utility rooms, closets, or alcoves. **Because of the low-profile 34 inch height, the RGFG- model can be used vertically to satisfy most applications that traditionally call for a horizontal furnace. The design is certified by CSA.**

Features

- The Comfort Control² System[™] provides 28 on-board diagnostic codes and fault history codes by detecting system and electrical problems. "Call for Service" alert notification is sent to the thermostat to alert the homeowner of required service.
- Serial Communication Enhanced When installed with a Serial Communicating Condensing Unit and user interface control (RHC-TST550CMMS) 500 Series thermostat this unit offers 4 or 2 wire installation, auto-configuration, and diagnostic messaging with full communicating capability.
- Heat exchanger is constructed of all stainless steel for maximum corrosion resistance and thermal fatigue reliability.
- Modulating Function: when used with a modulating or communicating thermostat, modulation rate between 40% and 100% of total capacity.
- Two-stage Function: when used with a two-stage thermostat, furnace operates at 40% on first stage, and stages up to 65%, then 100% for second stage.
- Multistage Function: when used with a single-stage thermostat, furnace functions as a three stage furnace operating at 40%, 65% and 100% of total capacity.
- Reduced firing rates, electrically efficient ECM 3.0 motor, and solid doors provide the ultimate in quiet operation.
- Low speed constant fan.
- Constant temperature rise for superior comfort.
- Seven segment LED for system diagnostics.
- Diagnostic history for troubleshooting.
- Variable speed induced draft motor.
- Hot surface ignition with remote sense.
 Optional indoor or outdoor combustion air.

A variety of cooling coils and plenums designed to use with the *Prestige Series*[™] 90 Plus gas furnaces are available as optional accessories.

+A.F.U.E. (Annual Fuel Utilization Efficiency) calculated in accordance with Department of Energy test procedures.







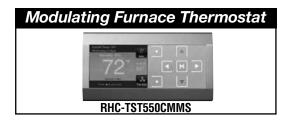
RGFG- SERIES Models with Input Rates from 60,000 to 120,000 BTU/HR [17.58 to 35.16 kW]

(All Models 95% A.F.U.E.† or Above)

Comfort Control² System^{*}

Equipped with Comfort Control² System[™]

- Serial communication enabled
- Increased system reliability and efficiency
- 28 on-board diagnostic and operating codes
- Active Protection[™] with homeowner "Call for Service" alert
- Dual 7-segment LED display

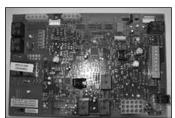






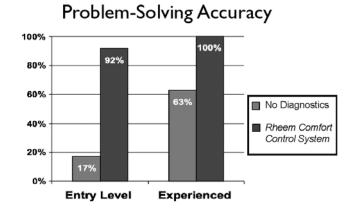
FEATURES & BENEFITS OF THE COMFORT CONTROL² SYSTEM™

- The Rheem Dual 7-Segment LED Display easily shows system operating status codes and diagnostic codes.
- The Status Indication System Diagnostics feature thermostat communication capability and built-in diagnostics. The thermostat communication capability and alerts the homeowner to any necessary service requirements. Faster, more accurate service is provided by the built-



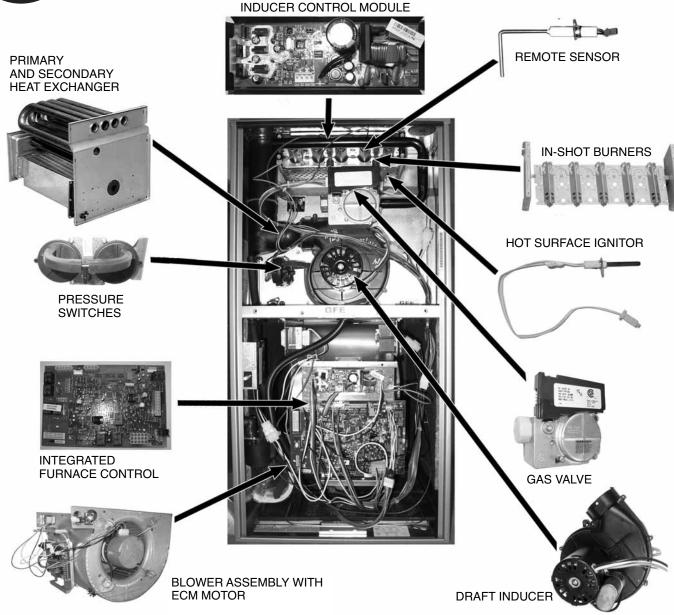
in diagnostics, by providing the HVAC professional with dependable information.

- The fault recall feature will allow for the last six fault-codes to be displayed, and will retain these codes even if power failure occurs.
- In order to save time and money, replacement automotive style fuses can be utilized instead of replacing the entire control board.





PRESTIGE SERIES™ 90 PLUS HIGH EFFICIENCY MODULATING UPFLOW GAS FURNACE



STANDARD EQUIPMENT

Completely assembled and wired; heat exchanger; primary: 409 and aluminized 409 stainless steel, secondary: 29-4C stainless steel; induced draft; pressure switches; redundant modulating main gas control; blower compartment door safety switch; solid state time on/off blower control; limit controls; manual shut-off valve; 100% safety lock out; cool fan off delay; one hour automatic retry; power and self-test diagnostics; flame sense current diagnostics; electronic air cleaner connection; humidifier connection; humidifier on/off delay; dehumidifier connection; low speed continuous fan option; transformer; direct drive, ECM variable speed blower motor. (Please note: a thermostat is not included as standard equipment. See "Accessories")

OPTIONAL EQUIPMENT

Side and bottom filter racks; return air cabinet for all sizes.

NOTE: Furnace is not listed for use with fuels other than natural or L.P. (propane) gas.

All models can be converted by a qualified distributor or local service dealer to use L.P. (propane) gas without changing burners. Factory approved kits must be used to convert from natural to L.P. (propane) gas and may be ordered as optional accessories from a parts distributor.

For L.P. (propane) operation, refer to Conversion Kit Index Form. Fossil Fuel Kits for use with Heat Pumps.

Communicating Thermostat System

WARNING THIS FURNACE IS NOT APPROVED OR RECOMMENDED FOR USE IN MOBILE HOMES

BEFORE PURCHASING THIS APPLIANCE, READ IMPORTANT ENERGY COST AND EFFICIENCY INFORMATION AVAILABLE FROM YOUR RETAILER.

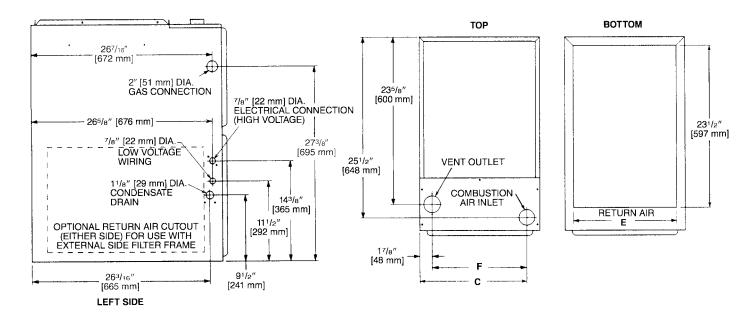
PHYSICAL DATA AND SPECIFICATIONS—UPFLOW MODELS U.S. and Canadian Models

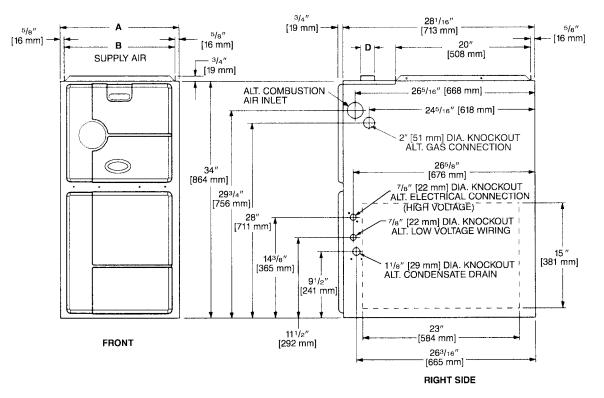
MODEL NUMBERS	RGFG-06EMCK	RGFG-07EMCK	RGFG-09EZCM	RGFG-10EZCM	RGFG-12ERCM
INPUT-MAXIMUM (BTU/HR) [kW]	60,000 [17.58]	75,000 [21.98]	90,000 [26.38]	105,000 [30.77]	120,000 [35.17]
HEATING CAPACITY-MAXIMUM [kW]	55,800 [16.35]	72,000 [21.10]	86,000 [25.20]	100,000 [29.31]	115,000 [33.70]
INPUT-MINIMUM (BTU/HR) [kW]	24,000 [7.03]	30,000 [8.79]	36,000 [10.55]	42,000 [12.31]	48,000 [14.07]
HEATING CAPACITY-MINIMUM [kW]	22,560 [6.61]	28,200 [8.26]	33,840 [9.92]	39,000 [11.57]	45,120 [13.22]
HEATING EXT. STATIC PRESSURE [kPa]	0.12 [.029]	0.12 [.029]	0.15 [.037]	0.20 [.049]	0.20 [.049]
BLOWER (D X W IN.) [mm]	11 x 7 [279 x 178]	11 x 7 [279 x 178]	12 x 11 [305 x 279]	12 x 11 [305 x 279]	11 x 10 [279 x 254]
ECM MOTOR HP [W]	1/2 [373]	1/2 [373]	1 [746]	1 [746]	1 [746]
UNIT AMPS	8.7	8.7	12.0	12.0	12.0
MAXIMUM OVERCURRENT PROTECTION	15	15	15	15	15
HEATING CFM-MAXIMUM [L/s]	795 [375]	995 [470]	1195 [564]	1395 [658]	1595 [753]
HEATING CFM-MINIMUM [L/s]	320 [151]	430 [203]	515 [243]	600 [283]	685 [323]
COOLING CFM-RANGE [L/s]	600-1200 [283-566]	600-1200 [283-566]	1200-2000 [566-944]	1200-2000 [566-944]	1200-2000 [566-944]
MAXIMUM EXT. STATIC PRESSURE [kPa]	0.80 [0.20]	0.80 [0.20]	0.80 [0.20]	0.80 [0.20]	0.80 [0.20]
TEMPERATURE RISE RANGE °F [°C]	40-70 [22.2-38.9]	40-70 [22.2-38.9]	40-70 [22.2-38.9]	40-70 [22.2-38.9]	40-70 [22.2-38.9]
MAX OUTLET AIR TEMPERATURE °F [°C]	170 [76.7]	180 [82.2]	180 [82.2]	180 [82.2]	180 [82.2]
RETURN AIR CABINETS-RXGR-	C17B	C17B	C21B	C21B	C24B
FILTER SIZE (IN.) [mm] BOTTOM	15 ³ /4 x 25 [400 x 635]	15 ³ /4 x 25 [400 x 635]	19 ¹ / ₄ x 25 [489 x 635]	19 ¹ /4 x 25 [489 x 635]	22 ³ /4 x 25 [578 x 635]
FILTER SIZE (IN.) [mm] SIDE	15 ³ /4 x 25 [400 x 635]	15 ³ /4 x 25 [400 x 635]	15 ³ /4 x 25 [400 x 635]	15 ³ /4 x 25 [400 x 635]	15 ³ /4 x 25 [400 x 635]
APPROX. SHIPPING WEIGHT (LBS.) [kg]	127 [57.6]	133 [60.3]	158 [71.7]	162 [73.5]	170 [77.1]
AFUE	96.0%	95.3%	95.1%	95.3%	95.6%

MODEL IDENTIFICATION

<u>R</u>	<u>G</u>	Ē	<u>G</u>	—	<u>07E</u>	M	<u>c</u>	K	<u>S</u>
Rheem	Gas Furnace	Modulating <i>Prestige</i> <i>Series™</i> 90 Plus Gas Furnace	Design Series Communicating	Electric Ignition 06E 07E 09E 10E 12E	Heating I Designa Electric Ignition– NOx Models 06N 07N 09N 10N —	Blower Size $M = 11 \times 7$ [279 x 178 mm] $R = 11 \times 10$ [279 x 254 mm] $Z = 12 \times 11$ [305 x 279 mm]	Variations C = Single/ Multi Zone	Heat/Cool Designation K = 600-1200 CFM [283-566 L/s] M = 1200-2000 CFM [566-944 L/s]	Fuel Code S = U.S. and Canadian Natural Gas

UPFLOW MODELS





MODEL							LEFT	MINIMUM CLEARANCE (IN.) [mm]				
RGFG-	A	В	C	D	E	F	SIDE	RIGHT SIDE	BACK	ТОР	FRONT	VENT
06	17 ¹ /2 [445]	16 ³ /8 [416]	15 ⁵ /8 [397]	2 [51]	15 [422]	13 ¹³ /16 [351]	0	0	0	1 [25]	2 [51]	0
07	17 ¹ /2 [445]	16 ³ /8 [416]	15 ⁵ /8 [397]	2 [51]	15 [422]	13 ¹³ /16 [351]	0	0	0	1 [25]	2 [51]	0
09	21 [533]	197/8 [505]	19 ¹ /8 [487]	2 [51]	18 ¹ /2 [511]	175/16 [440]	0	0	0	1 [25]	2 [51]	0
10	21 [533]	197/8 [505]	19 ¹ /8 [487]	2 [51]	18 ¹ /2 [511]	175/16 [440]	0	0	0	1 [25]	2 [51]	0
12	24 ¹ /2 [622]	23 ³ /8 [594]	22 ⁵ /8 [575]	2 [51]	22 [600]	20 ¹³ /16 [529]	0	0	0	1 [25]	2 [51]	0

BLOWER PERFORMANCE DATA—RGFG MODELS

MODEL RGFG-	BLOWER SIZE (D x W) IN. [mm]	ECM Motor H.P. [W]	BLOWER SPEED (SELECTED W/DIP SWITCHES)	CFM [L/s] AIR DELIVERY EXTERNAL STATIC PRESSURE INCHES WATER COLUMN [kPa] 0.1 [.02]-0.8 [.20]
06	11 x 7 [279 x 178]	1/2 [373]	HIGH MED-HI MED LOW	1200 [566] 1000 [472] 800 [378] 600 [283]
07	11 x 7 [279 x 178]	1/2 [373]	HIGH MED-HI MED LOW	1200 [566] 1000 [472] 800 [378] 600 [283]
09	12 x 11 [305 x 279]	1 [746]	HIGH MED-HI MED LOW	2000 [944] 1600 [755] 1400 [661] 1200 [566]
10	12 x 11 [305 x 279]	1 [746]	HIGH MED-HI MED LOW	2000 [944] 1600 [755] 1400 [661] 1200 [566]
12	11 x 10 [279 x 254]	1 [746]	HIGH MED-HI MED LOW	2000 [944] 1600 [755] 1400 [661] 1200 [566]

ACCESSORIES—UPFLOW

VENT TERMINATION KITS CONCENTRIC: HORIZONTAL/ VERTICAL =

RXGY-E03A (US & Canadian Installations)

HORIZONTAL TWO PIPE: RXGY-D02, RXGY-D03, RXGY-D04 (US Installations)

RXGY-D02A, RXGY-D03A, RXGY-D04A (Canadian Installations)

RXGY-G02 (US Only)

CONDENSATE PUMP KIT: RXGY-B01

NEUTRALIZER KIT: RXGY-A01

RETURN AIR PLENUM: RXGR-C17B RXGR-C21B RXGR-B24B

EXTERNAL BOTTOM FILTER RACK: RXGF-CB

EXTERNAL SIDE FILTER RACK: RXGF-CA

FILTER RACK FILTER SIZES* INCHES [mm]					
MODEL RGFG-	RXGF-CB (BOTTOM)	RXGF-CA (SIDE)			
06	15 ³ /4 x 25 [400 x 635]	15 ³ /4 x 25 [400 x 635]			
07	15 ³ /4 x 25 [400 x 635]	15 ³ /4 x 25 [400 x 635]			
09	19 ^{1/4} x 25 [489 x 635]	15 ³ /4 x 25 [400 x 635]			
10	19 ^{1/4} x 25 [489 x 635]	15 ³ /4 x 25 [400 x 635]			
12	22 ³ /4 x 25 [578 x 635]	15 ³ /4 x 25 [400 x 635]			

*Filter racks are shipped without filters.

Filters shipped with furnace may be used or a suitable 1" [25.4 mm] filter.

PLENUM DATA FOR "A" COILS

Plenum adapters are required in some instances for use on upflow applications when plenum and furnace size do not match.

FURNACE WIDTH IN. [mm]	PLENUM WIDTH IN. [mm]	PLENUM ADAPTER UPFLOW	COIL Plenum
17 ¹ /2 [445]	16 ¹ /4 [413]	RXAA-C185	RXAL-B16BU
171/2 [445]	201/4 [514]	RXAA-C173	RXAL-B20BU
171/2 [445]	215/8 [549]	RXAA-C187	RXAL-B21BU
171/2 [445]	25 ¹ /4 [641]	RXAA-C174	RXAL-B25BU
21 [533]	25 ¹ /4 [641]	RXAA-C175	RXAL-B25BU
21 [533]	22 ¹ /4 [565]	RXAA-C176	RXAL-B22BU
21 [533]	21 ⁵ /8 [549]	RXAA-C188	RXAL-B21BU
24 ¹ /2 [622]	25 ¹ /4 [641]	RXAA-C177	RXAL-B25BU
241/2 [622]	215/8 [549]	RXAA-C187	RXAL-B21BU

Note: See Form Number C11-206 for MultiFlex® coil data.

LP KIT: (Available through PROSTOCK[®]) U.S./Canadian = RXGJ-FP27 (HU Fuel codes).

THERMOSTATS

RECOMMENDED MODULATING FURNACE THERMOSTAT



RHC-TST550CMMS

CONTRACTOR BENEFITS:

- Multi-Purpose Thermostat-Setup, Control & Diagnostics
- Auto-Configuration No Manual Settings Required in the Field
- System History More Accurate Diagnostics
- Easy Installation Requires only 4 wires
- Diagnostic Messages (Service Access to Fault Codes)
- Blower Adjustment in Heat and Cool
- Programmable Fan
- USB Interface for contractor contact information and thermostat programming

HOMEOWNER BENEFITS:

- Scrolling System Status
- De-Humidification Control
- Humidification Control
- Heat/Cool/Auto Change-over
- Outdoor Temperature Display
- Backlight On/Off
- Intelligent Scheduling Ramp-Up/Program Anticipation
- Audio Notifications On/Off
- Air Filter, UV Lights & Humidifier Maintenance Reminder
- Temperature Offset
- Continuous Fan (Hi, Med, Lo)

FOSSIL FUEL KIT

RXPF-F02

*PROGRAMMABLE THERMOSTAT ACCESSORIES:

Adapter Plate = F61-2600 Remote F1451328 and F1451378 Sensor

*Available through PROSTOCK®.

ACCESSORIES—UPFLOW (con't.)

FOR HIGH ALTITUDES:

Installations up to 8,000 ft. do not require a special kit or option. However, an orifice change may be required based on heating value and elevation. See Installation Instructions for more information.

CAUTION: Always follow National Fuel Gas Code (NFGC) guidelines when converting furnaces for high altitudes.

For all installations above 2000 ft. the burner orifice size needs to be recalculated and verified at elevations above 2000 ft. A burner orifice change may still be required. See Installation Instructions for more information.

Manifold gas pressure reduction methods to adjust for altitude may **NOT** be used on these models. The only method permitted on modulating furnace models is to recalculate the burner orifice size. See Installation Instructions for more information.

[] Designates Metric Conversions

GENERAL TERMS OF LIMITED WARRANTY*

Rheem will furnish a replacement for any part of this product which fails in normal use and service within the applicable period stated, in accordance with the terms of the limited warranty. Primary and Secondary Heat ExchangerLimited Lifetime Conditional Unit Replacement Warranty*

(Registration Required)Limited Lifetime PartsTen (10) Years

*For Complete Details of the Limited Warranty, Including Applicable Terms and Conditions, See Your Local Installer or Contact the Manufacturer for a Coov.

Before proceeding with installation, refer to installation instructions packaged with each model, as well as complying with all Federal, State, Provincial, and Local codes, regulations, and practices. Rheem Heating, Cooling and Water Heating P.O. Box 17010, Fort Smith, AR 72917



"In keeping with its policy of continuous progress and product improvement, Rheem reserves the right to make changes without notice." PRINTED IN U.S.A. 3-11 DC FORM NO. G11-510 REV. 2